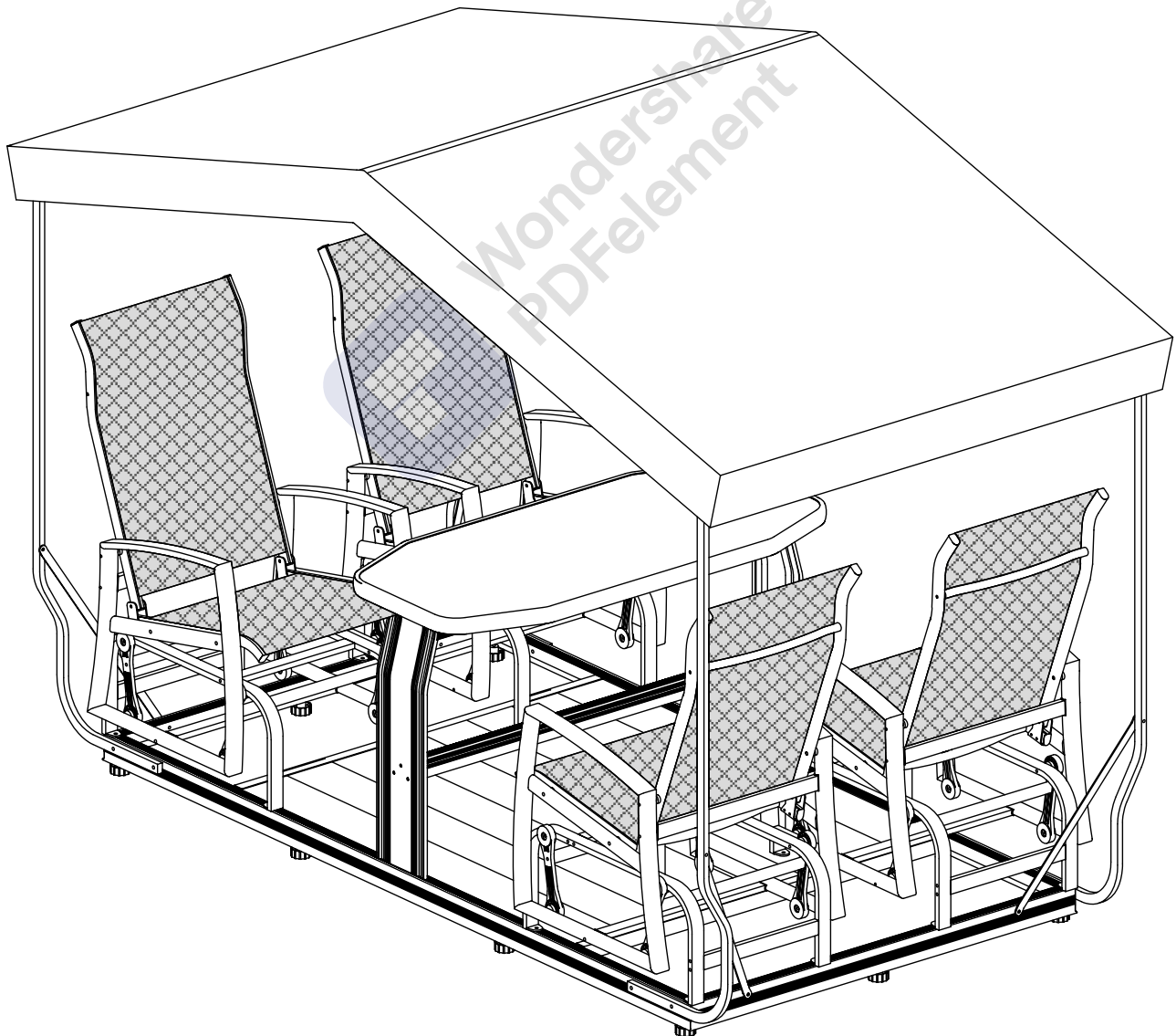
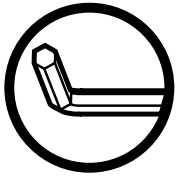


SOJAG

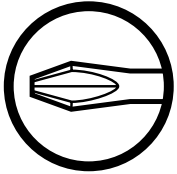
QUESTIONS? 1 866-901-1649

Assembly Manual / Guide d'assemblage / Manual de ensamble / 조립설명서 / Montageanleitung





Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boîte. /
Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie
die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor,
use un destornillador Phillips. / 십자 드라이버를 사용 하십시오. / Bitte verwenden
Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une
perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. /
이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen
Bohrer verwenden.



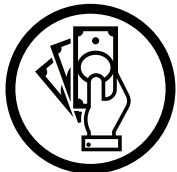
Wearing protective gloves is recommended. / Le port de gants de protection est recommandé /
El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다. /
Das Tragen von Schutzhandschuhen wird empfohlen.



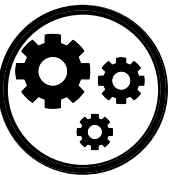
Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette
étape. / Dos o más personas se requieren en esta etapa. / 이 단계에서는 두 명 이상 이 필요합니다. /
Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



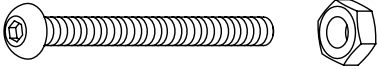
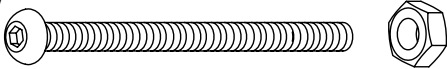
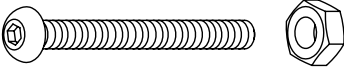
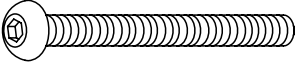
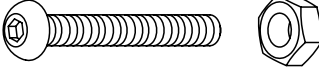
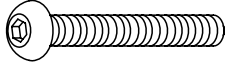
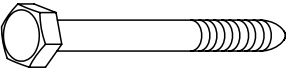
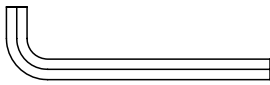
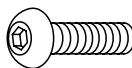
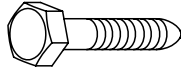
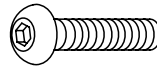
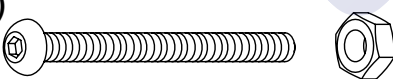
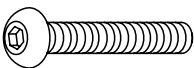
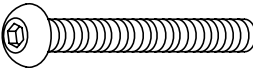
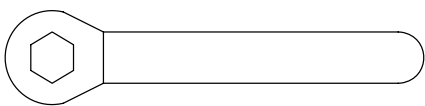
Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. /
No atornille con firmeza por ahora. / 아직 나사를 단단히 조이지 마십시오. / Bitte die
Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.

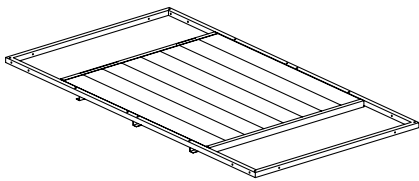
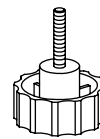
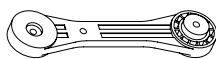
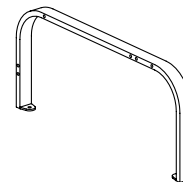
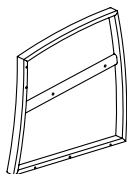
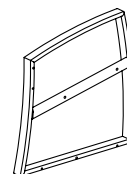
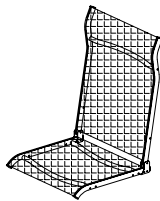
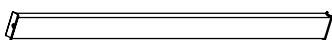
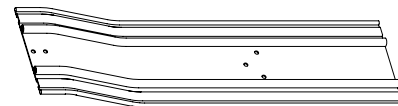


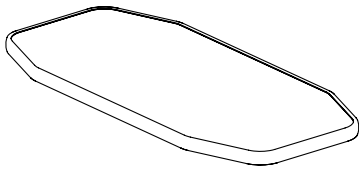
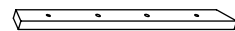
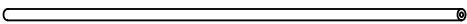
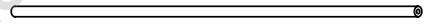
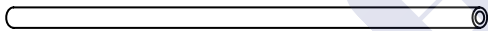
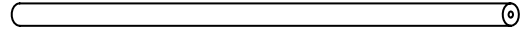
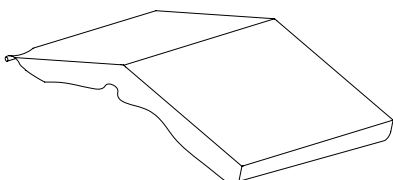
Sold separately. / Vendus séparément. / vendido en las opciones. /
옵션 판매 / Optional erhältlich

