

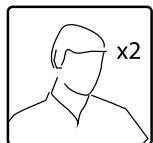
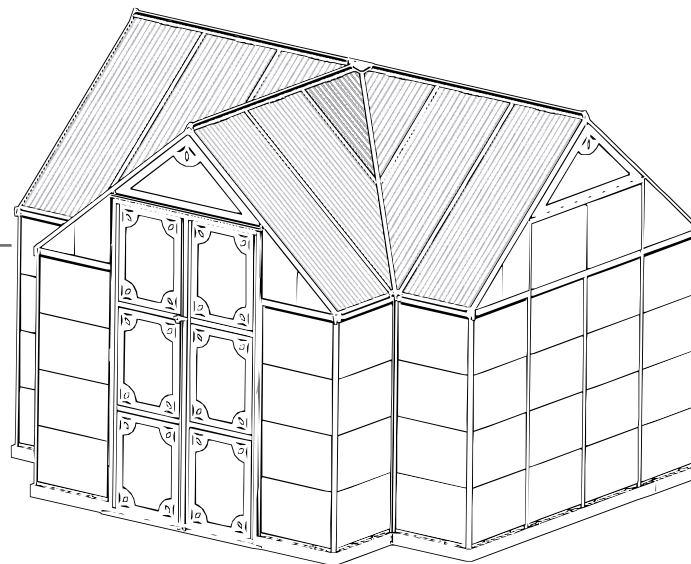


Assembly Instructions ***Instrucciones de Montaje***

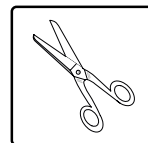
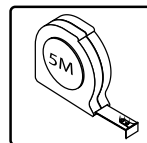
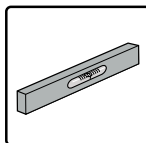
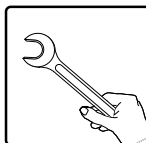
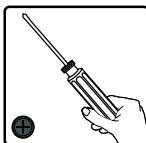
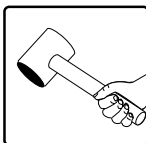
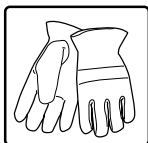
Victory Orangery™ - Garden Chalet

Approx. Dim.

305L x 364W x 269Hcm / 120.1"L x 143.7"W x 105.9"H



x2



After Sales Service:
E-Mail: customer.service@palram.com
Toll Free: (877) 627-8476

www.palramapplications.com

IMPORTANT

Please read these instructions carefully before you start to assemble this greenhouse. Keep these instructions in a safe place for future reference.

» Customer Service

For assistance with assembly or for replacement parts – please log onto our website or call our service line (number is on the title page).

Additional information can be found at our website: www.palramapplications.com

» Safety Advice

- It is of utmost importance to assemble all of the parts according to the directions. Do not skip any step.
- We strongly recommend using work gloves during assembly.
- Always wear shoes and safety goggles when working with extruded aluminium.
- If using a step ladder or power tools ensure that you follow the manufacturer's safety advice.
- Do not touch overhead power cables with the aluminium profiles.
- Do not attempt to assemble the greenhouse in windy or wet conditions.
- Dispose of all plastic bags safely keep them out of reach of small children.
- Keep children away from the assembly area.
- Do not lean against or push the greenhouse during construction.
- Do not position your greenhouse in an area exposed to excessive wind.
- Do not attempt to assemble this greenhouse if you are tired, have taken drugs or alcohol or if you are prone to dizzy spell.
- Hot items such as recently used grills, blowtorches etc. must not be stored in the greenhouse. Ensure there are no hidden pipes or cables in the ground before inserting the pegs.
- This product is designed to use as greenhouse only.

» Care & Maintenance

When your greenhouse needs to be cleaned, use a mild detergent solution and rinse with cold clean water. DO NOT use acetone, abrasive cleaners or other special detergents to clean the clear panels. It is recommended to check periodically that roof panels caps (plastic part 329 & profile 981) are set in place.

» Tools & Equipment

- Tape measure
- Work gloves
- Lubricant
- Phillips head screwdriver
- Step ladder
- Drill bit
- Leveler
- Silicone Spray
- Rubber mallet
- Large hammer
- Adjustable Spanner / Wrench
- T001 - Special tool for Screws 411 and nuts 412



» Before Assembly

- ✓ Selecting a site:
 - The greenhouse must be positioned and fixed on a flat level surface.
 - Choose a sunny position away from overhanging trees.
- ✓ We strongly recommend this greenhouse being secured directly to a solid concrete foundation. When doing that use the pre drilled holes in the metal base.
- ✓ This is a multi-part assembly best achieved by two people. Allow at least a half a day for the assembly process.
- ✓ Take out all components parts of the packages. Sort the parts and check against the contents parts list.

Parts should be laid out close at hand. Keep all small parts (screws etc.) in a bowl so they do not get lost.
- ✓ Please note multi-sided profiles are used in this greenhouse. As a result some holes in the profiles are not used during assembly.
- ✓ Please review entire instructions before starting. Carry out the assembly steps in exact order.

» Notes During Assembly

- You may use Silicon lubricant spray in order to help you slide the panels into the profiles.
- Do not spray the Polycarbonate panels.
- Use a rubber mallet if necessary.



During assembly you will encounter the information icon, please refer to the relevant assembly step for additional comments and assistance.

Step 11: Make sure the base is square by measuring the diagonals and level by using a spirit level.

Firmly connect the greenhouse to a level final position immediately after completion of the assembly.

Steps 15: Part 7180 is used for assembly assistance.

Steps 29: Remove Part 7180 and discard.

Steps 50+51: Please repeat steps 47-49 and work according to the parts id mentioned in this manual.

Step 71 : In case the window is not closed properly, please release the screws, adjust the profile and tighten the screw.

Step 88: Make sure the cable is threaded in the hole (#7327) and does not interfere with the opening the window.

Step 89: Anchor the greenhouse to the ground by using part #7331 for hard surface or part #7336 for soft surface.

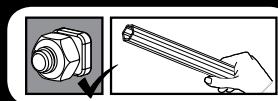
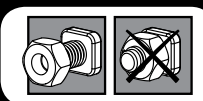
Step 91: Stretch the cable by using part #7332



Important Recommendations

- **Firmly connect the greenhouse to a level position immediately after completion of the assembly.**
- **Anchoring the greenhouse can also be done by drilling the base profiles and fasten it to the ground using ground screws (screws are not supplied).**
- **Tighten all screws once assembly is completed.**

- Screws 411 and nuts 412 are used throughout the assembly process.
- Screws 411 are to be assembled from the outside and nuts 412 from the inside of the greenhouse.
- If not specified otherwise, do not fasten screws and nuts (411 & 412) more than 2-3 turns only. Do not tighten them until completion of the panels' assembly. These 2 icons indicate if screws' tightening is required or not.
- However, in some steps, temporary tightening of a few screws may be needed to prevent a profile from falling.



IMPORTANTE

Por favor, lea estas instrucciones cuidadosamente antes de empezar a montar este invernadero.

Mantenga estas instrucciones en un lugar seguro para referencia futura.

» Servicio de Ayuda al Cliente

Para obtener ayuda con el montaje o para las piezas de recambio - por favor entre a nuestro sitio web o llame a nuestra línea de servicio (el número está en la página de título). Información adicional se puede encontrar en nuestro sitio web: www.palramapplications.com

» Consejo de Seguridad

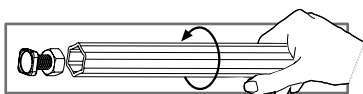
- Es de suma importancia montar todas las partes de acuerdo con las instrucciones. No se salte ningún paso.
- Recomendamos firmemente el uso de guantes de trabajo durante el montaje.
- Use siempre zapatos y gafas de seguridad al trabajar con aluminio extruido.
- Al usar una escalera plegable o herramientas eléctricas asegúrese de que sigue las instrucciones de seguridad de los fabricantes.
- No toque los cables eléctricos aéreos con los perfiles de aluminio.
- No intente montar el invernadero en días de viento o días con humedad.
- Disponga todas las bolsas plásticas en lugar seguro - guárdelas fuera del alcance de niños.
- Mantenga a los niños fuera del área de montaje.
- No se apoye ni empuje el invernadero durante la construcción.
- No coloque su invernadero en un área expuesta al viento excesivo.
- No intente montar este invernadero si usted está cansado, ha tomado drogas o alcohol o si usted es propenso a ataques de mareo.
- Artículos calientes recientemente usados tales como parrillas, sopletes etc. no deben ser almacenados en el invernadero. Asegúrese de que no haya ninguna tubería o cables ocultos en la tierra antes de insertar las clavijas.
- Este producto es designado a ser usado solamente como invernadero.

» Cuidados & Mantenimiento

Cuando su invernadero necesite limpieza, utilice una solución detergente suave y enjuague con agua limpia fría. NO UTILICE acetona, limpiadores abrasivos u otros detergentes especiales para limpiar los paneles. Se recomienda comprobar periódicamente que los paneles del techo>tapones (parte de plástico 329 y perfil 981) están colocados en el lugar.

» Herramientas & Equipos

- Cinta métrica
- Broca
- Guantes de trabajo
- Martillo grande
- Lubricante
- Llave inglesa
- Escalera plegable
- Destornillador cabeza de tornillo Phillips
- T001 – Herramienta especial para Tornillos 411 y Tuercas 412



» Antes del Montaje

- ✓ Seleccionar un lugar:
 - El invernadero debe colocarse y fijarse en una superficie plana y nivelada.
 - Escoja una ubicación soleada y apartada de árboles que la cubran.
- ✓ Recomendamos encarecidamente que el invernadero se fije directamente sobre cimientos de cemento sólido. Para hacer esto, utilice los agujeros previamente taladrados en la base de metal.
- ✓ Este montaje consta de varias partes y sería óptimo que lo realicen dos personas. El proceso de montaje llevará alrededor de medio día.
- ✓ Extraiga todas las piezas de componentes de sus embalajes. Ordene las piezas y compruebe que están todas usando la lista de contenidos. Las piezas deberían colocarse cerca y tenerlas a mano. Ponga las piezas pequeñas (p. ej. tornillos) en un bol para no perderlas.
- ✓ Por favor, tenga en cuenta que este invernadero incluye perfiles con múltiples superficies. Como resultado, algunos de los agujeros de los perfiles no se utilizan durante el montaje.
- ✓ Por favor, revise todas las instrucciones antes de empezar. Siga los pasos del montaje en el orden exacto.

» Notas durante el montaje

- Puede utilizar spray lubricante de silicona para ayudarle a deslizar los paneles en los perfiles.
- No aplique spray sobre los paneles de policarbonato.
- Utilice un mazo de goma si es necesario.



Durante el montaje encontrará el icono de información, por favor refiérase a la etapa de montaje correspondiente para comentarios adicionales y asistencia.

Paso 3: Partes 7063 están en la parte posterior del invernadero. Fijándolas se determina la parte delantera del invernadero.

Paso 11: Cerciórese de que la base sea cuadrada midiendo las diagonales y el nivel usando un nivel de burbuja.

Conecte firmemente el invernadero a un nivel de posición final inmediatamente después de la finalización de la asamblea.

Paso 15: Parte 7180 se utiliza para la asistencia en el armado.

Paso 29: Retire y deseche la parte 7180.

Pasos 50+51: Por favor, repita los pasos 47-49 y trabajar de acuerdo con el id partes mencionadas en este manual.

Paso 71: En caso de que la ventana no se cierra correctamente, afloje los tornillos, ajustar el perfil y apretar el tornillo.

Paso 88: Asegúrese de que el cable se enrosca en el agujero (#7329) y no interfiere con la apertura de la ventana

Paso 89: Fije el invernadero al suelo mediante el uso de la pieza #7331 para superficie dura o pieza #7336 para superficies blandas

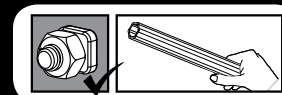
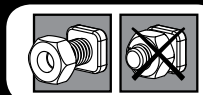
Paso 91: Estire el cable mediante el uso de pieza #7332

! **Recomendaciones importantes**

- Ajuste firmemente el invernadero en una posición nivelada inmediatamente después de completar su montaje.
- También se puede anclar el invernadero taladrando los perfiles de la base y asegurándolos al suelo utilizando tornillos para suelo (tornillos no incluidos).
- Apriete todos los tornillos de montaje al completar

Los tornillos 411 y las tuercas 412 son usados durante todo el proceso de montaje.

- Los tornillos 411 deben ser montados desde el exterior y las tuercas 412 desde el interior del invernadero.
- No apriete los tornillos y tuercas (411 y 412) más de 2-3 vueltas. No los apriete hasta terminar el montaje de los paneles, a menos que orientado de otra manera.
- Sin embargo, en algunos pasos, el ajuste temporal de algunos tornillos puede ser necesario para evitar que un perfil caiga hasta que sea conectado completamente en los pasos siguientes.
- Sin embargo, en algún paso puede ser necesario apretar de forma temporal algunos tornillos para evitar que se caiga un perfil.



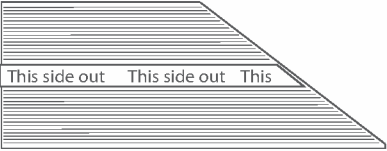
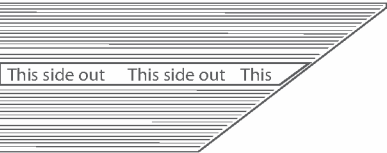
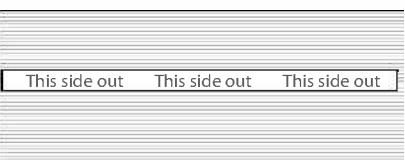
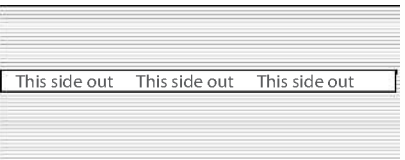
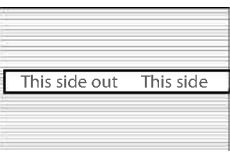
412

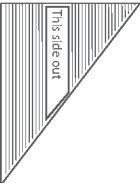
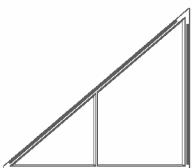
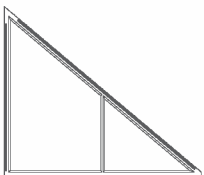
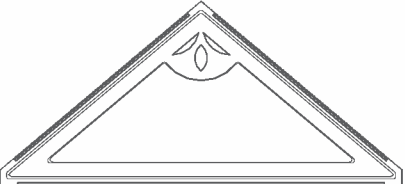
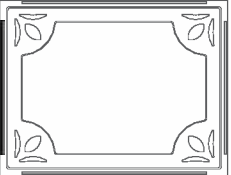


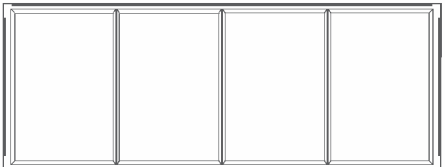
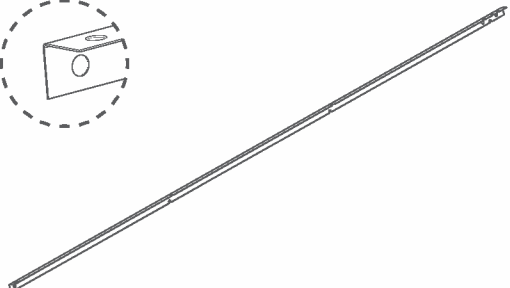
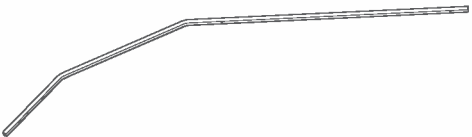
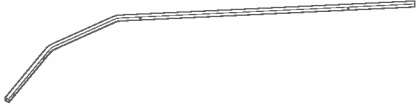
411



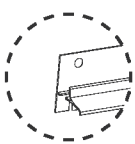
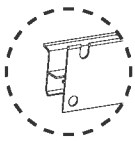
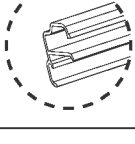
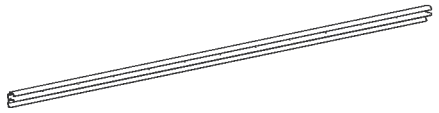
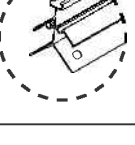
Contents

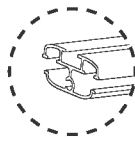
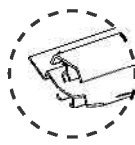
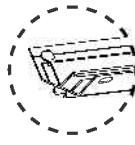
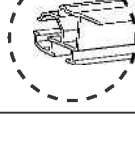
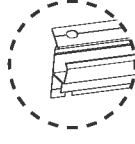
Item		Qty.
7457		2
7456		2
7455		4
7078		4
7079		2
586		2

Item		Qty.
7459		2
7458		2
559		3
560		3
7452		3
7454		6

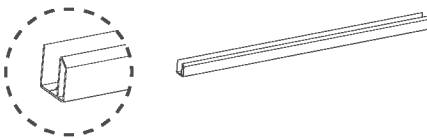
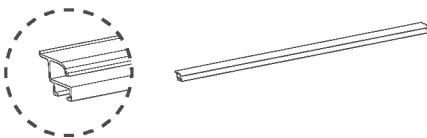
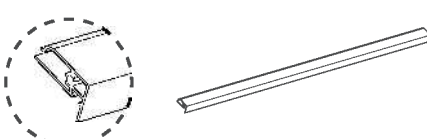
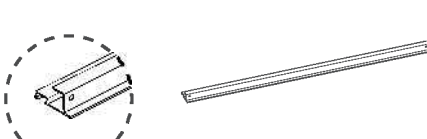
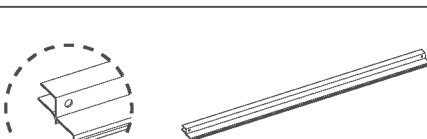
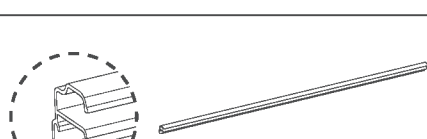
Item		Qty.
566		20
7453		2
7180	 EN For assembly use only DE Bitte NUR für die Montage verwenden FR Utiliser seulement pour l'assemblage SP Para el montaje utilizar sólo	2
7502		5
7516		2

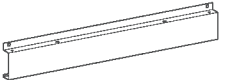
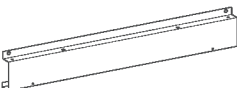
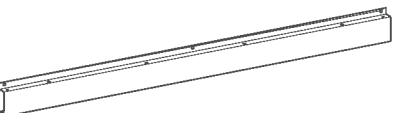
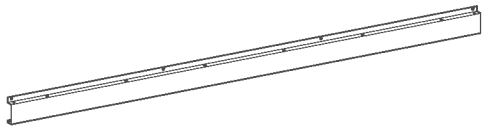
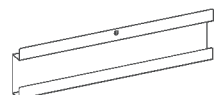
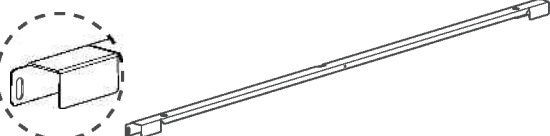
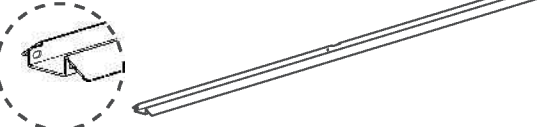
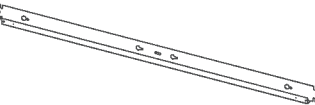
Contents

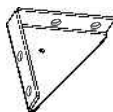
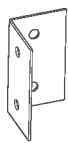
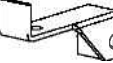
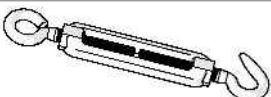
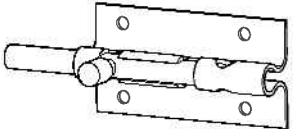
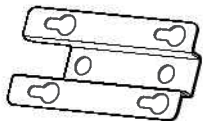
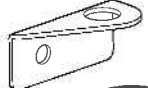
Item		Qty.
7487	 	1
7488	 	2
7489	 	2
7490	 	2
7491	 	4
7492	 	2
7494	 	3
7076	 	12

Item		Qty.
983		1
7068	 	3
7073		16
7493		4
7495	 	2
7496	 	2
7497	 	4
7498	 	2
7499	 	4
972		2

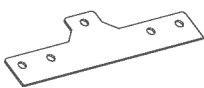
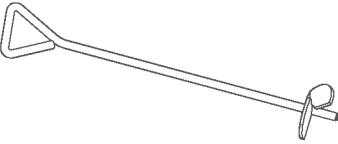
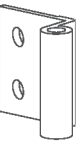
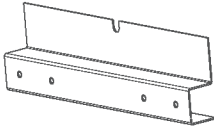
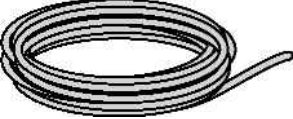
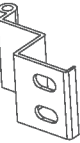
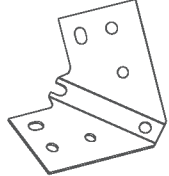
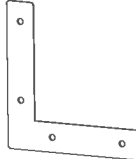
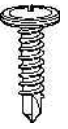
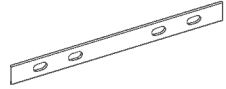
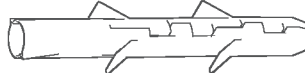
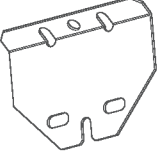
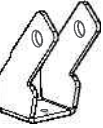
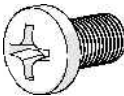
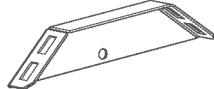
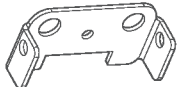
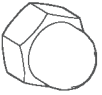
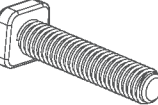
Contents

Item		Qty.
984		4
990		2
992		4
999		6
991		2
989		2
981		6

Item		Qty.
7596		4
7877		2
7597		4
7598		2
7601		3
7876		1
7797		1
7450		4
286		2

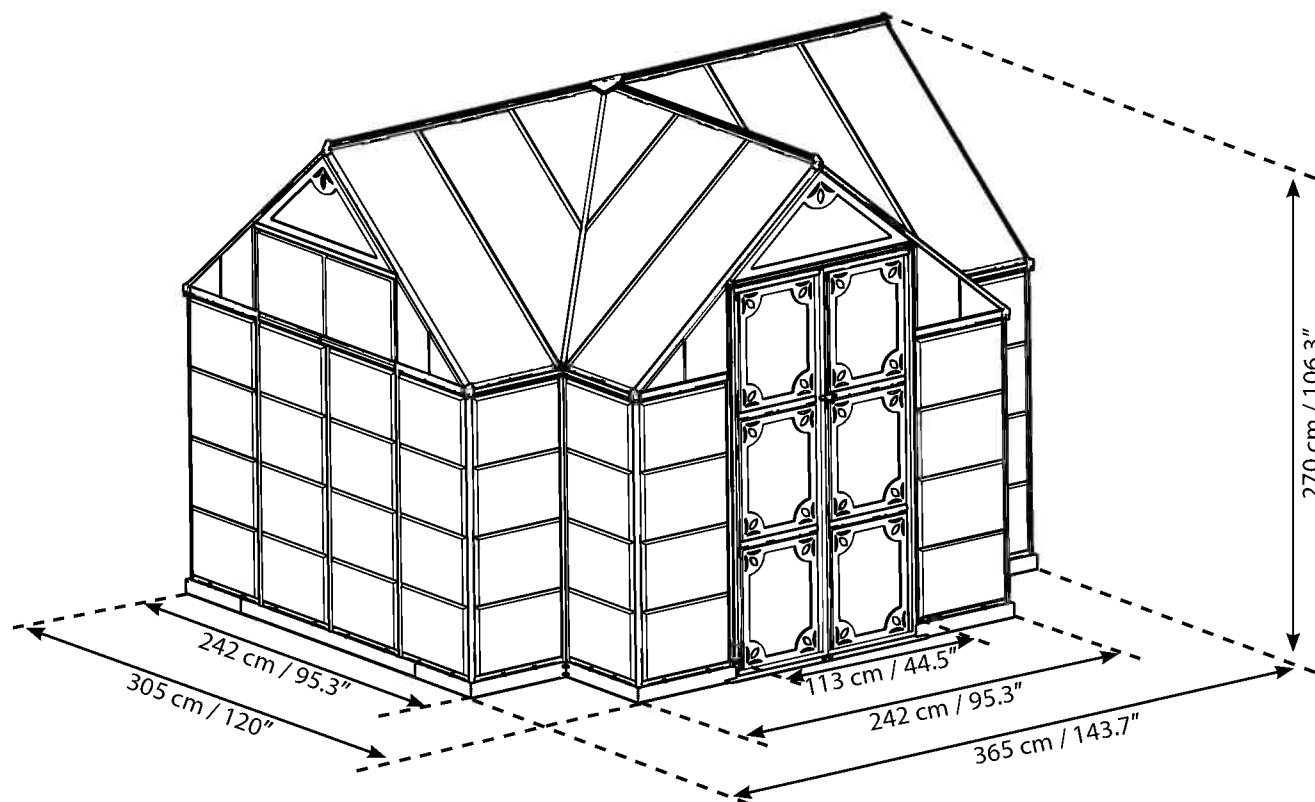
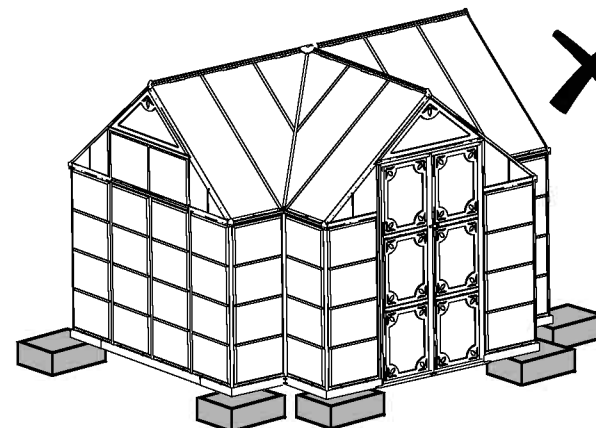
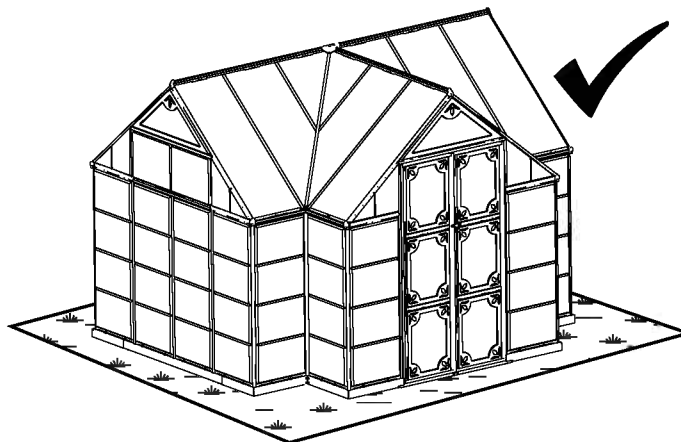
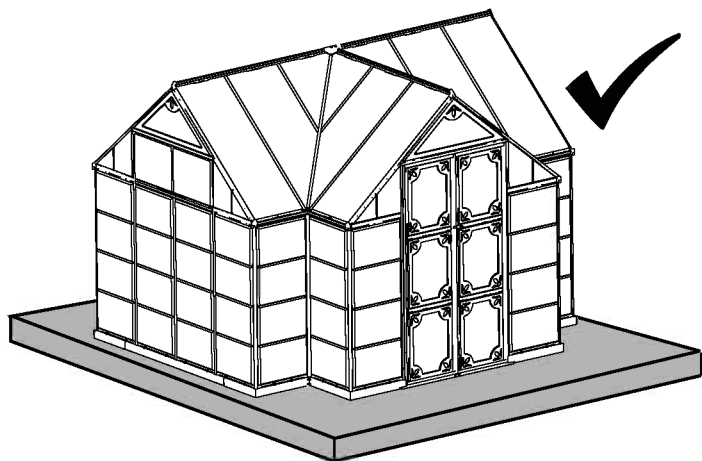
Item		Qty.	Item		Qty.
7461		2	288		8
7451		2	7065		1
7331		4	7009		4 (+1)
7066		2	7333		4
7332		2			
7223		2			
7793		2			
7795		2			
7826		2			

Contents

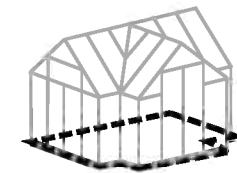
Item		Qty.	Item		Qty.	Item		Qty.	Item		Qty.
7460		1	7336		4	464		12	411		218 (+16)
7504		2	7327		2	462		6	412		226 (+12)
7546		4	7224	 M6 x80mm	2	465		32 (+4)	7442		56 (+4)
7798		2	4000		4	422	 M4	32 (+4)	4008		27 (+4)
7518		1	4010		4	463		6	4043		11 (+2)
08		1	7583		2	7283	 M8x16	2	466	 M6	47 (+5)
459		2	7329		2	414	 M8	2	97	 M6	6 (+1)
			7330		2	433	 M8	7	461		16 (+4)
									7284		29 (+2)

Contents

Item	Qty.	Item	Qty.	Item	Qty.	Item	Qty.	Item	Qty.
7086	1	343	3	7520	2	292	1	T001	1
7085	1								
7083	1	344L	3	7500	2	1010	12 (+2)		
7088	1					329	5		
423	1	344R	3	7501	1	328	40 (+6)		
4036	1 (+1)			7531	1	7602	8		
7830	1	7582	2						
		7581	2						
		318	42 (+2)	7271	1	99	2		
				3017	4	22	4		



1

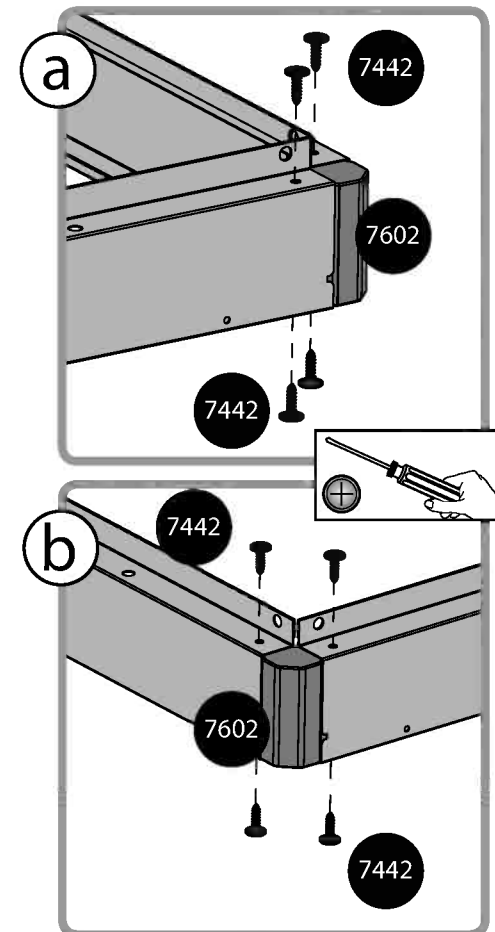
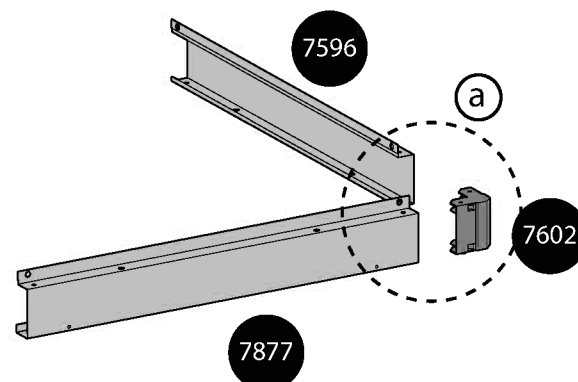
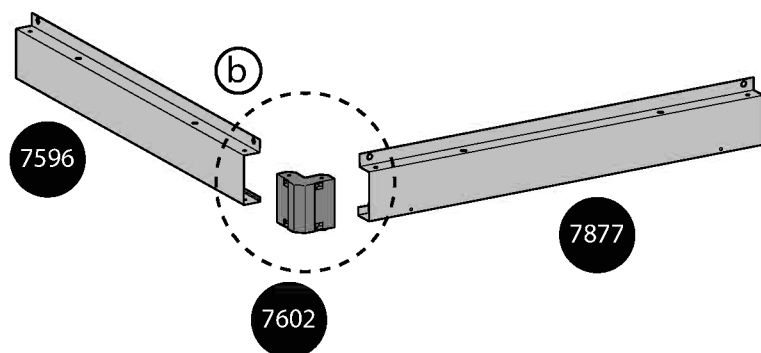


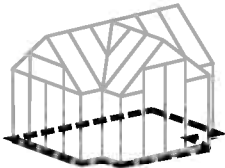
7596 2

7877 2

7602 2

7442 8





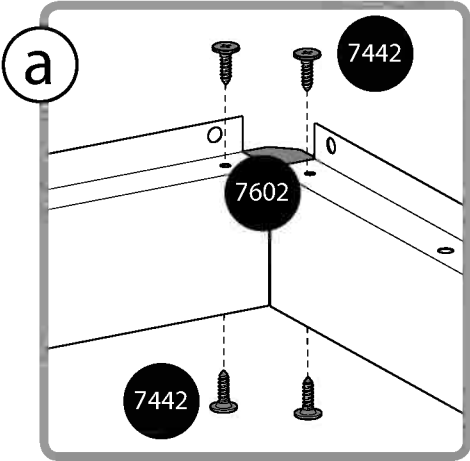
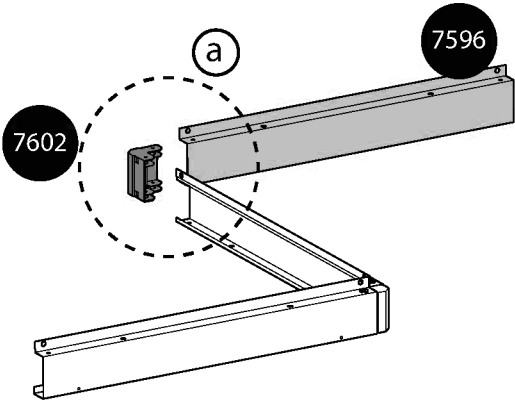
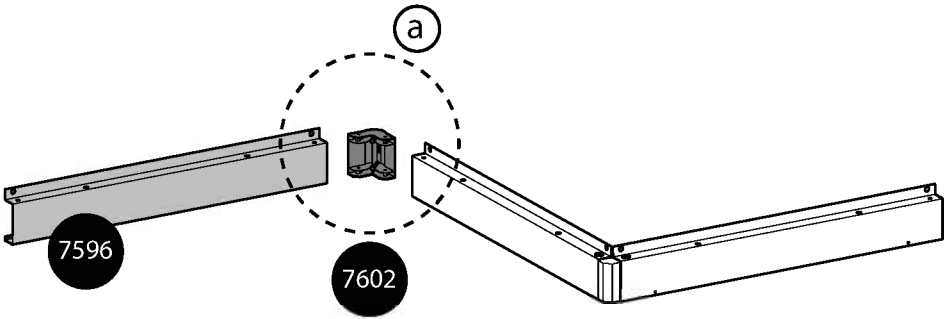
7596 2

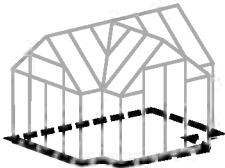


7602 2



7442 8

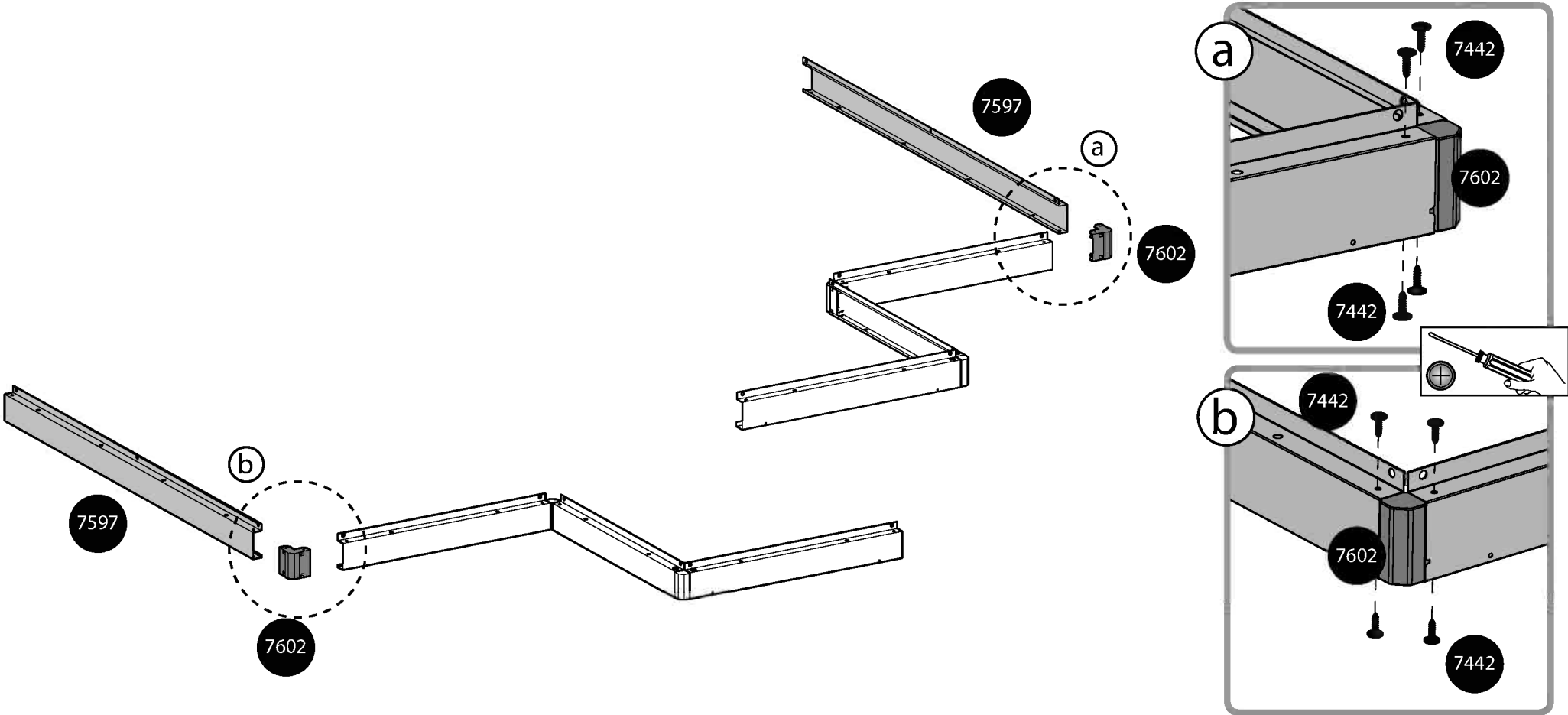


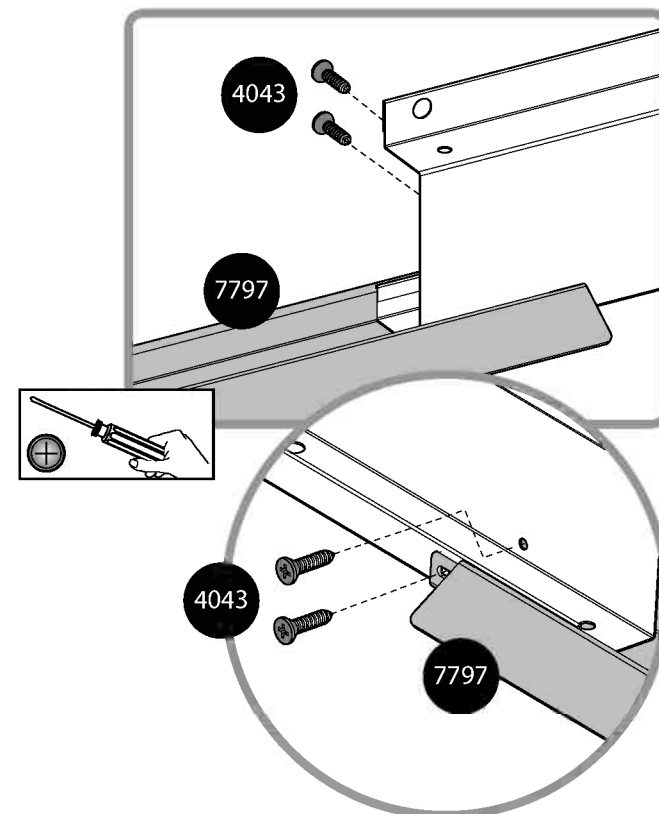
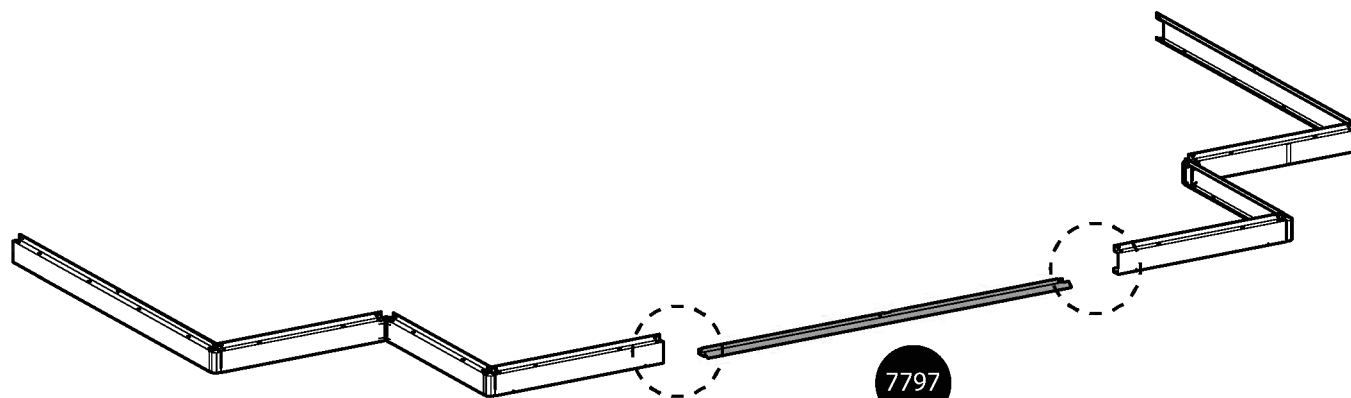
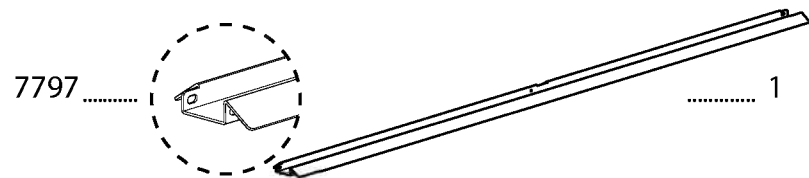
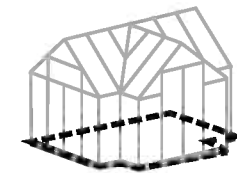


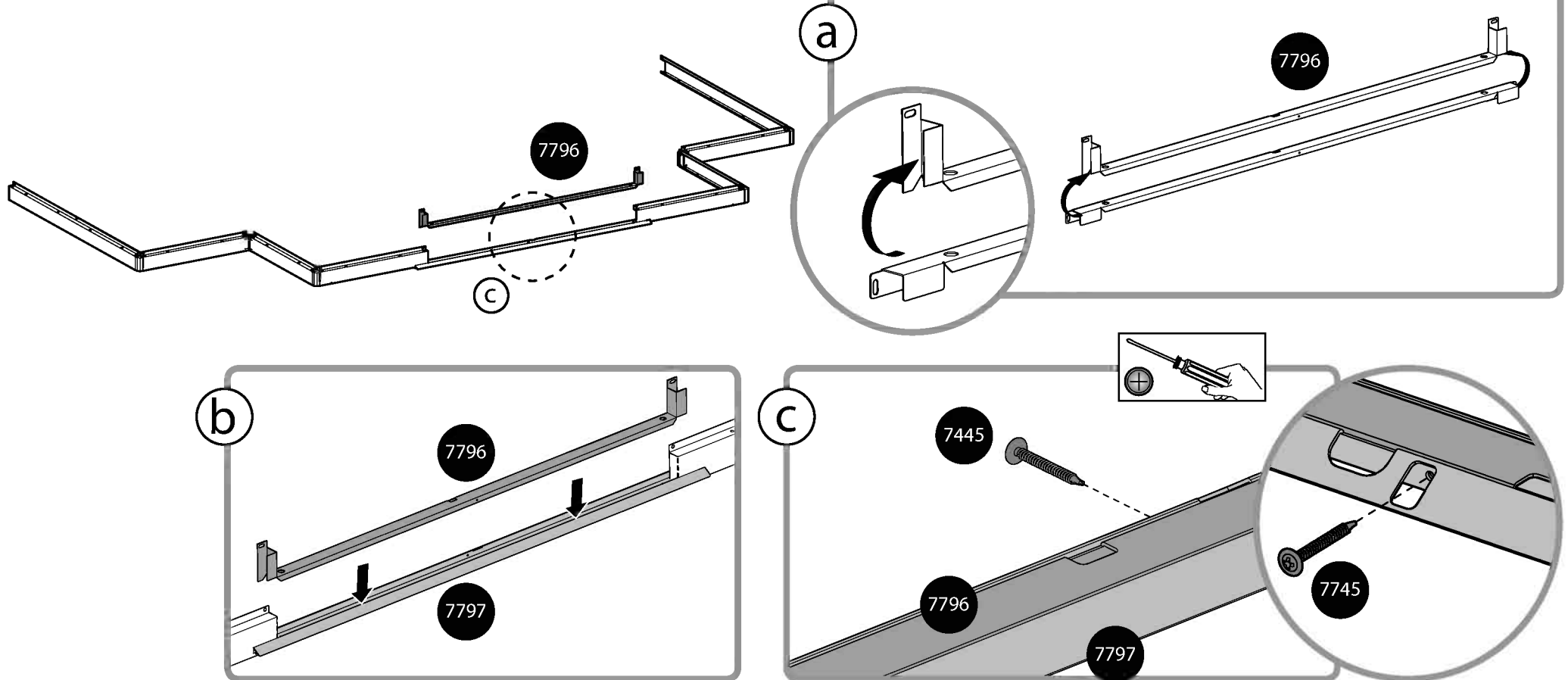
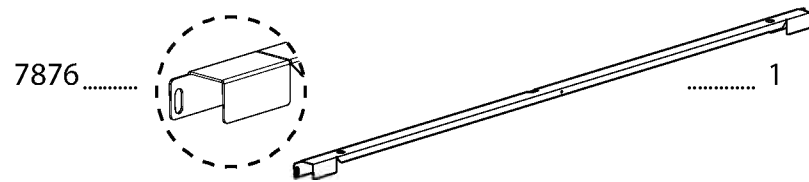
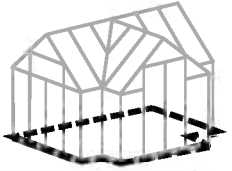
7597 2

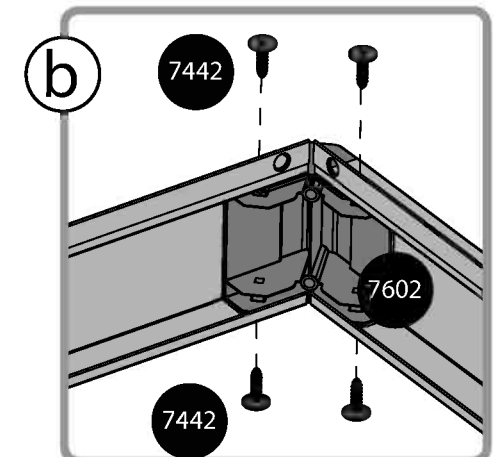
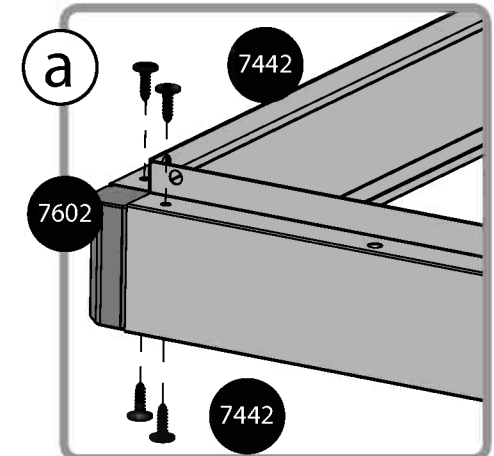
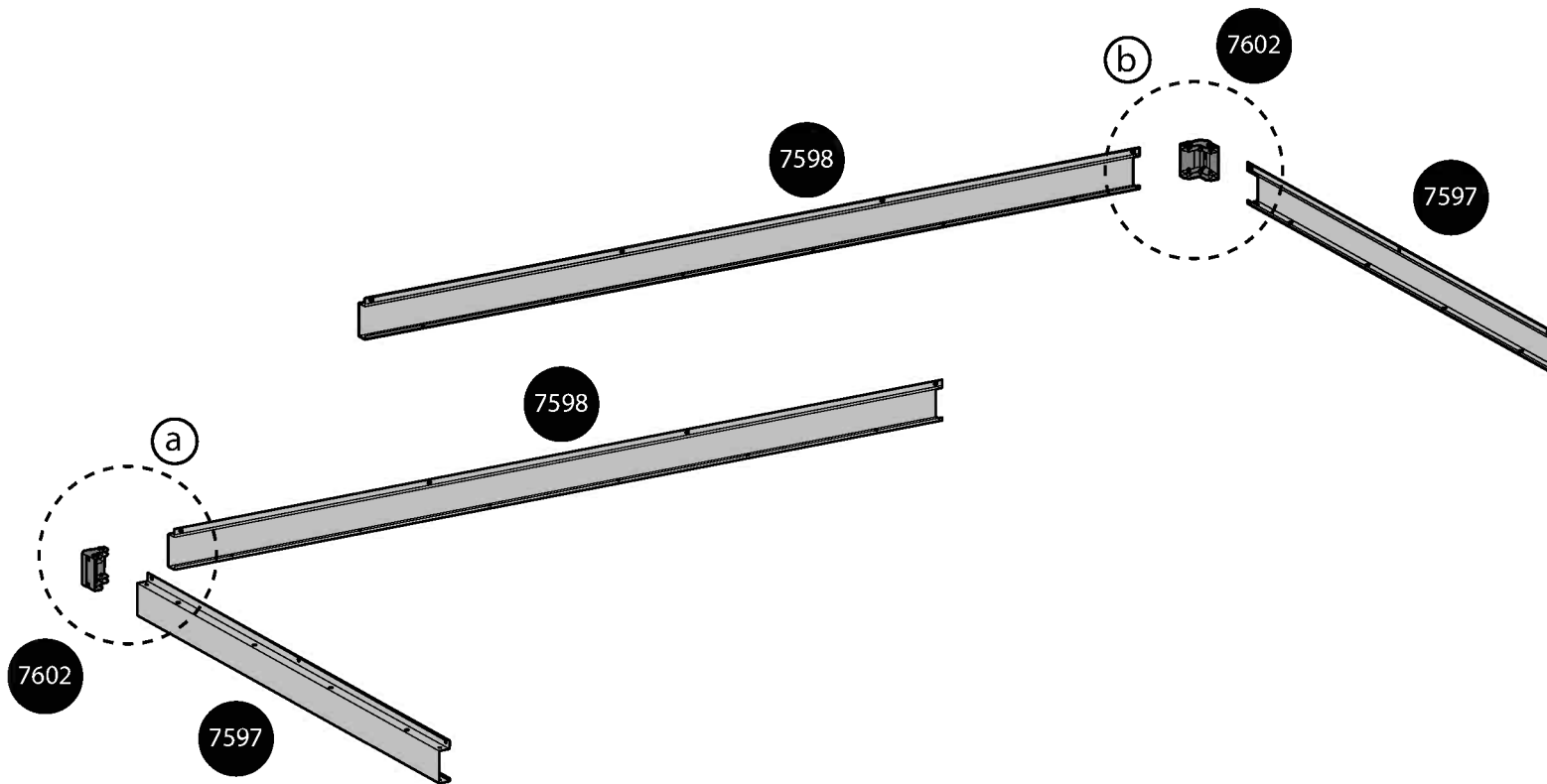
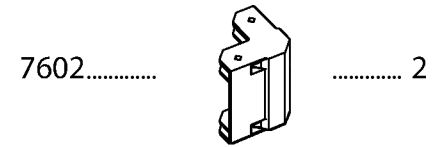
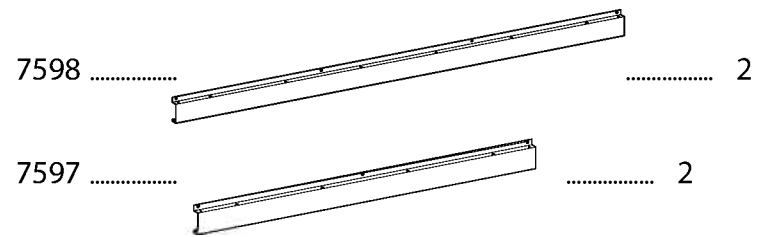
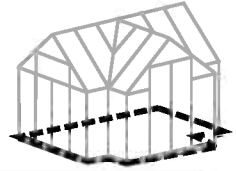
7602..... 2

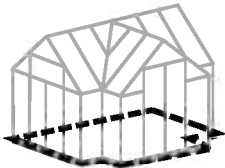
7442..... 8



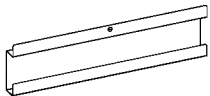




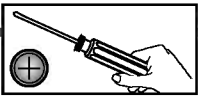
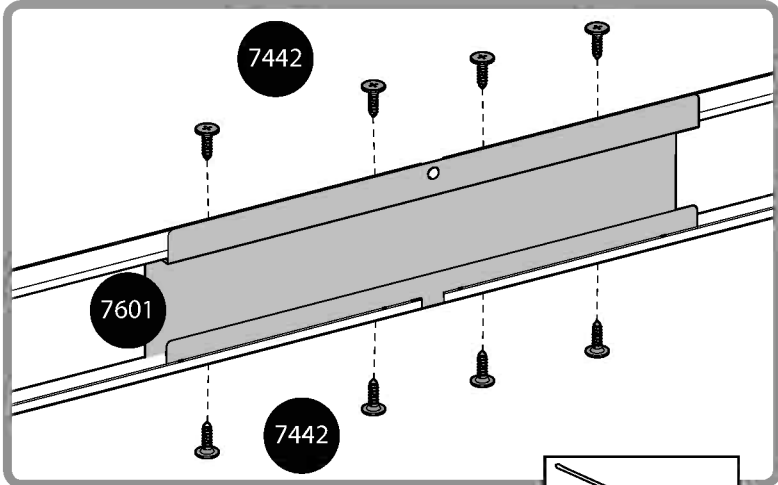
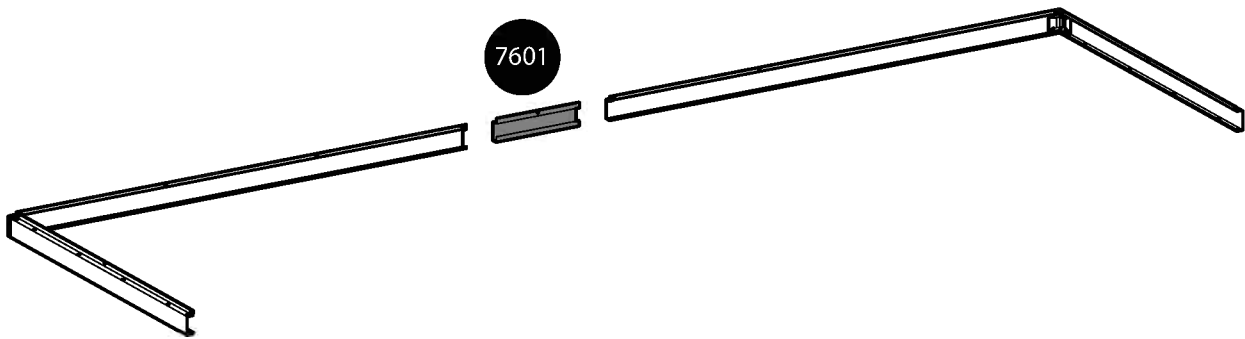


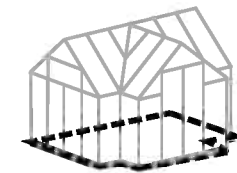


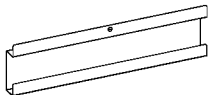
7601 1



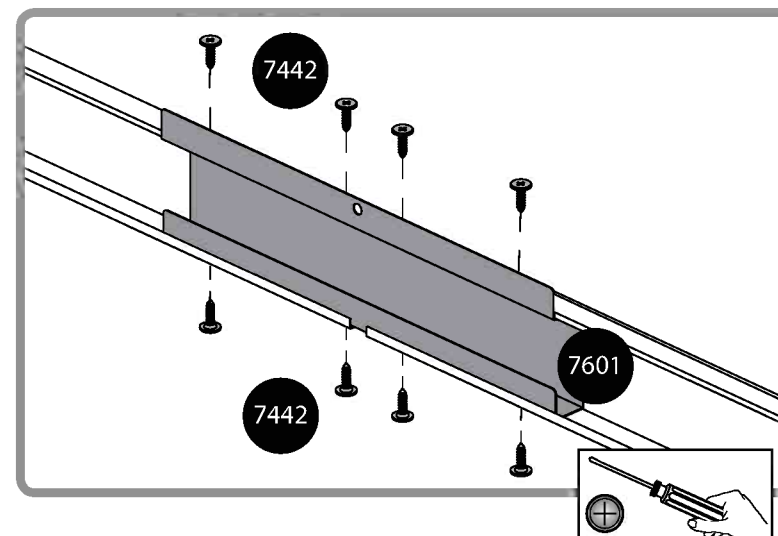
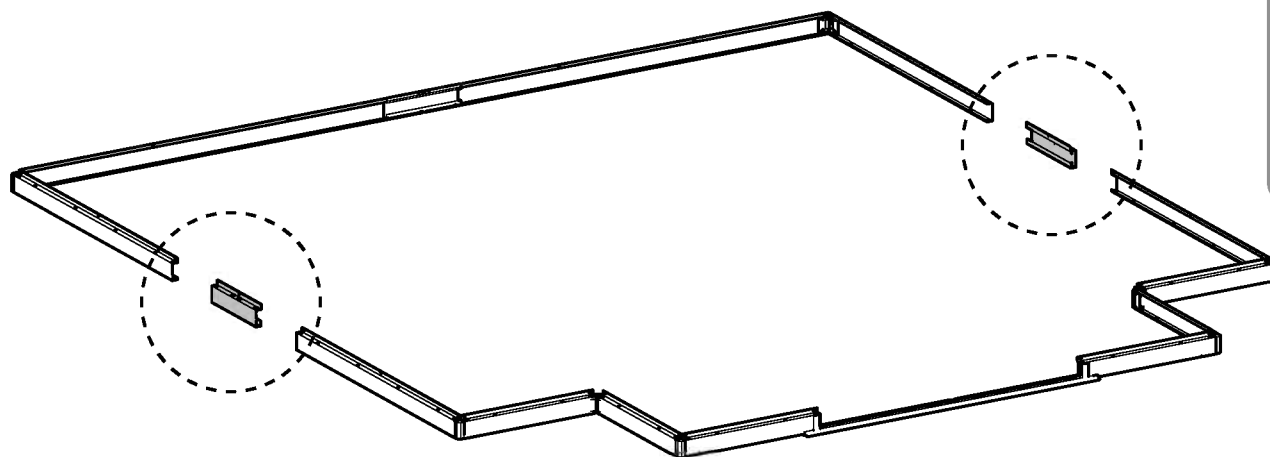
7442 8

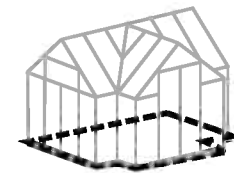




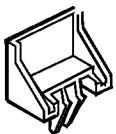
7601  2

7442  16

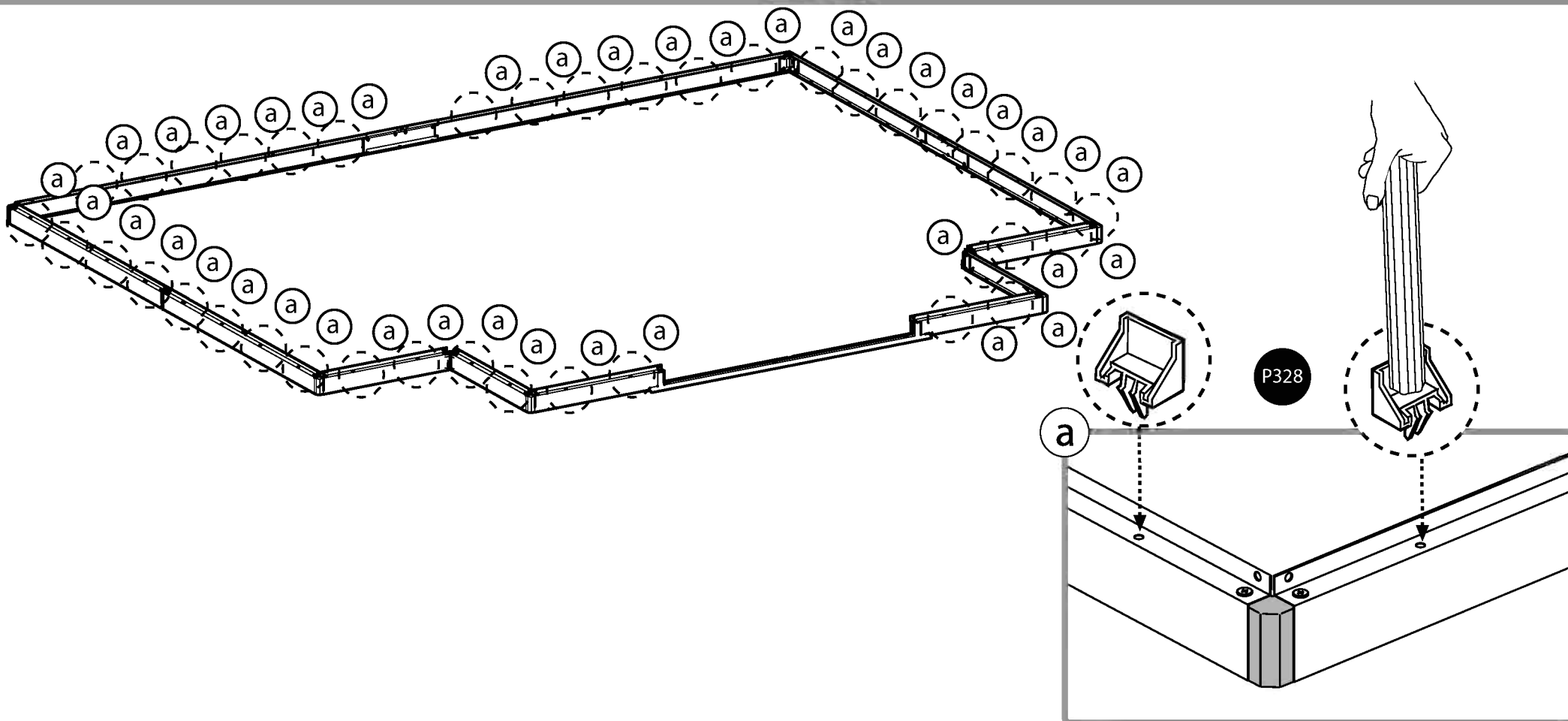


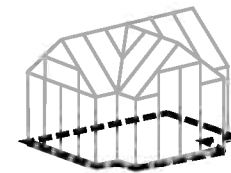


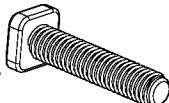
P328

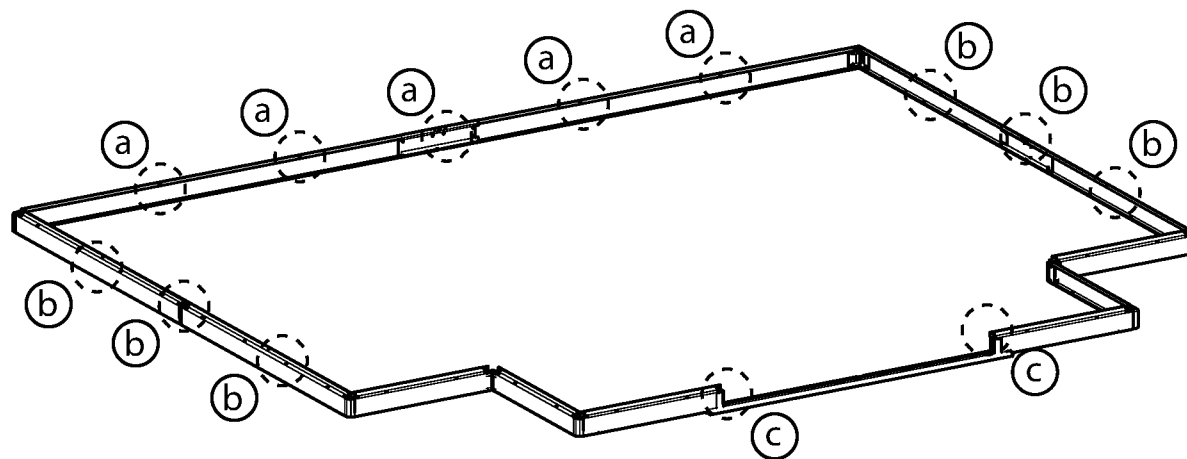
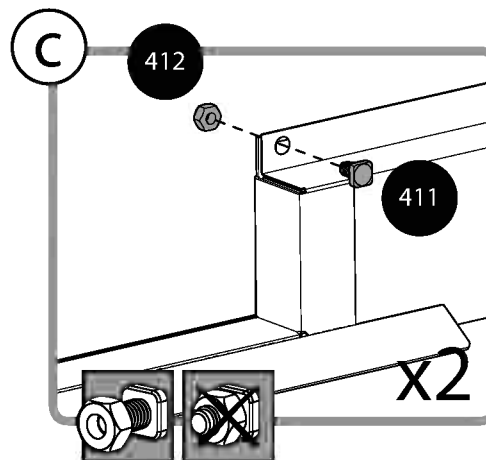
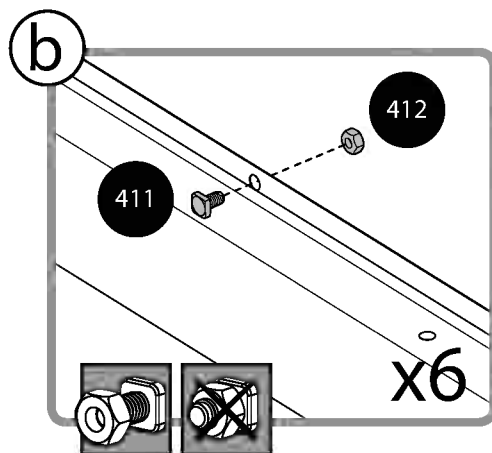
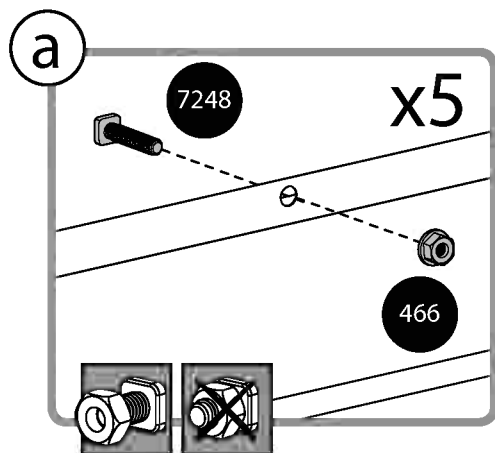


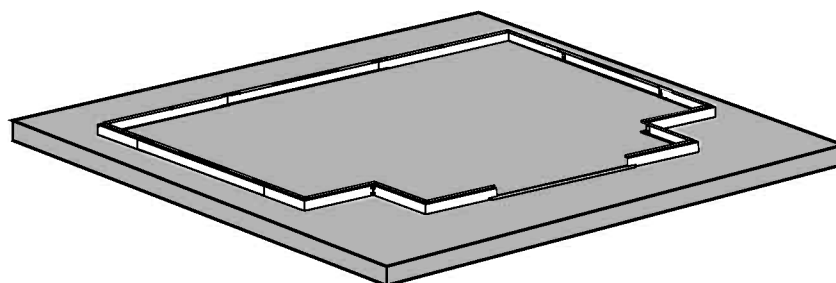
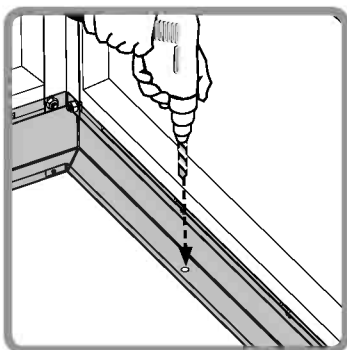
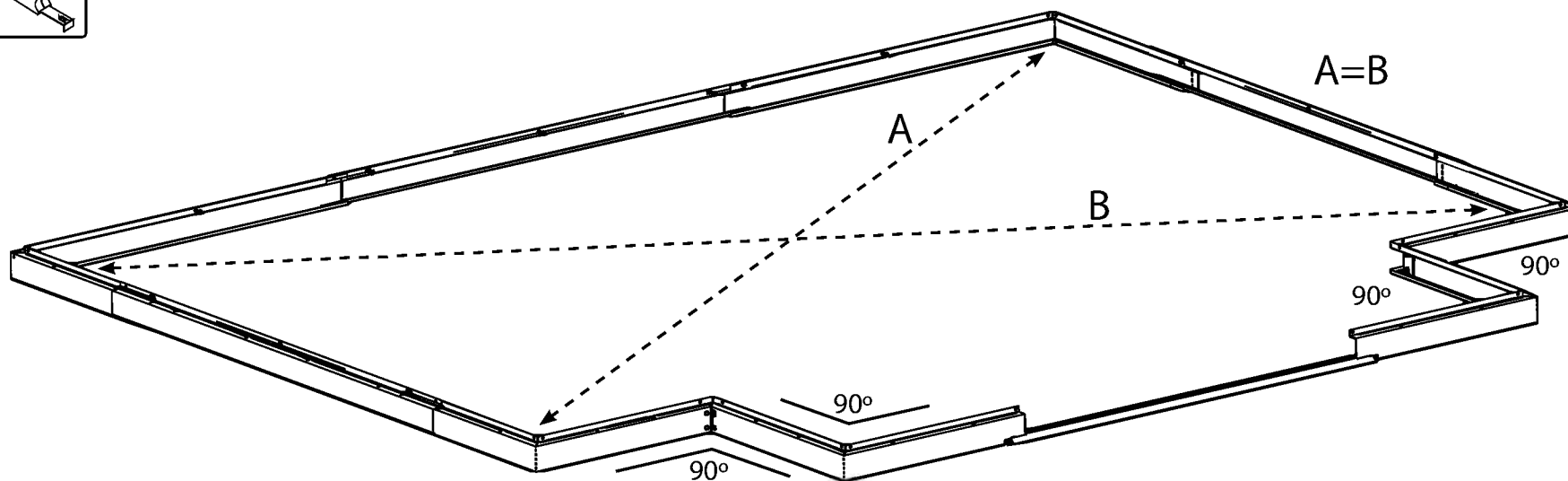
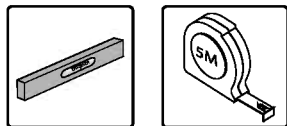
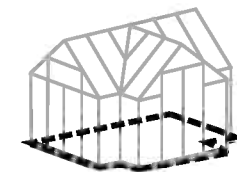
..... 40

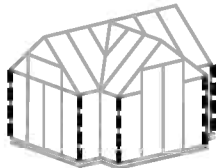




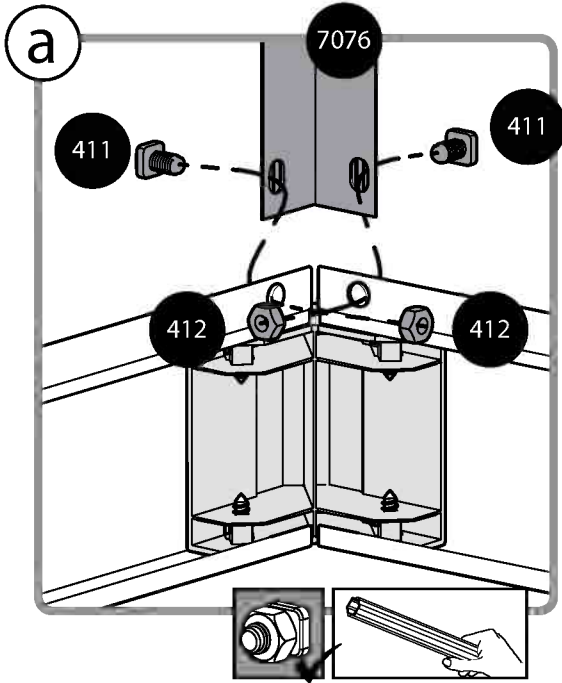
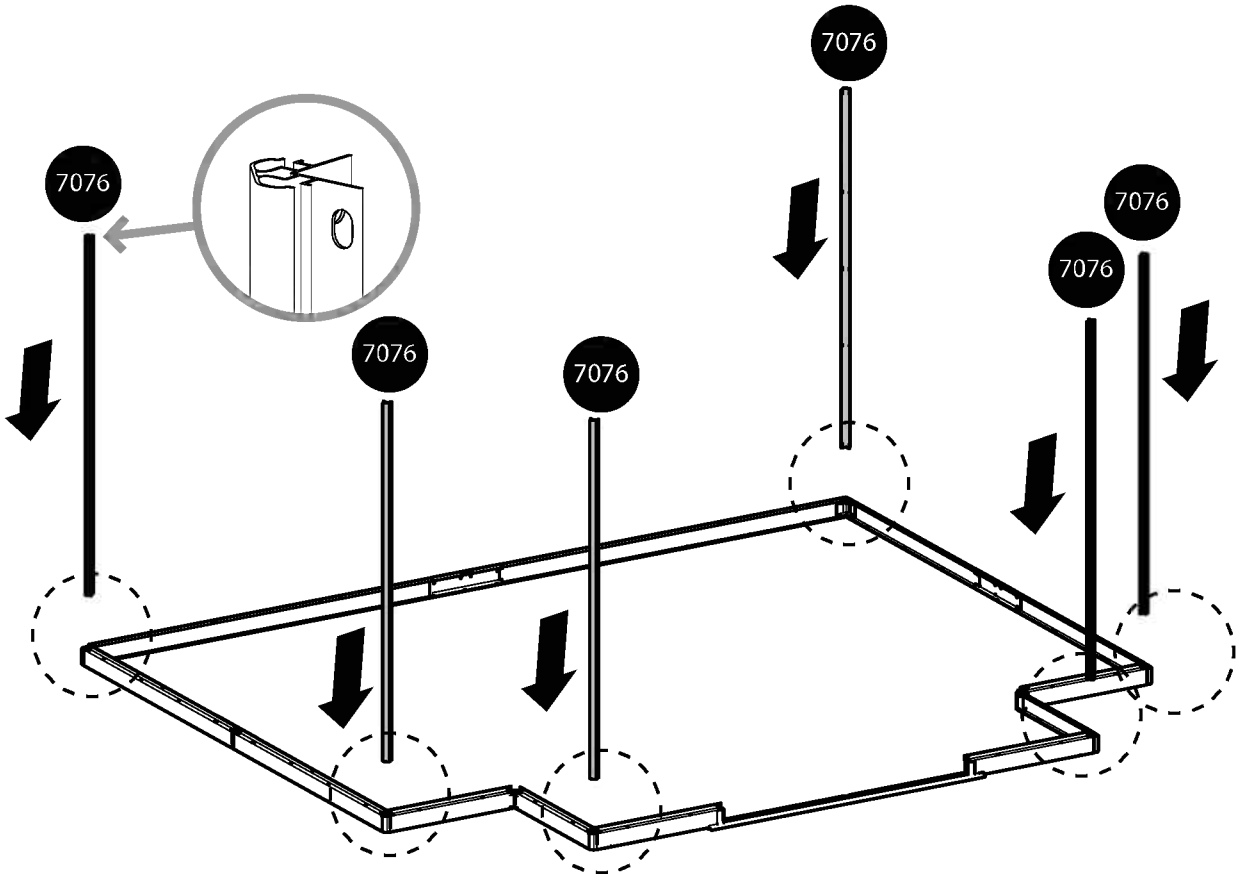
411  8 412  8 466  5 7284  5

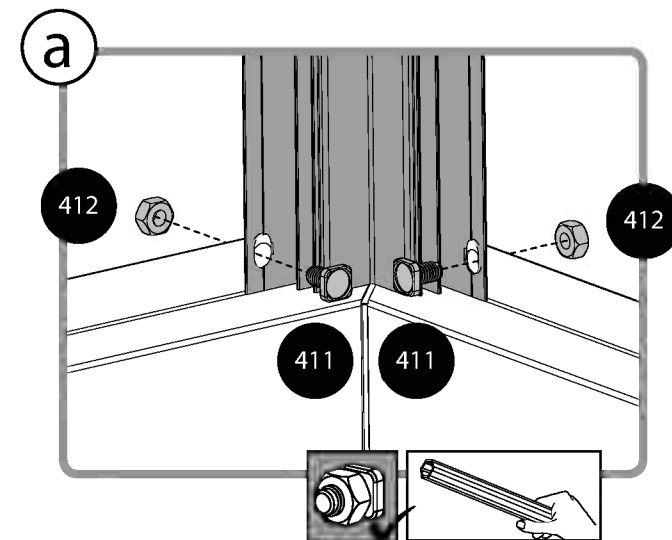
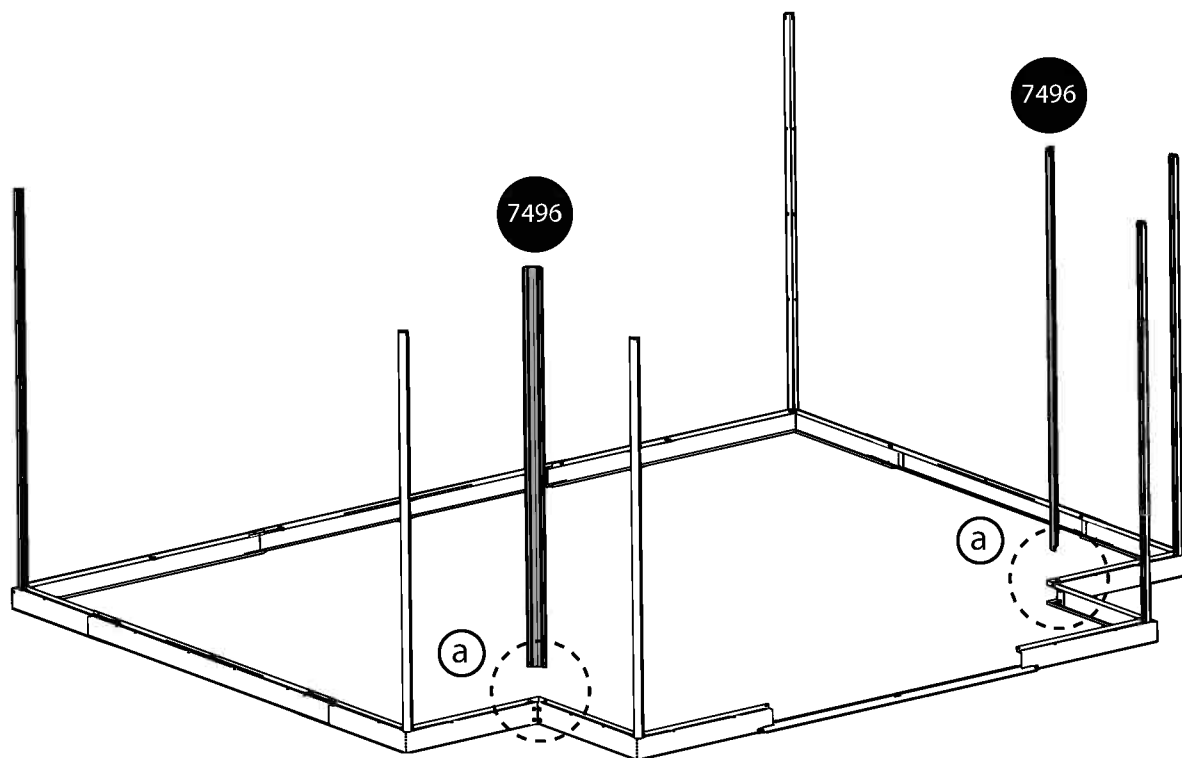
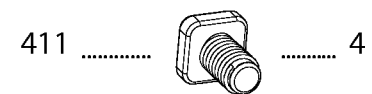
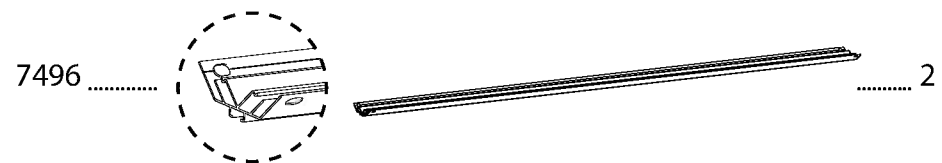
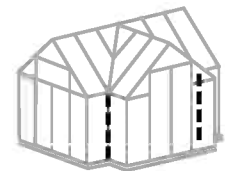