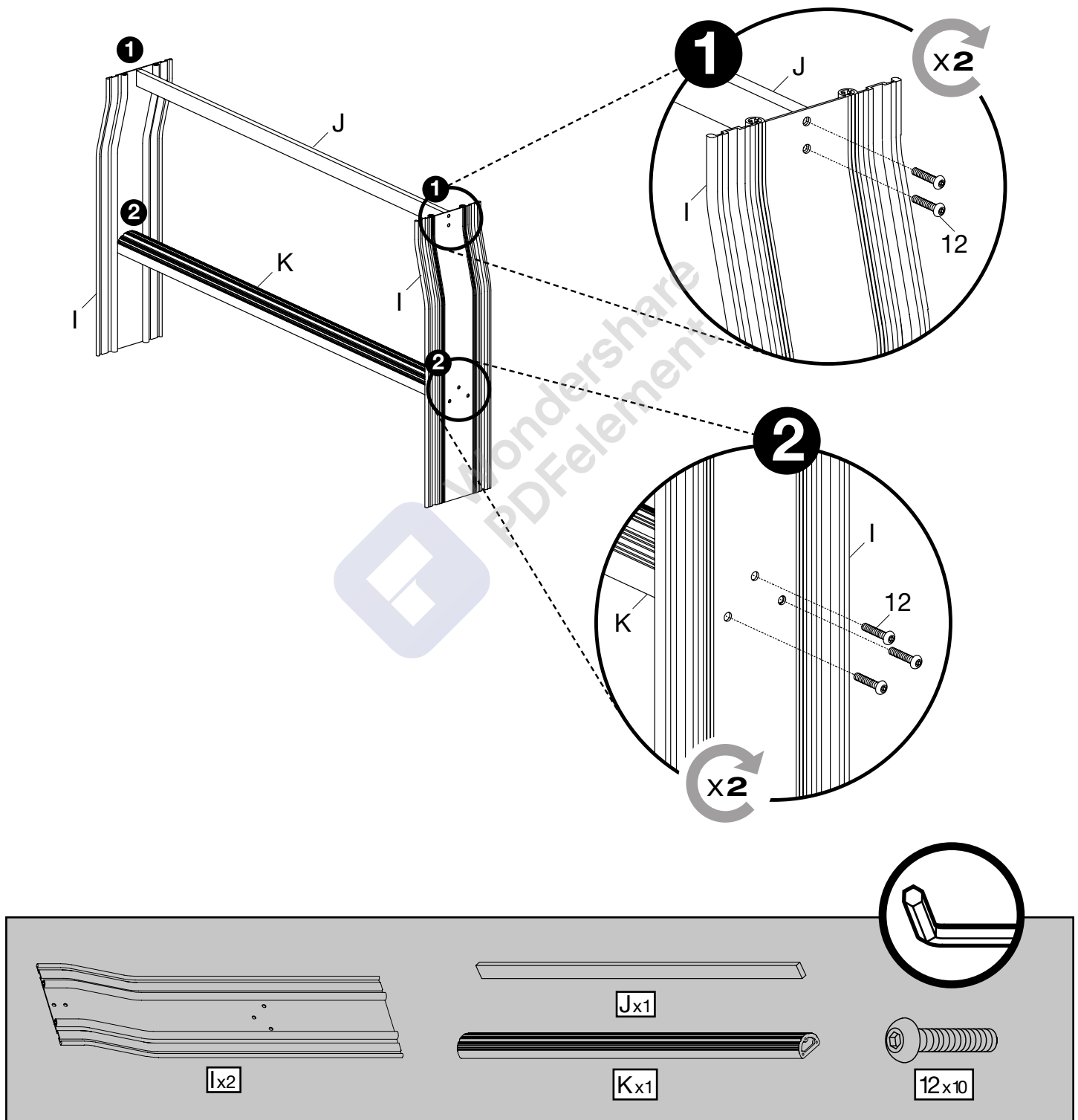


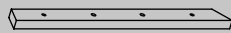
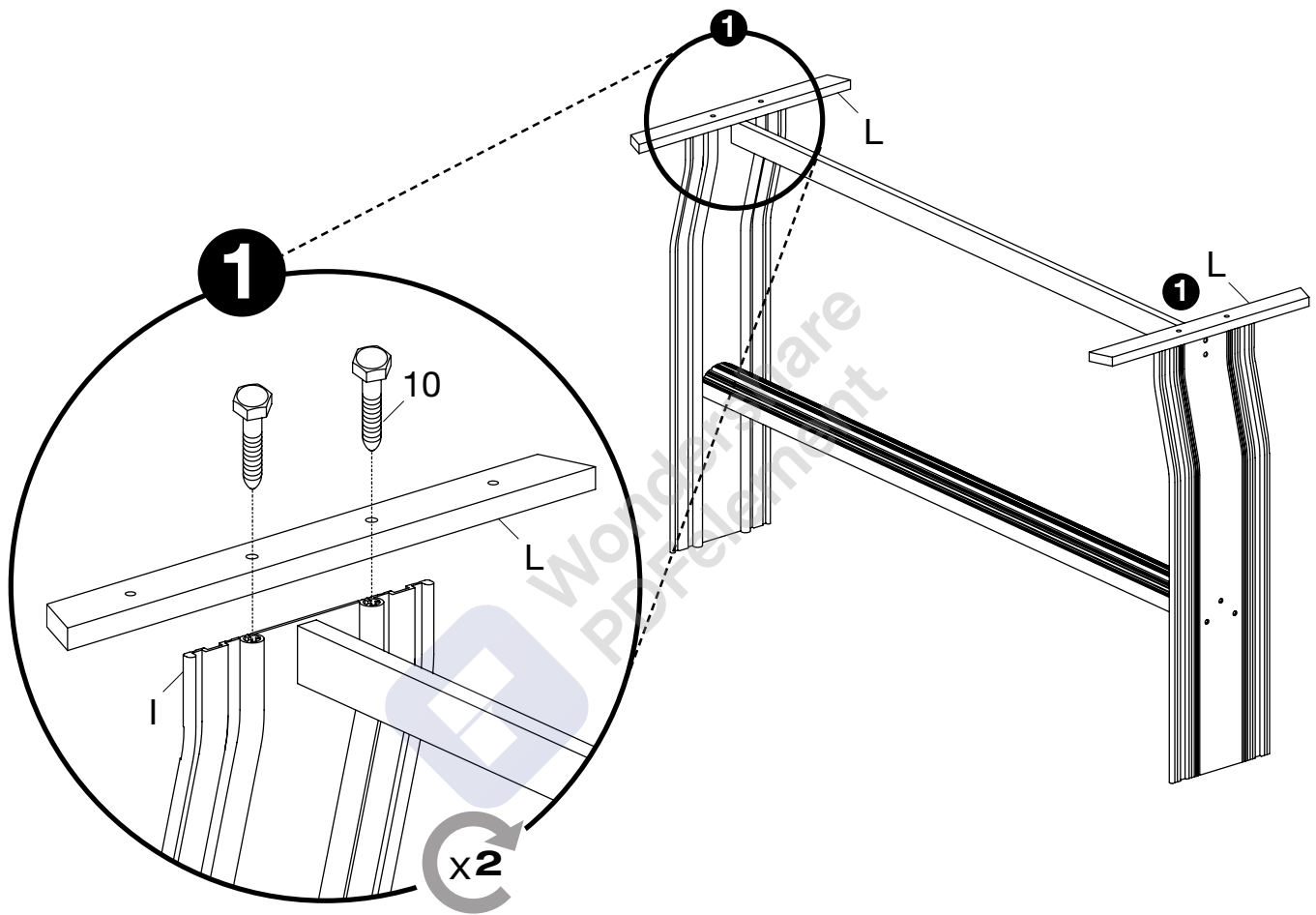
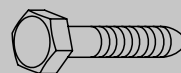
Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

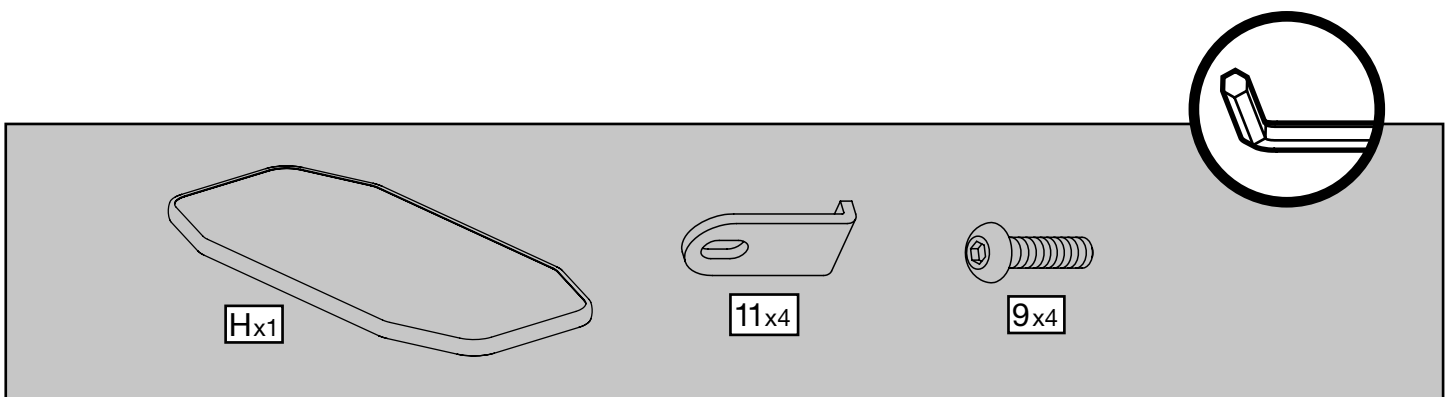
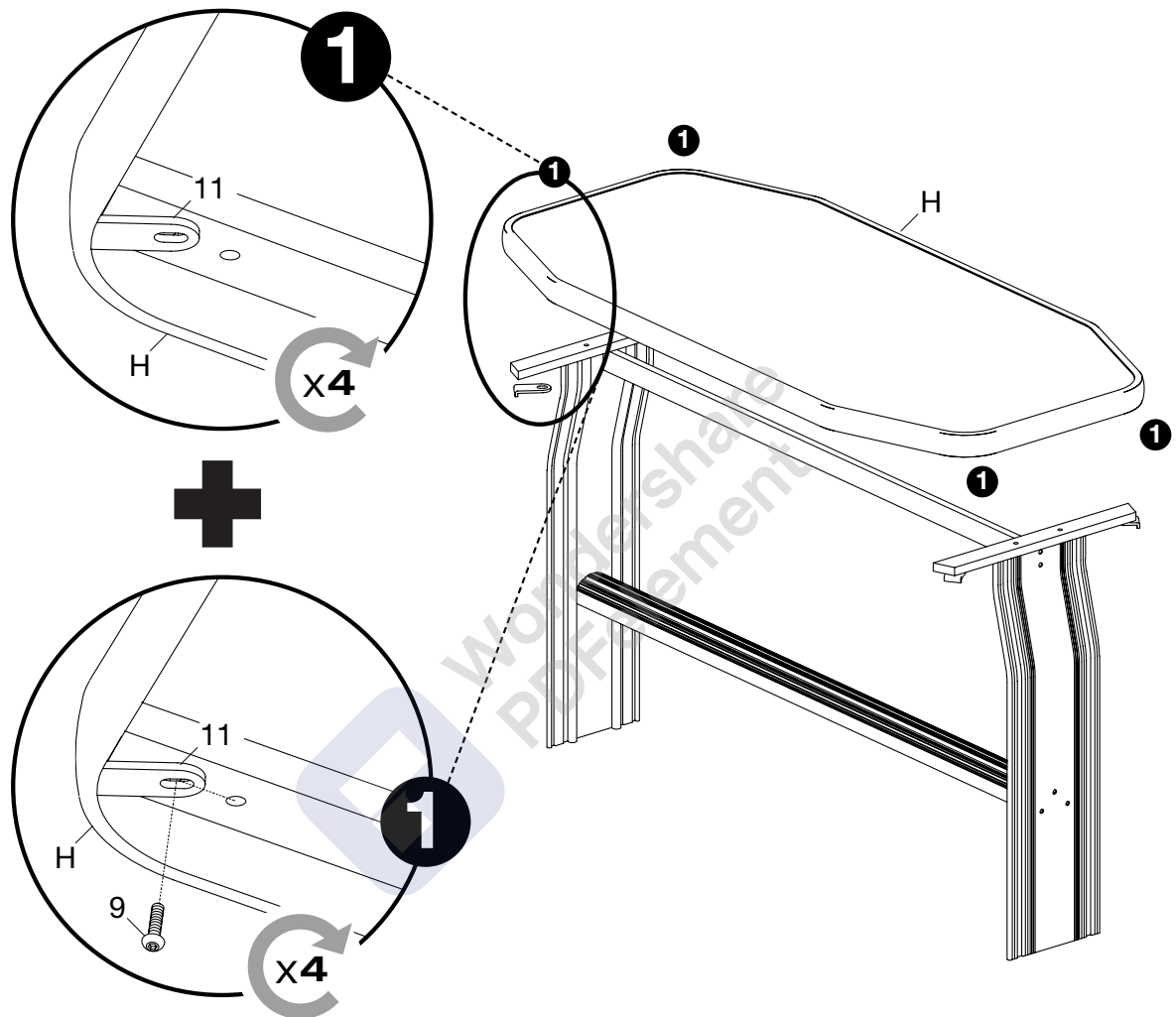
1 X 16 (+2) 	2 X 8 (+1) 
3 X 8 (+1) 	4 X 16 (+2) 
5 X 8 (+1) 	6 X 16 (+2) 
7 X 4 (+1) 	8 X 1 
9 X 4 (+1) 	10 X 4 (+1) 
11 X 4 	12 X 46 (+4) 
13 X 16 (+2) 	14 X 8 (+1) 
15 X 4 (+1) 	16 X 36 (+3) 
17 X 24 	18 X 2 
19 X 1 	20 X 2 (+1) 