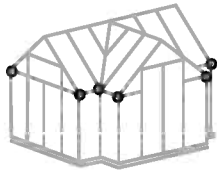




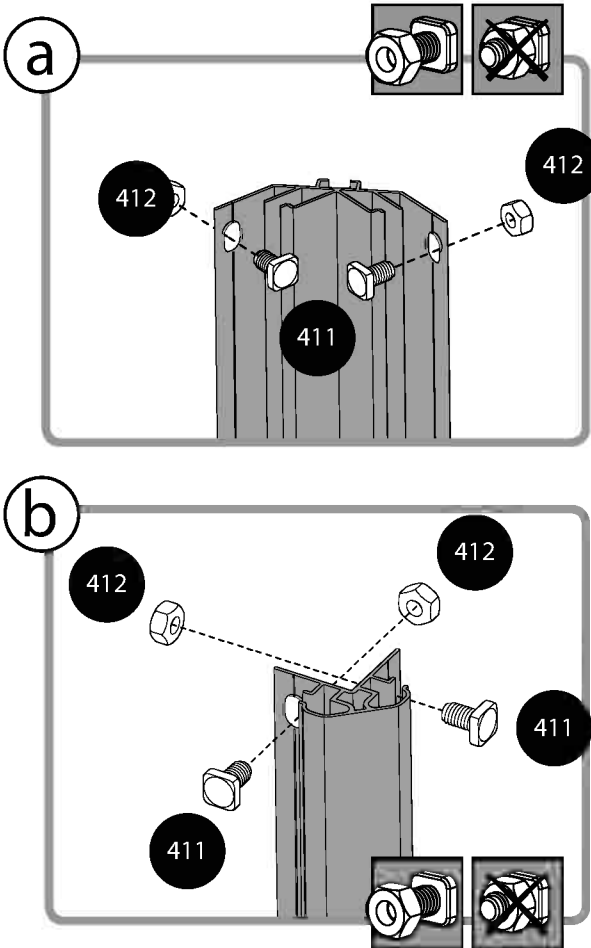
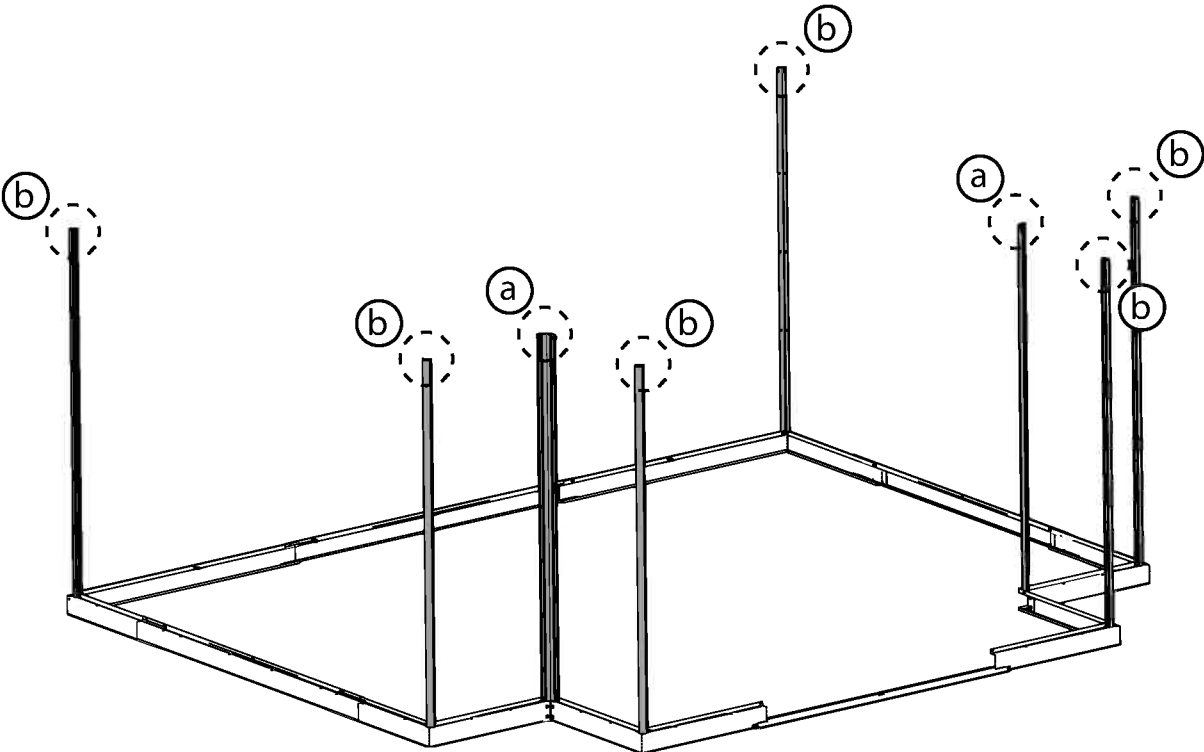
- 7076  6
- 411  12
- 412  12

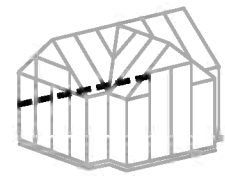


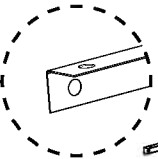


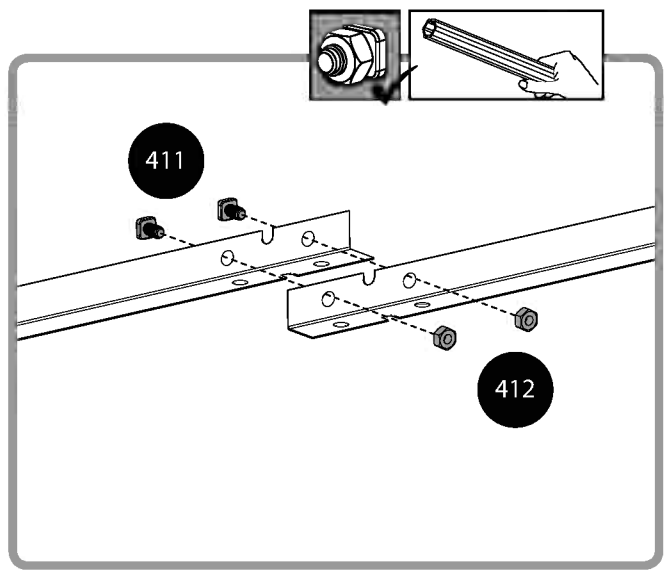
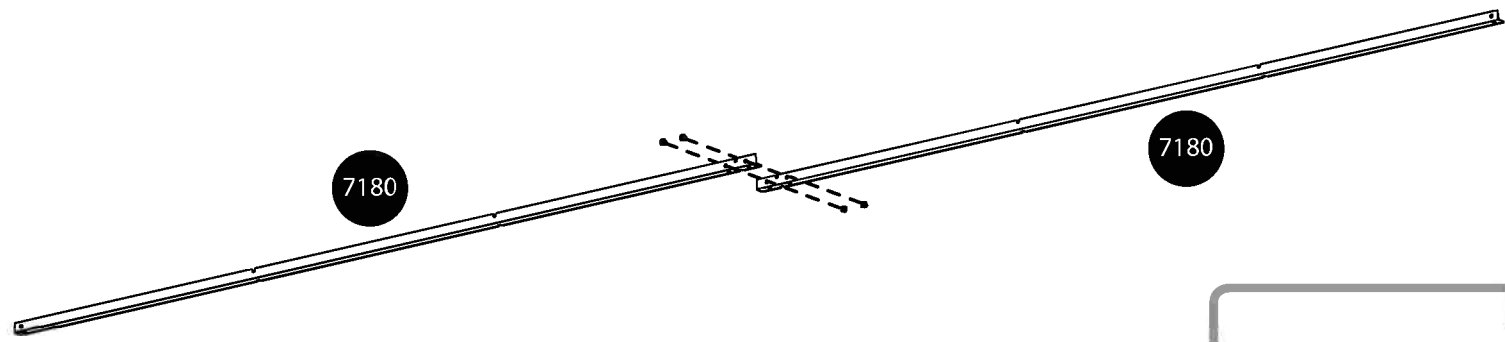


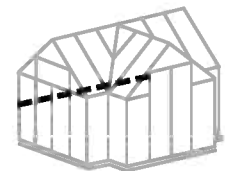
411  16 412  16



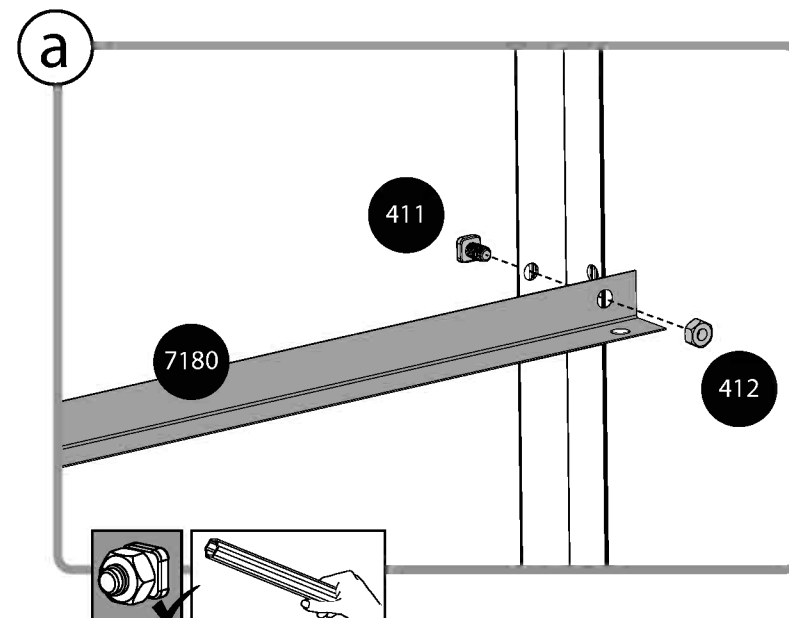
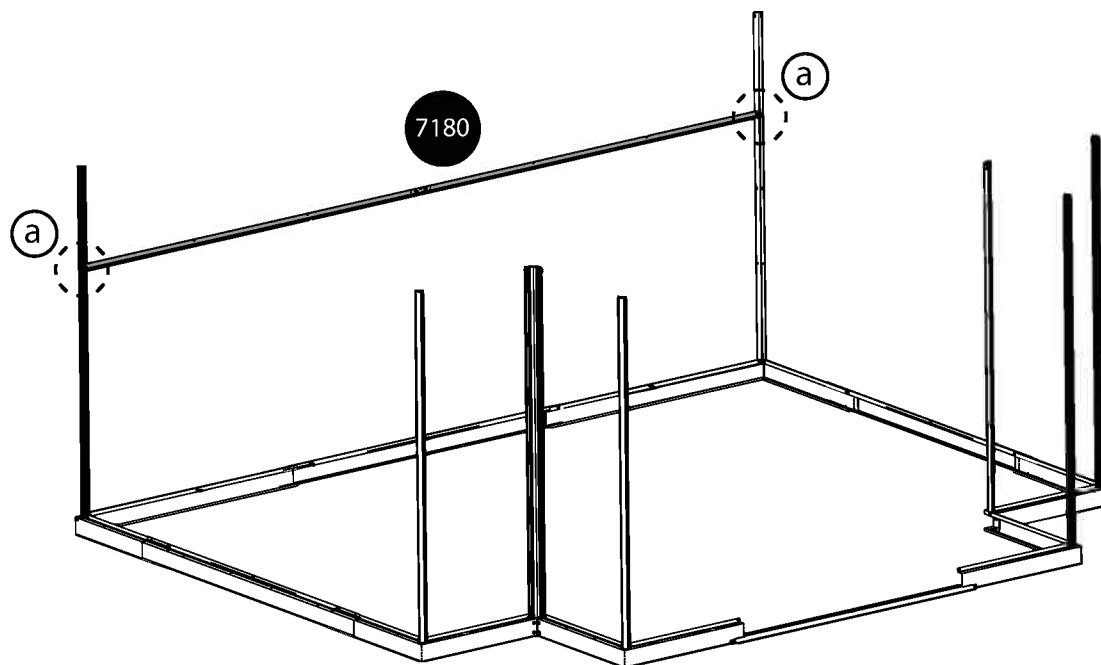


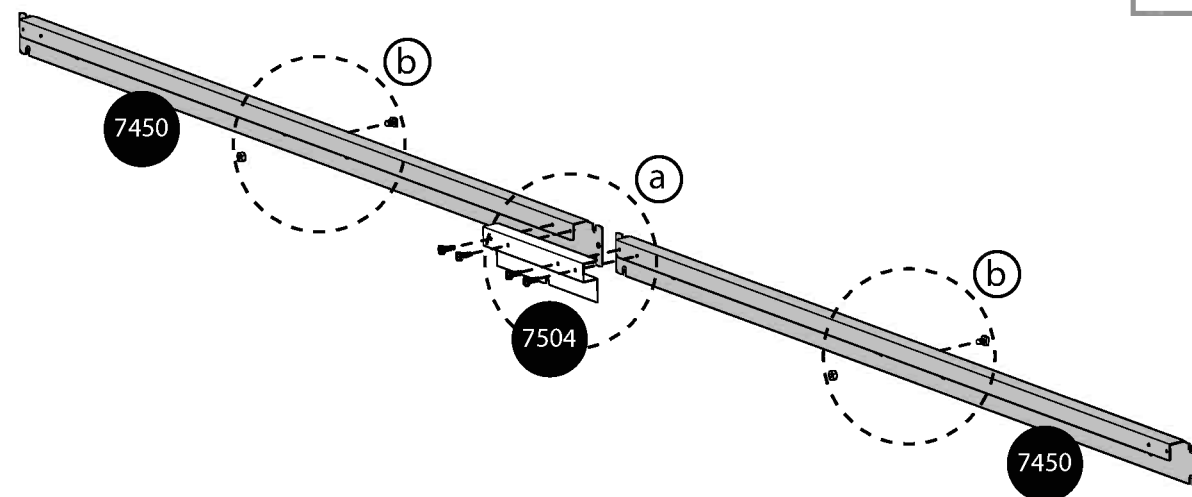
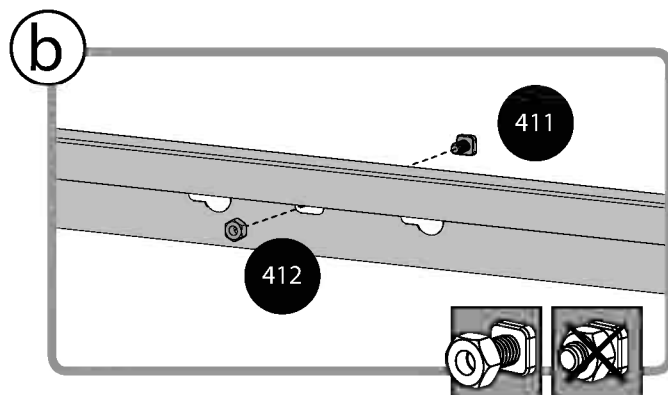
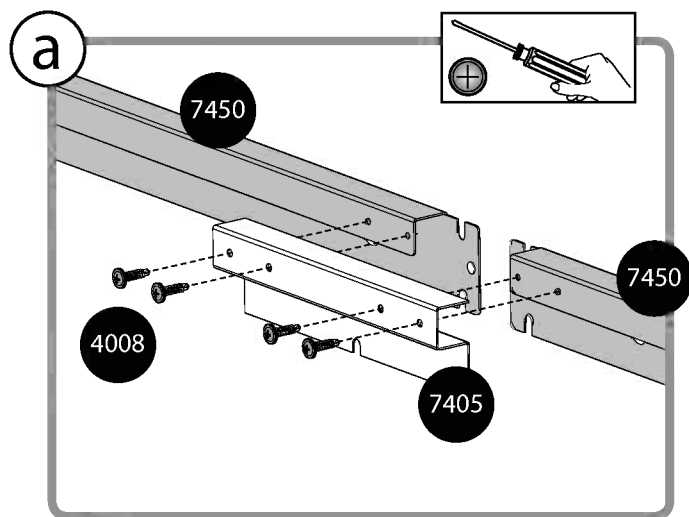
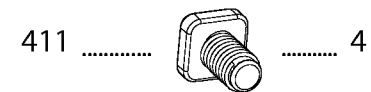
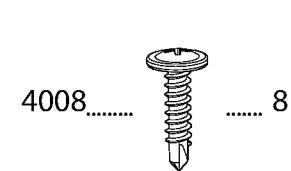
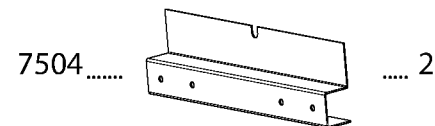
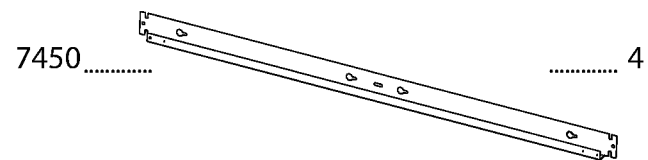
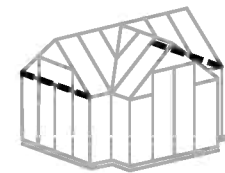
- 7180  2
- 411  2
- 412  2

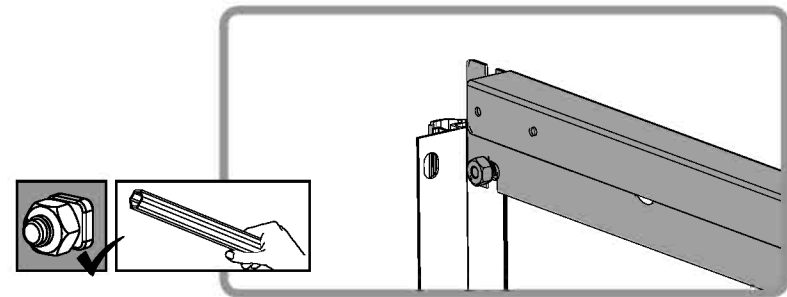
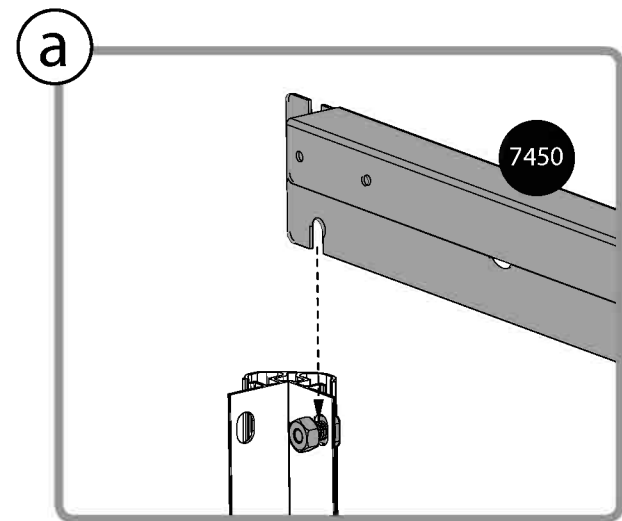
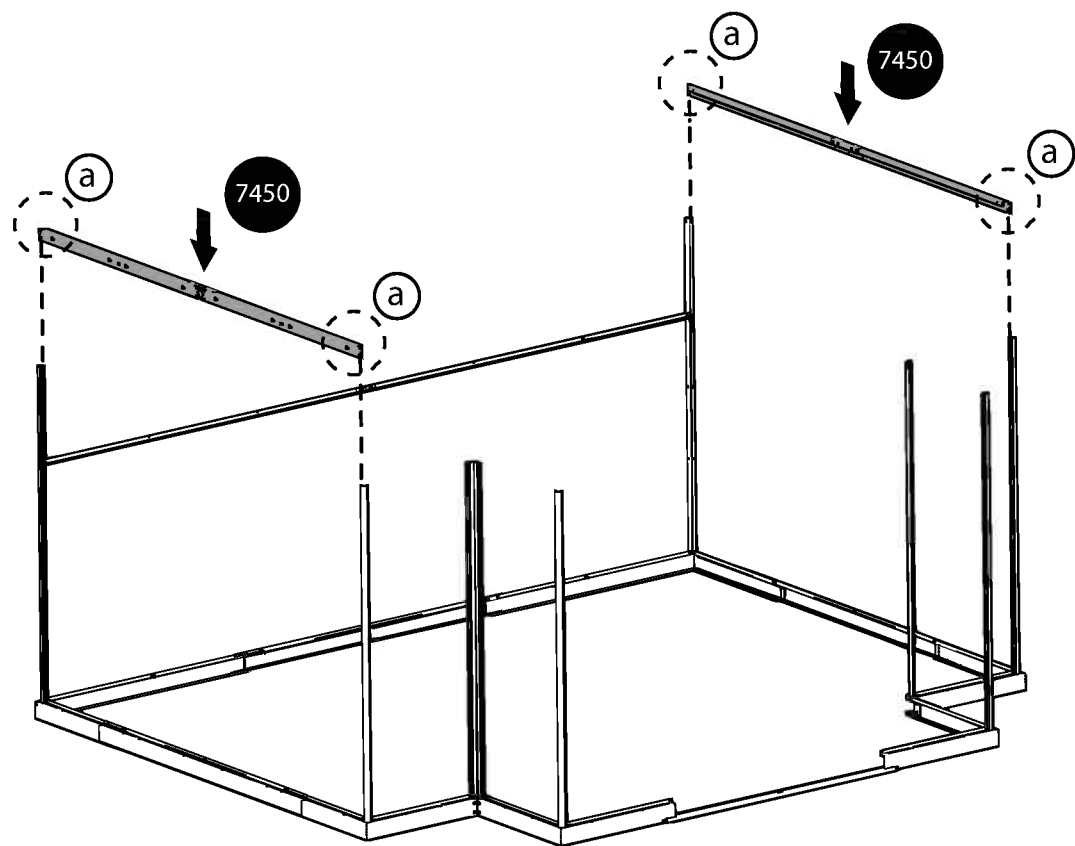
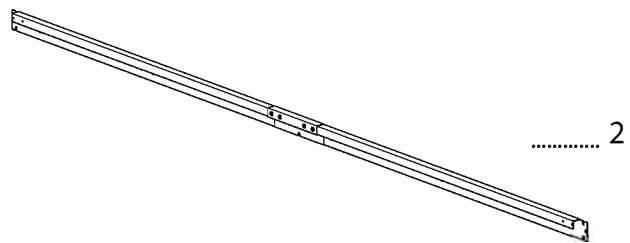
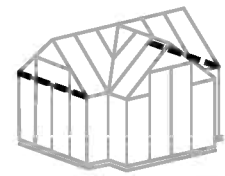


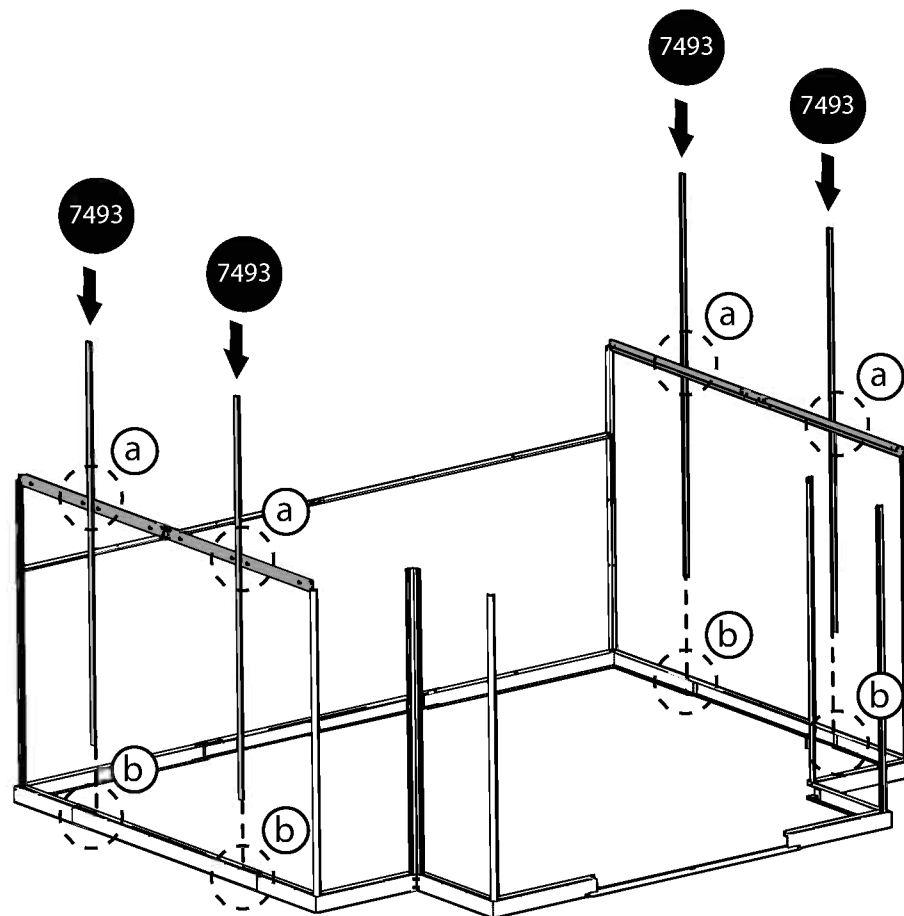
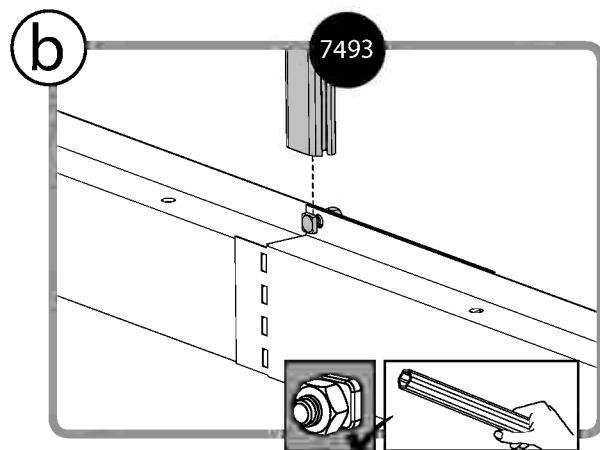
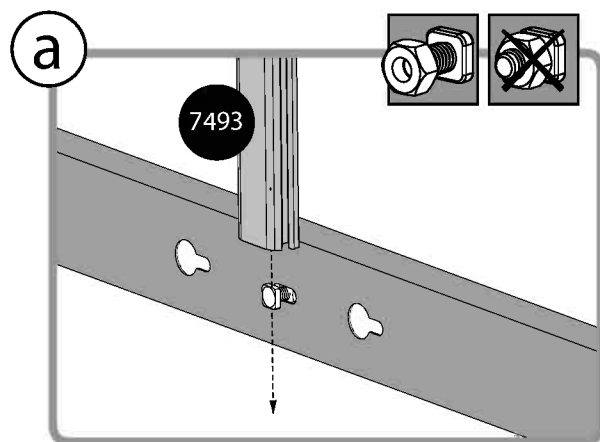
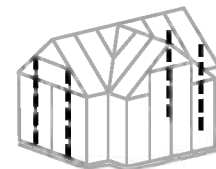


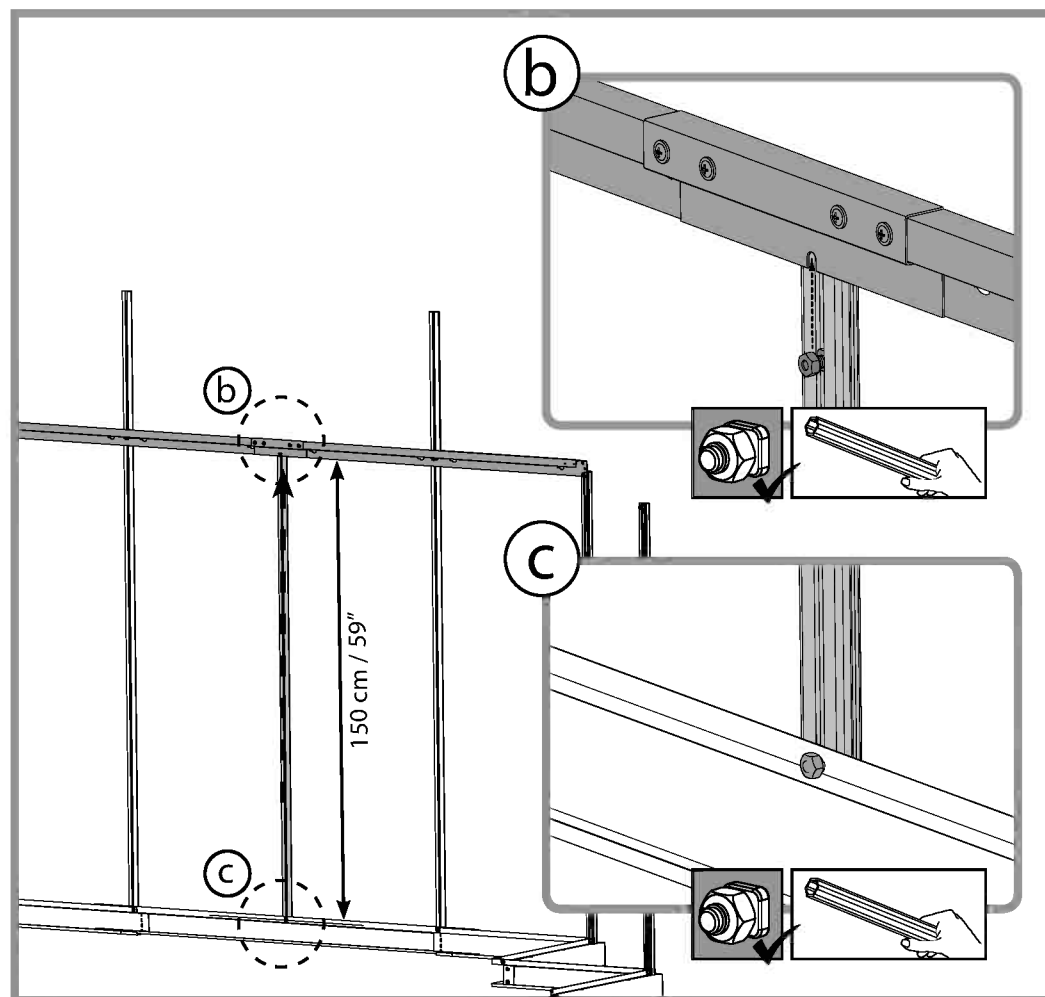
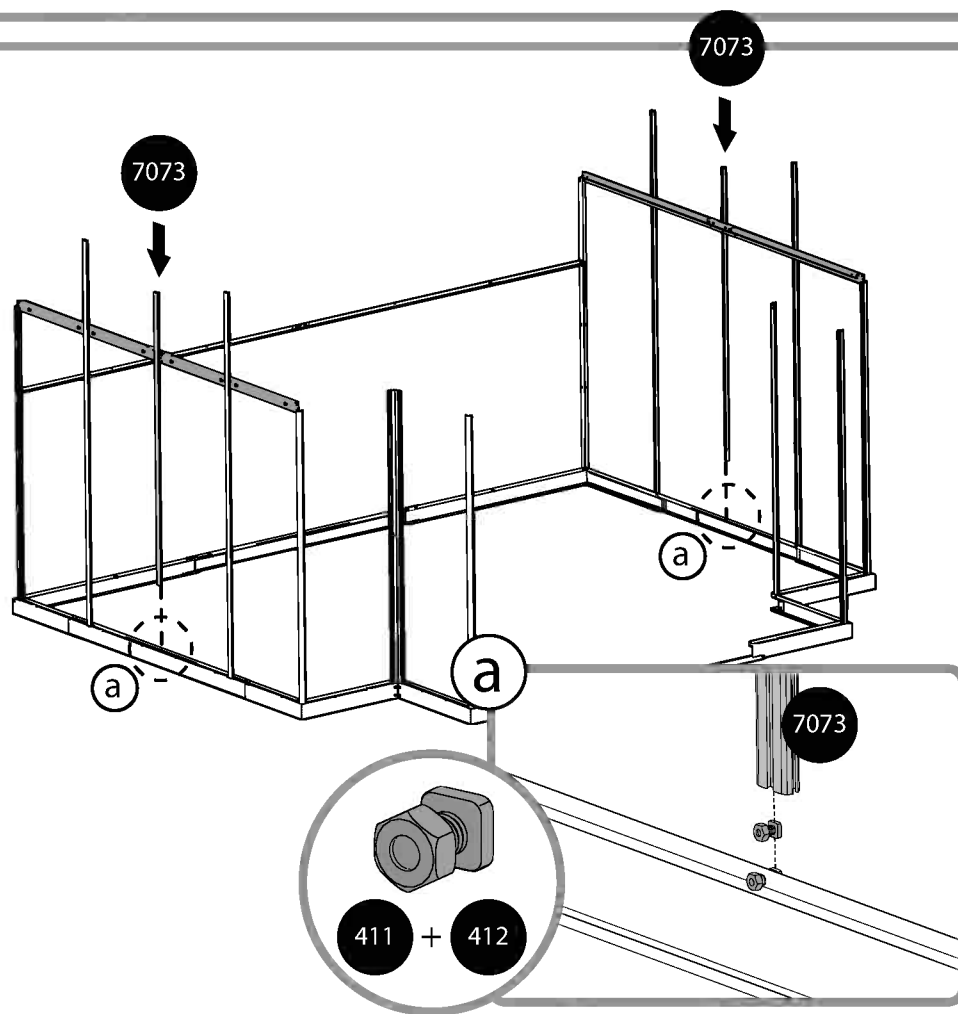
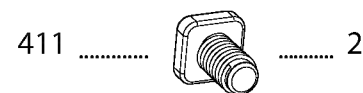
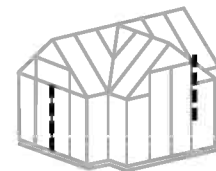
411  2 412  2

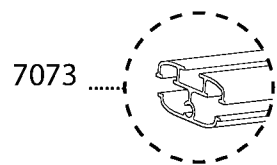
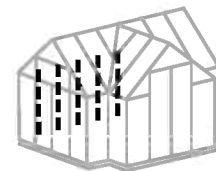










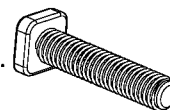


7073



..... 5

7284



..... 5

411



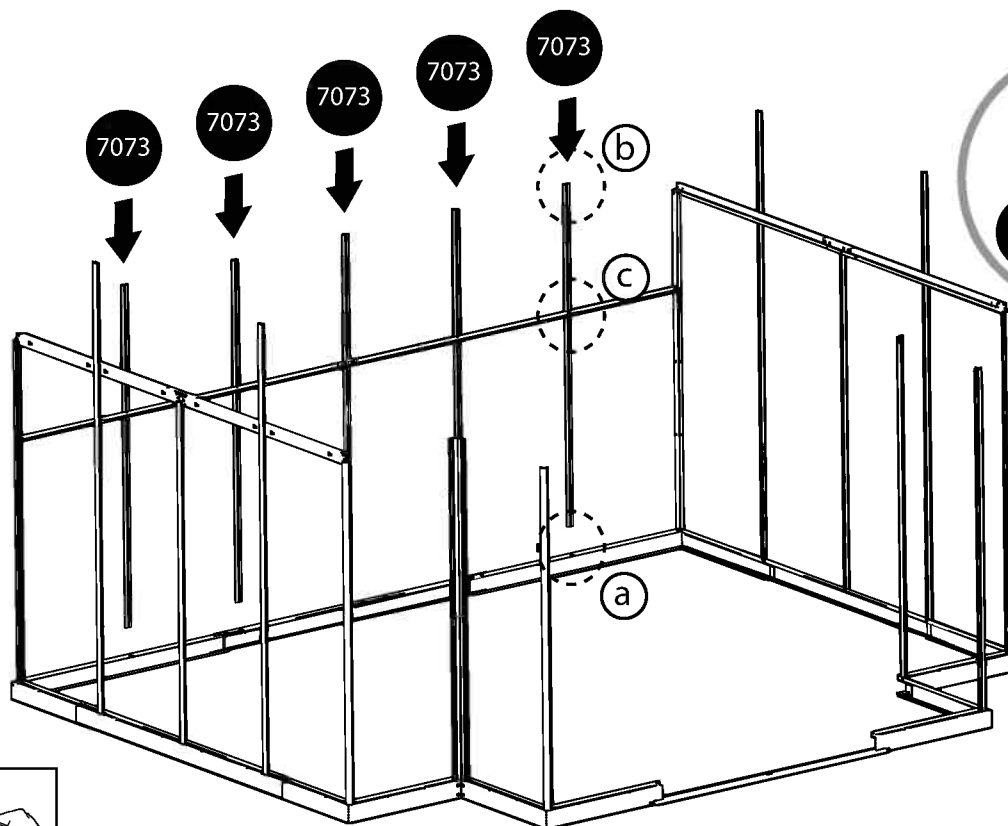
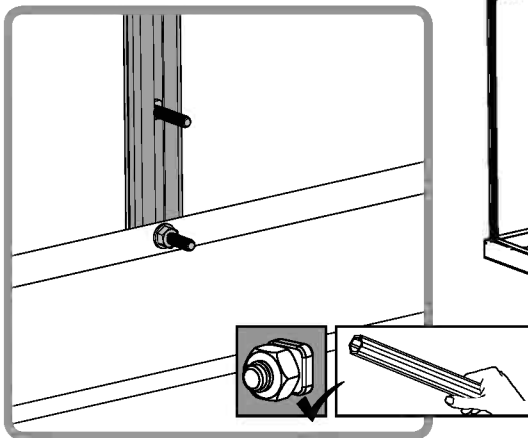
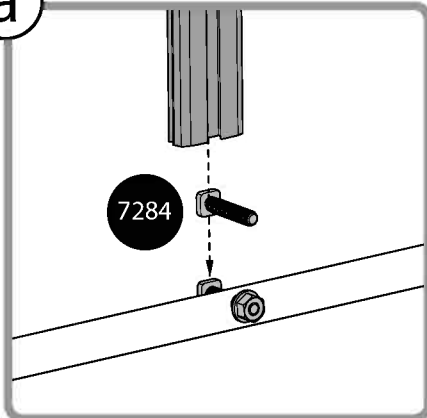
..... 5