A X1**A1** X10**B** X2**B1** X2**C** X16**C1** X8**D** X4**D1** X4**E** X4**E1** X8**F** X8**G** X8**G1** X4**I** X2

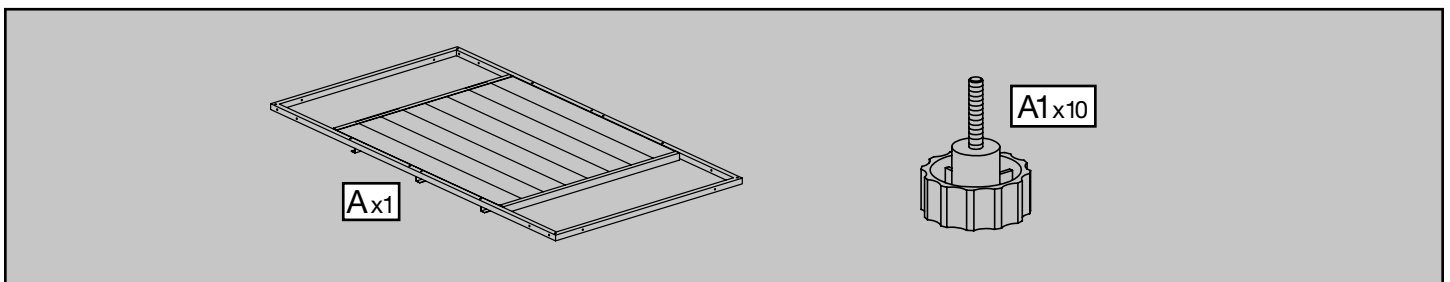
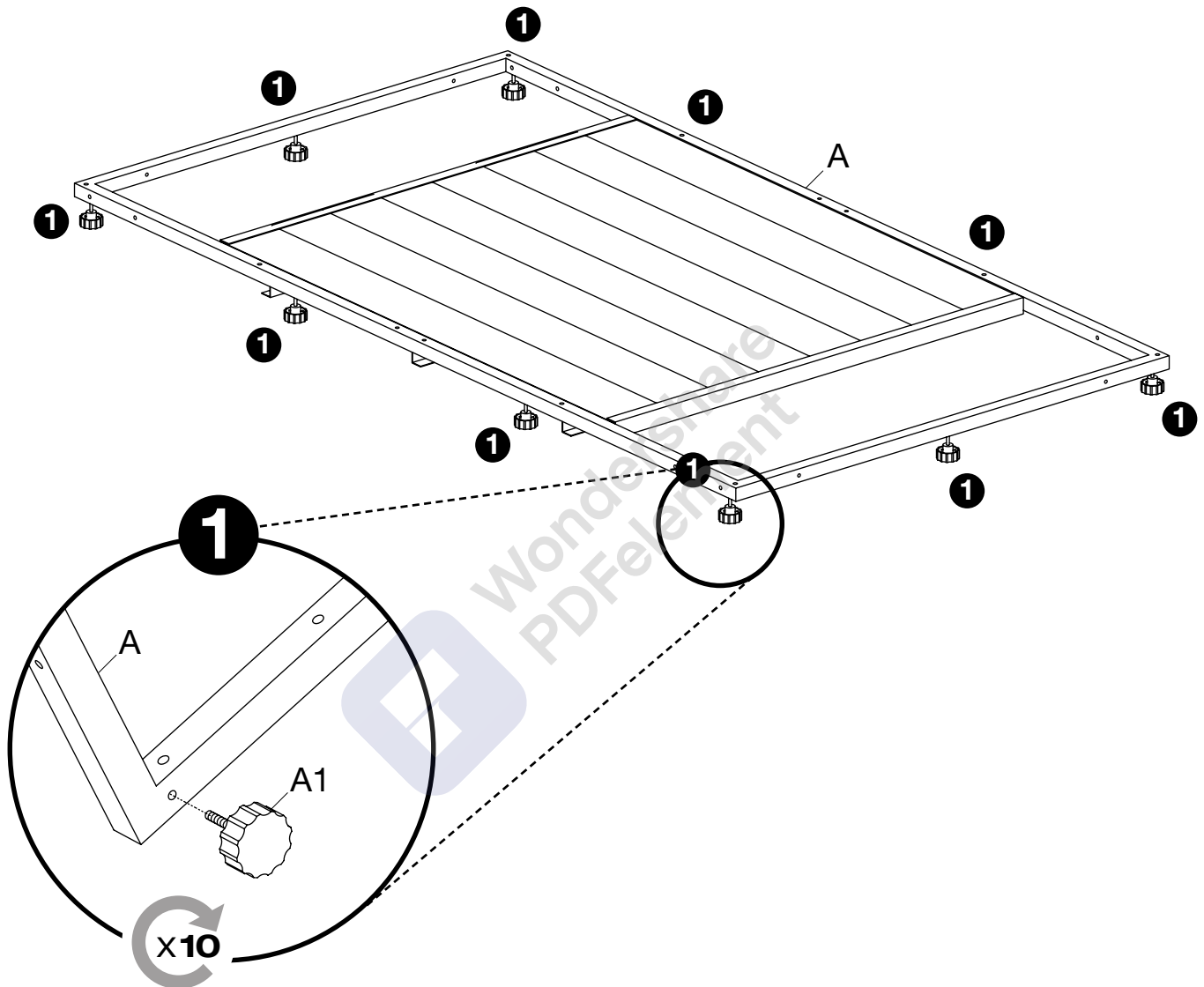
H X1**J** X1**K** X1**L** X2**M** X2**N** X2**O** X1**P** X2**Q** X2**Q1** X2**R** X1**Z1** X4



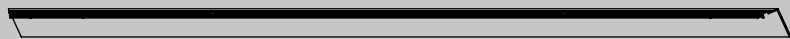
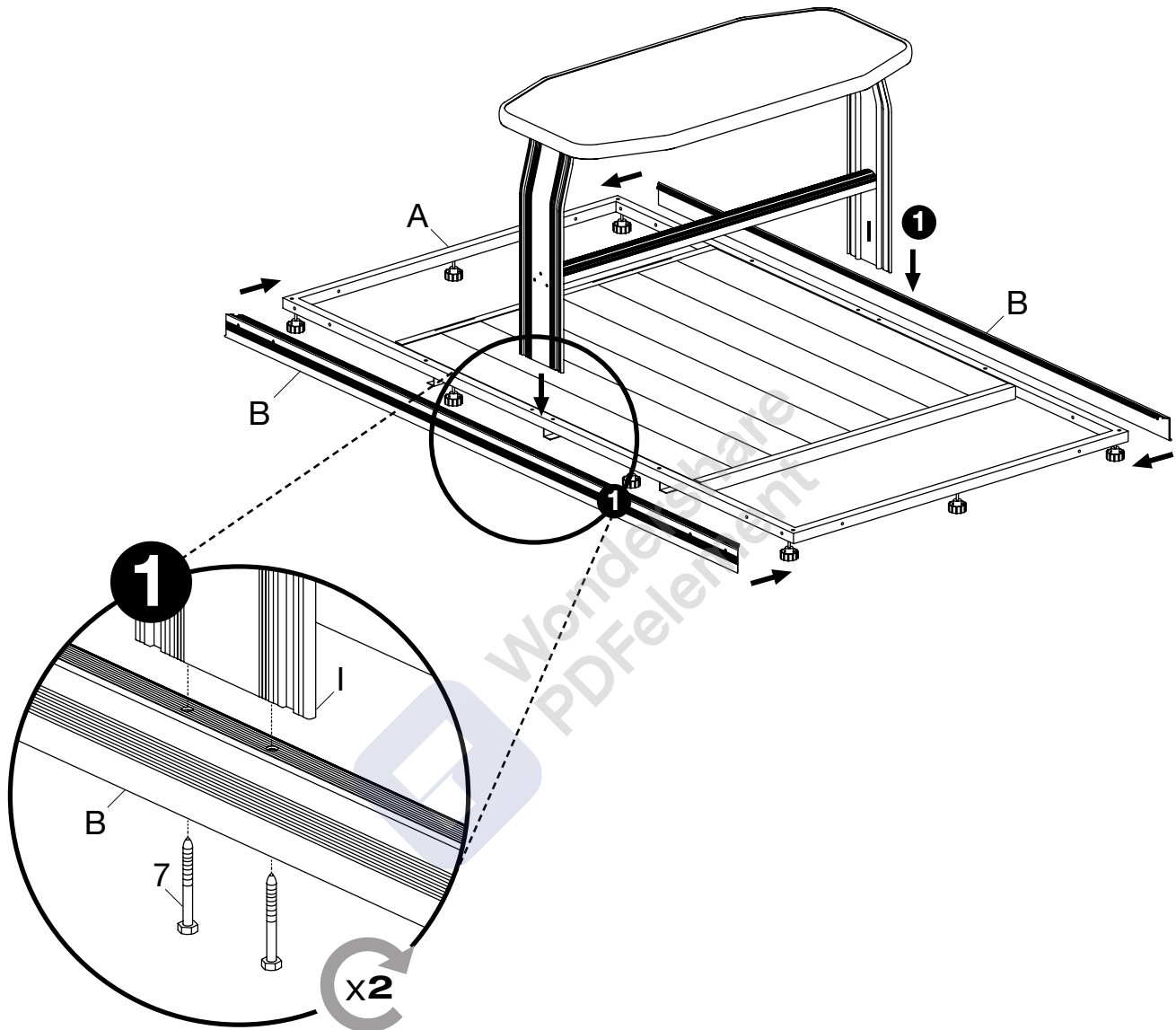
2/19**Lx2****10x4**

3/19

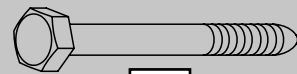
4/19



5/19

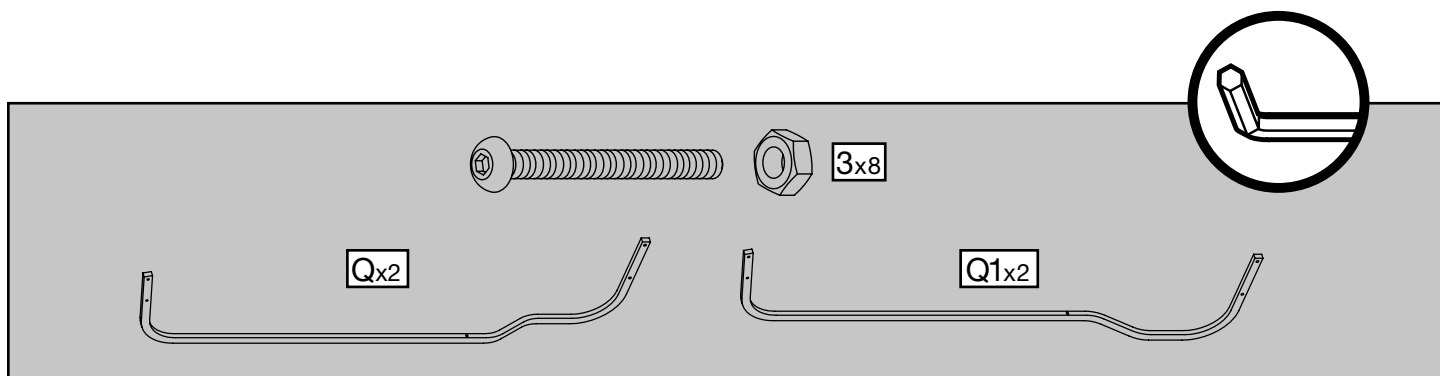
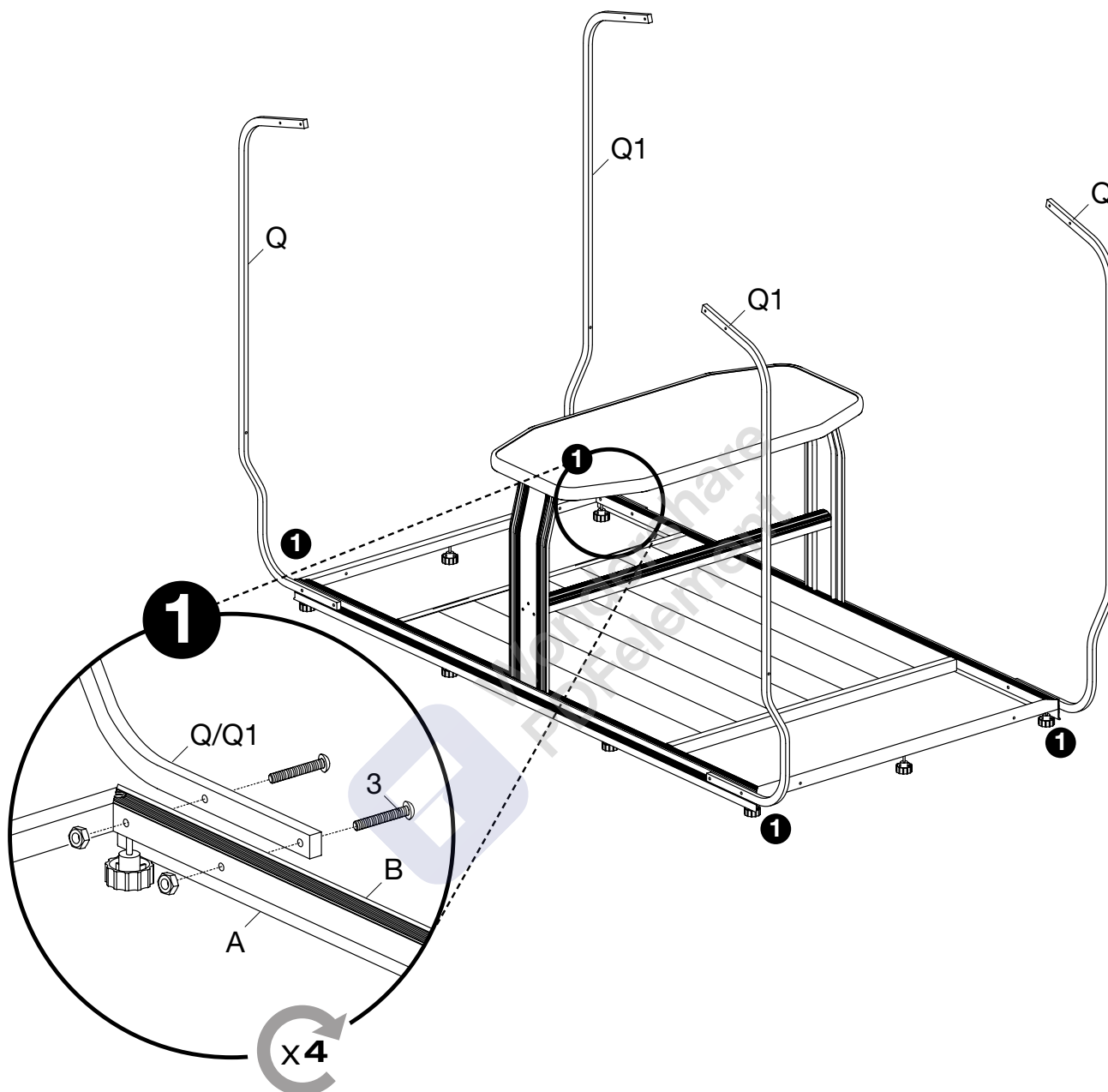