412

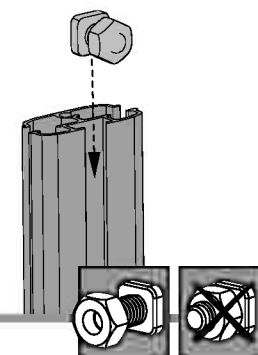
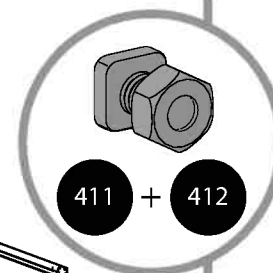


..... 5

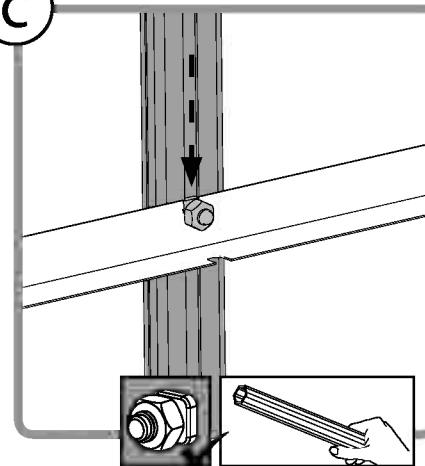
a

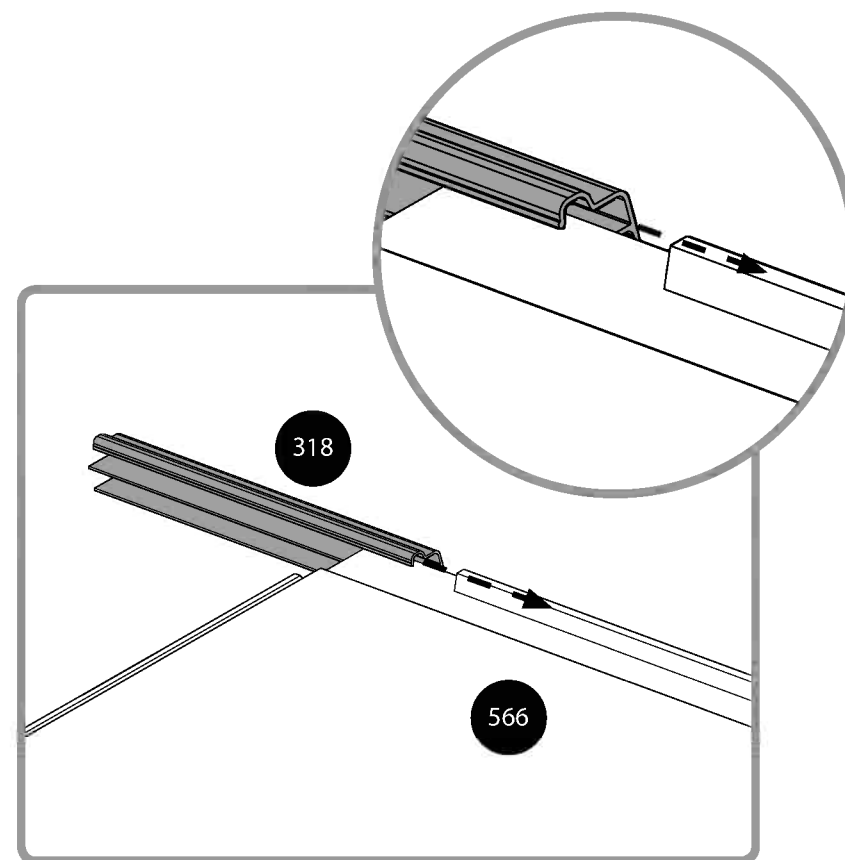
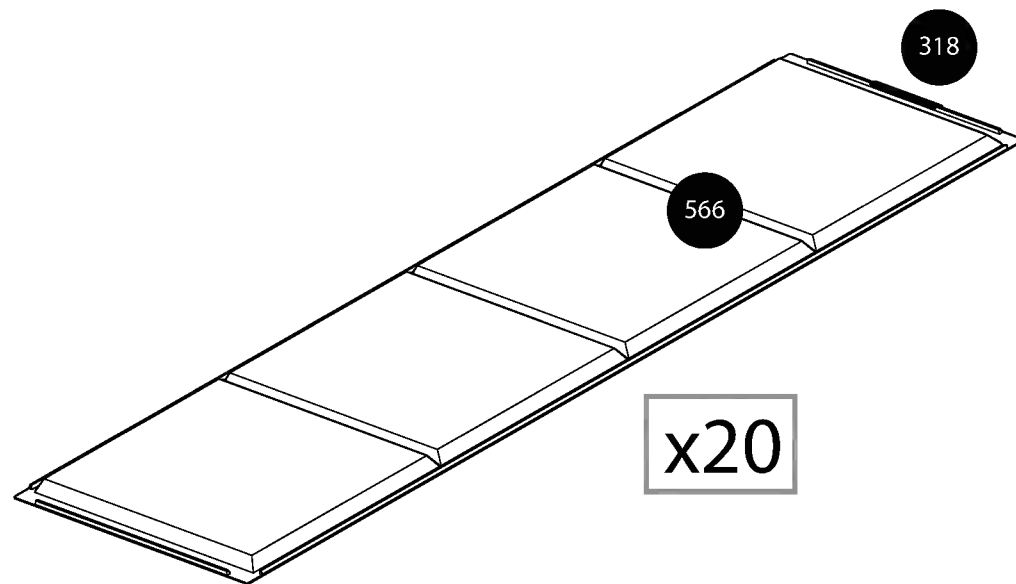
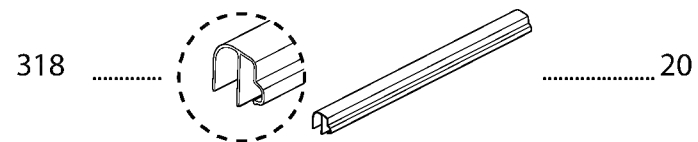
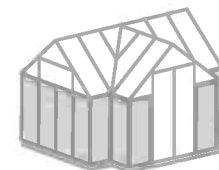


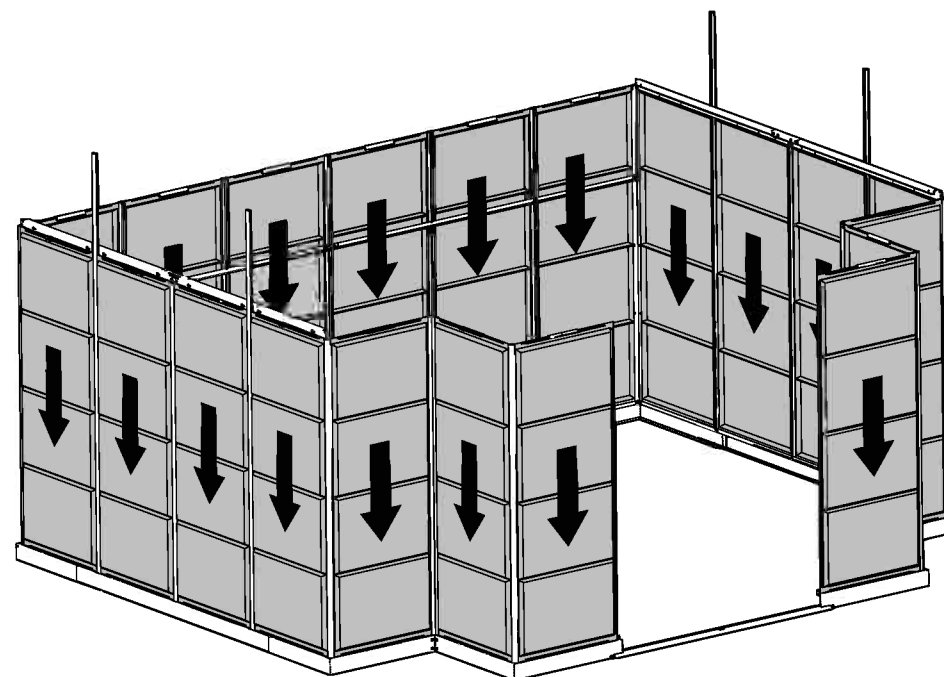
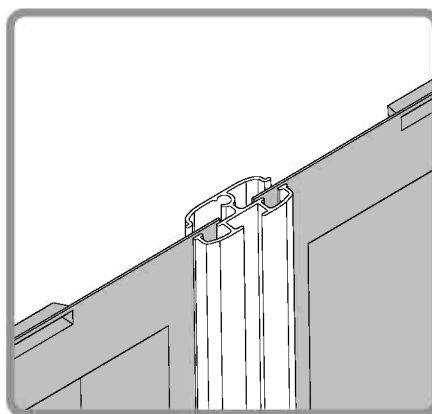
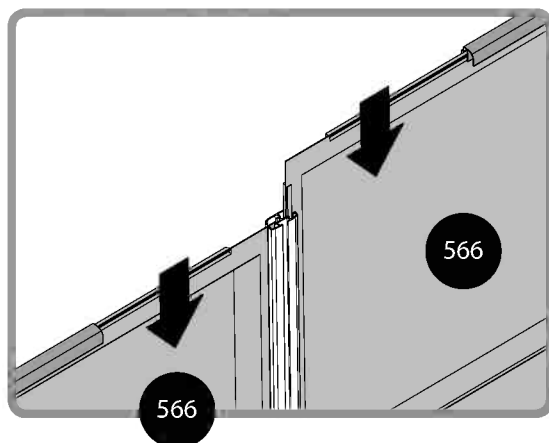
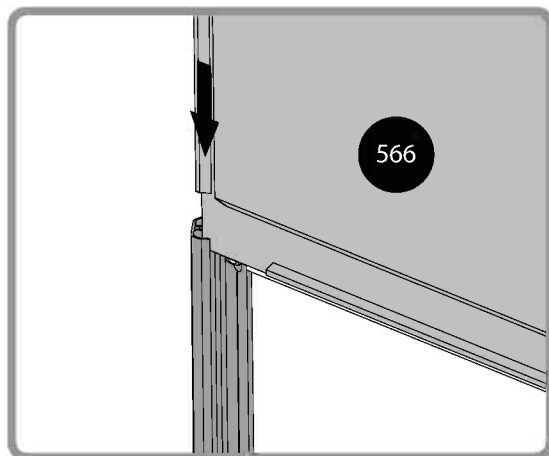
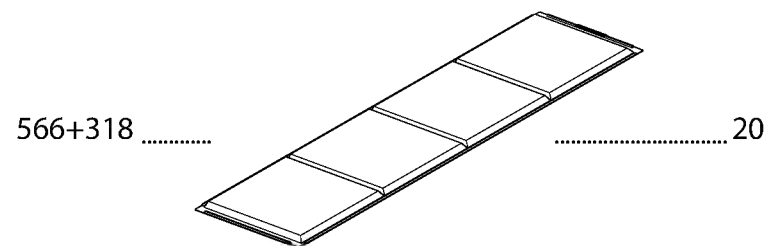
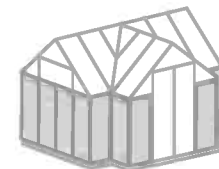
b

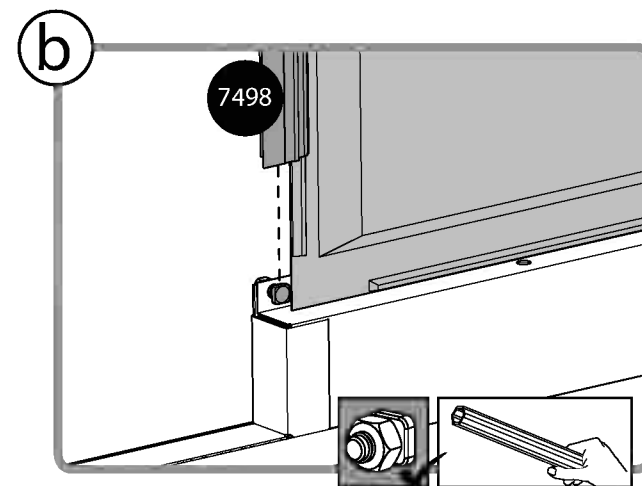
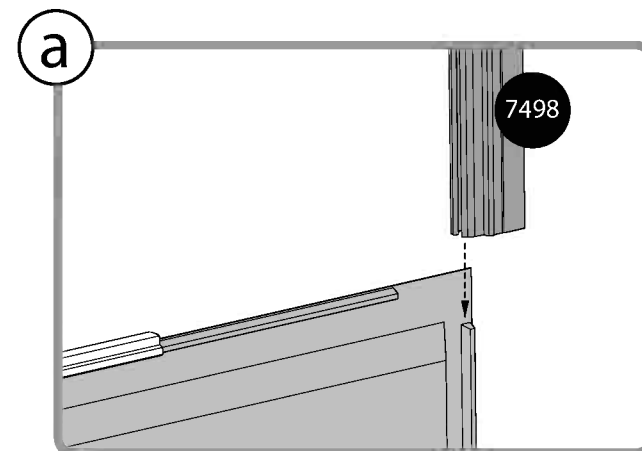
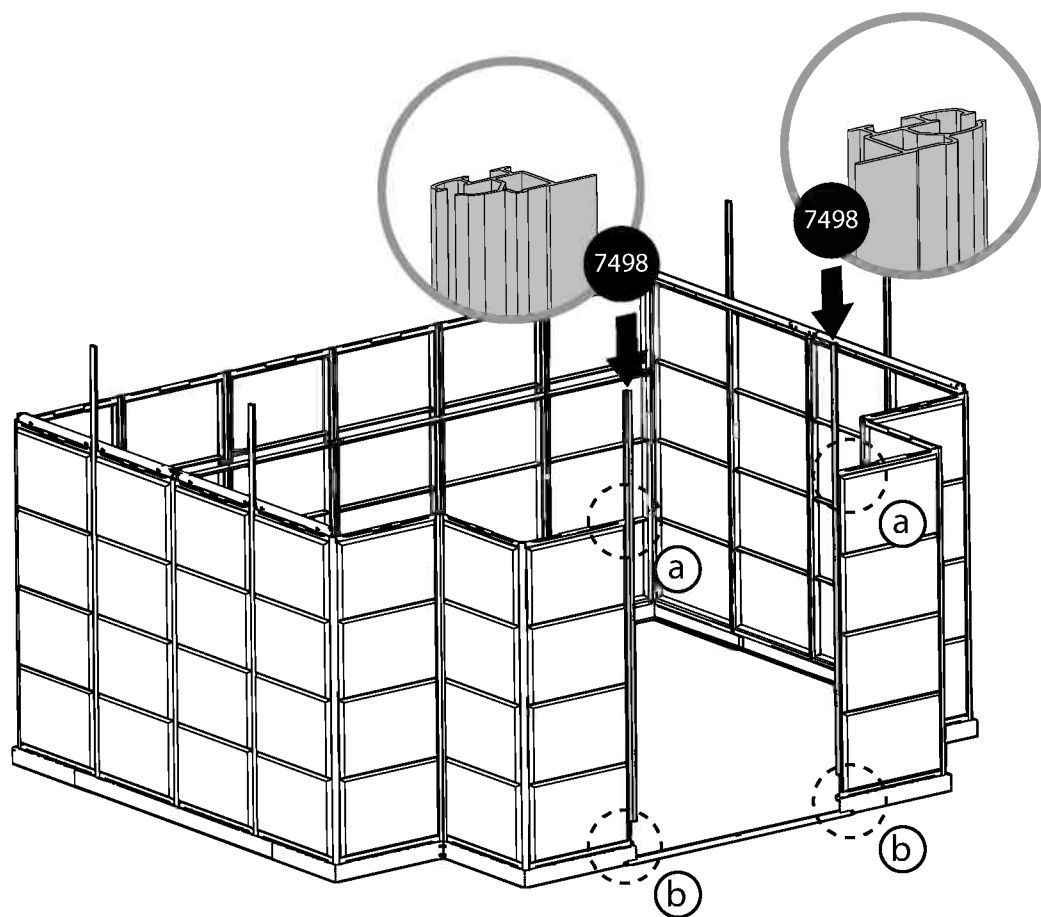
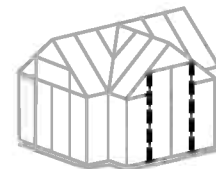


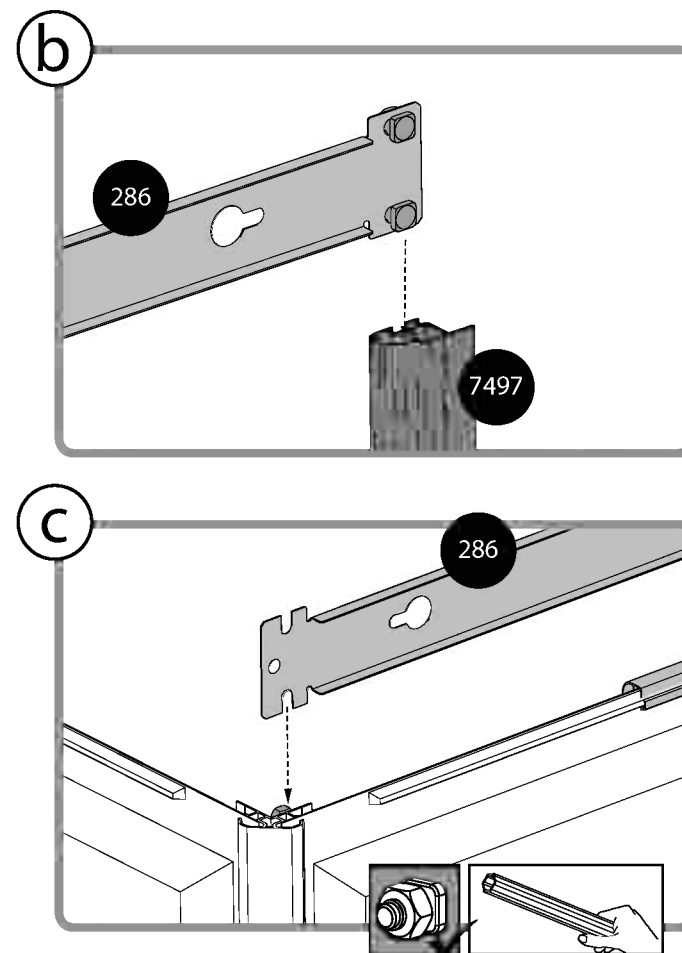
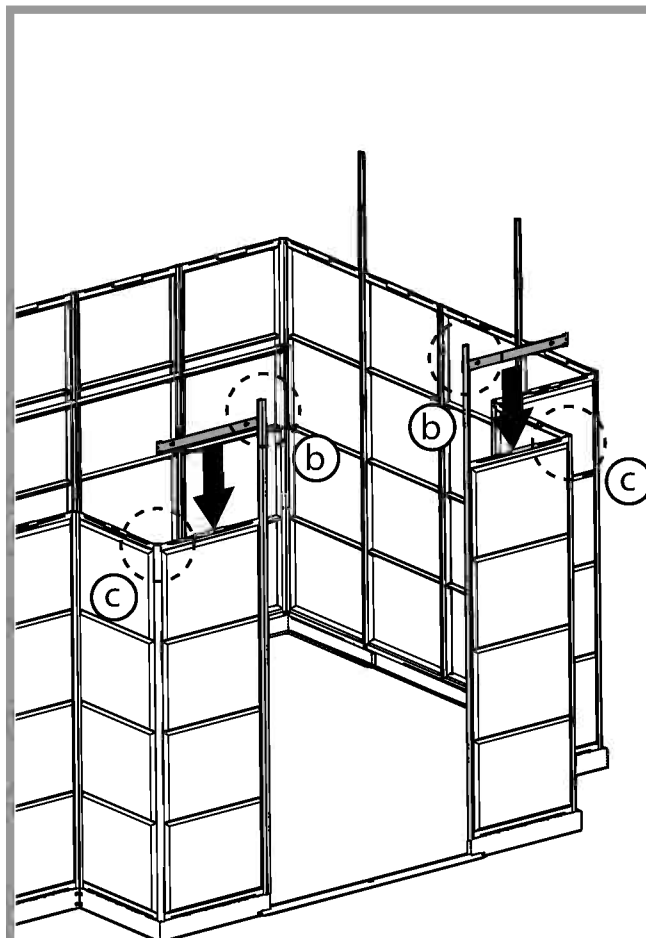
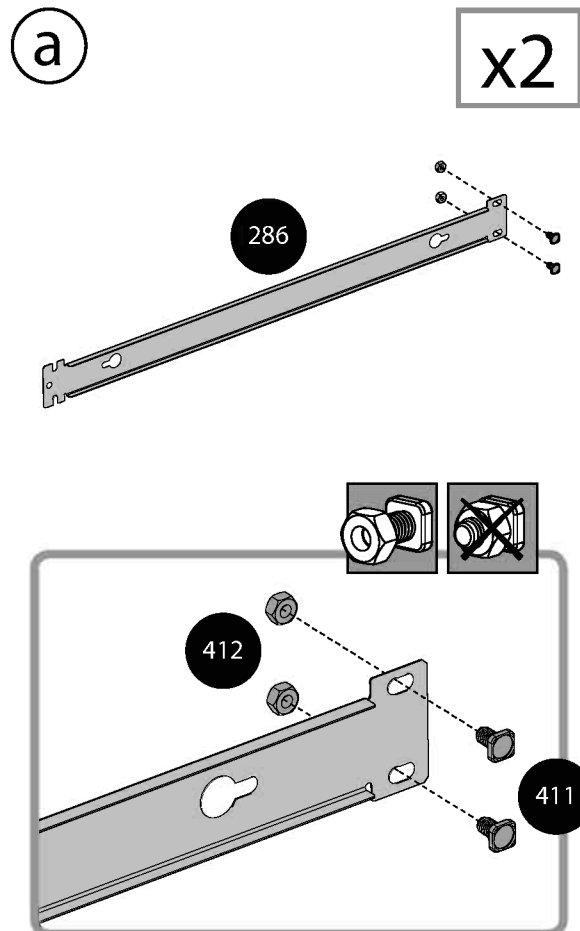
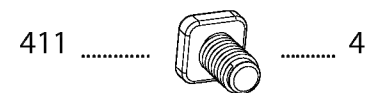
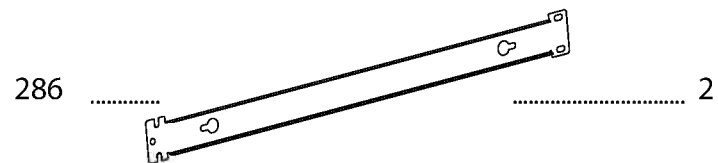
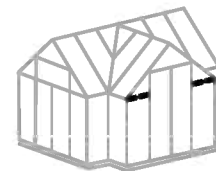
c

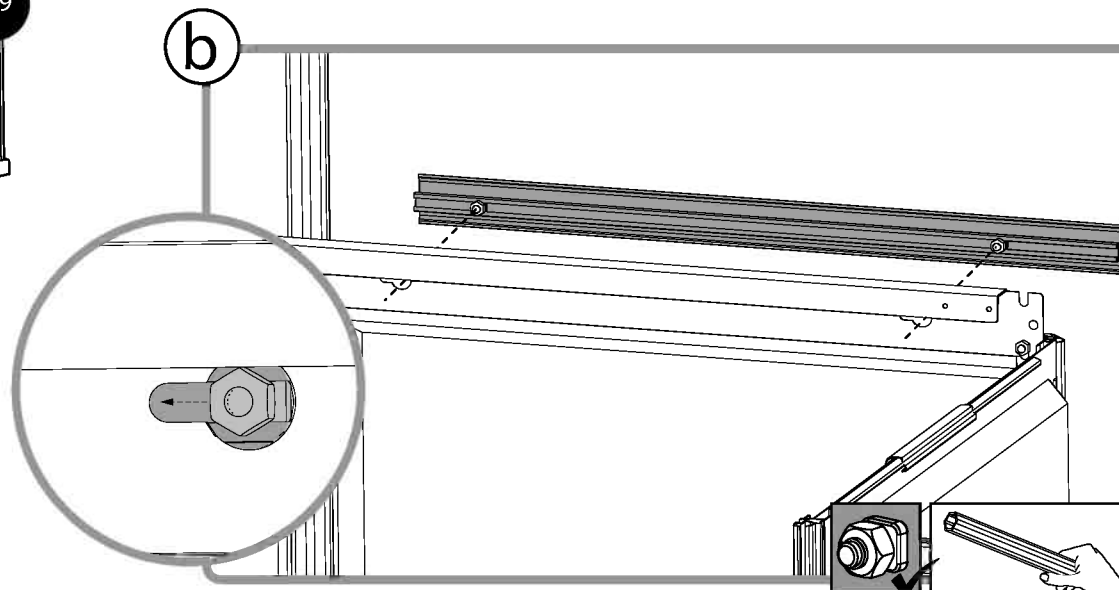
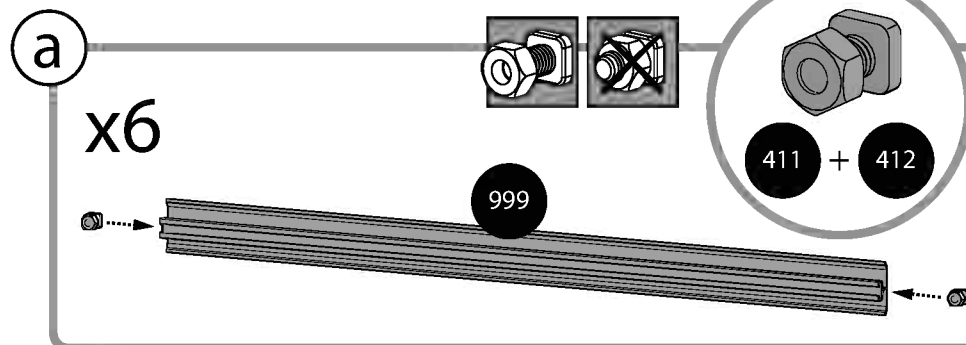
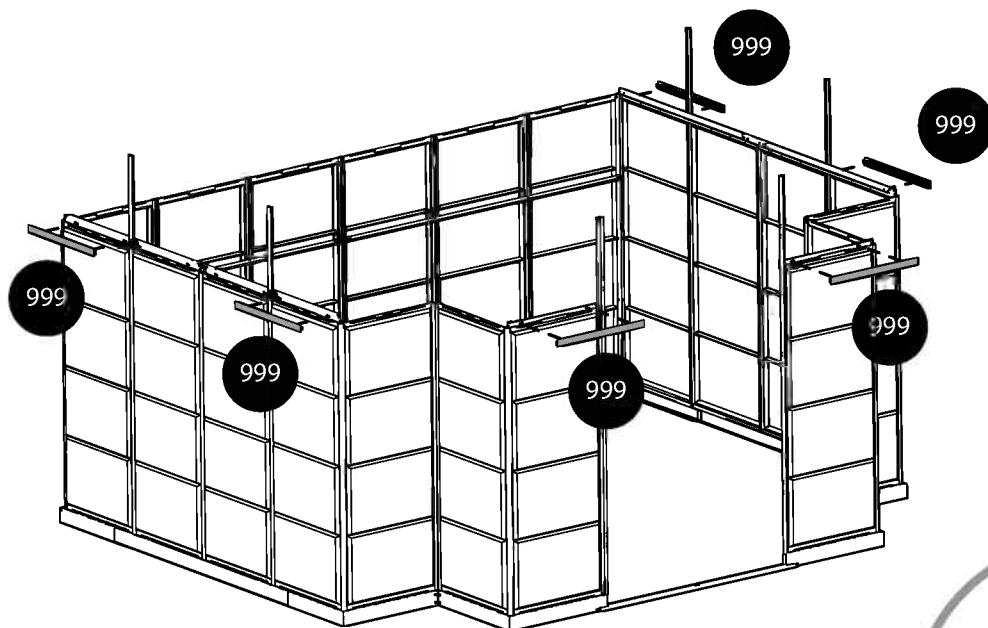
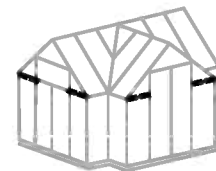


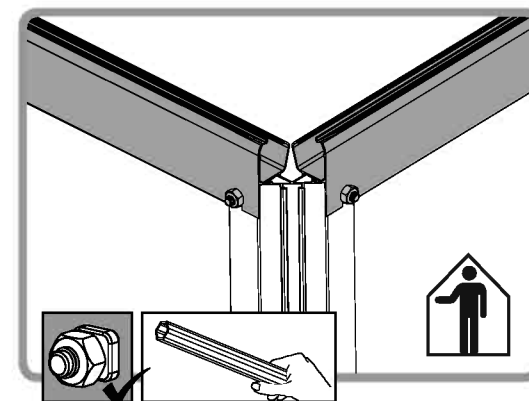
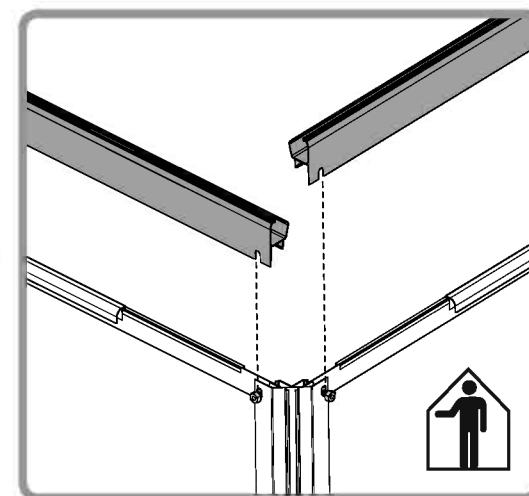
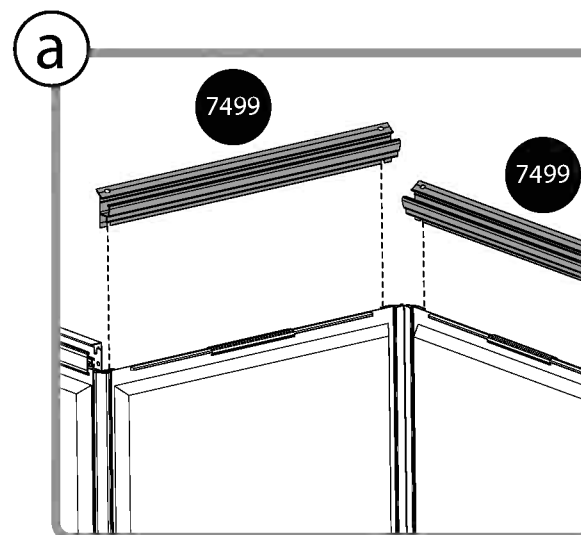
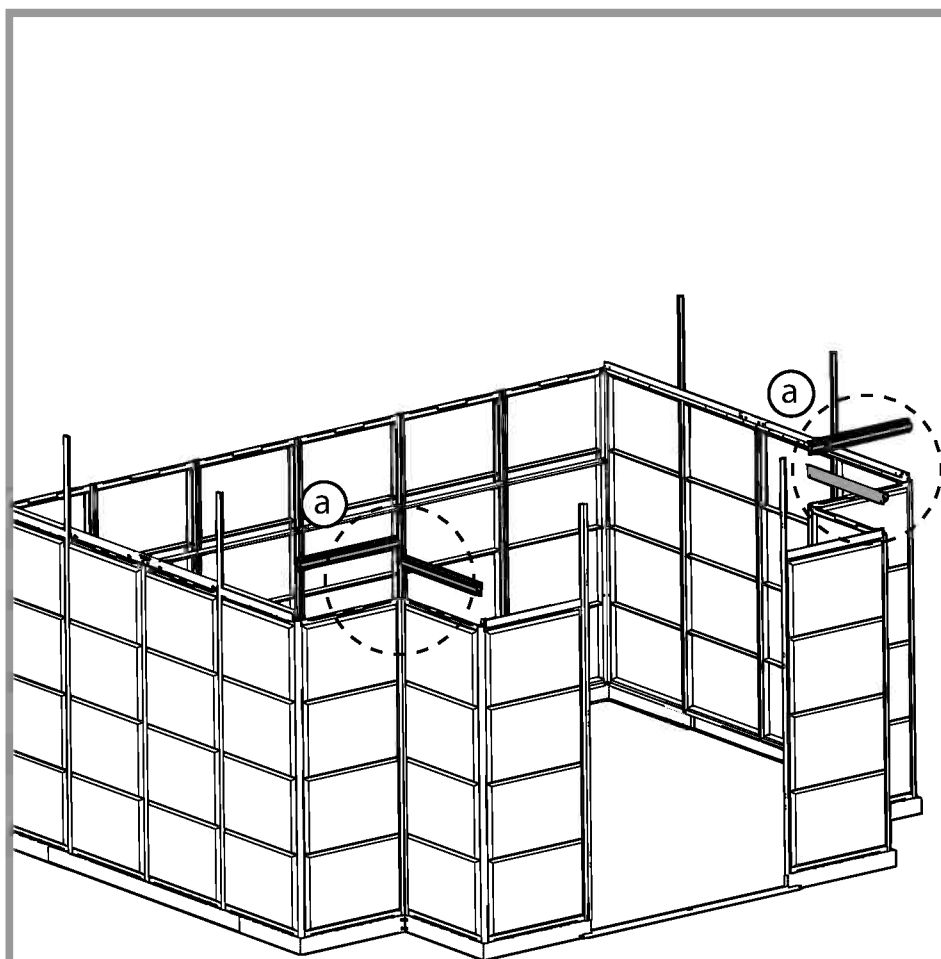
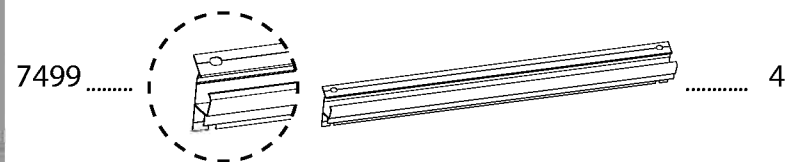
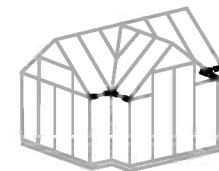


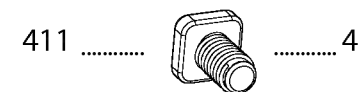
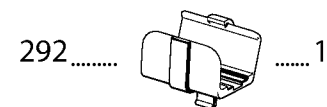
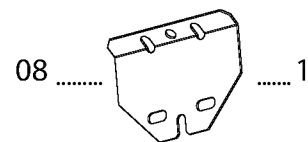
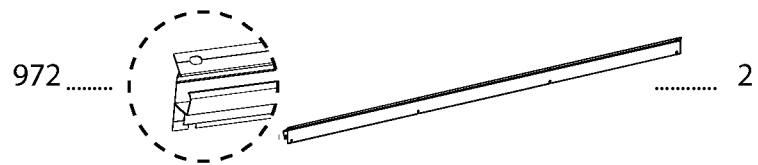
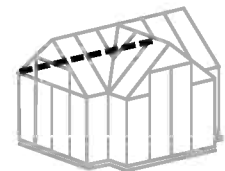




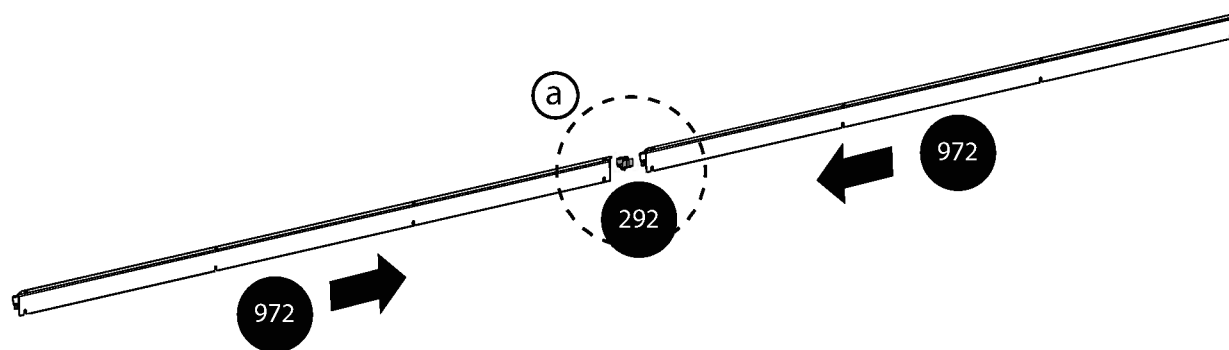
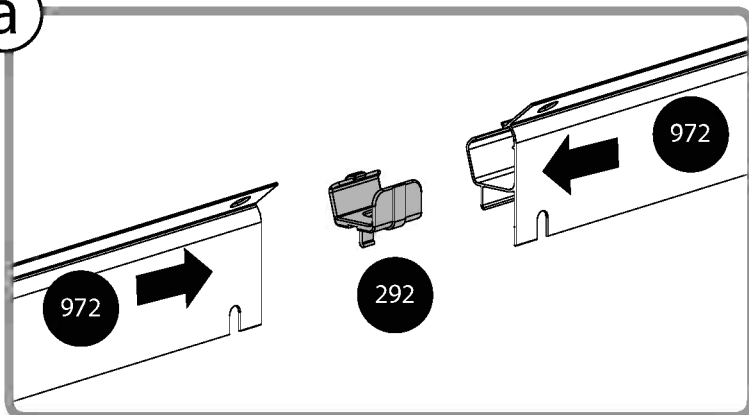




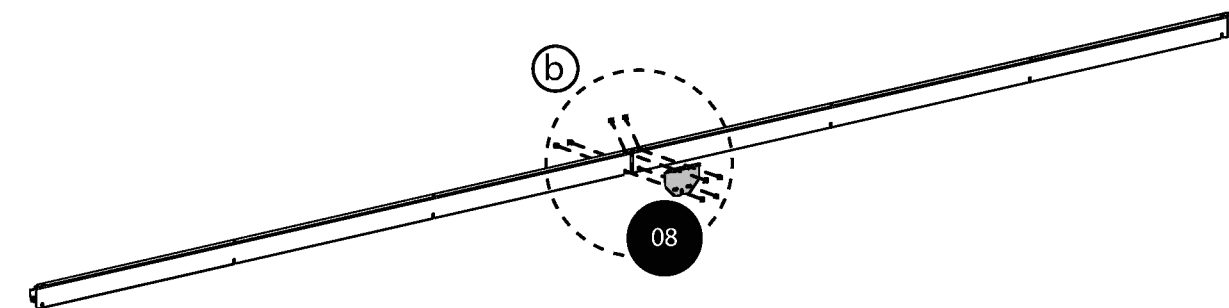
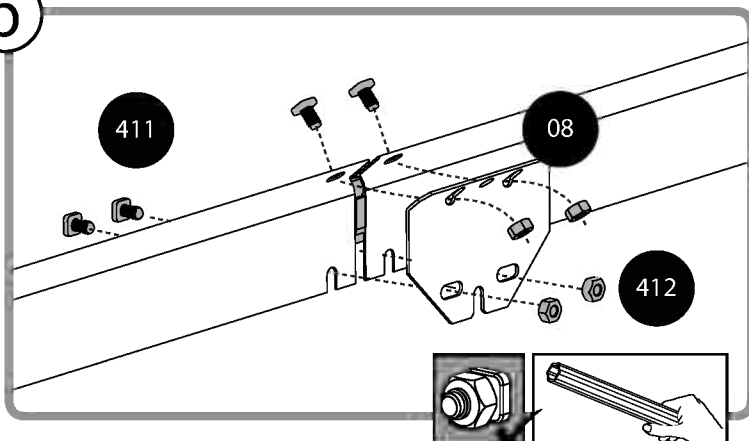