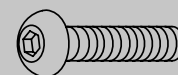
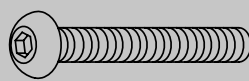
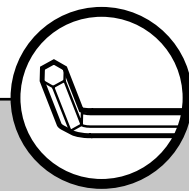
Bx2



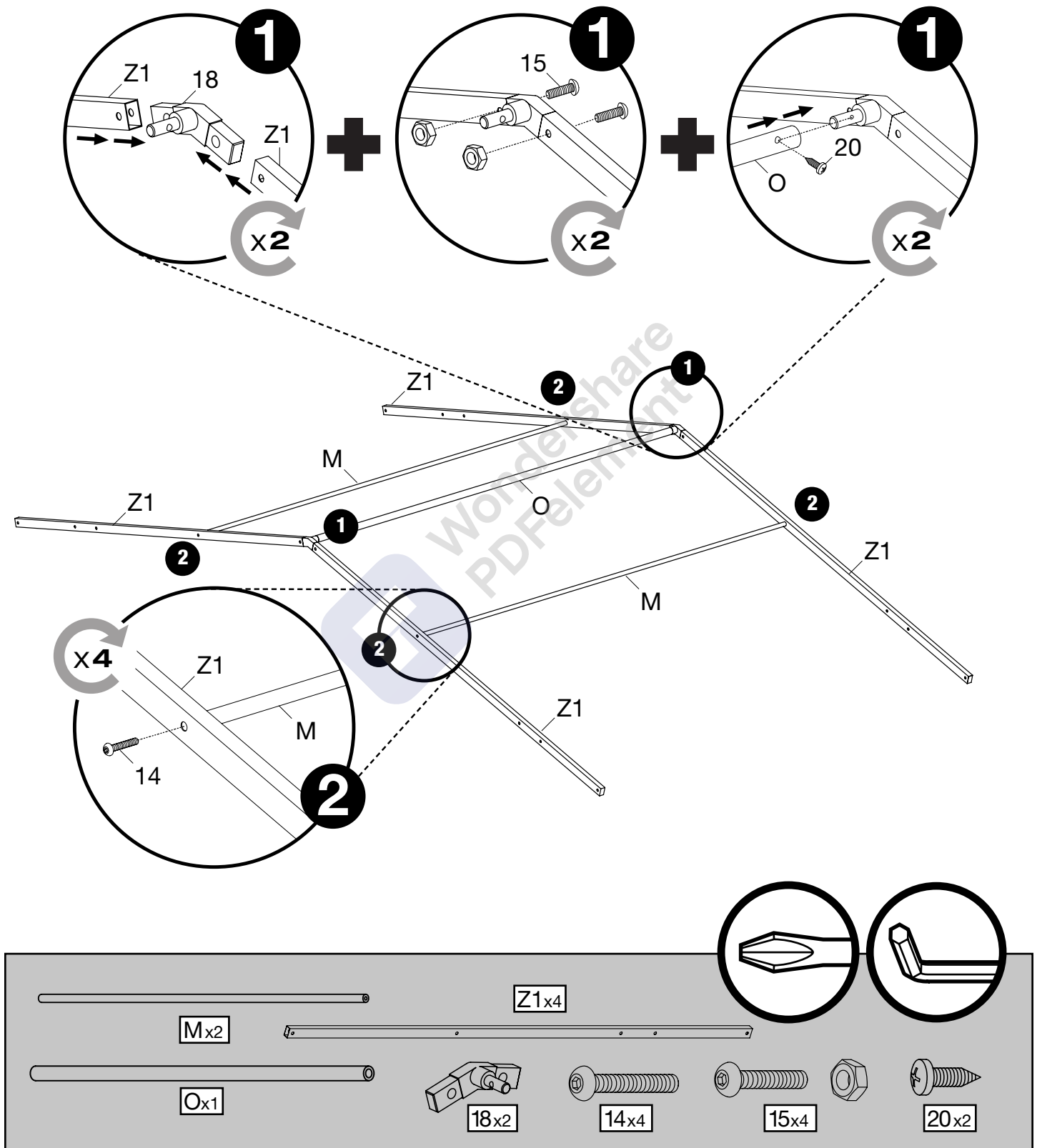
7x4

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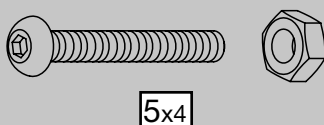
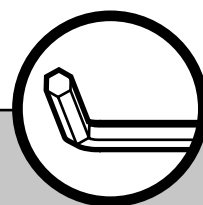
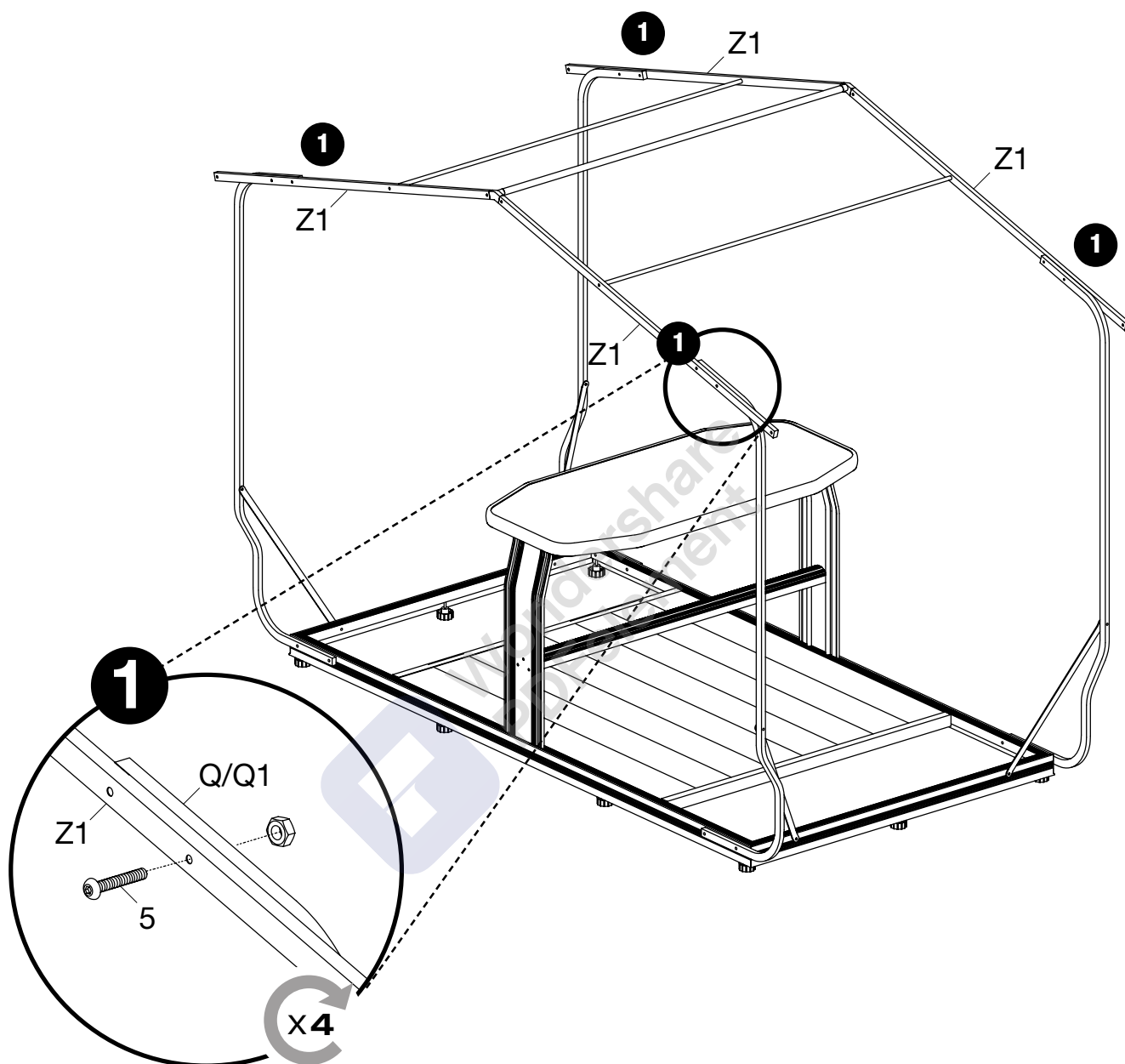