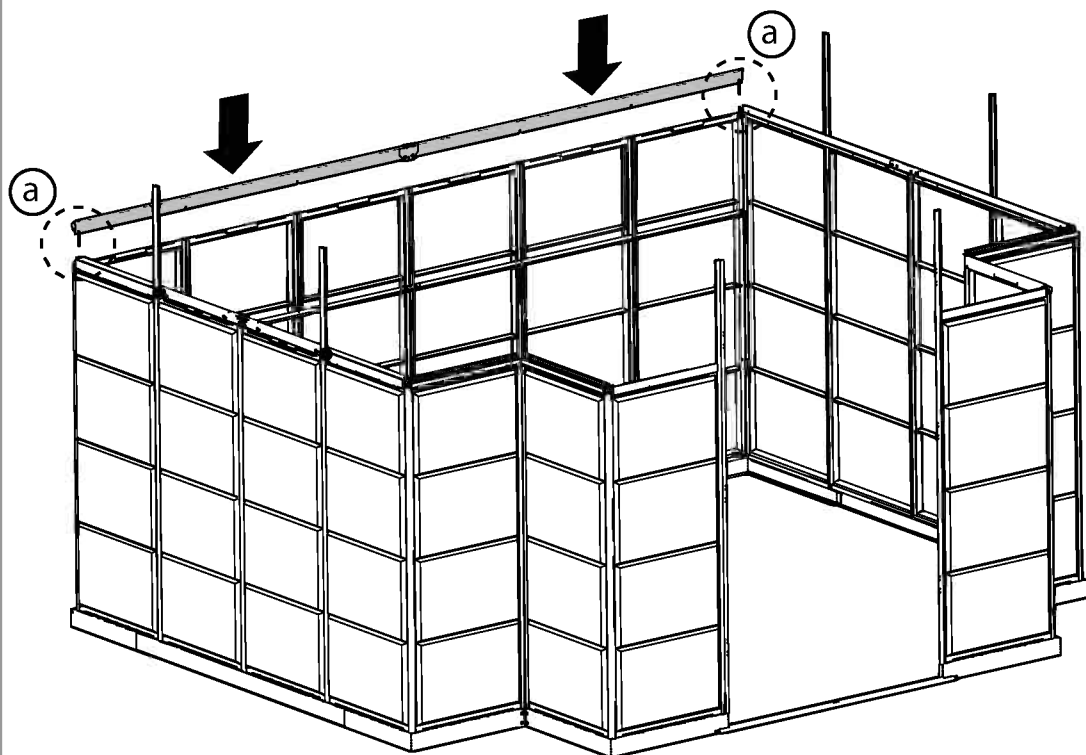
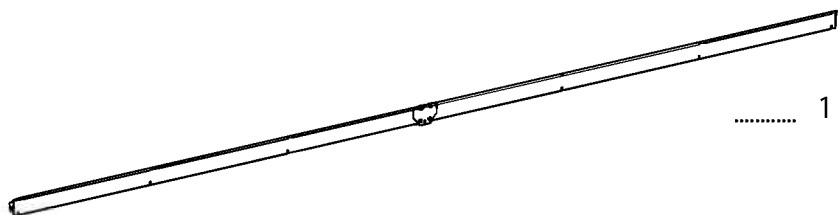
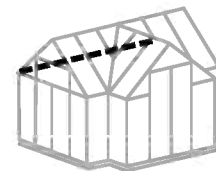


a

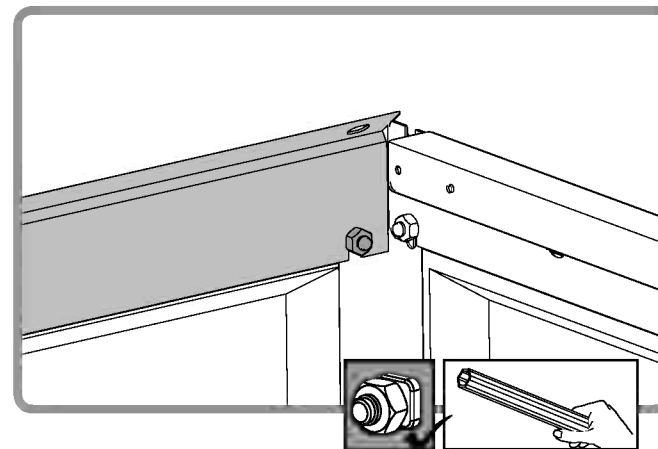
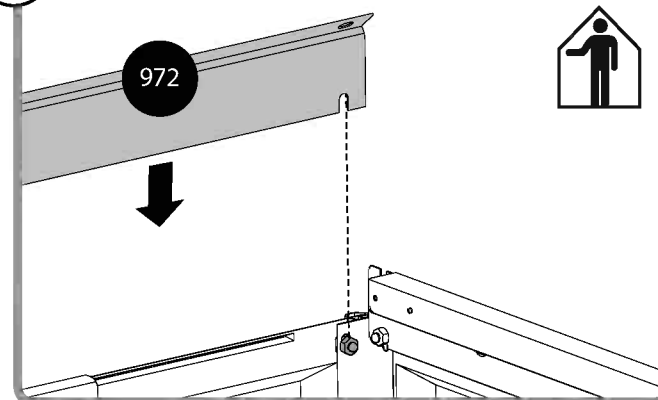


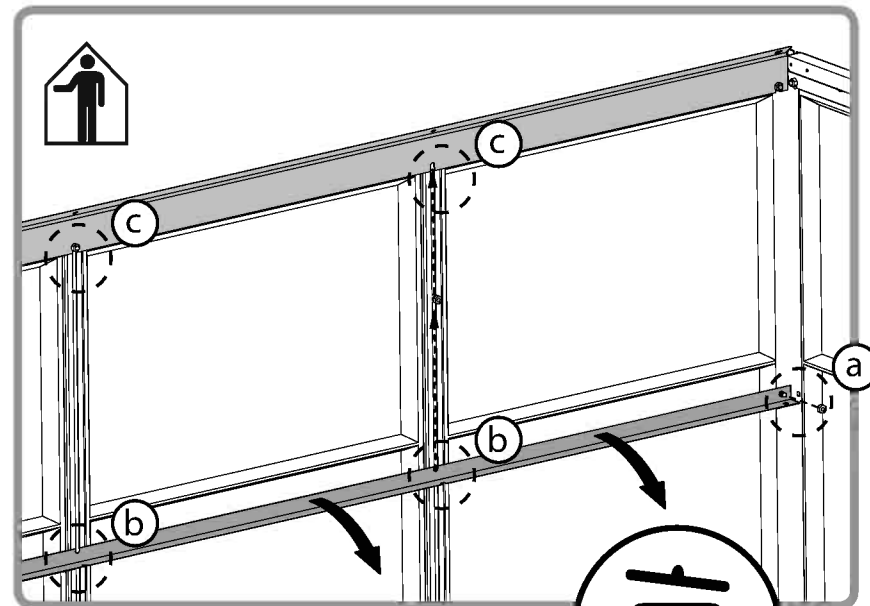
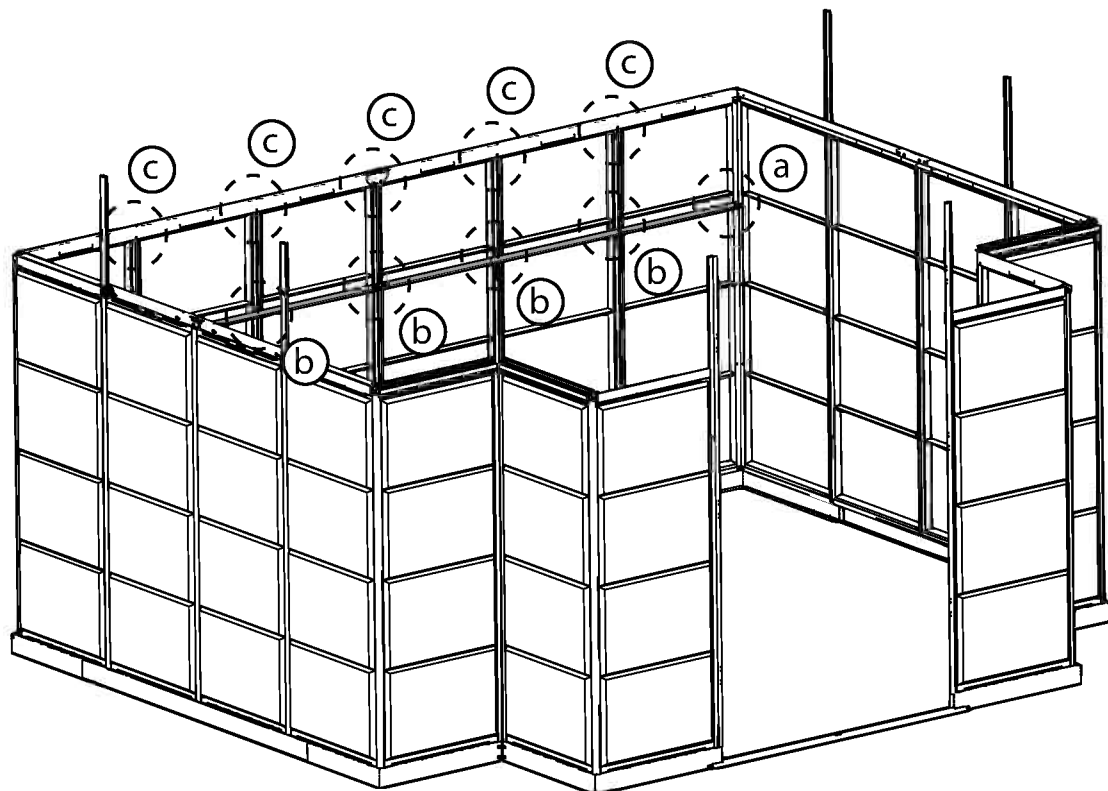
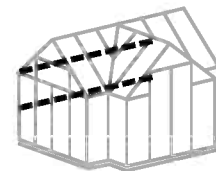
b



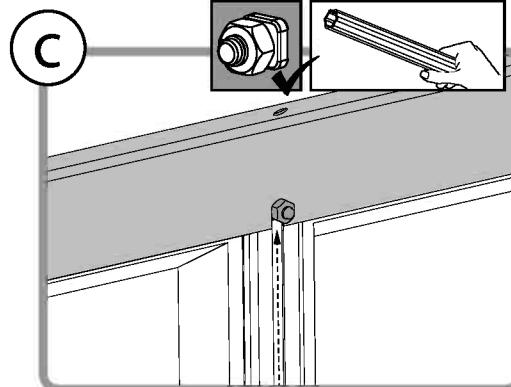
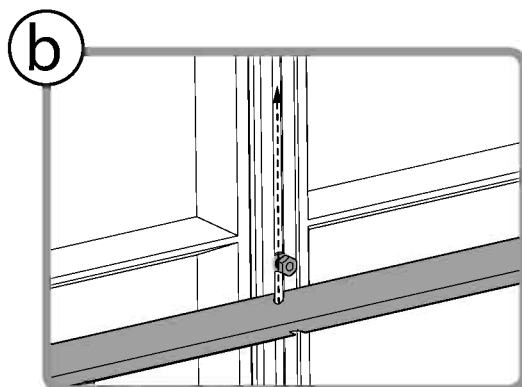
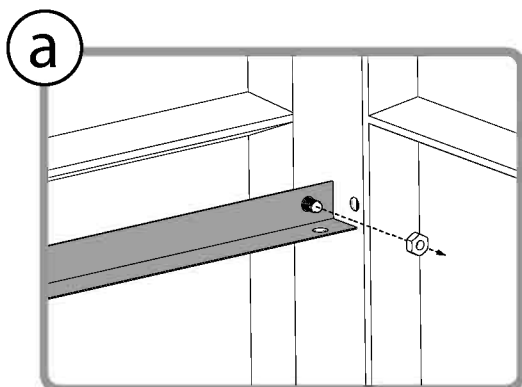


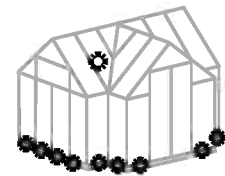
b



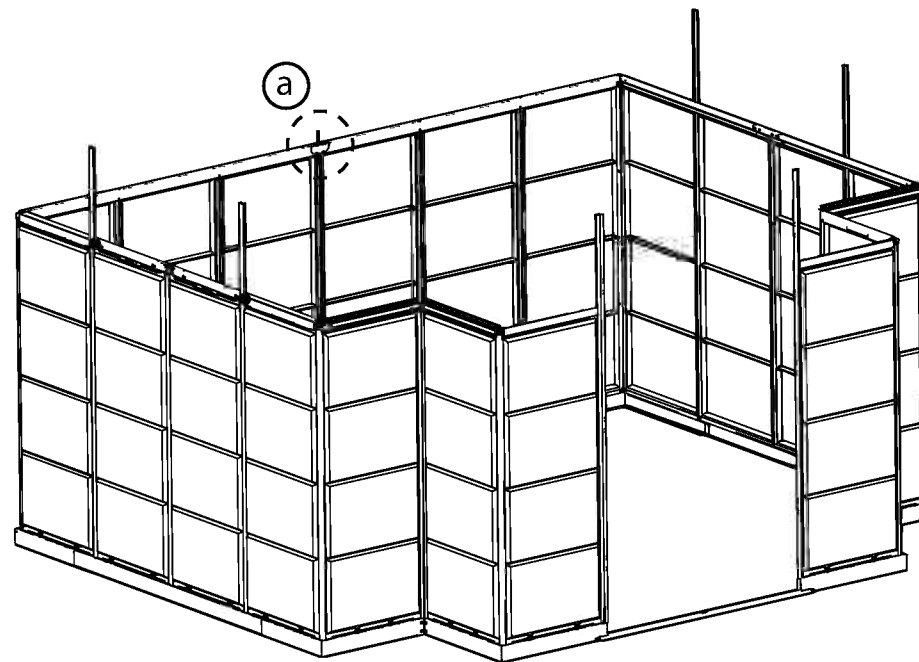
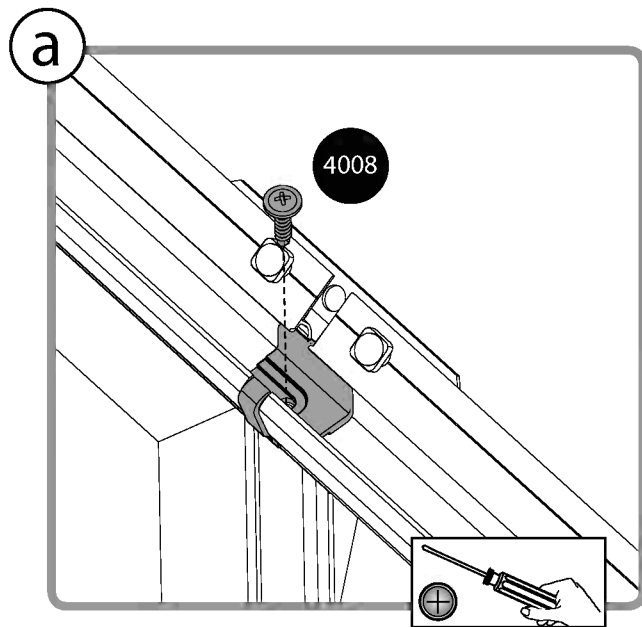


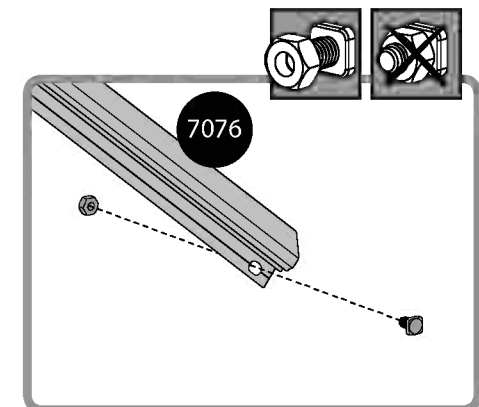
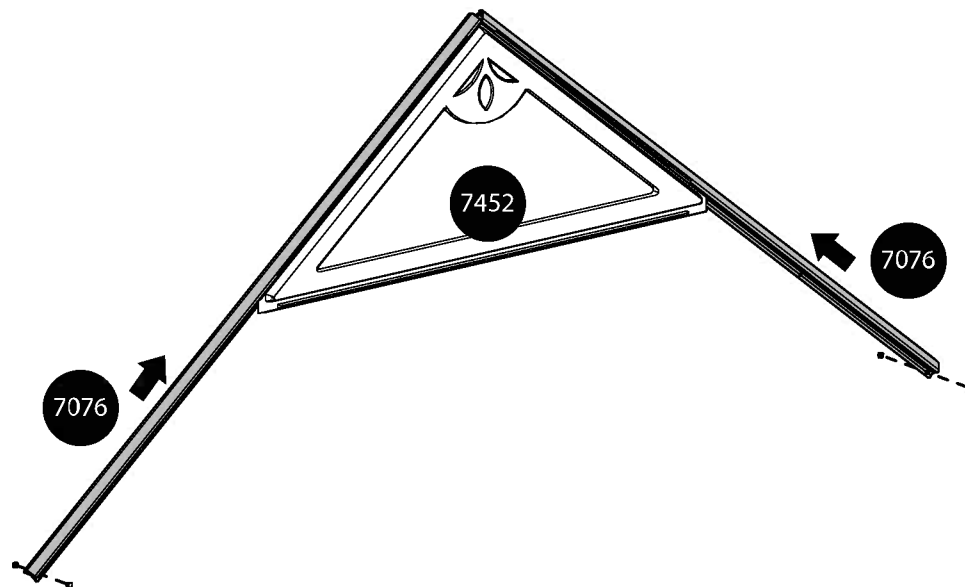
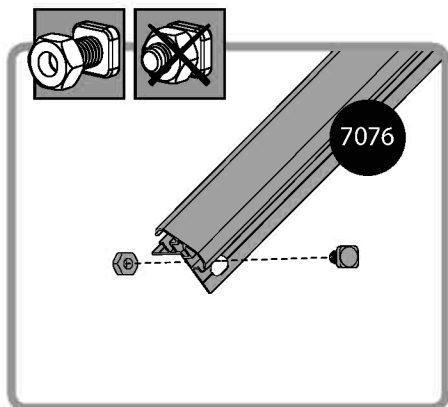
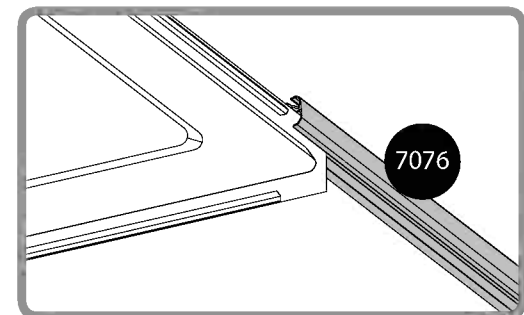
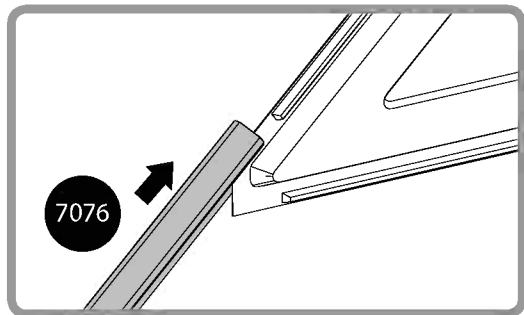
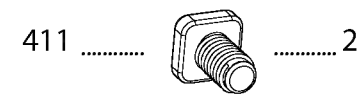
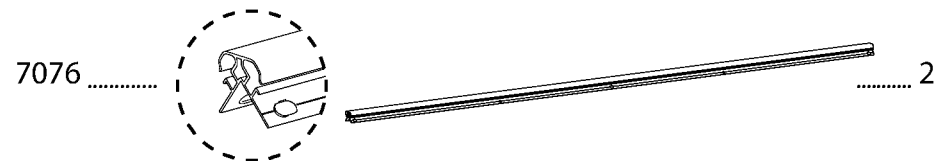
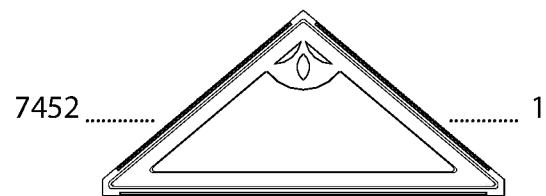
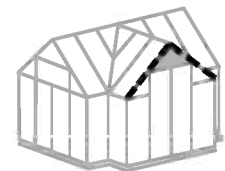
EN Throw away parts #7180
DE Werfen Sie weg Teil #7180
FR Jeter Pièces #7180
SP Pieza No. #7180 -tirar (a la basura)

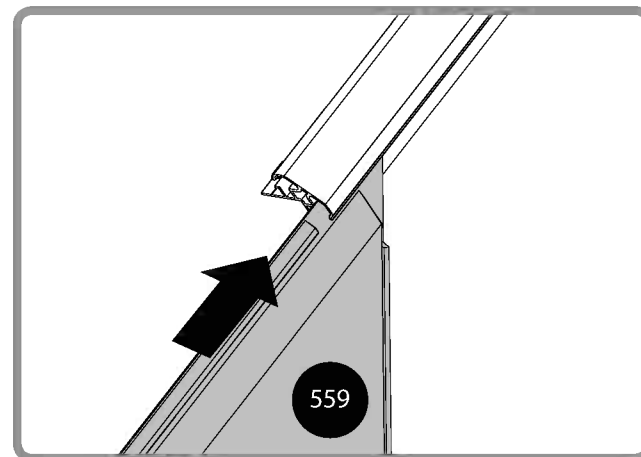
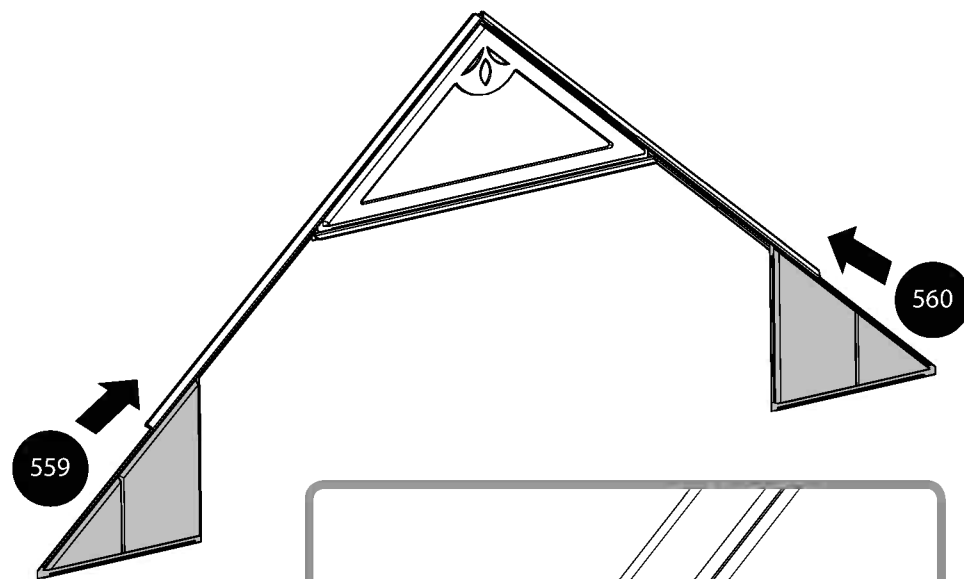
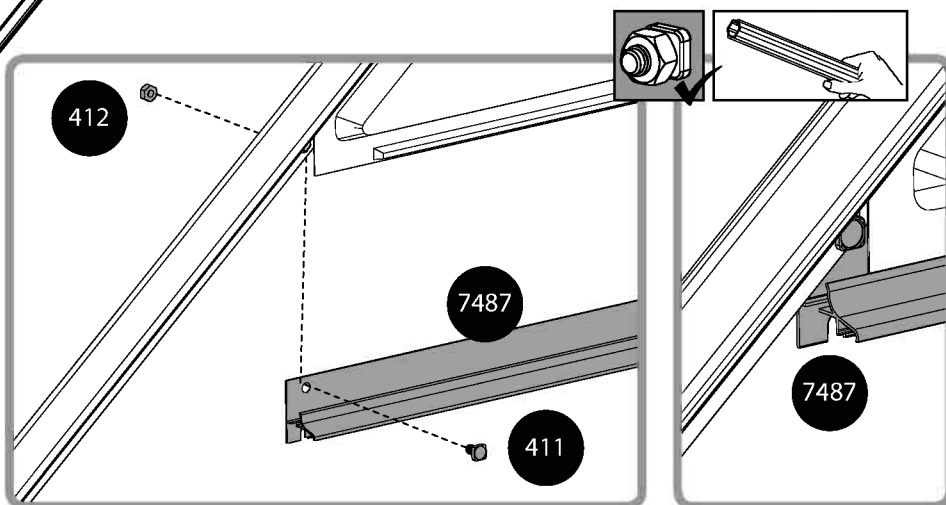
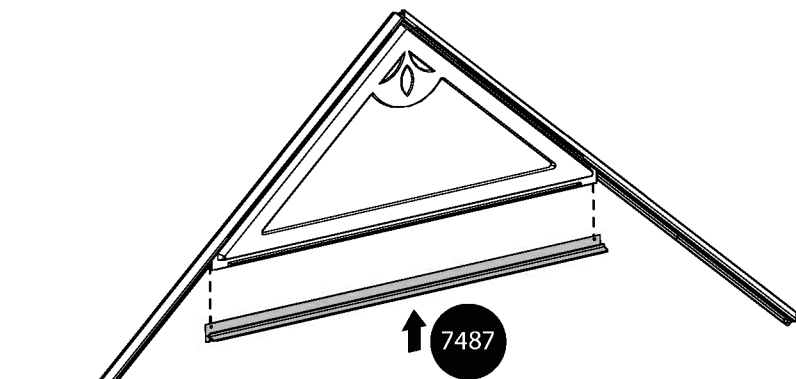
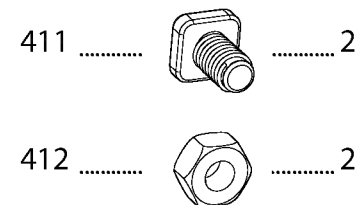
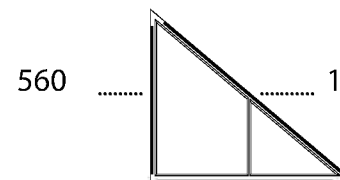
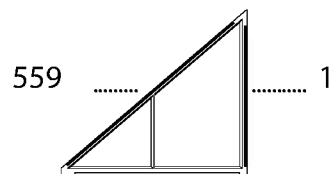
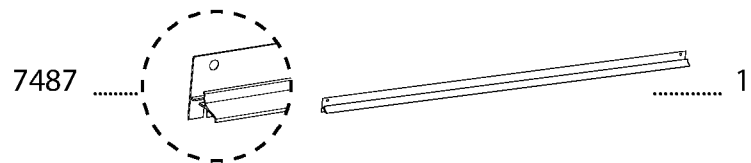
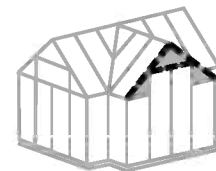


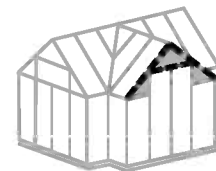


4008 1

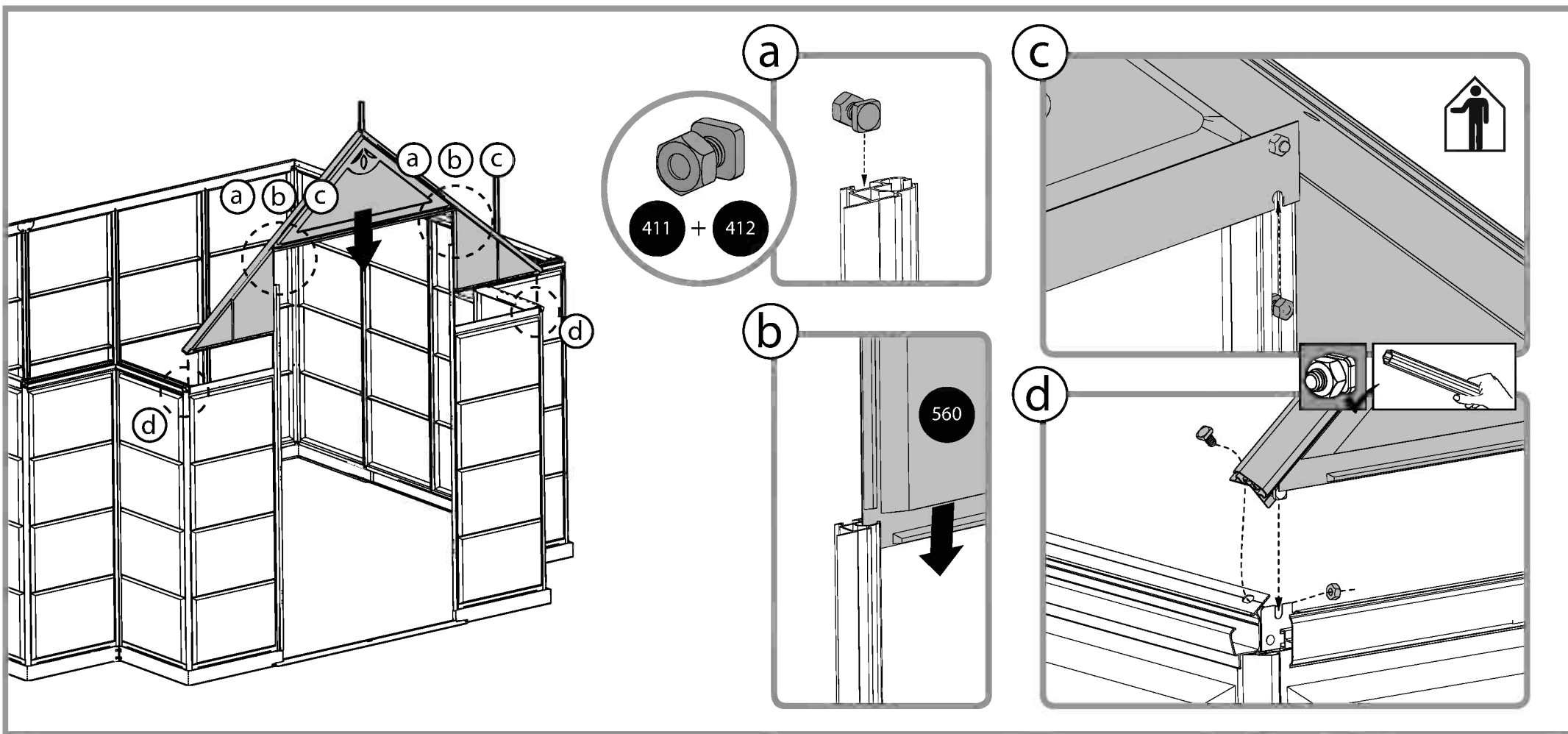
A detailed drawing of a screw, labeled 4008, with a Phillips head and a threaded shaft.

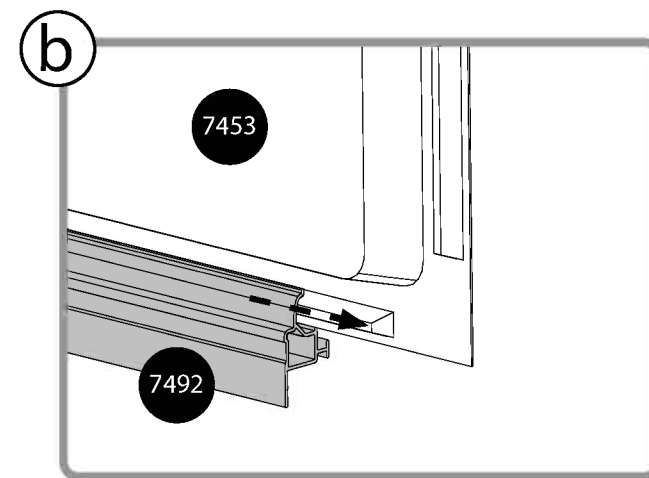
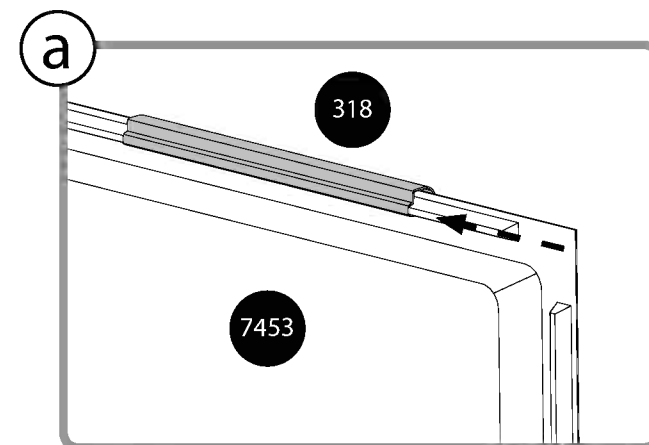
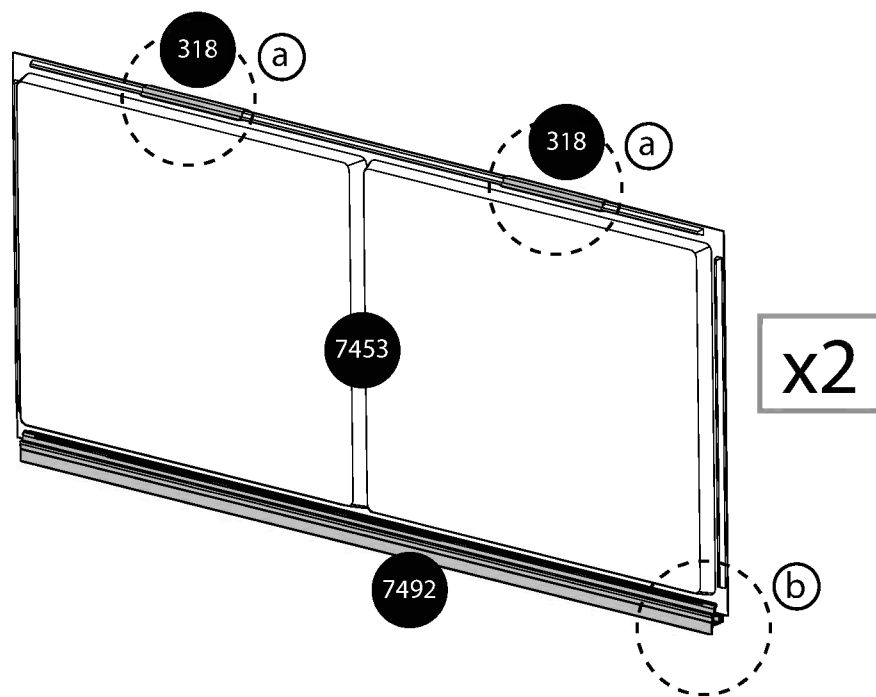
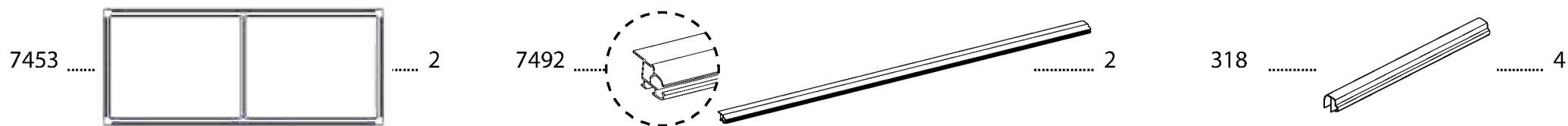
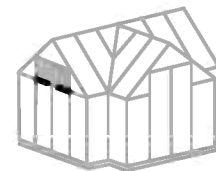


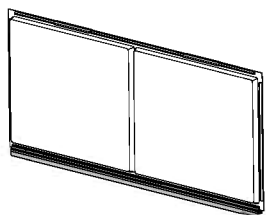
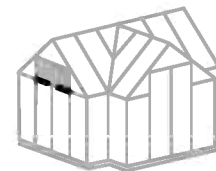




411  4 412  4







..... 2

466

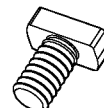
.....



..... 8

461

.....



..... 8

(b)

x8

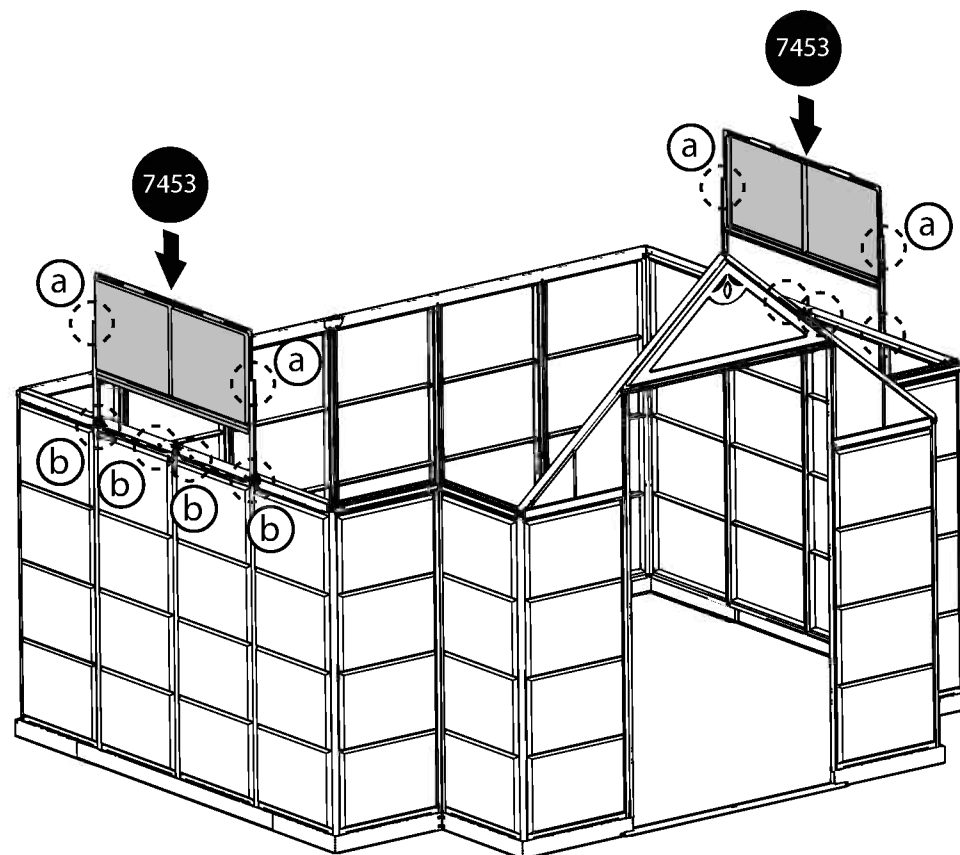
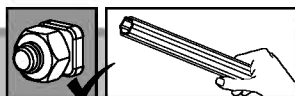
461 + 466

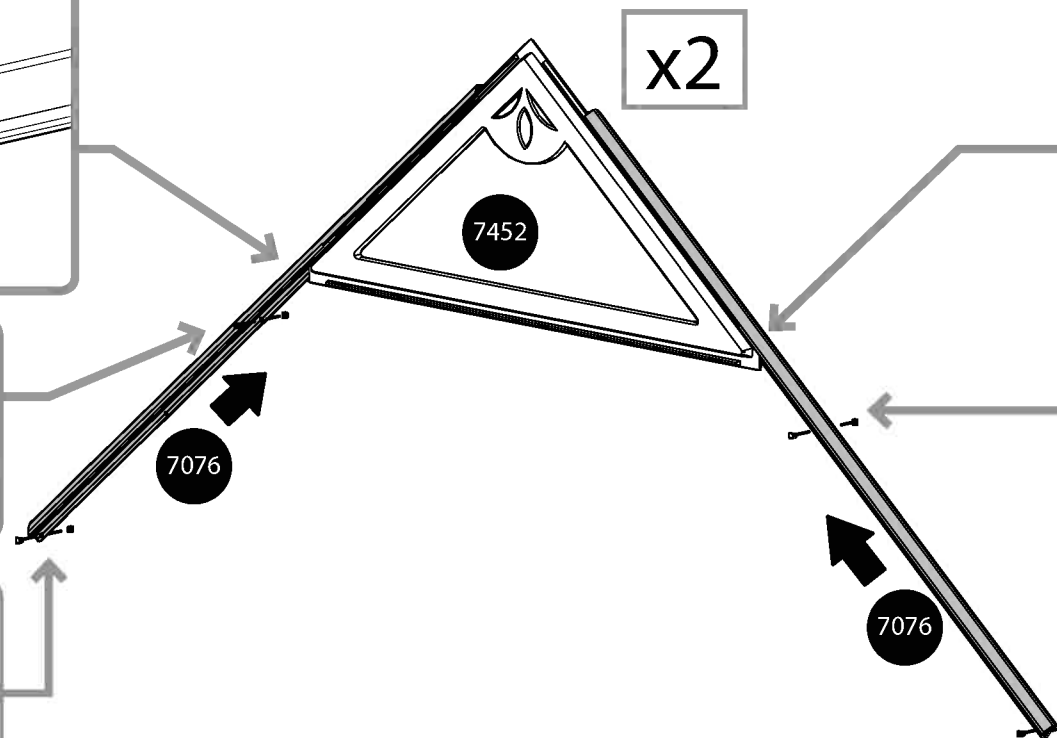
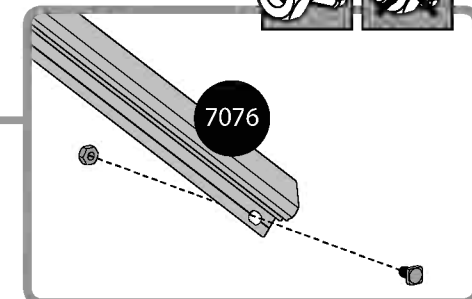
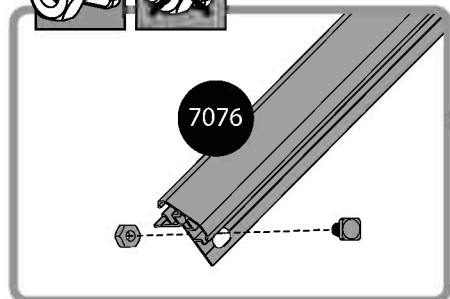
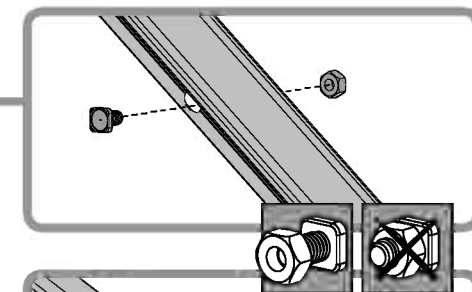
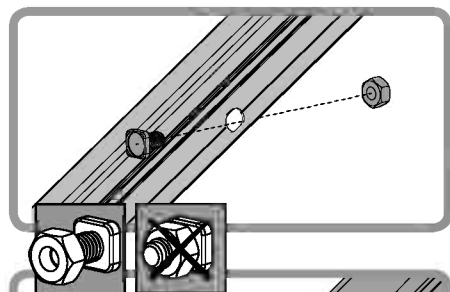
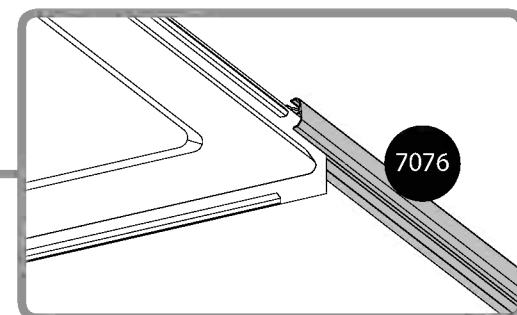
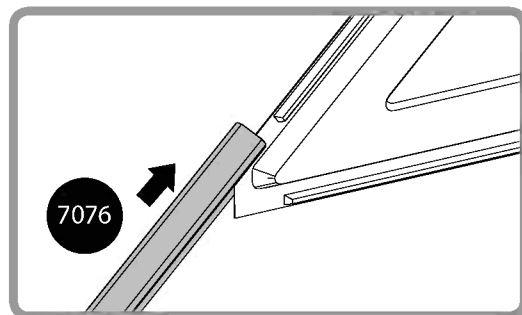
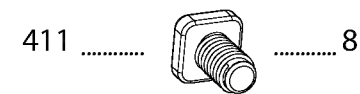
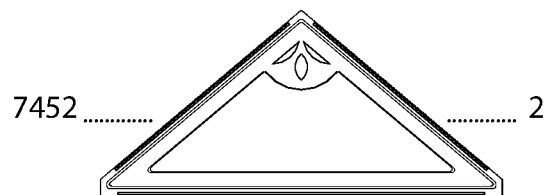
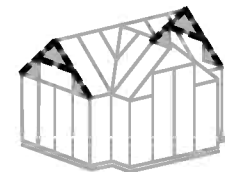


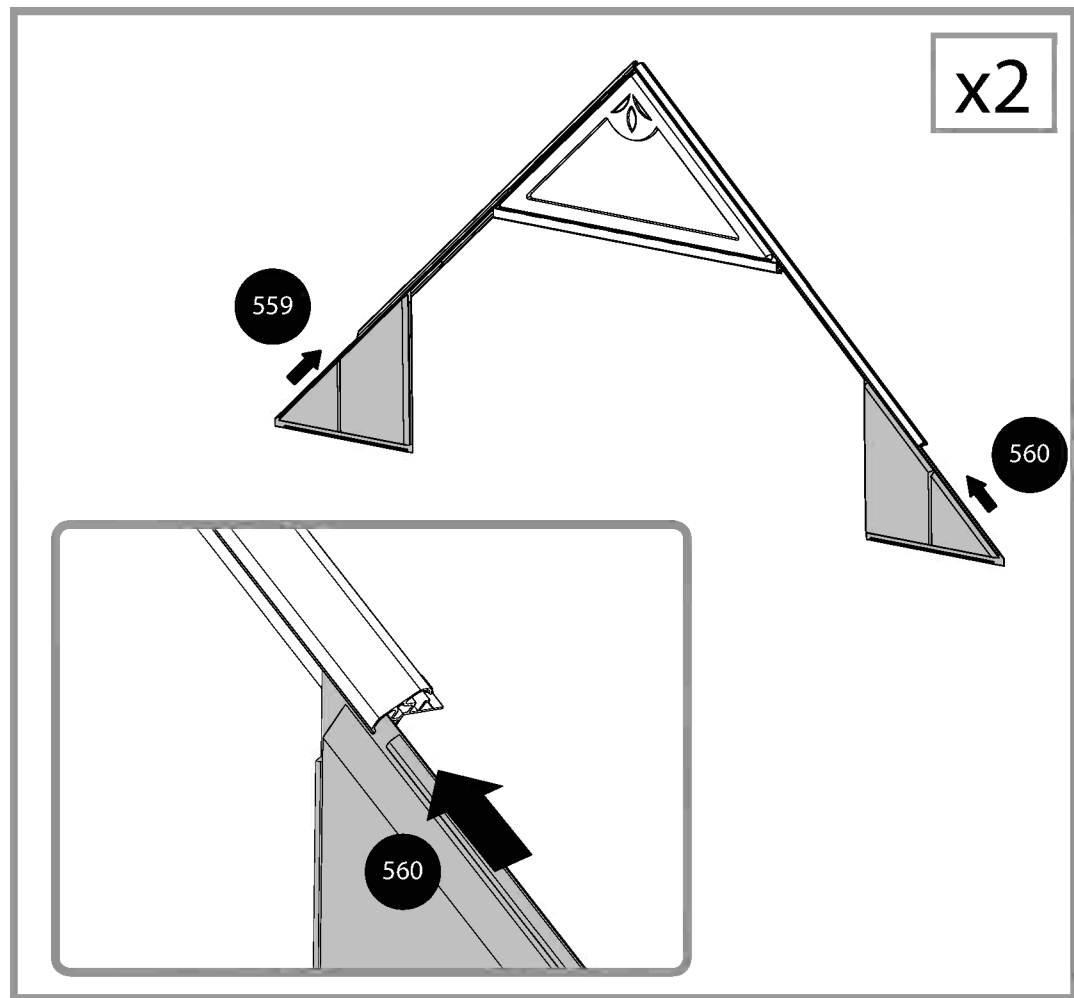
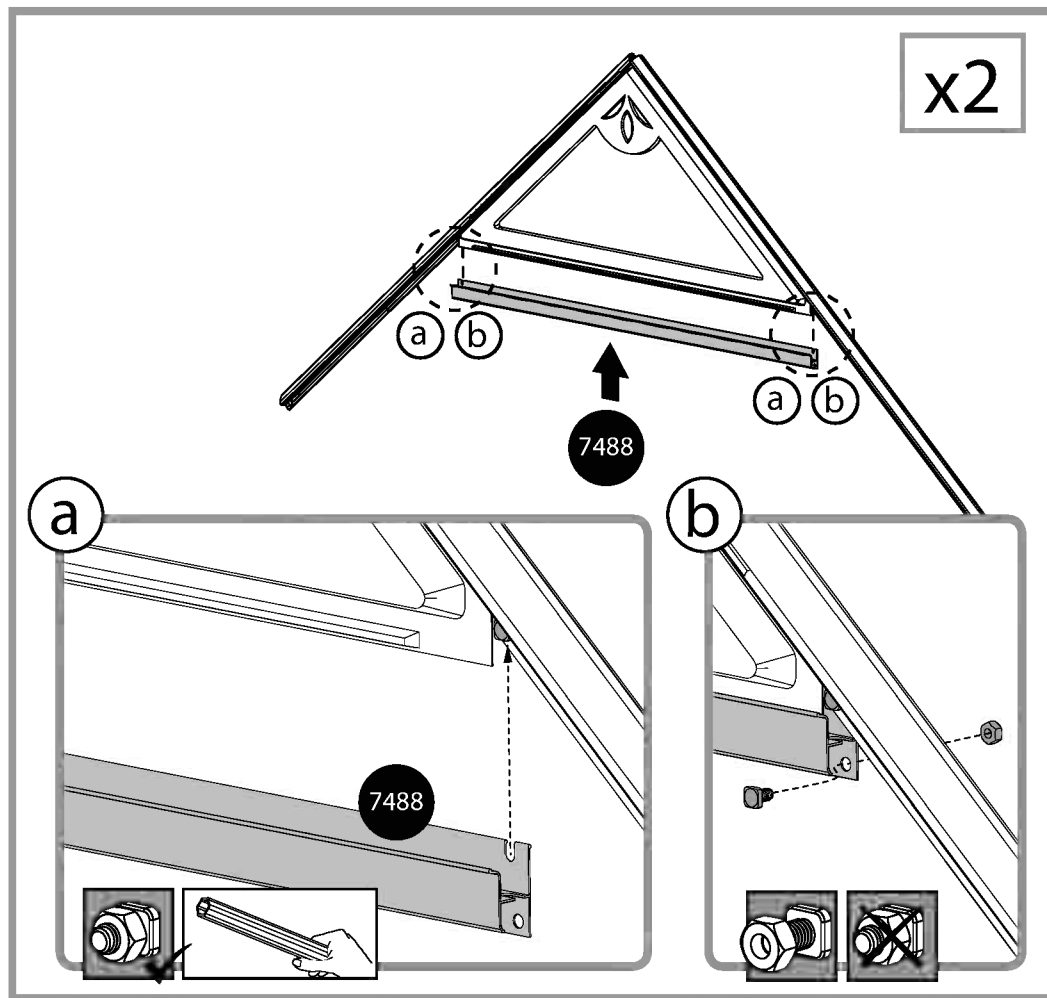
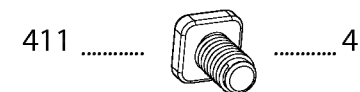
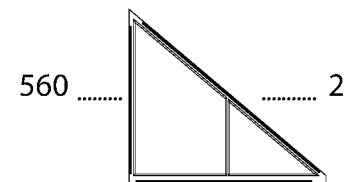
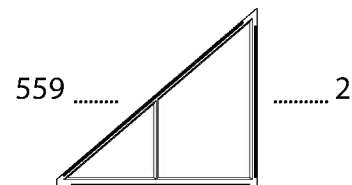
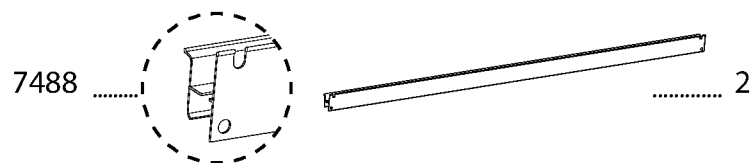
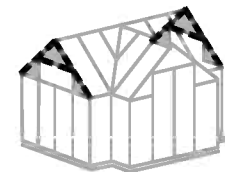
(a)

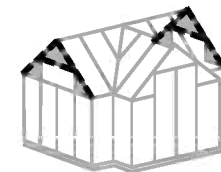


(c)

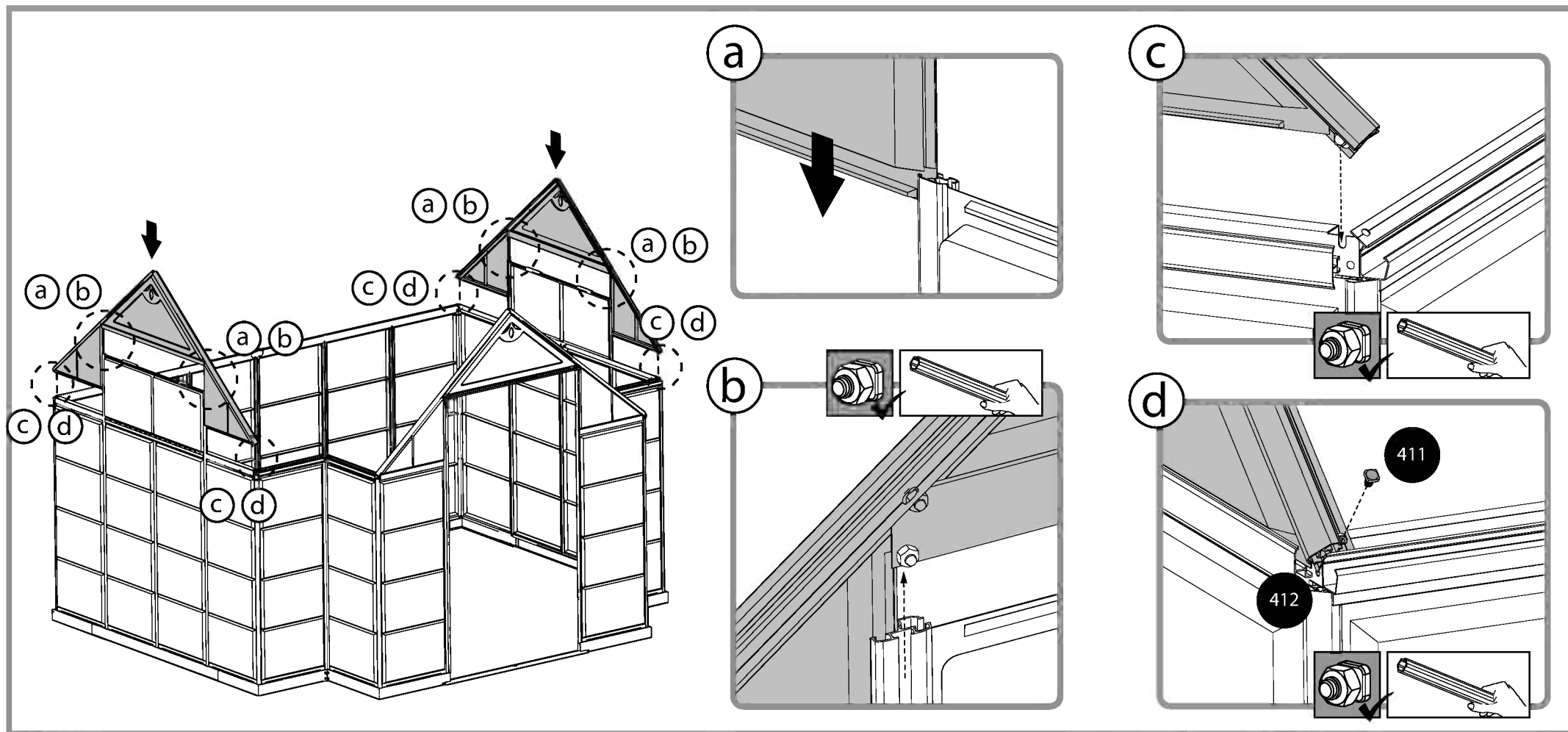


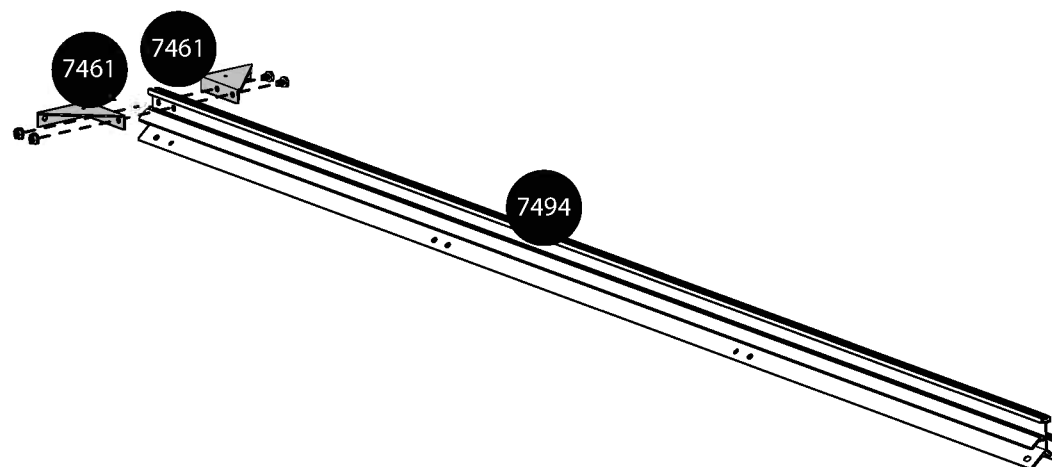
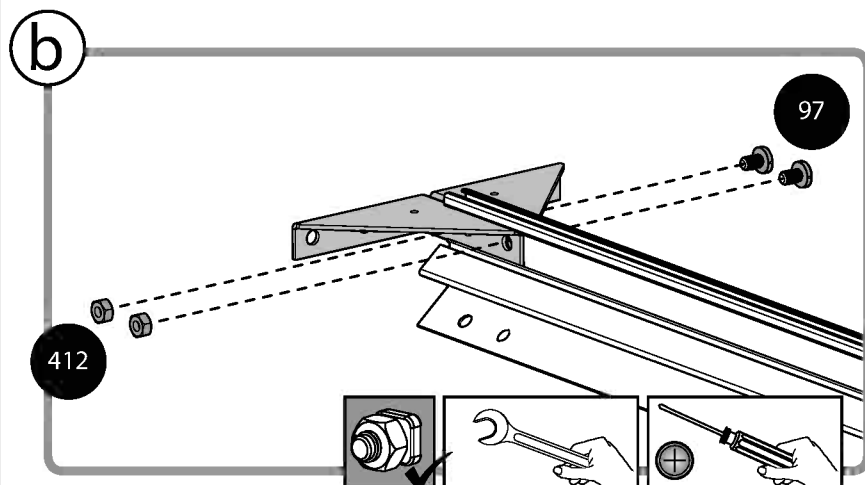
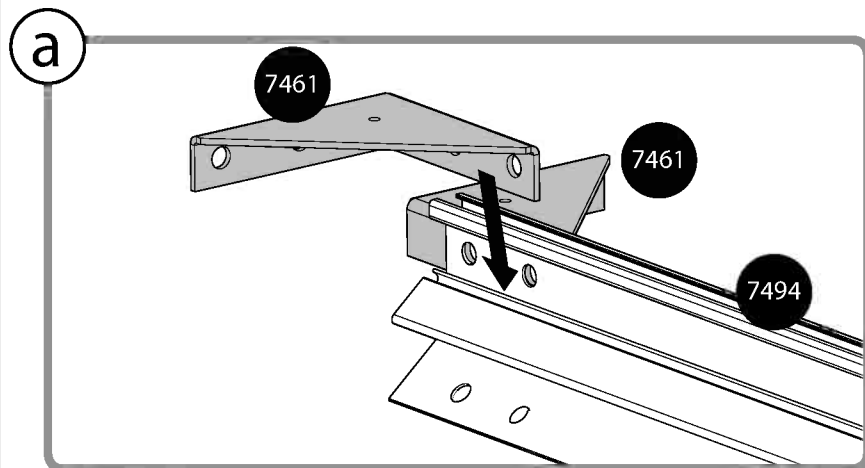
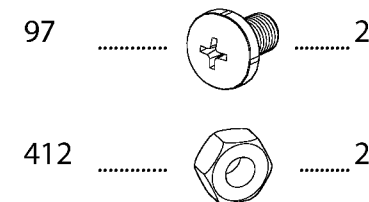
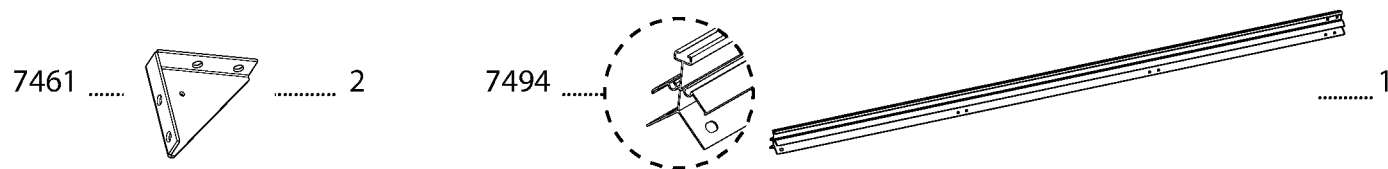
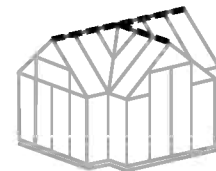


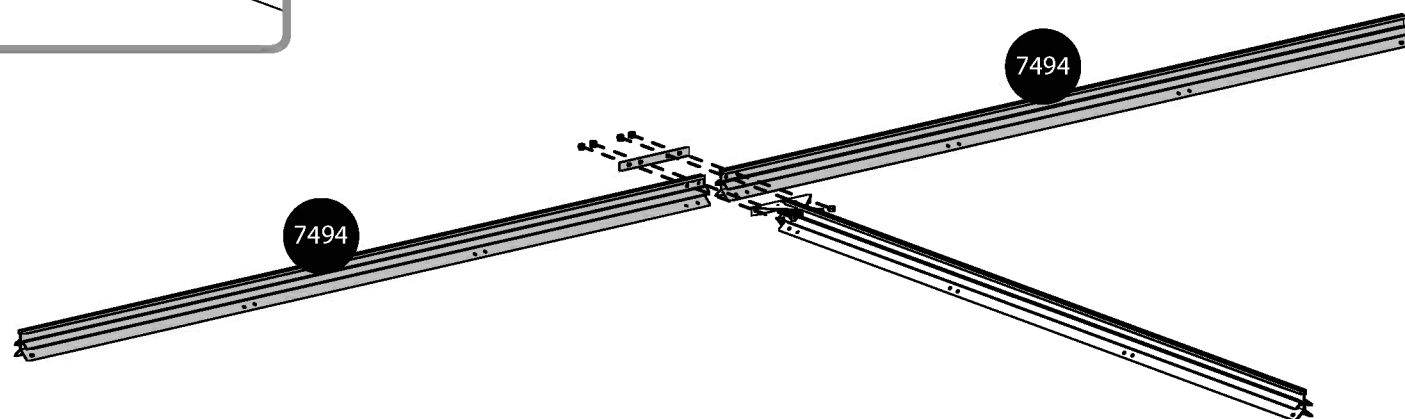
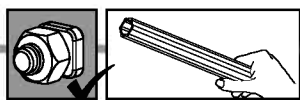
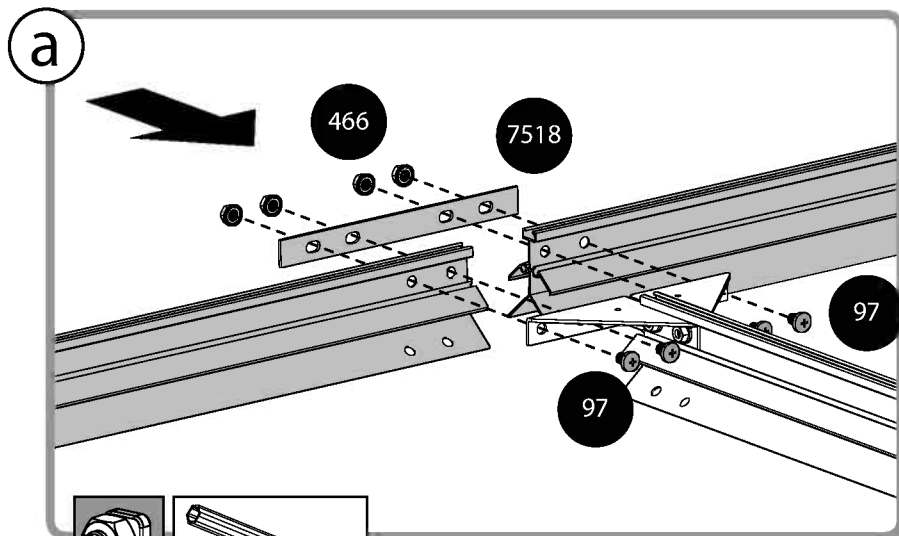
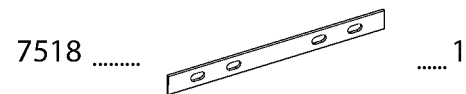
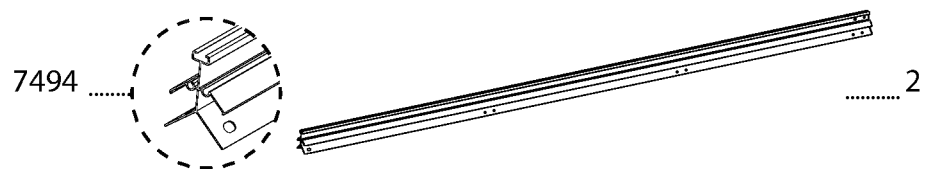
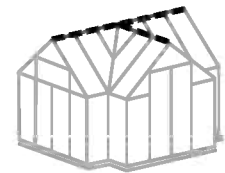


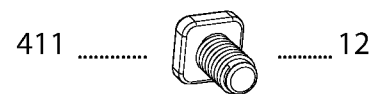
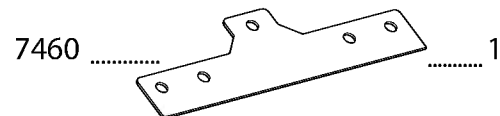
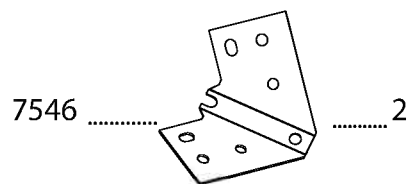
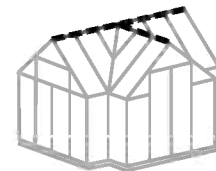


411  4 412  4

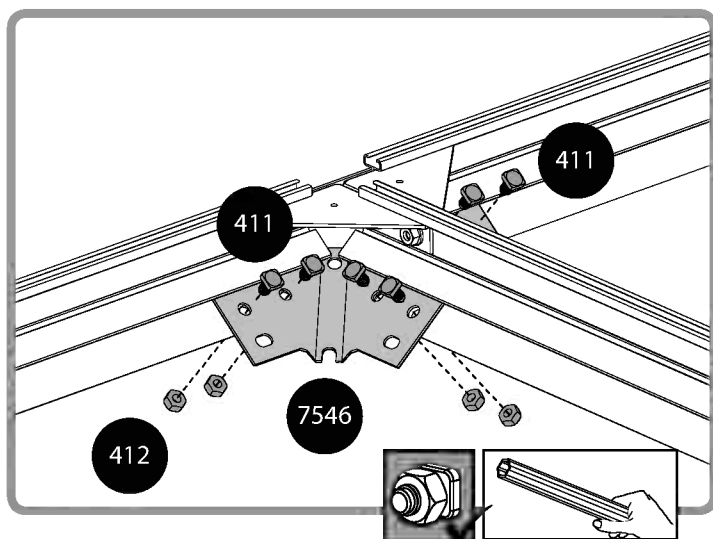
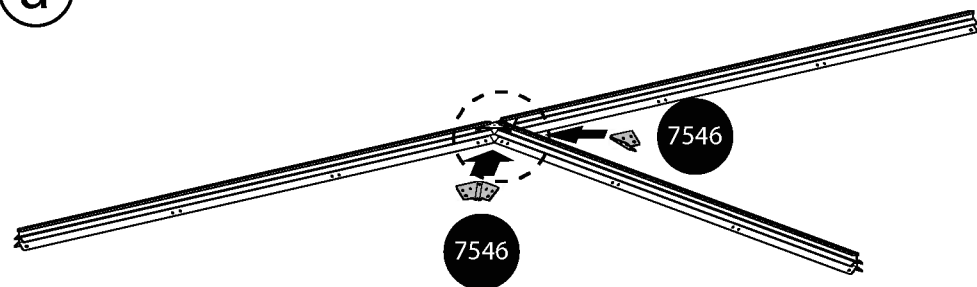




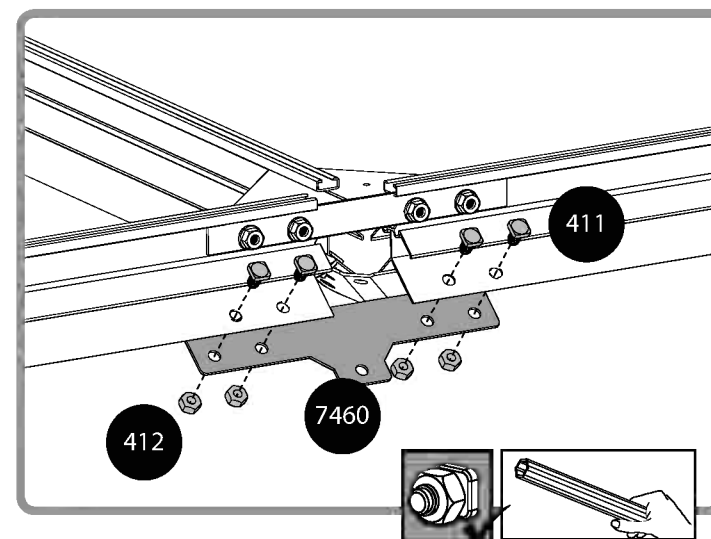
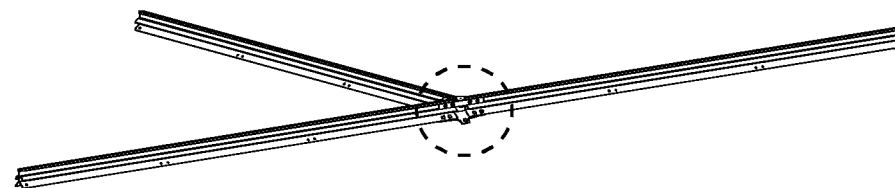


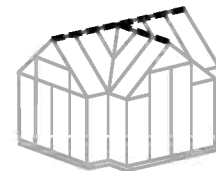


a

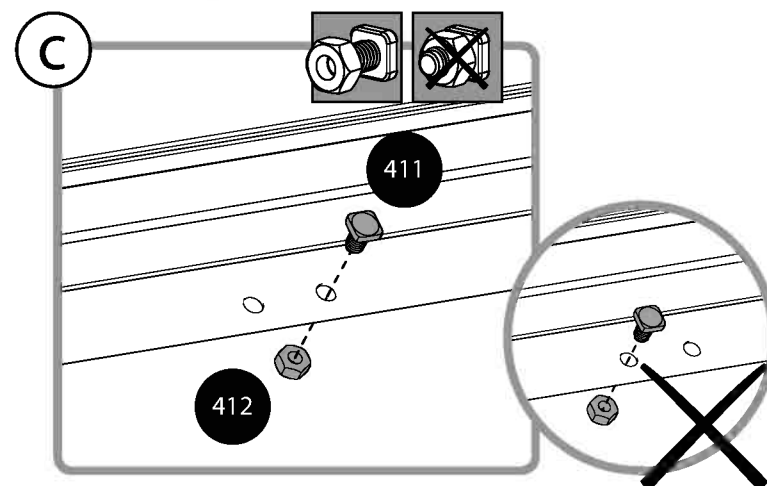
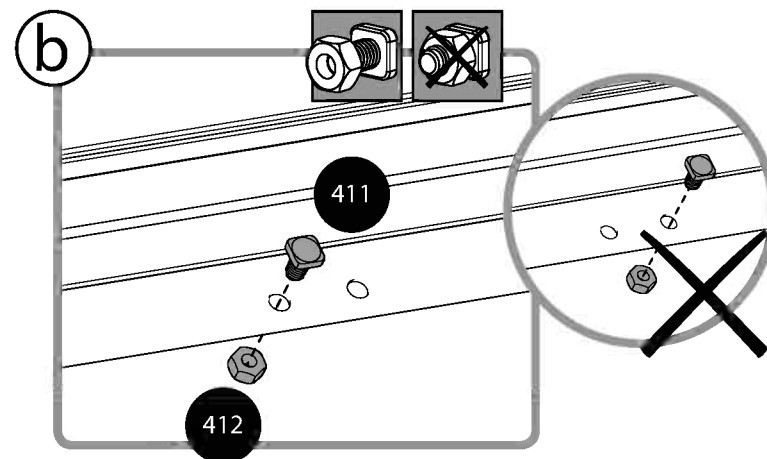
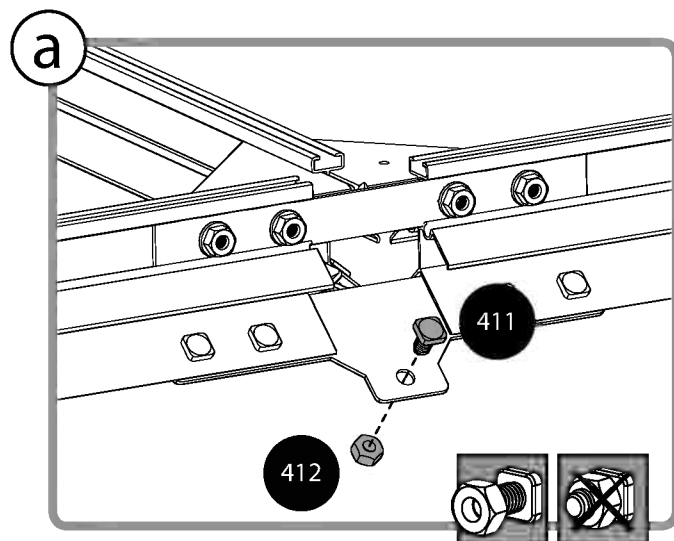
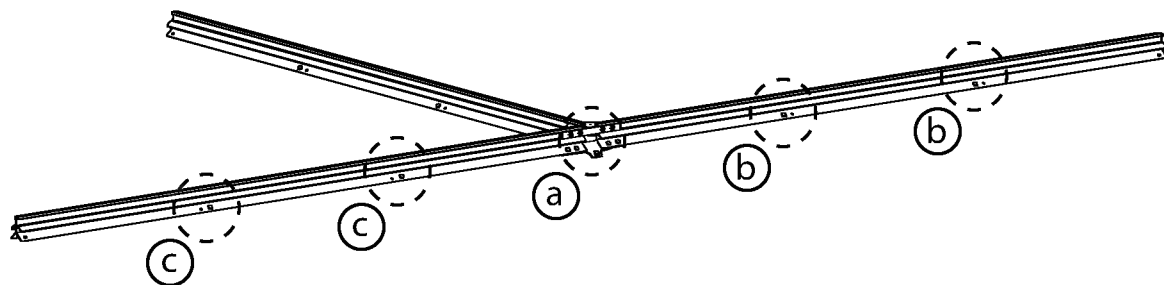


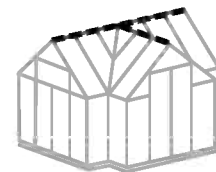
b



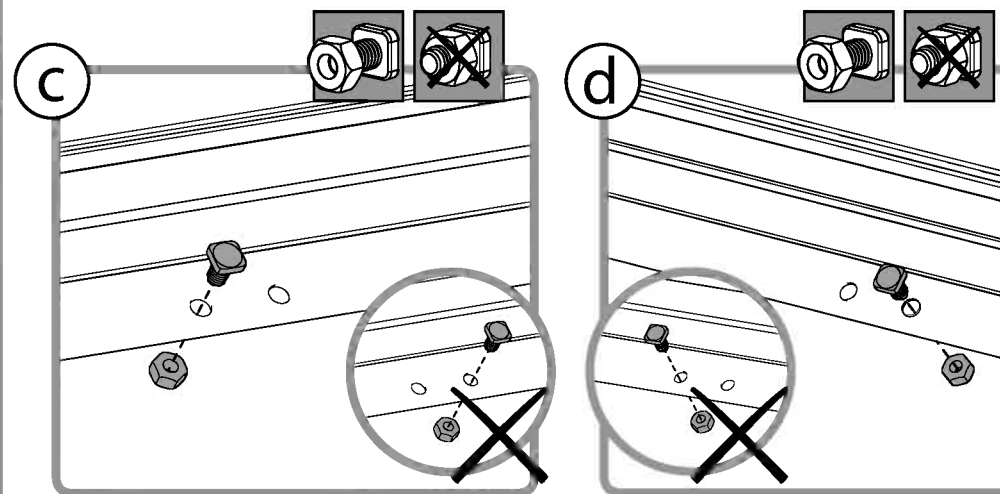
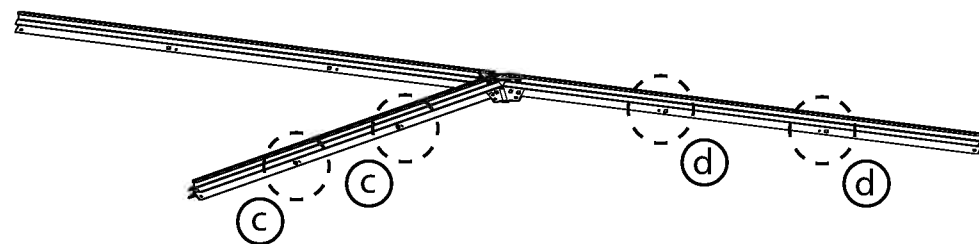
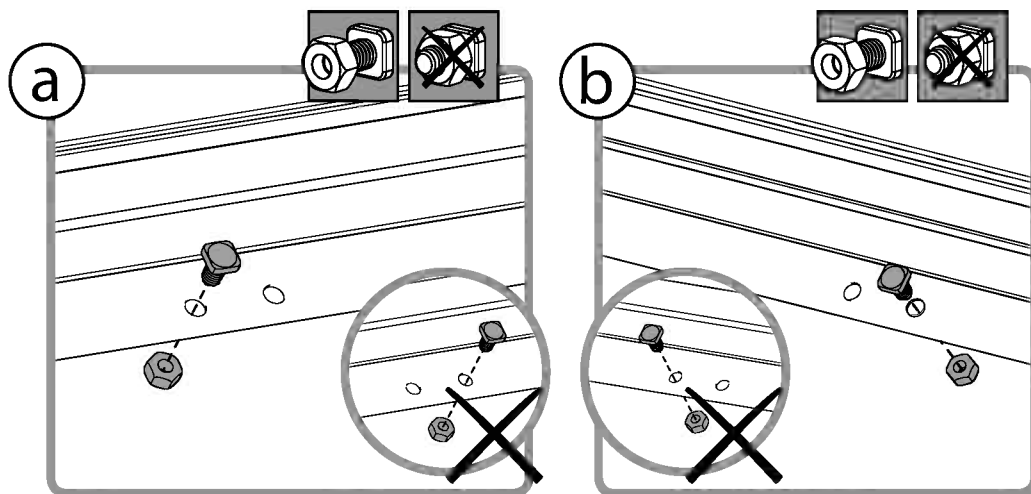
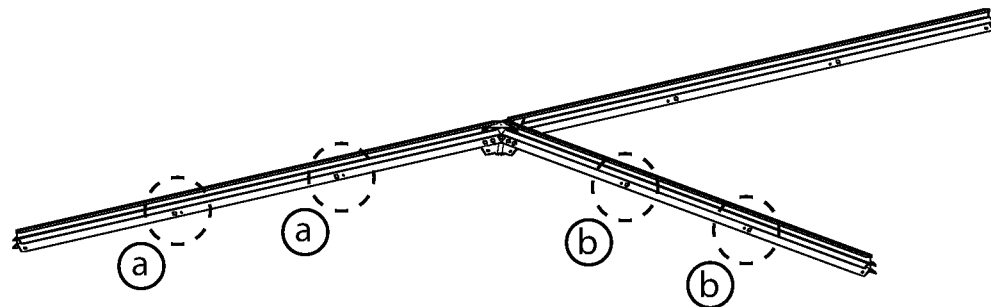