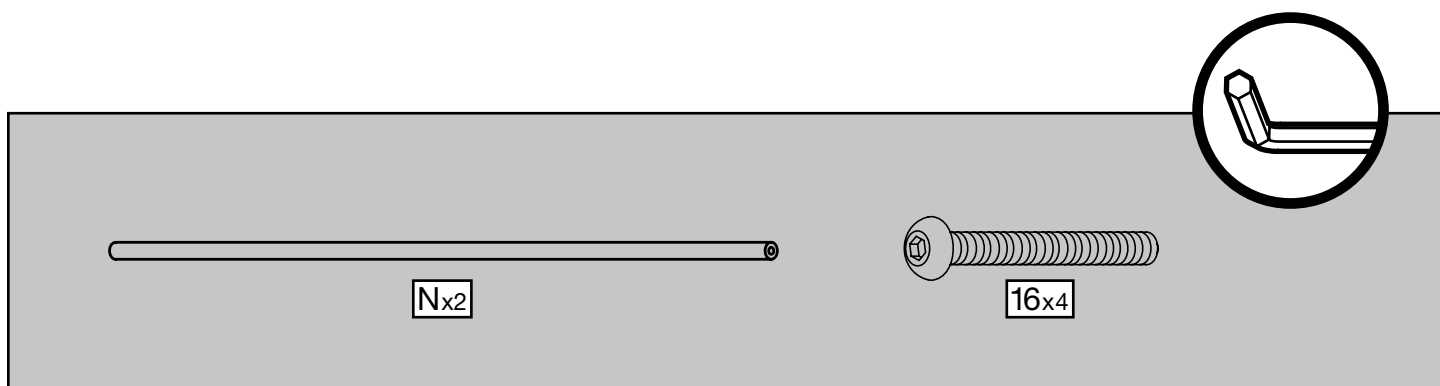
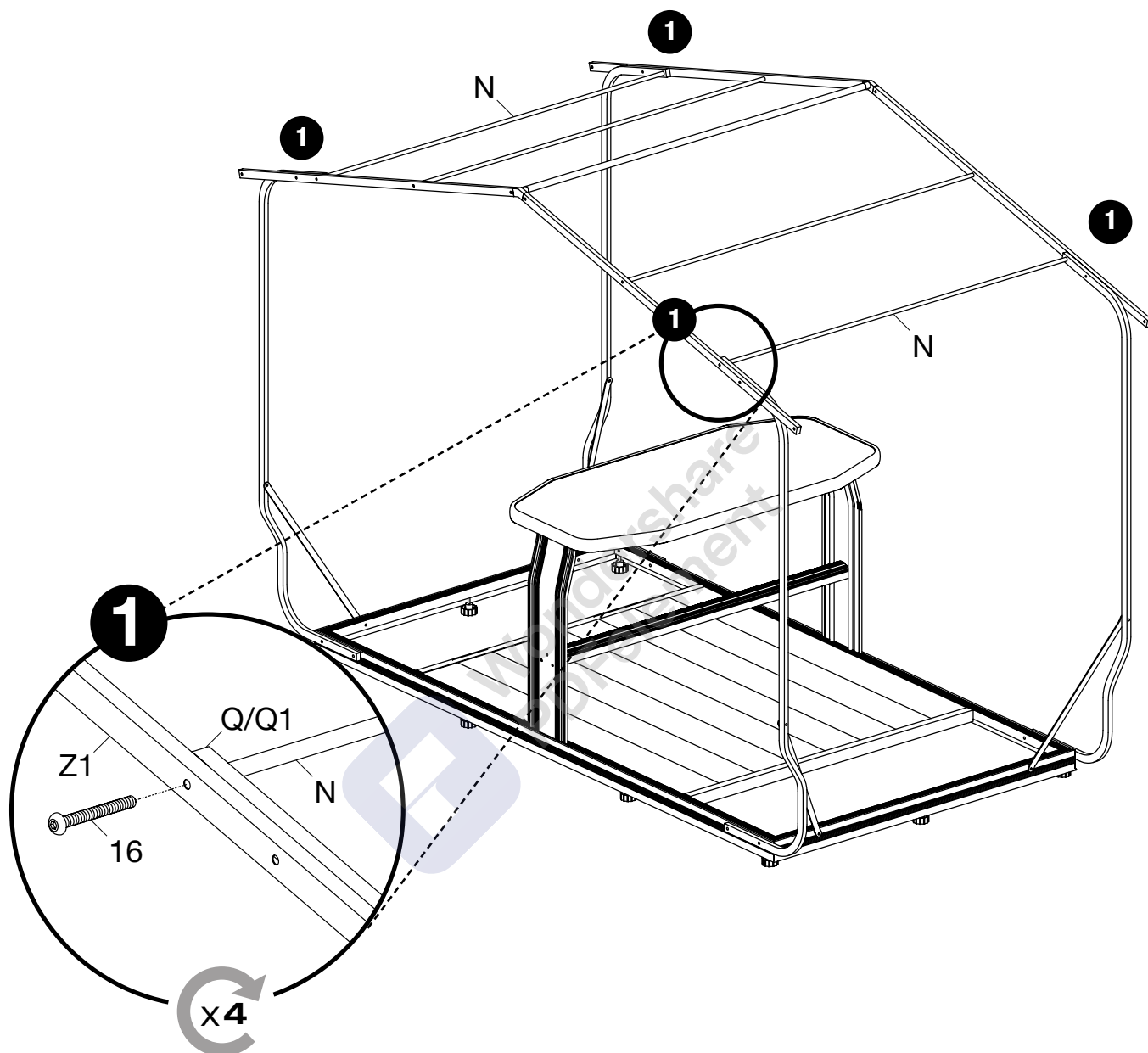
8/19

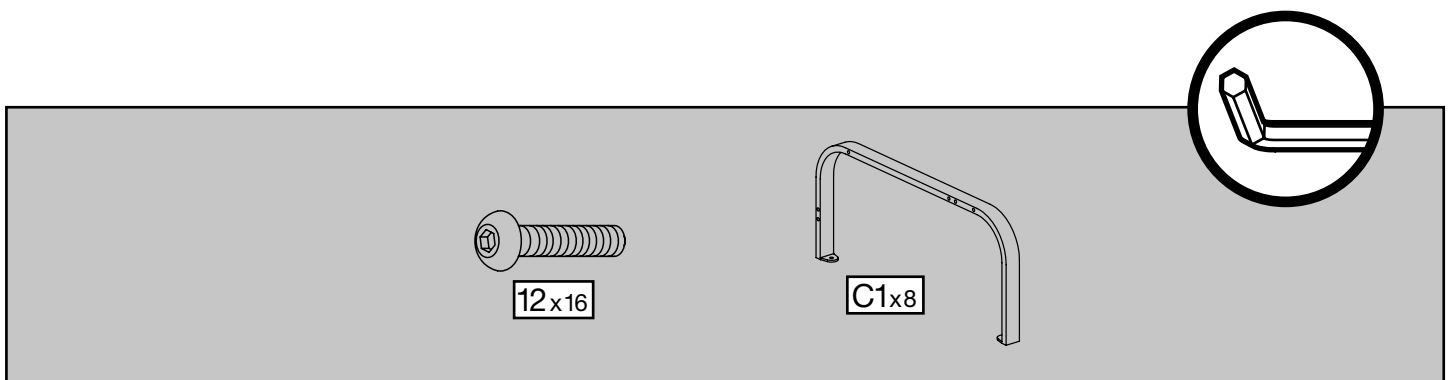
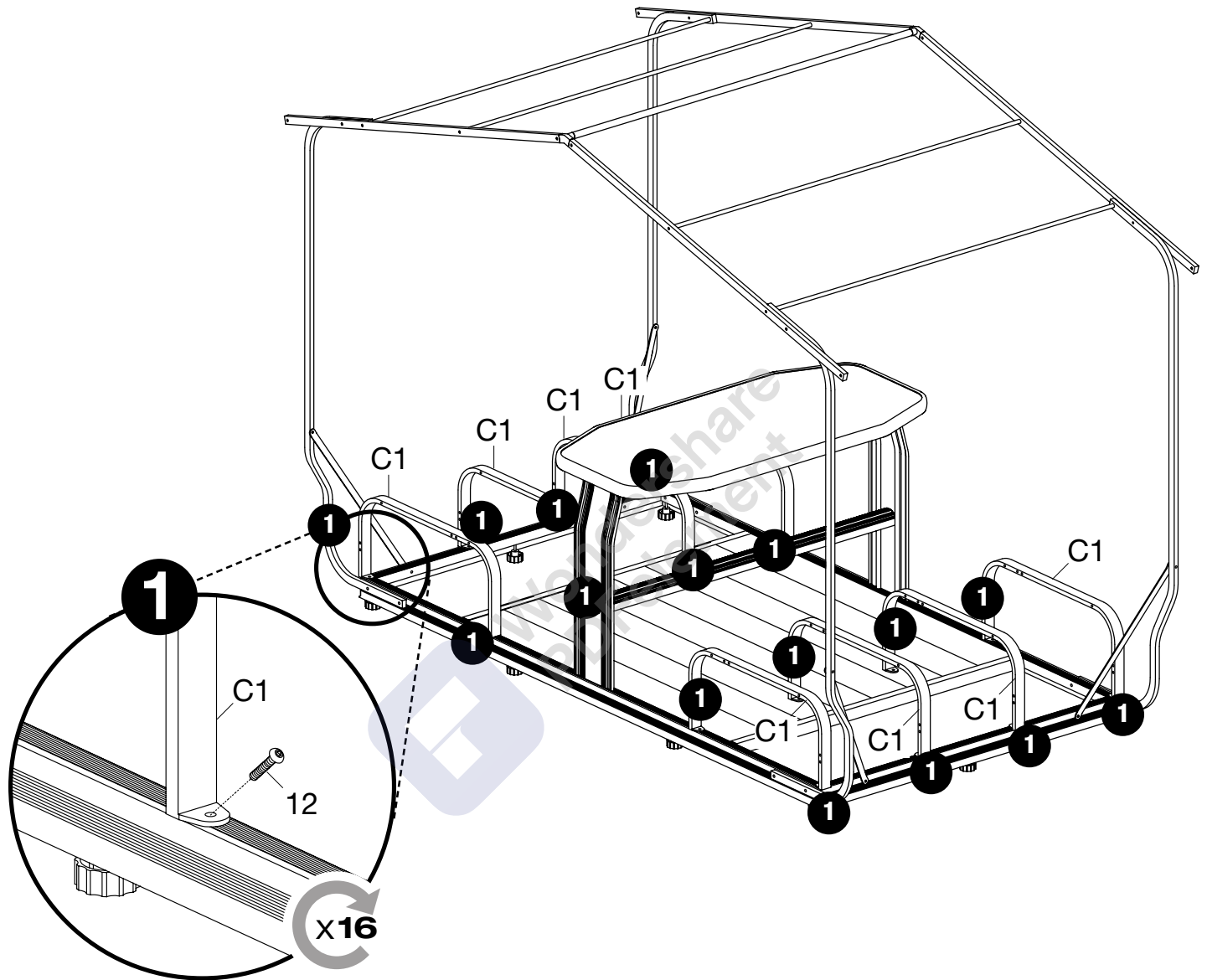