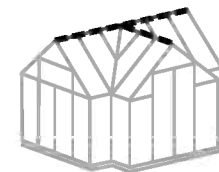
411  5 412  5



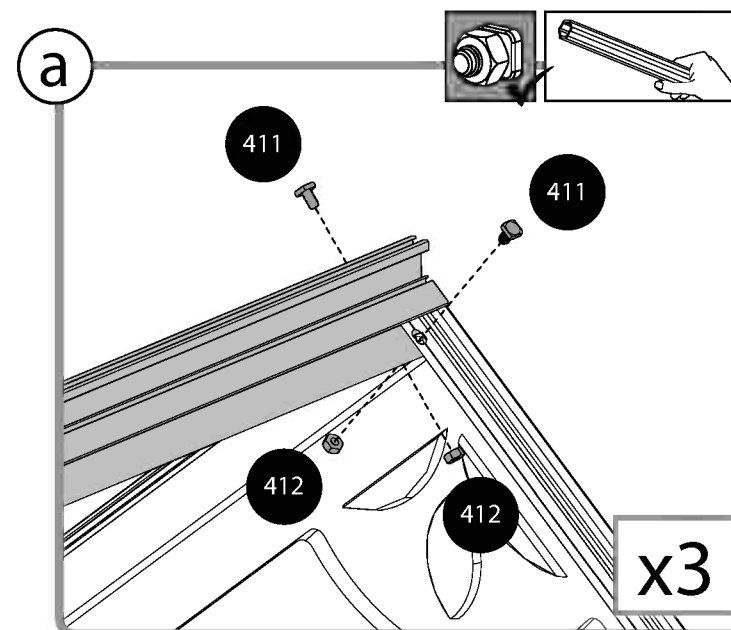
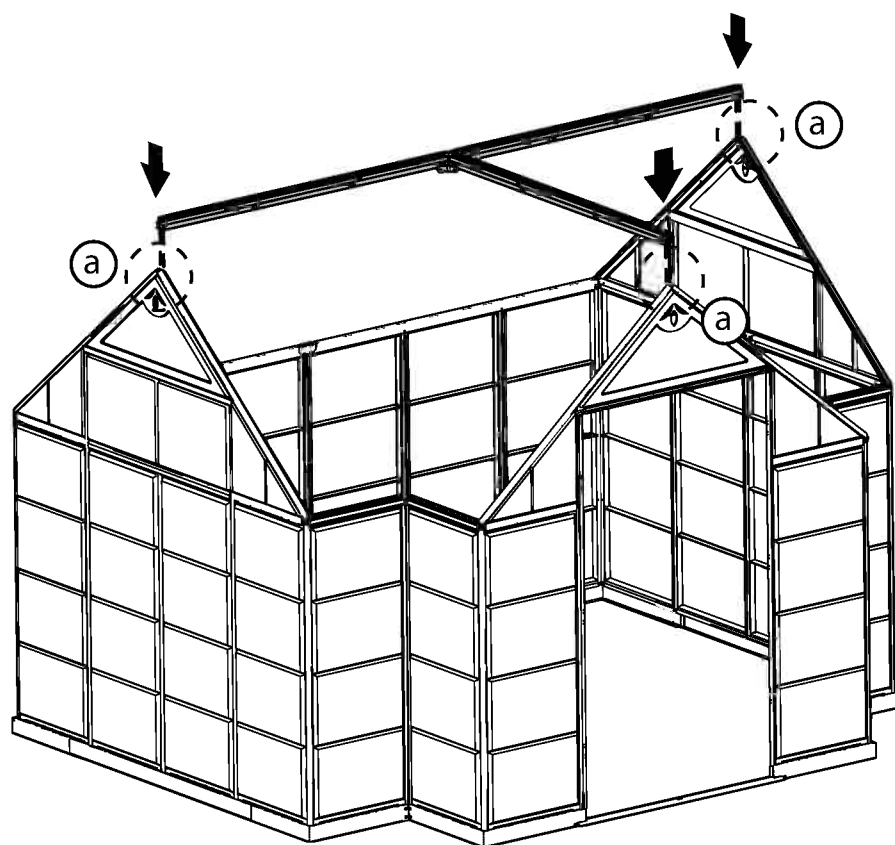


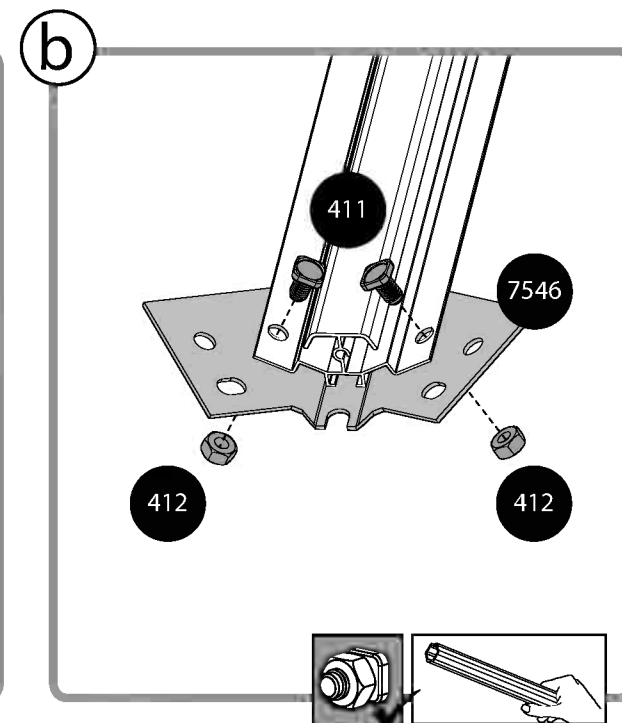
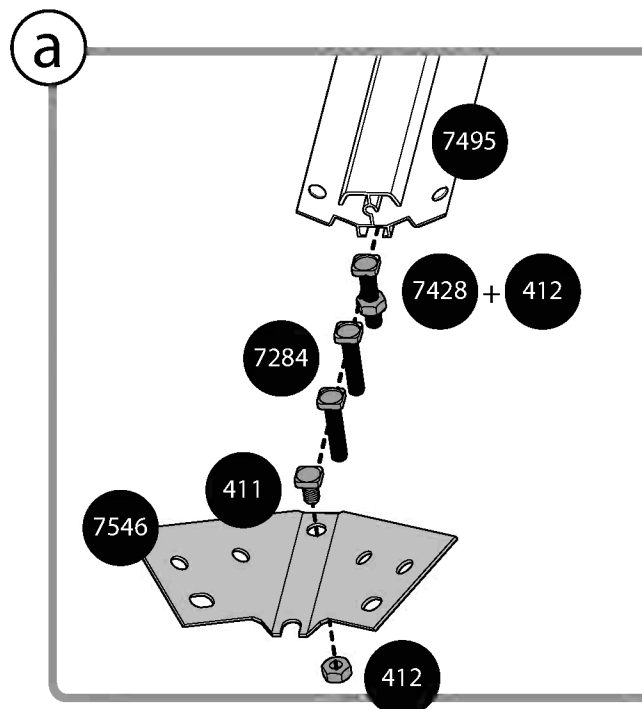
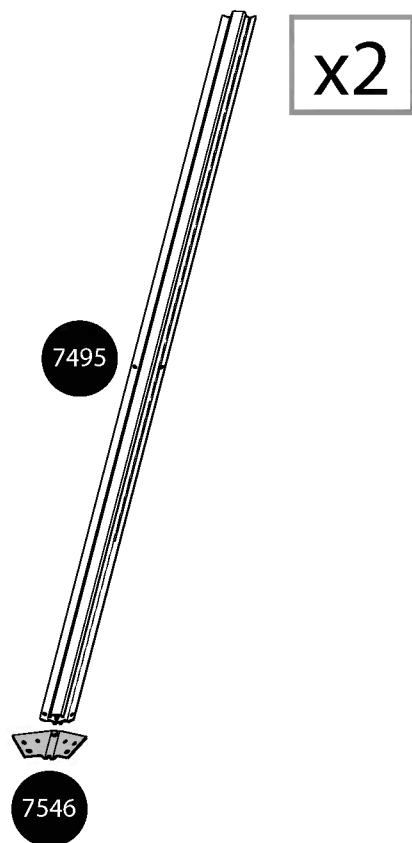
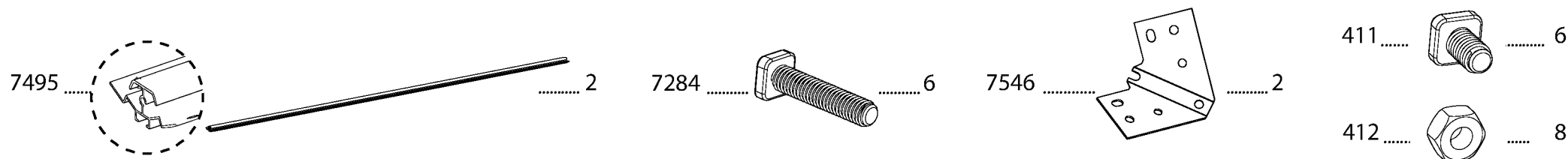
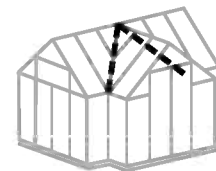
411  8 412  8

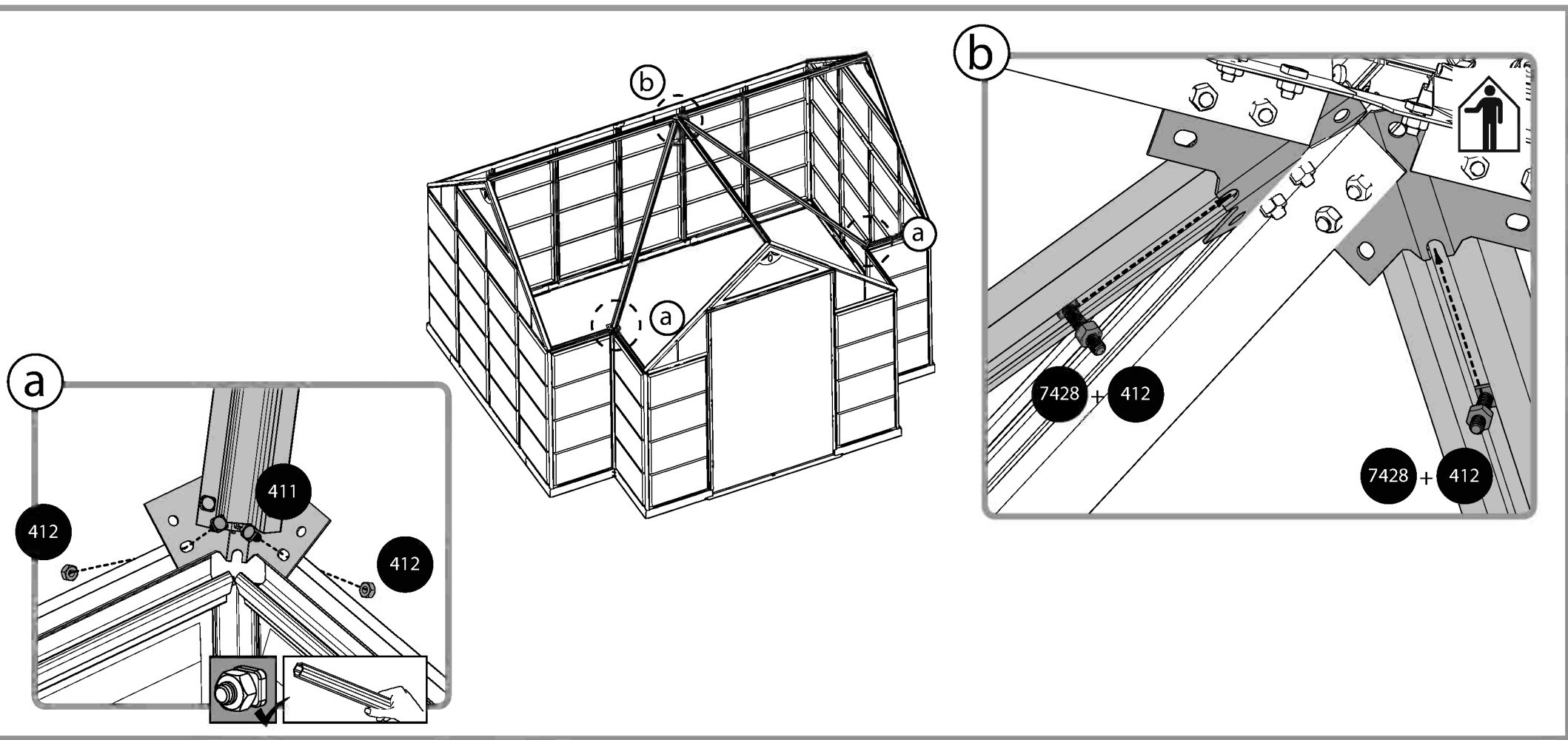
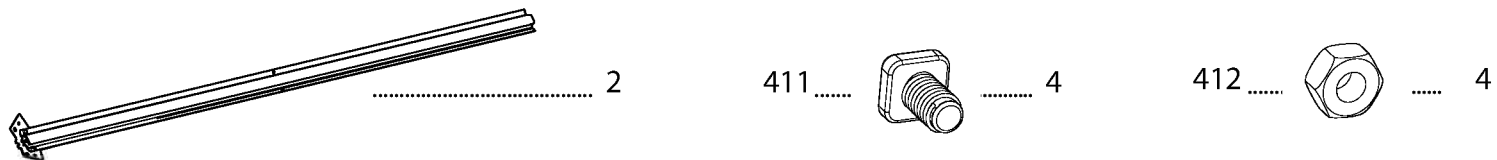
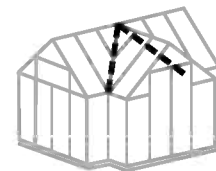


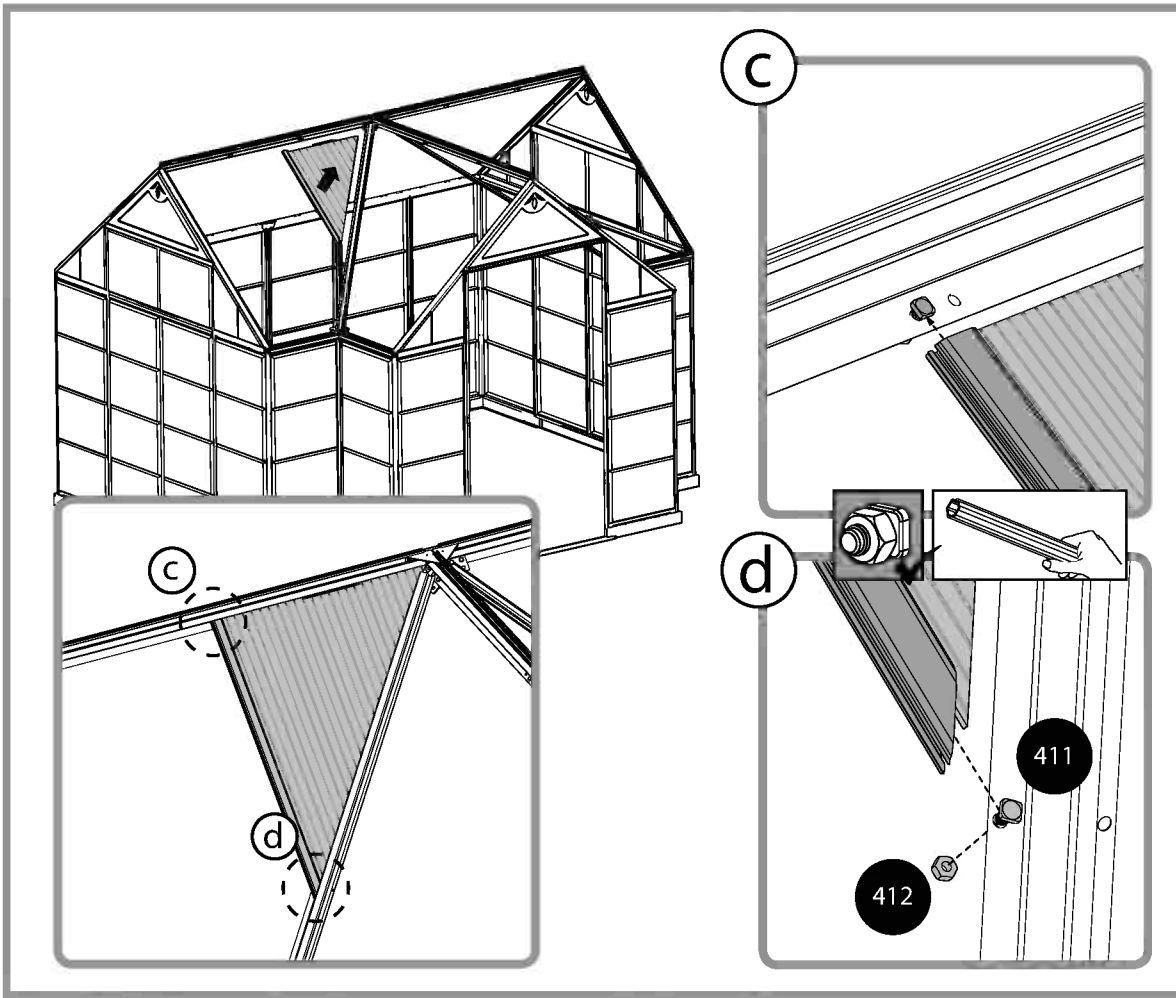
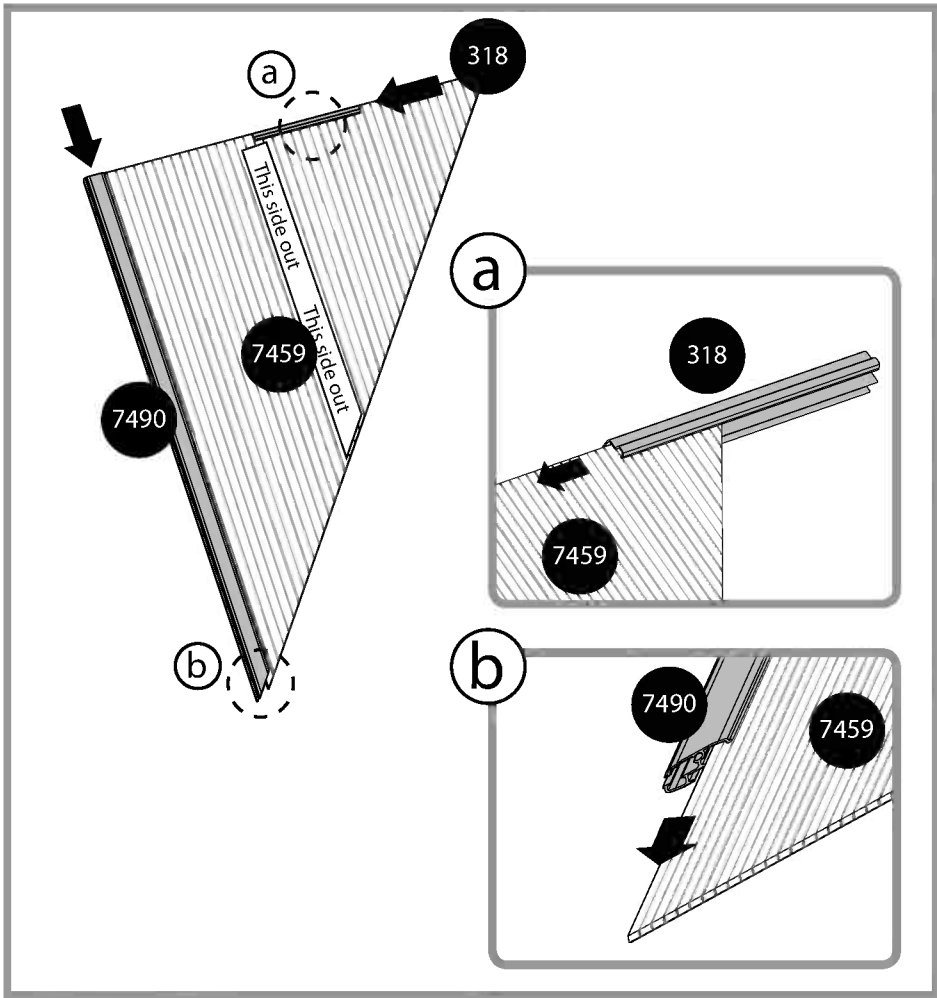
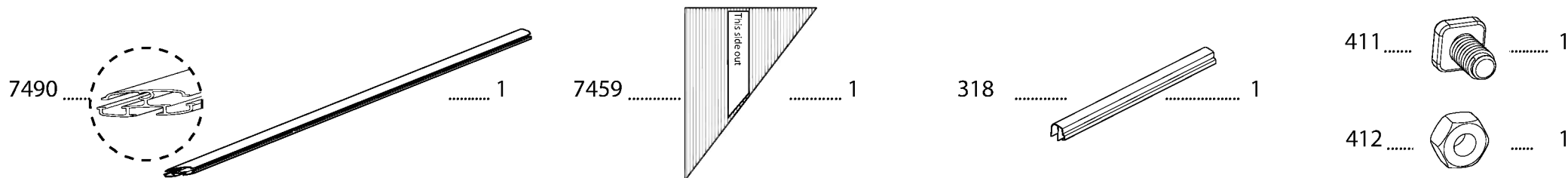
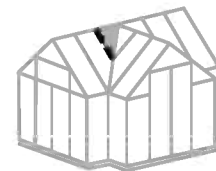


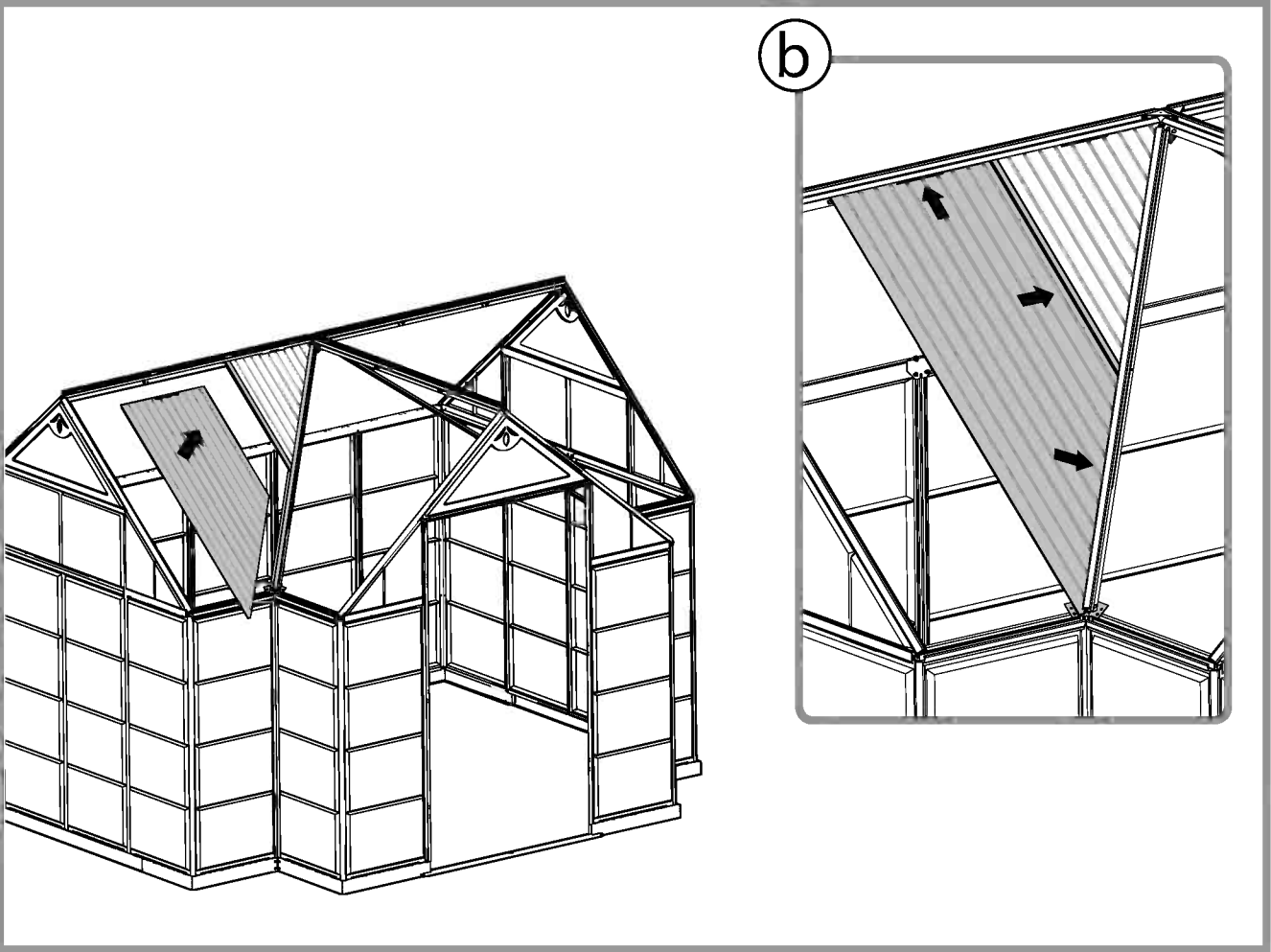
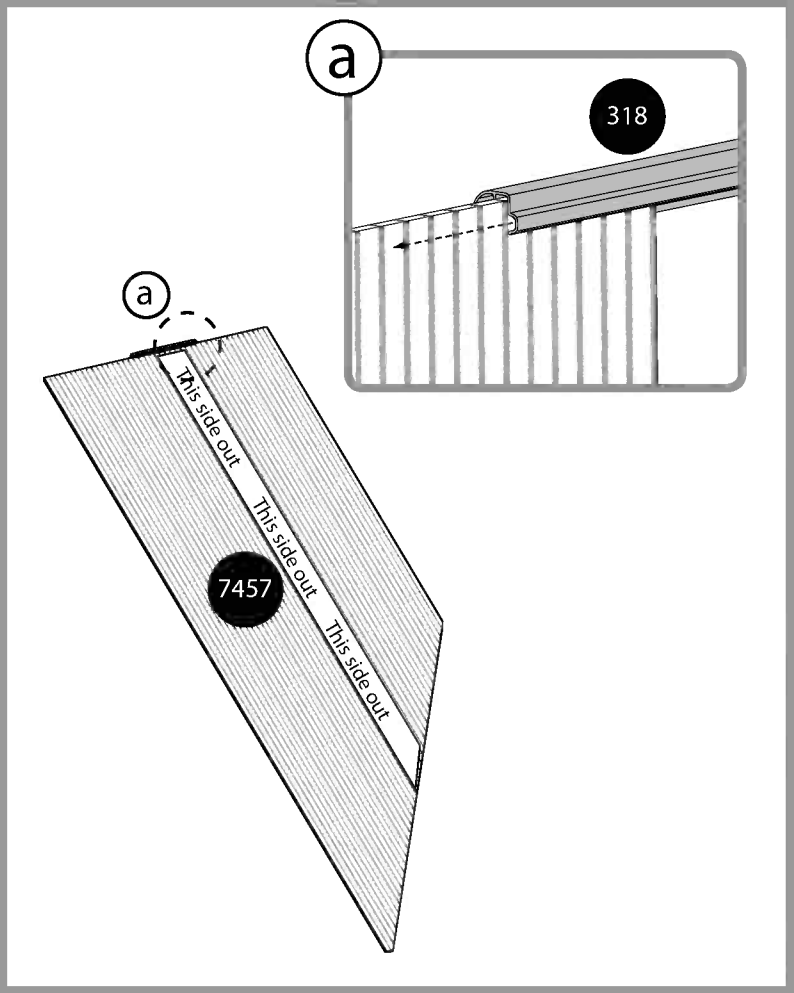
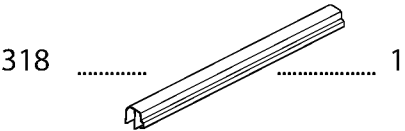
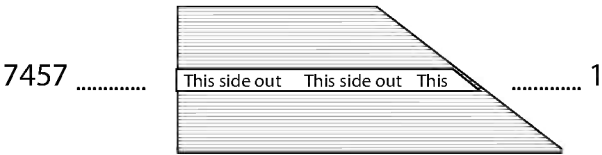
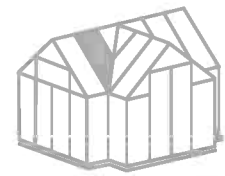
411  6 412  6

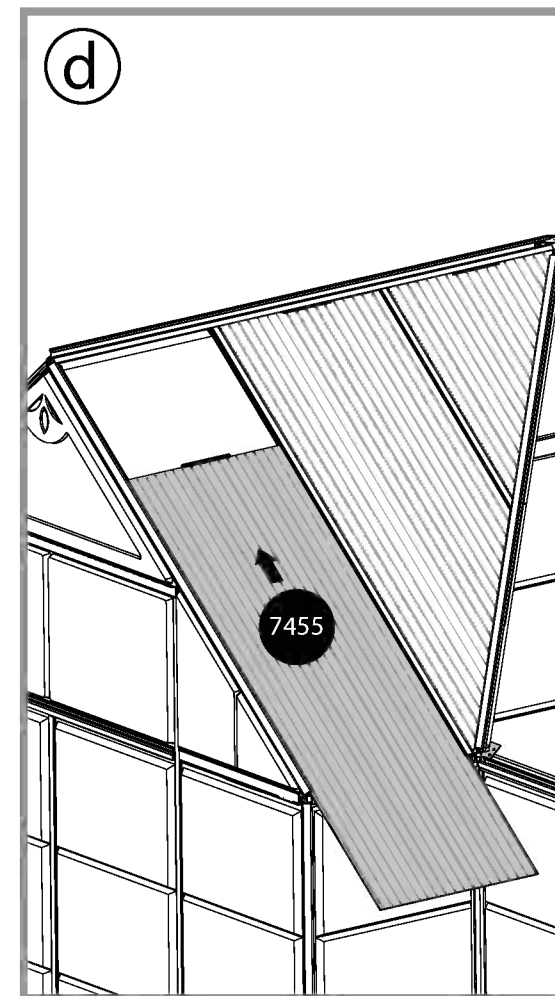
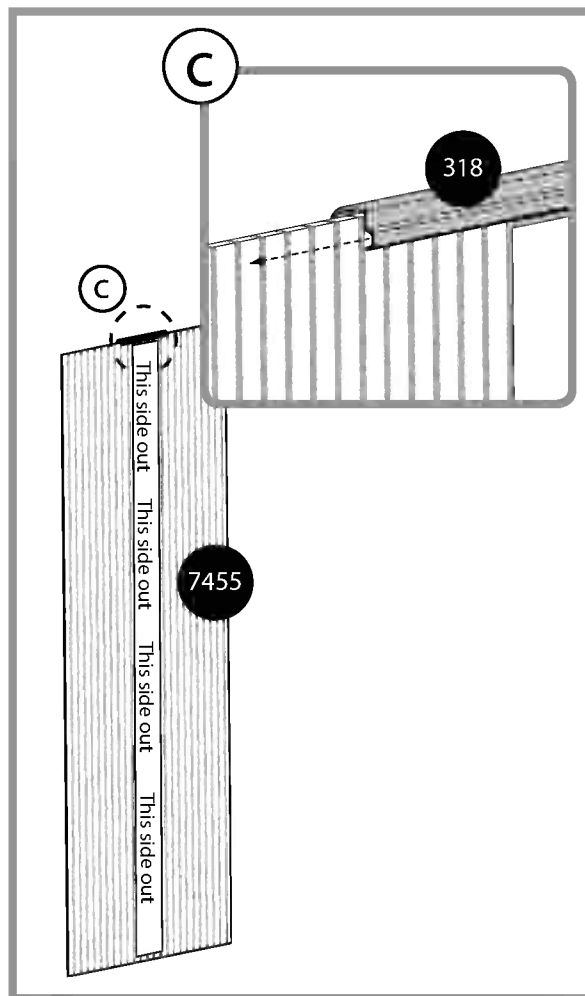
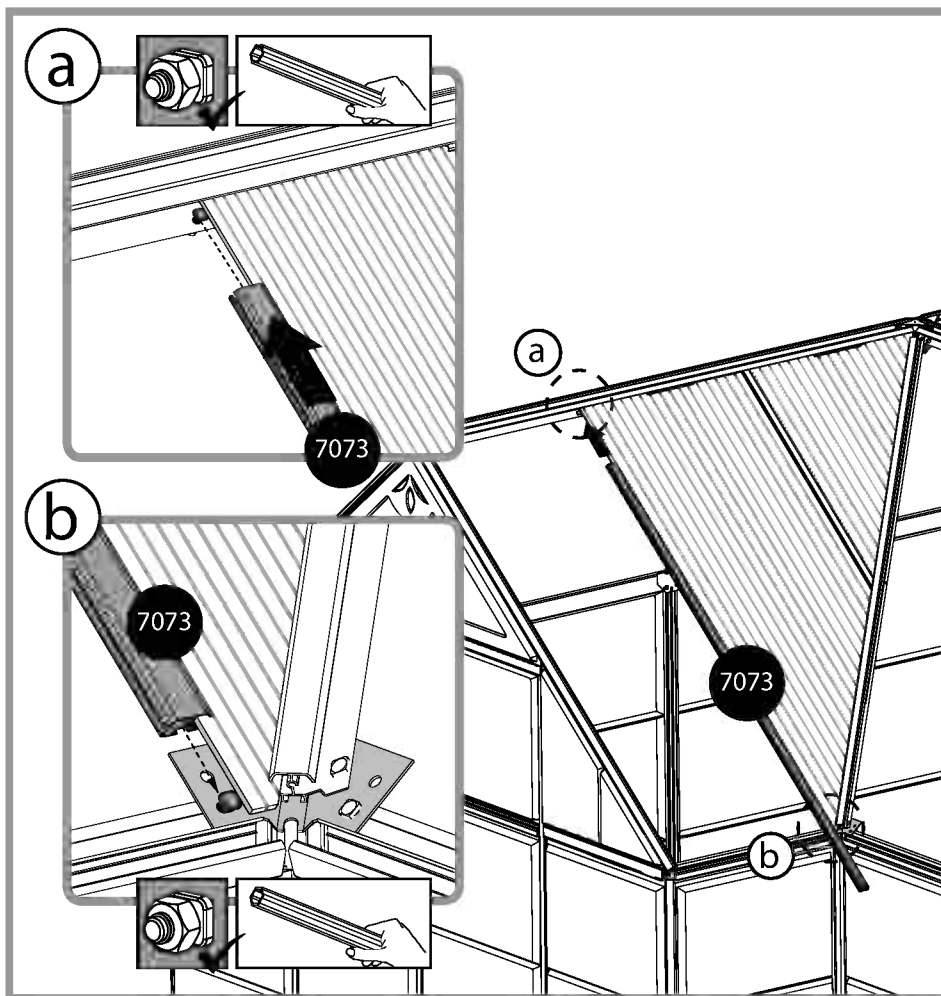
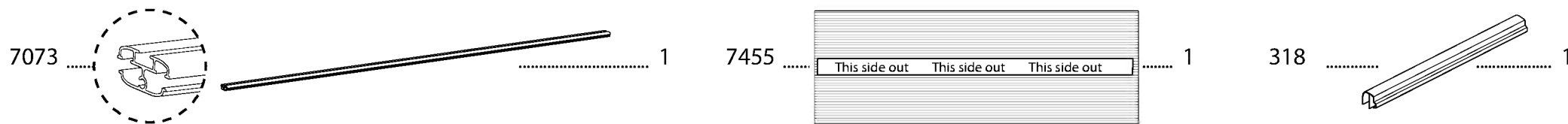
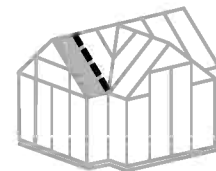


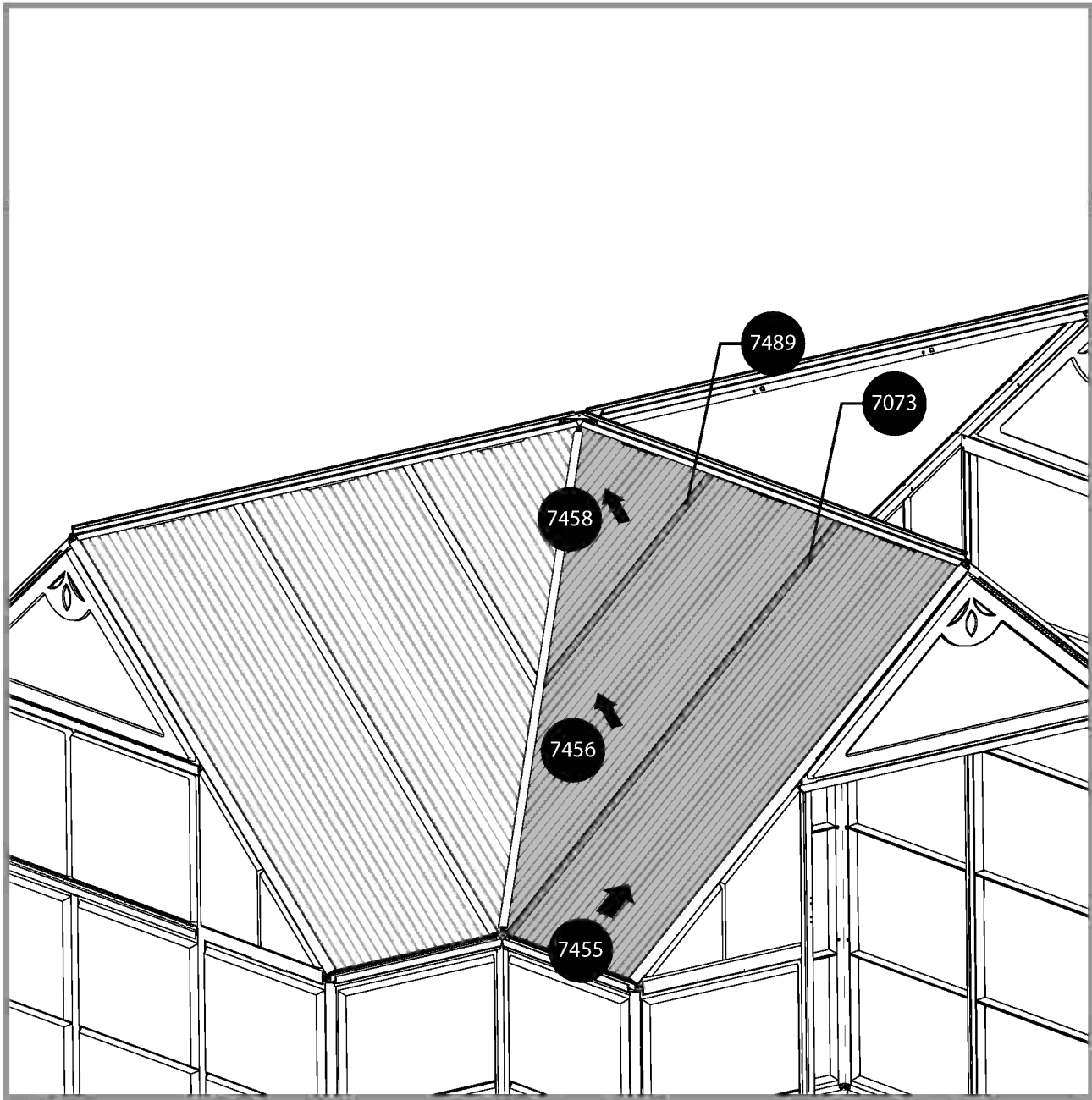












- 7458

1
- 7456

1
- 7455

1
- 318

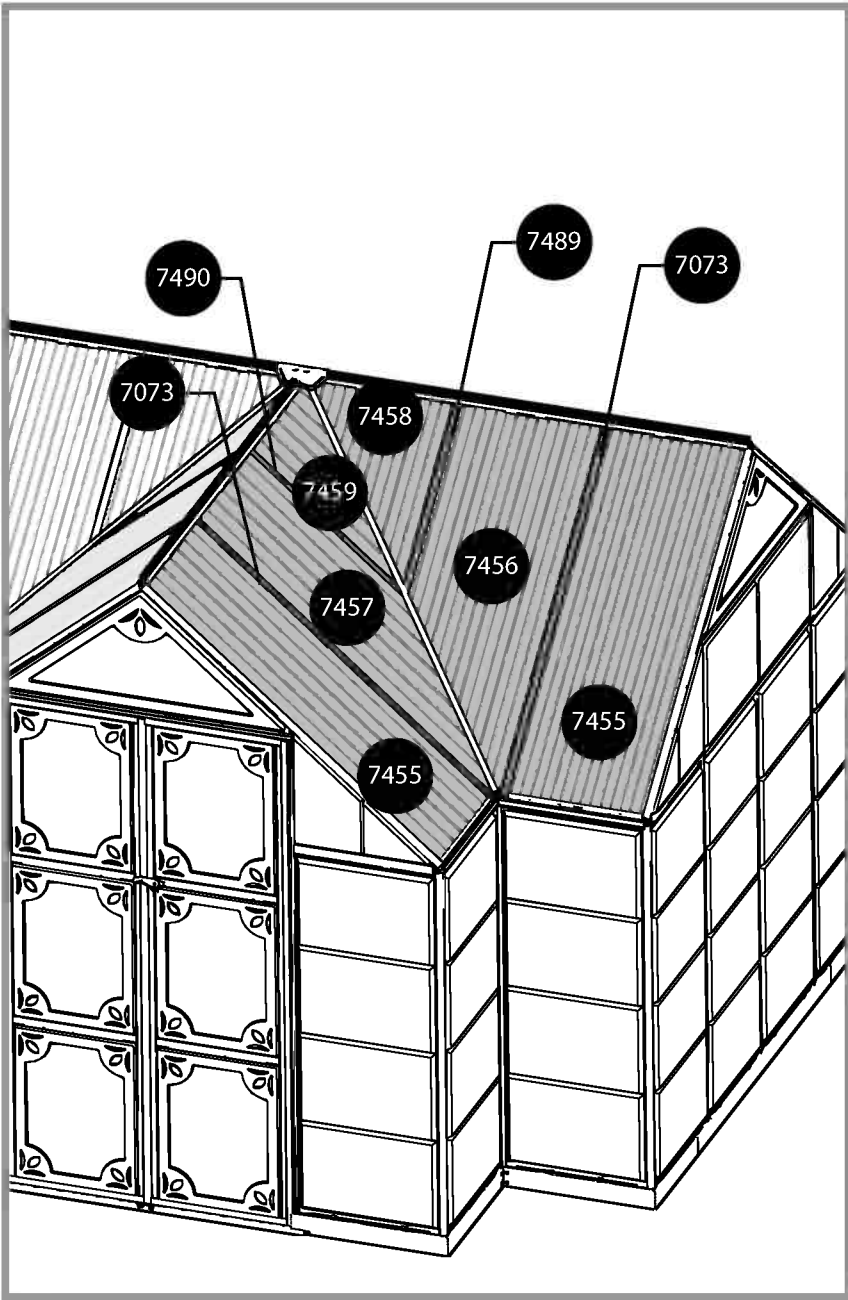
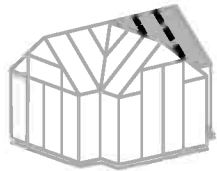
3
- 411