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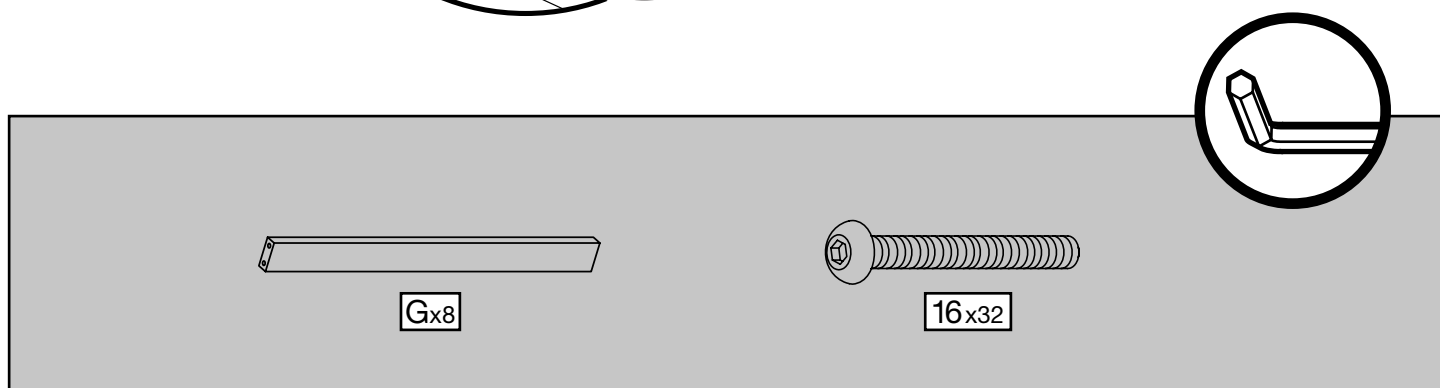
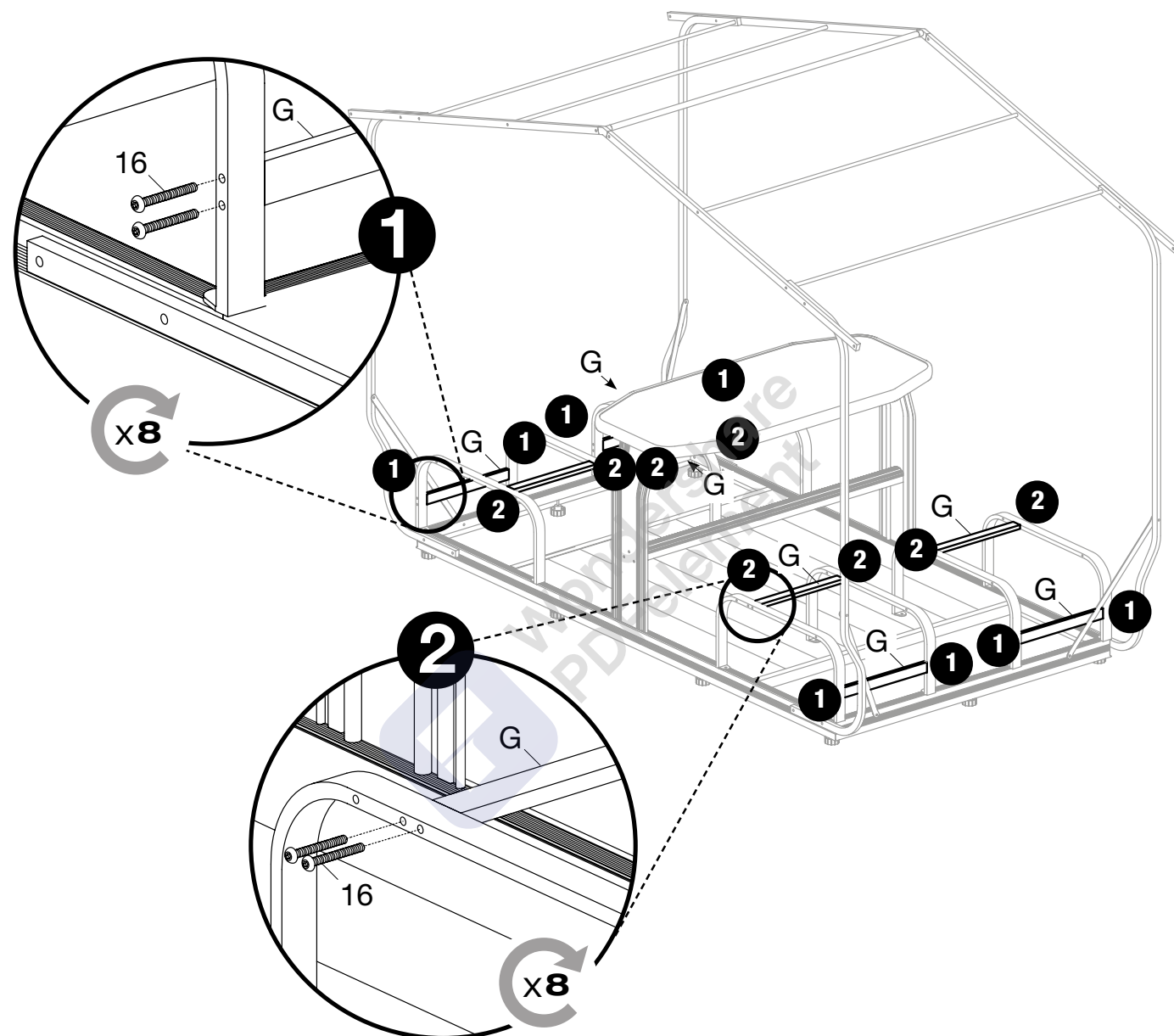


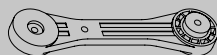
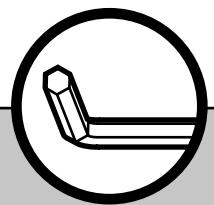
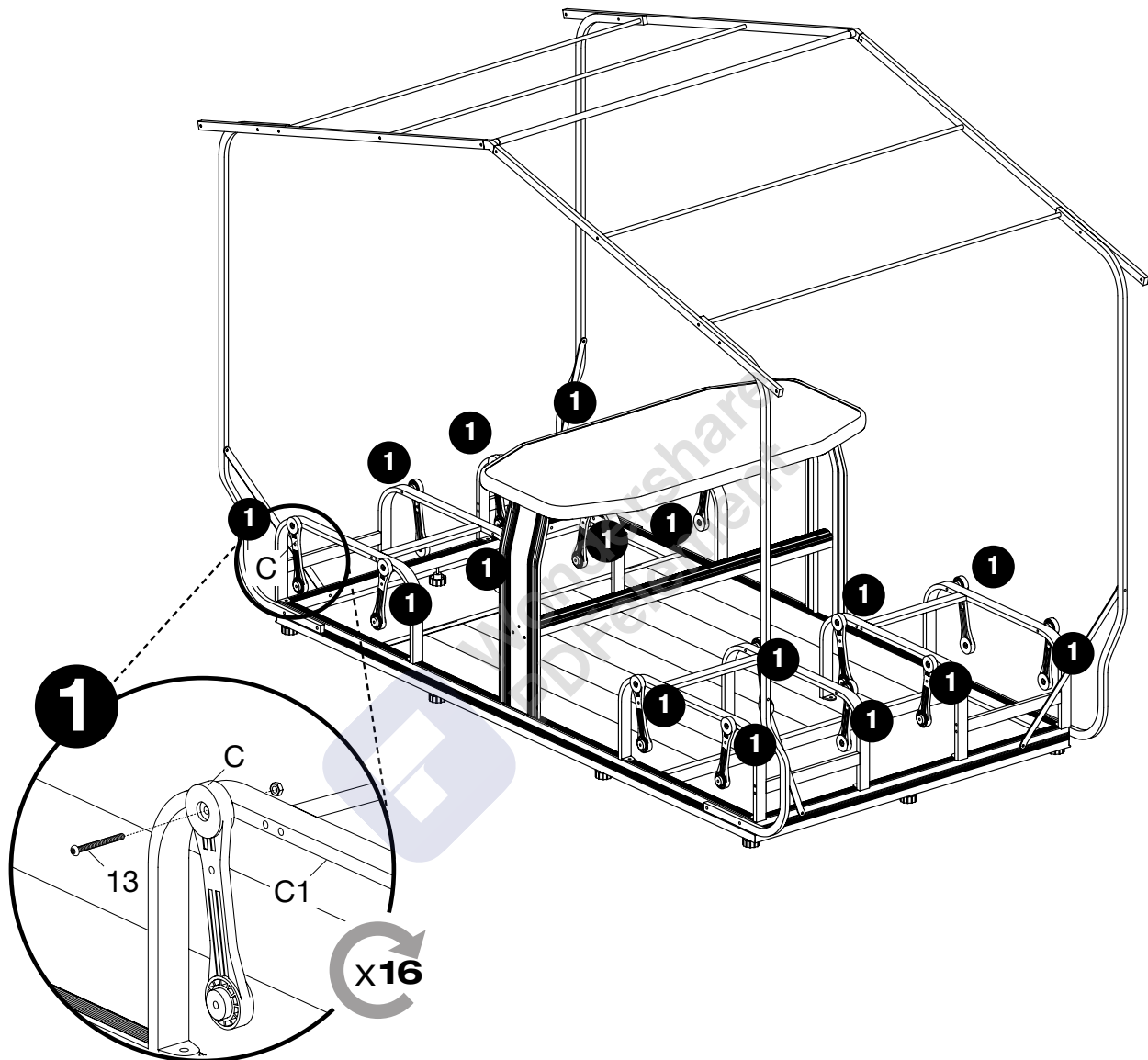
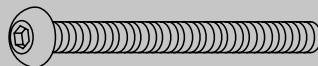
10/19

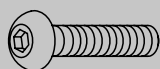
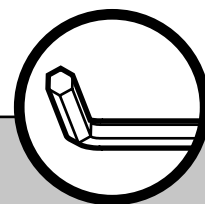
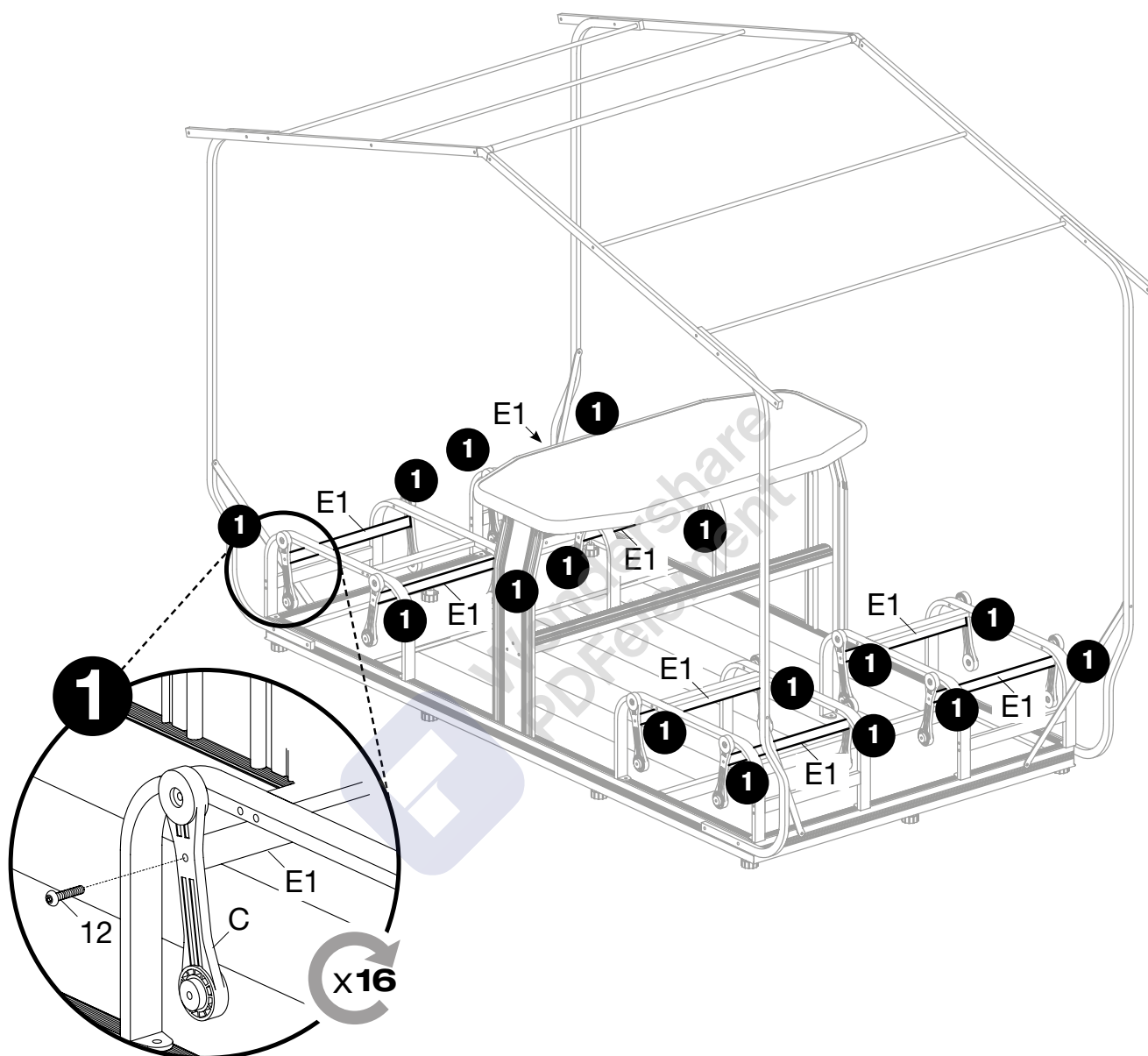




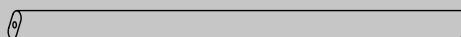
12/19



13/19**Cx16****13x16**

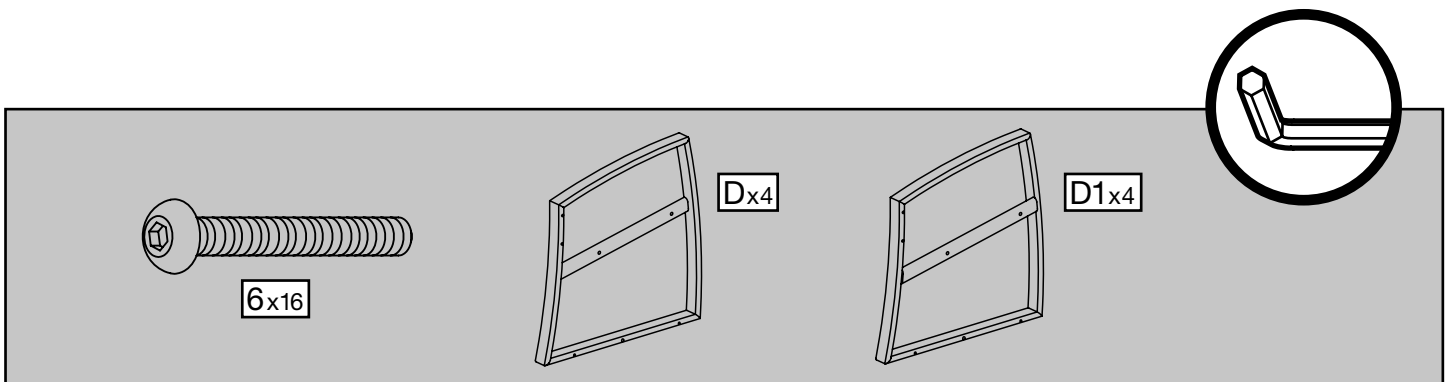
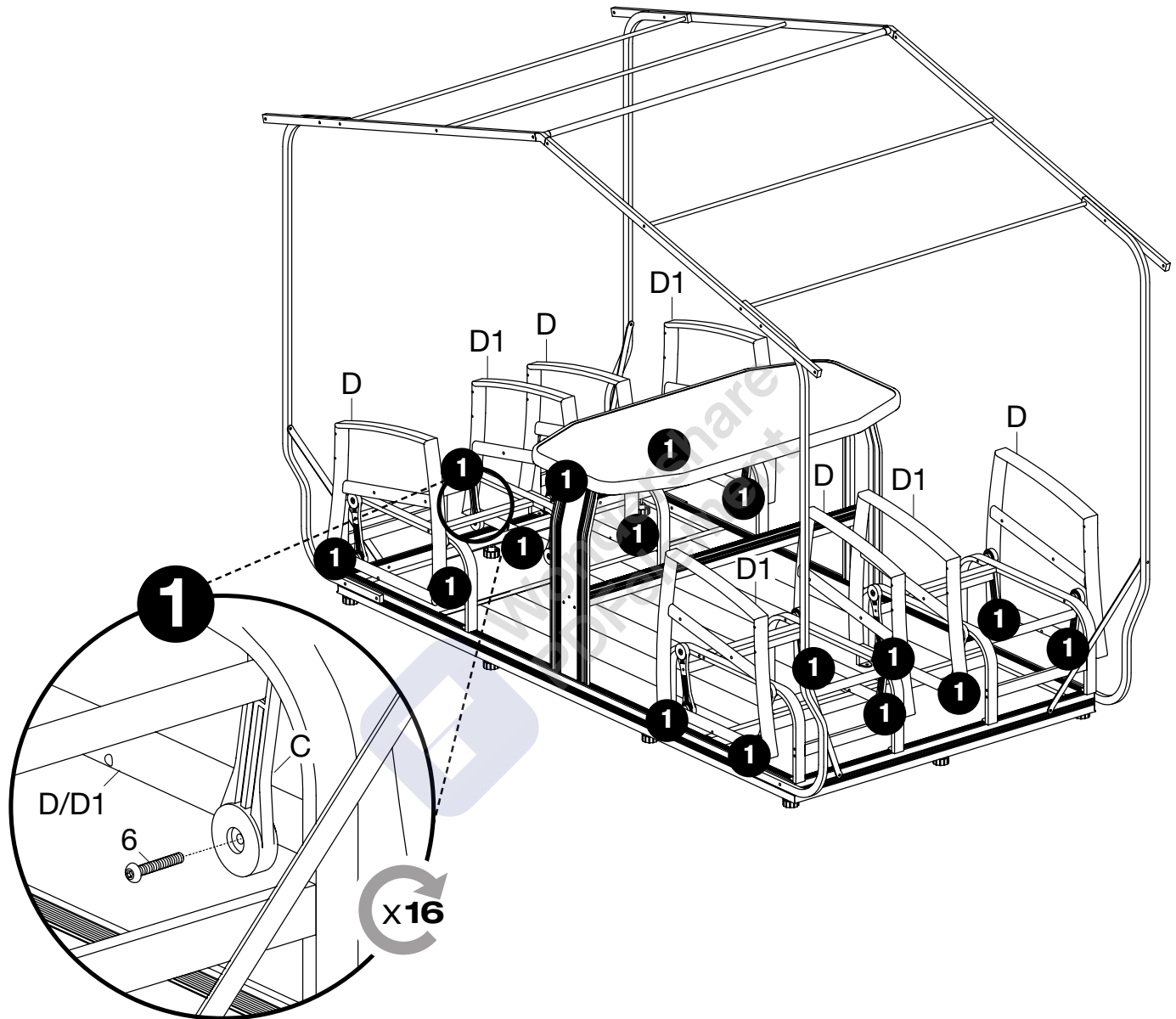


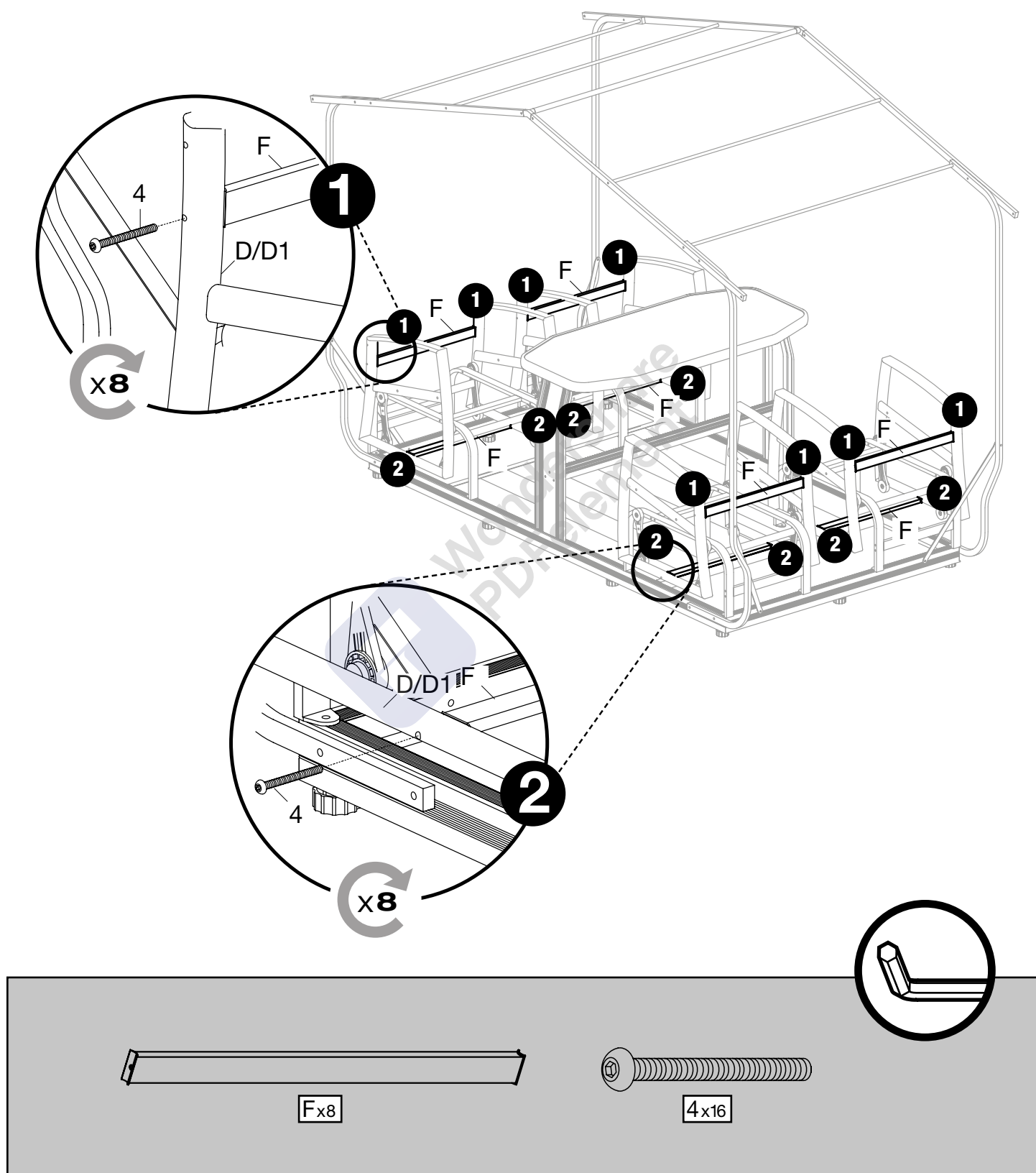
12x16



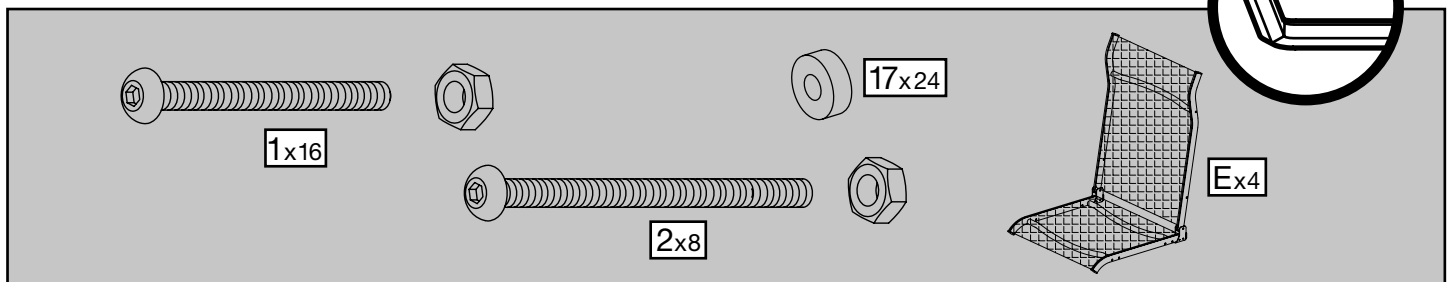
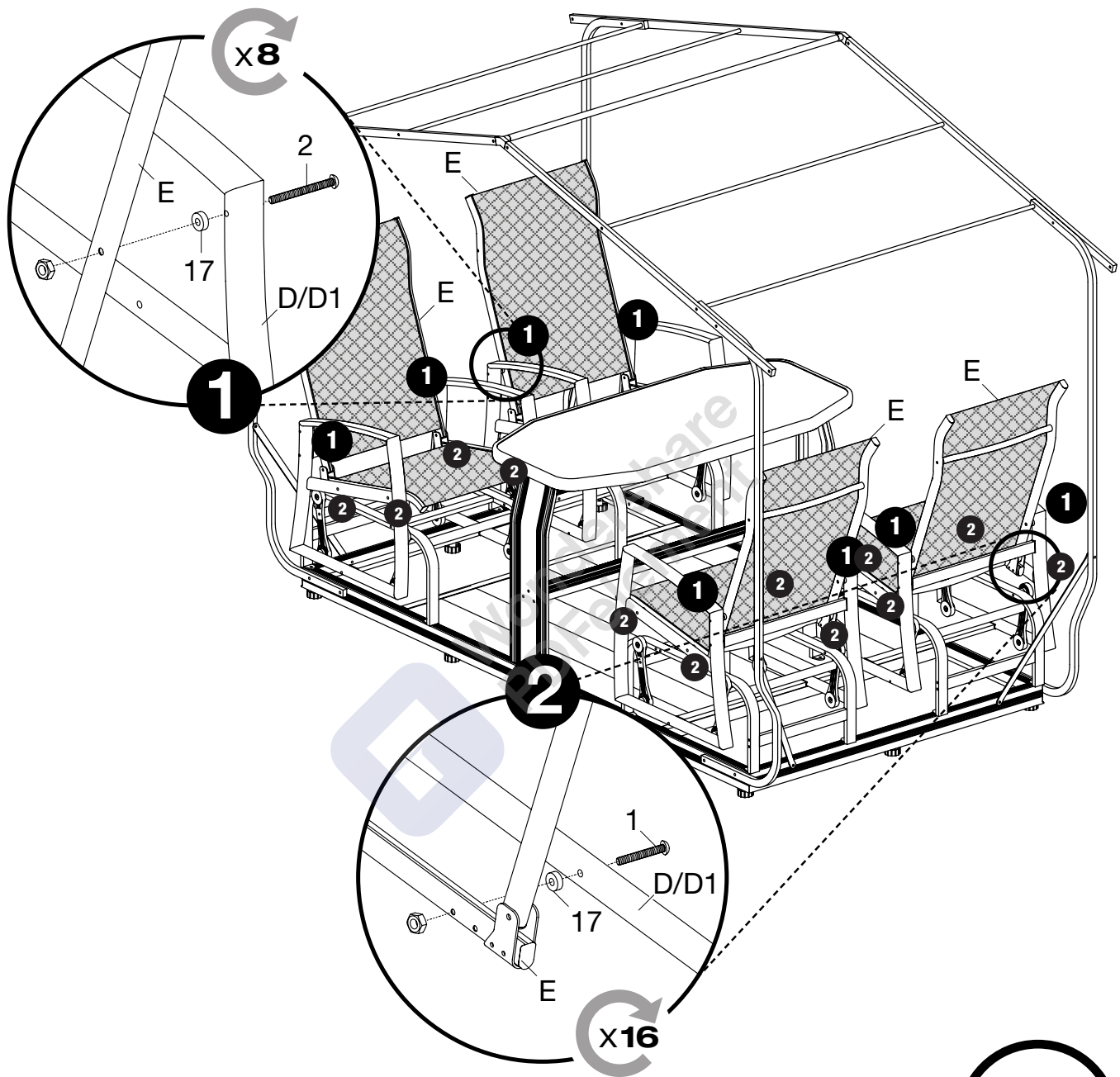
E1x8

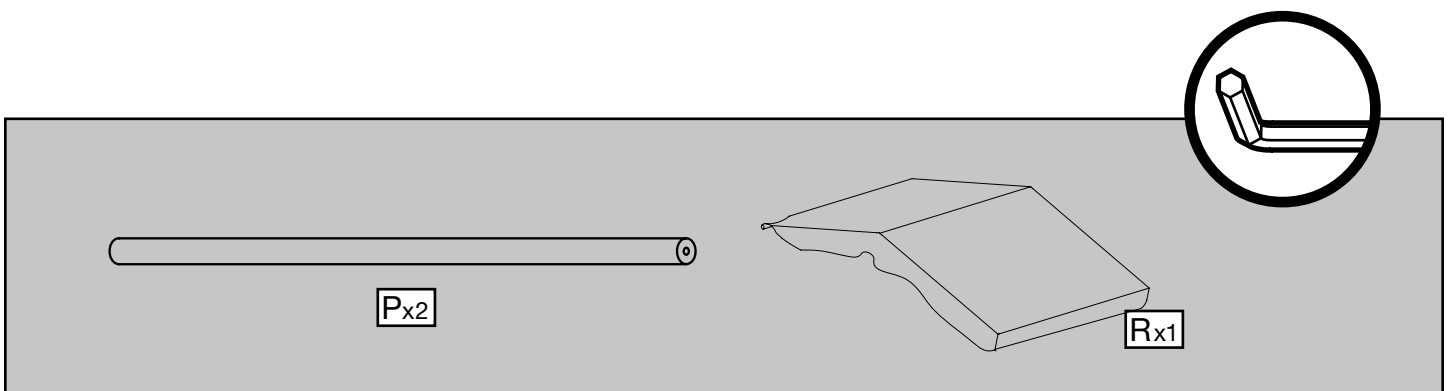
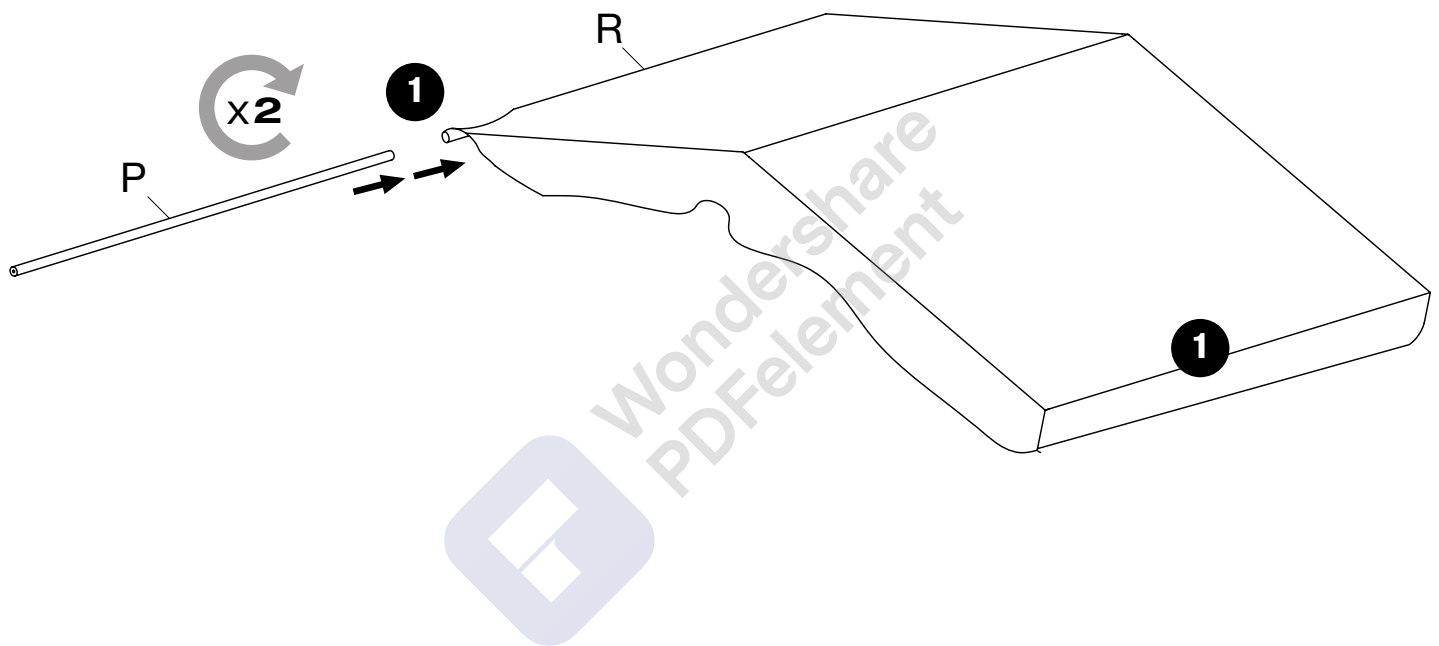
15/19



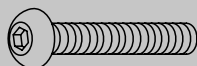
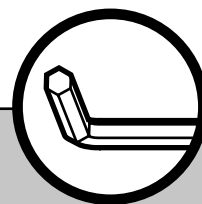
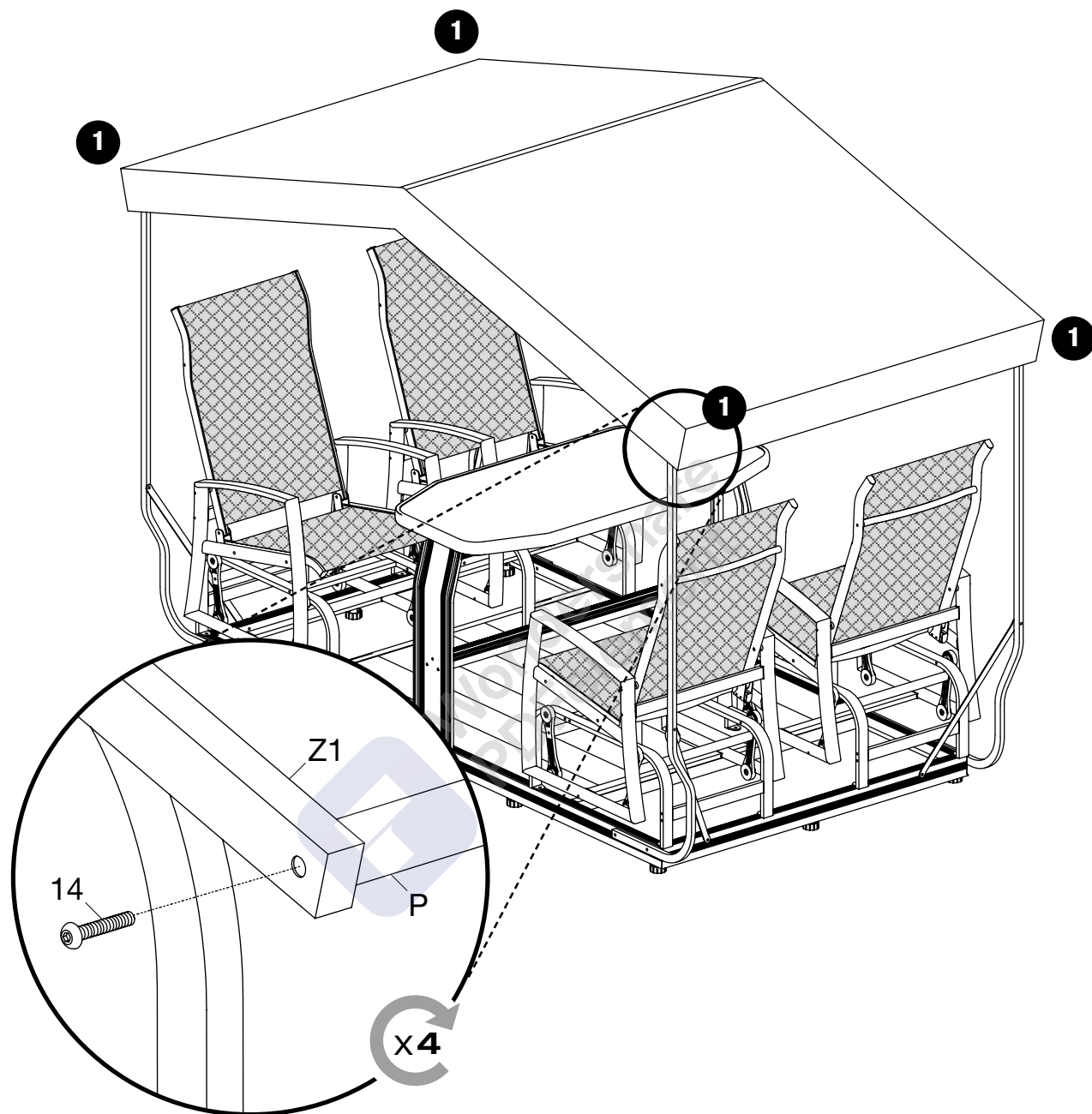


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19/19



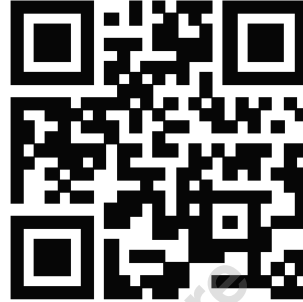
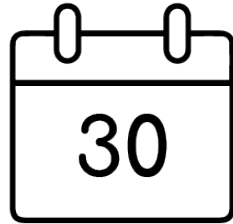
14x4

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