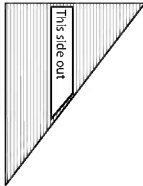
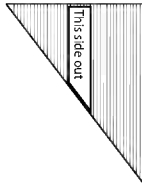
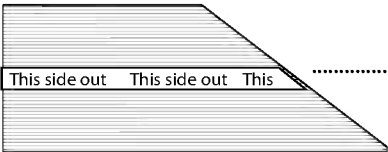
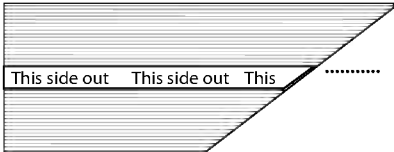
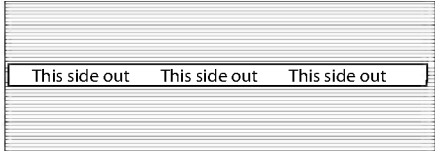
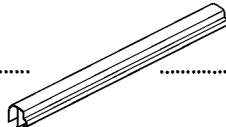
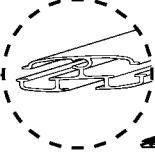
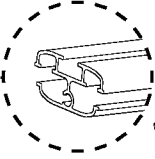
1
- 412

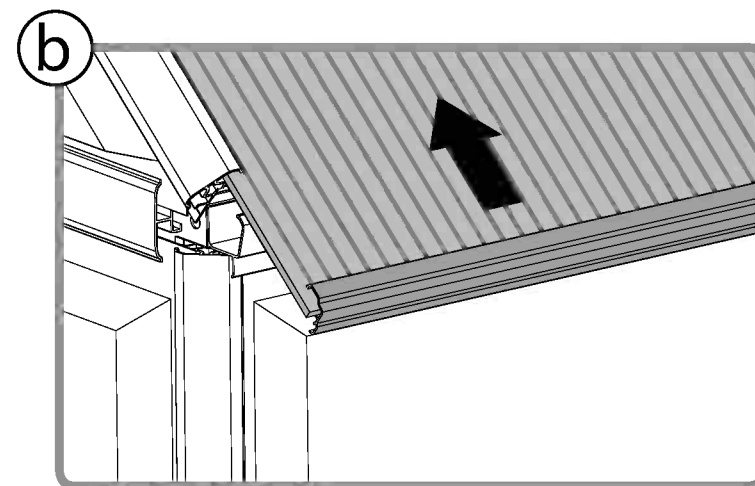
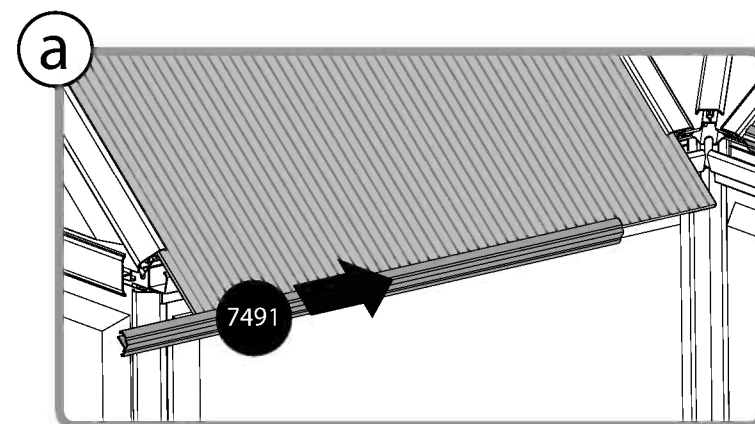
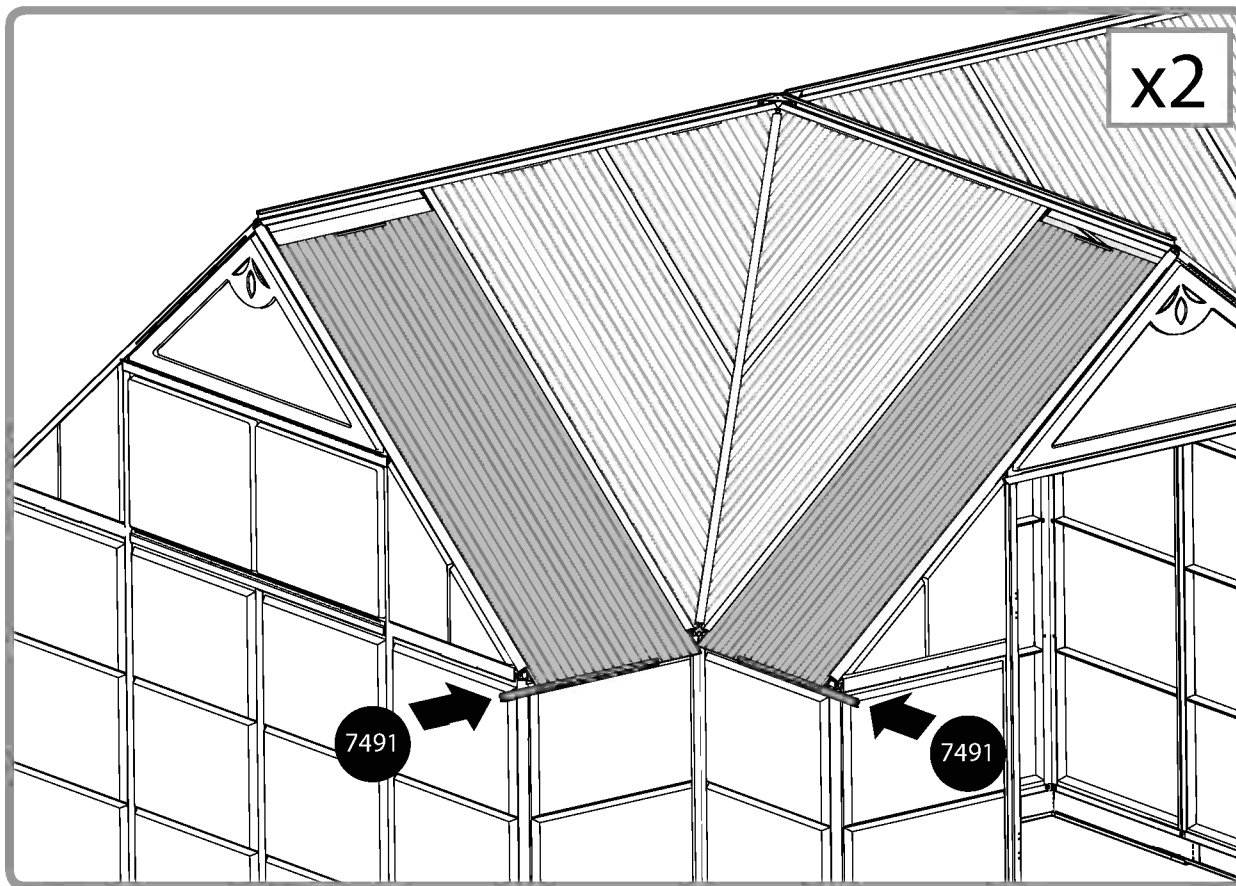
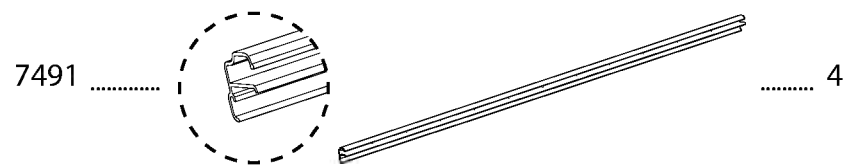
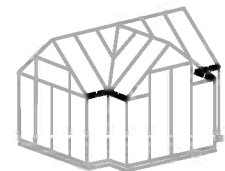
1
- 7489

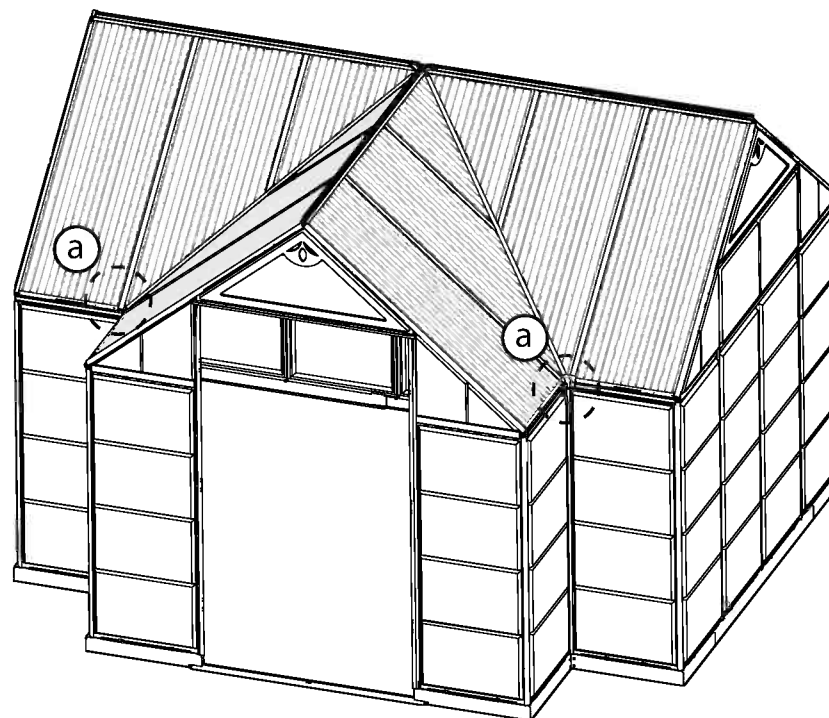
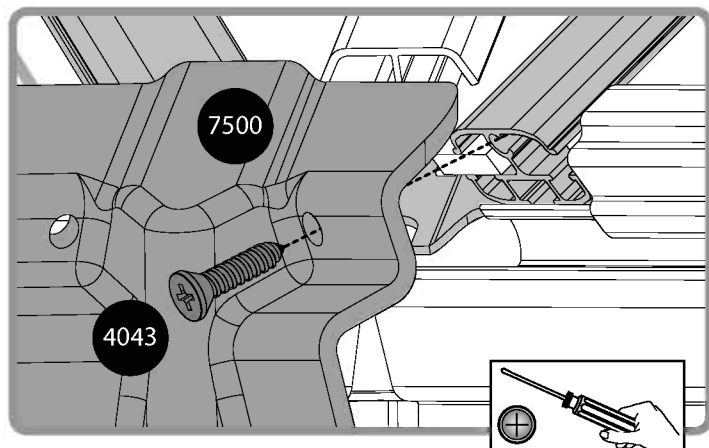
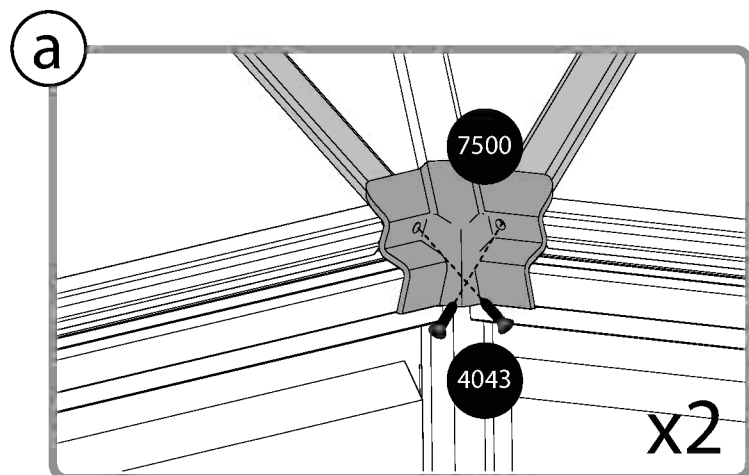
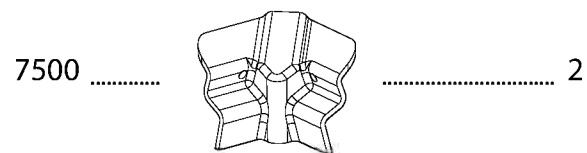
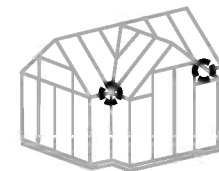
1
- 7073

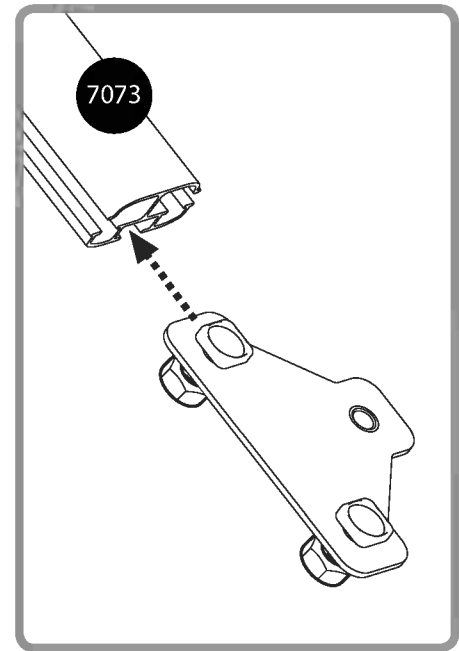
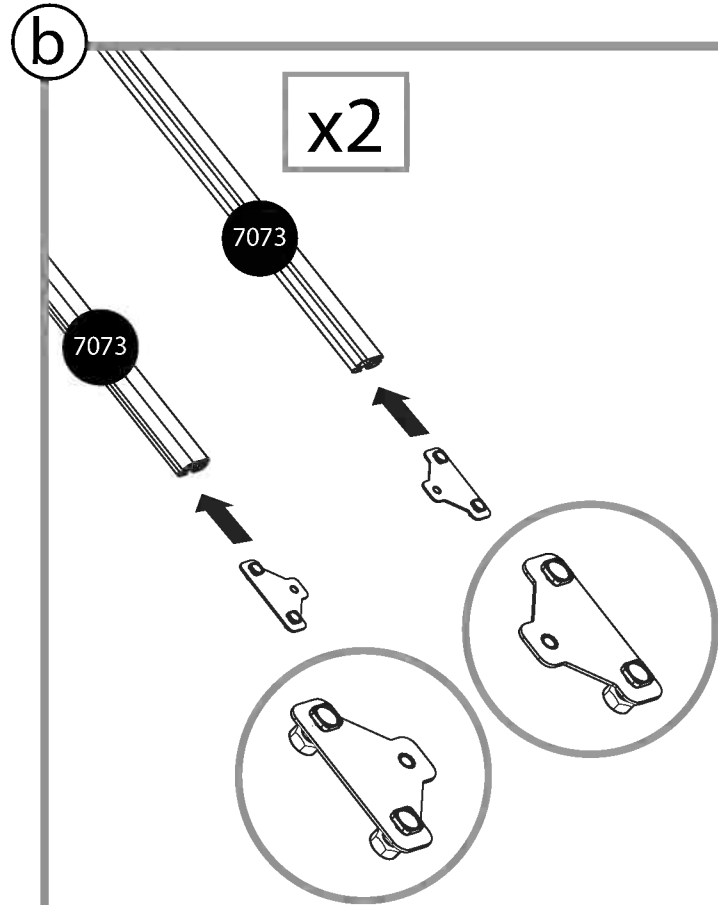
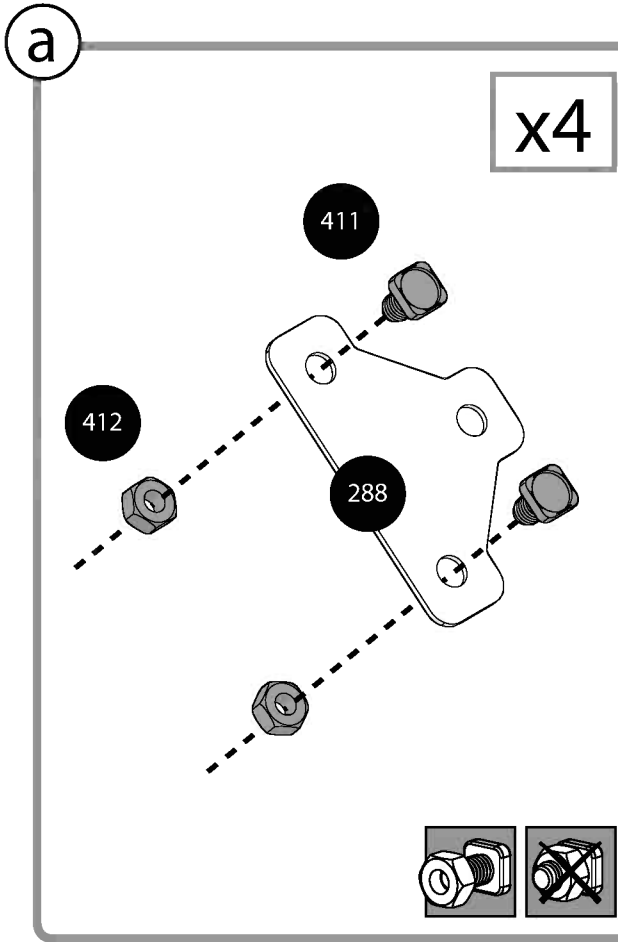
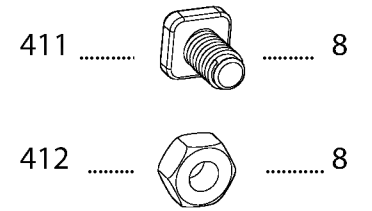
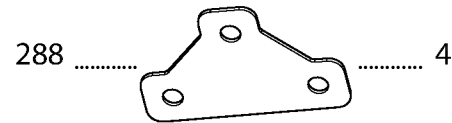
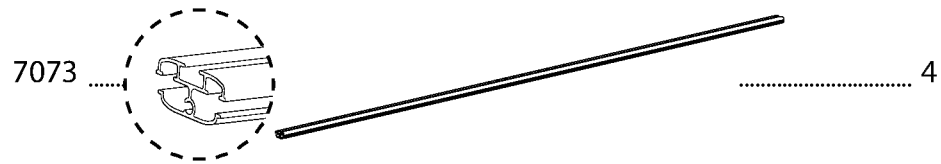
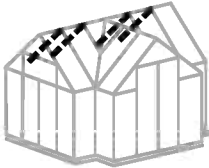
1

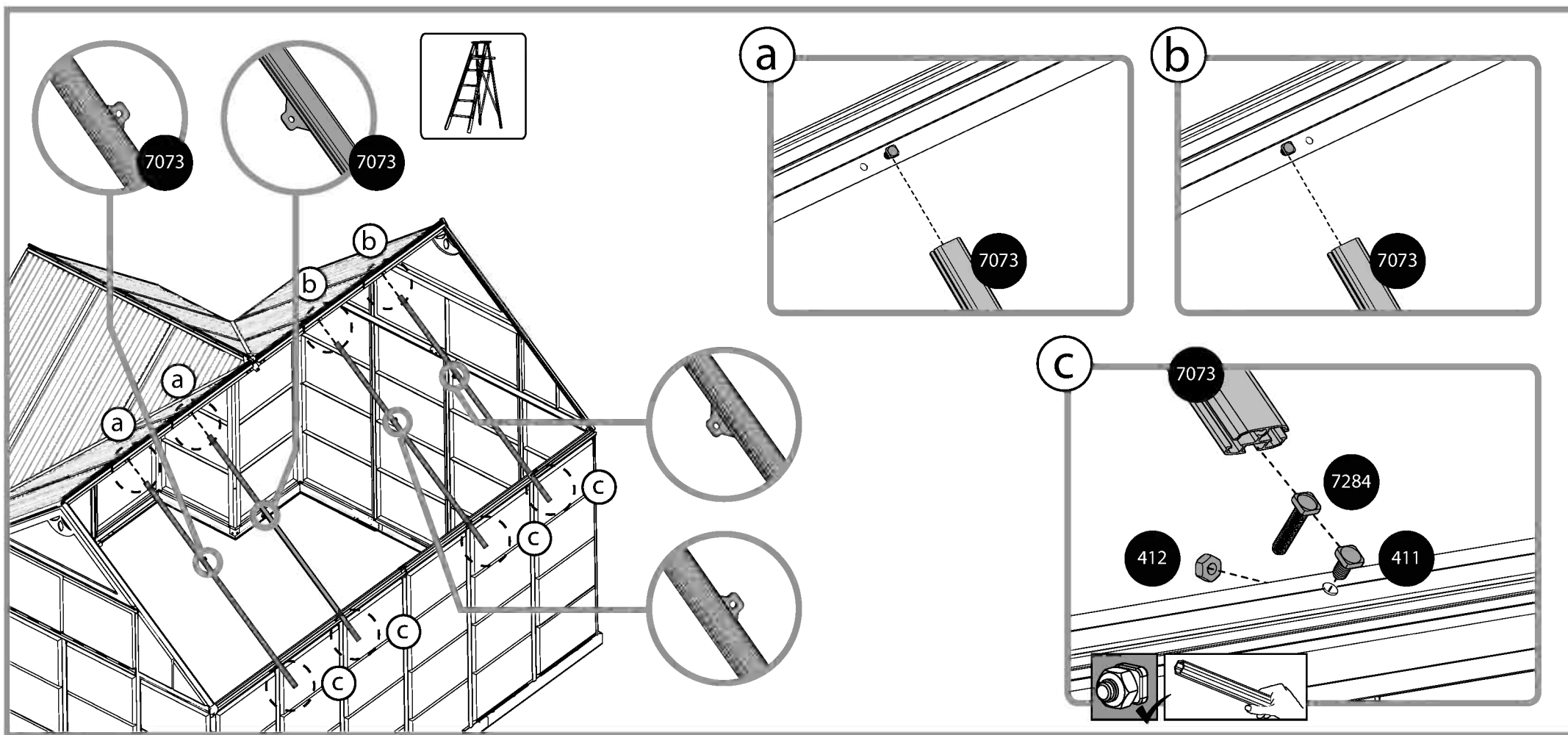
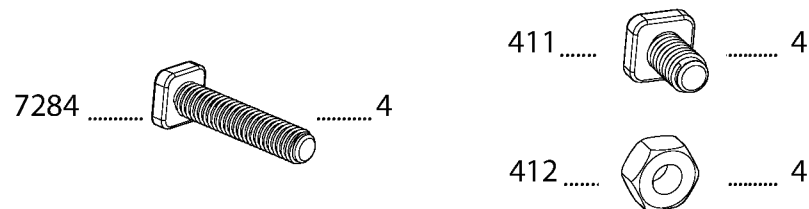
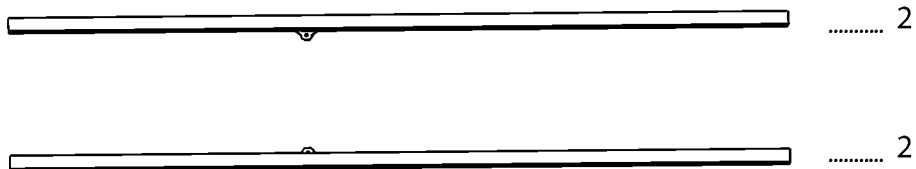
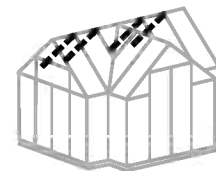


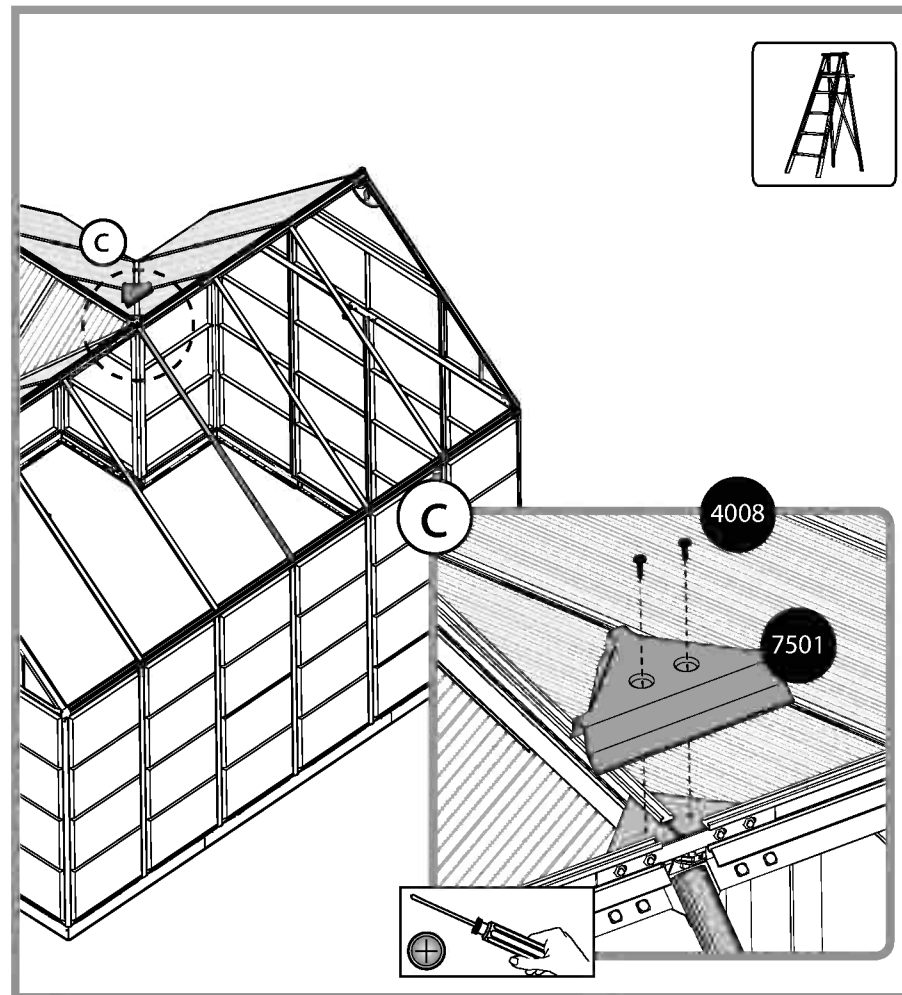
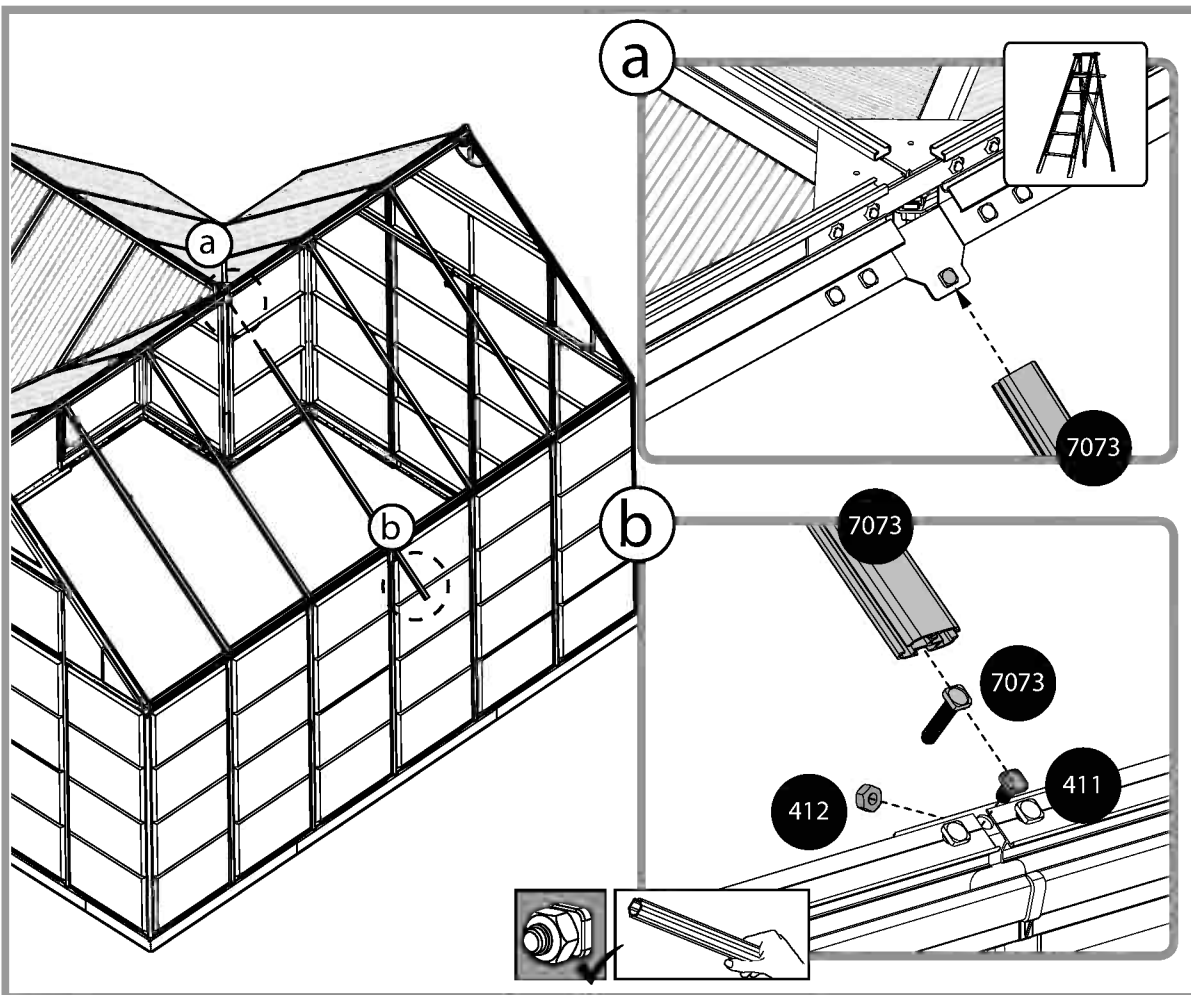
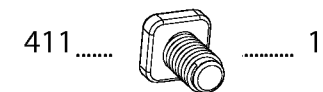
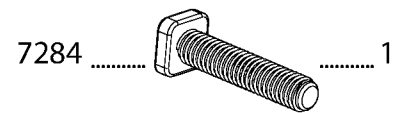
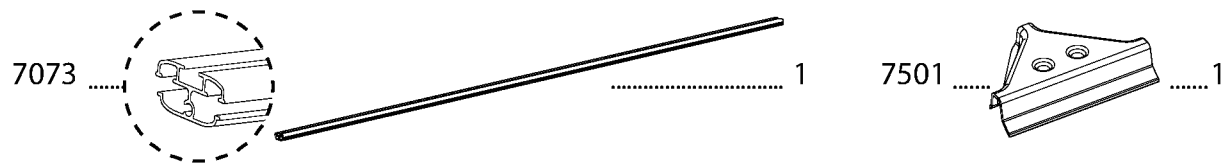
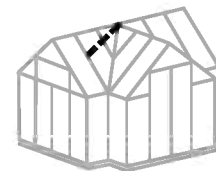
- | | | | | | | |
|------------|---|---|------------|---|---|---------|
| 7459 |  | 1 | 7458 |  | 1 | |
| 7457 |  | 1 | 7456 |  | 1 | |
| 7455 |  | 2 | 318 |  | 6 | |
| 7489 |  |  | 1 | 411 |  | 2 |
| 7490 |  |  | 1 | 412 |  | 2 |
| 7073 |  |  | 2 | | | |

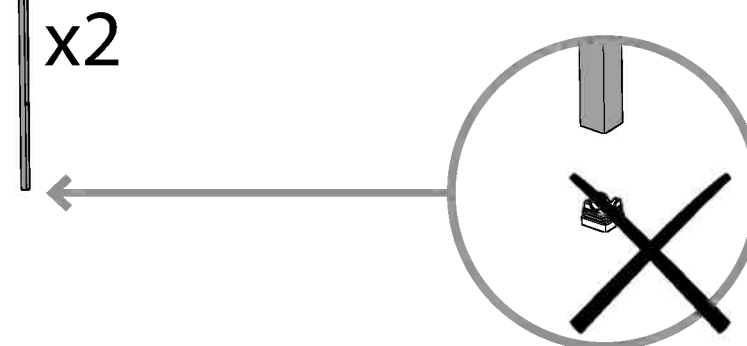
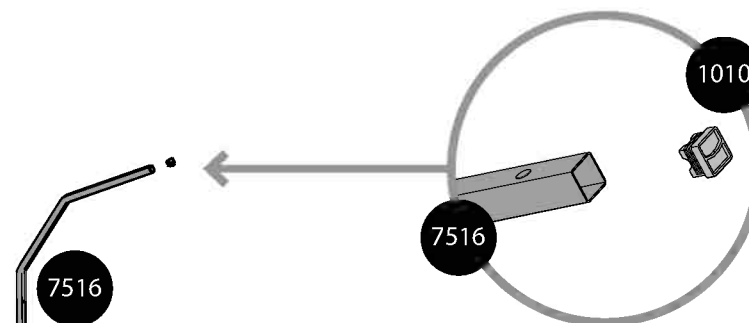
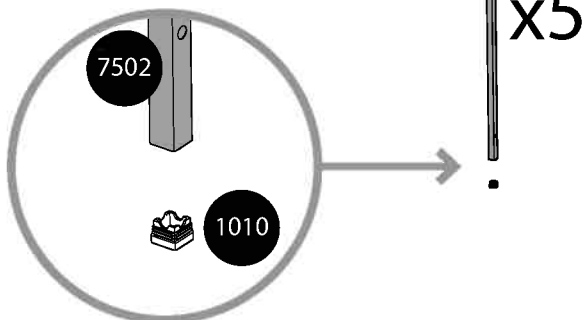
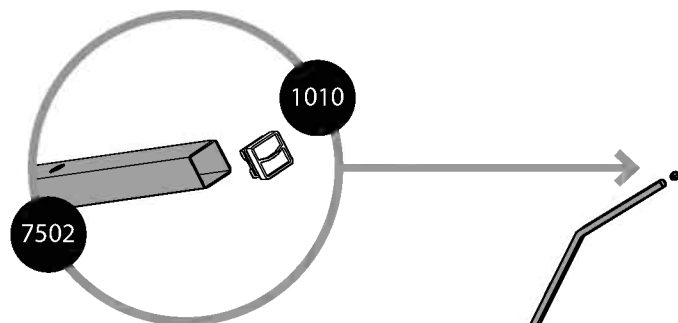
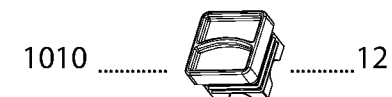
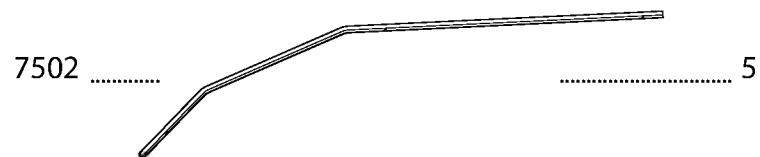
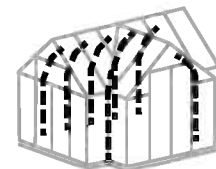


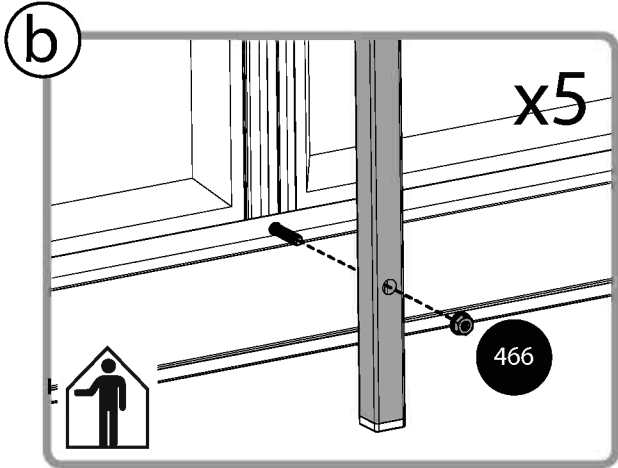
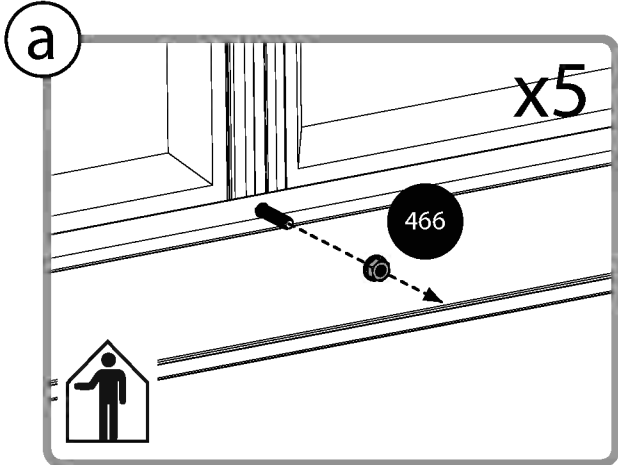
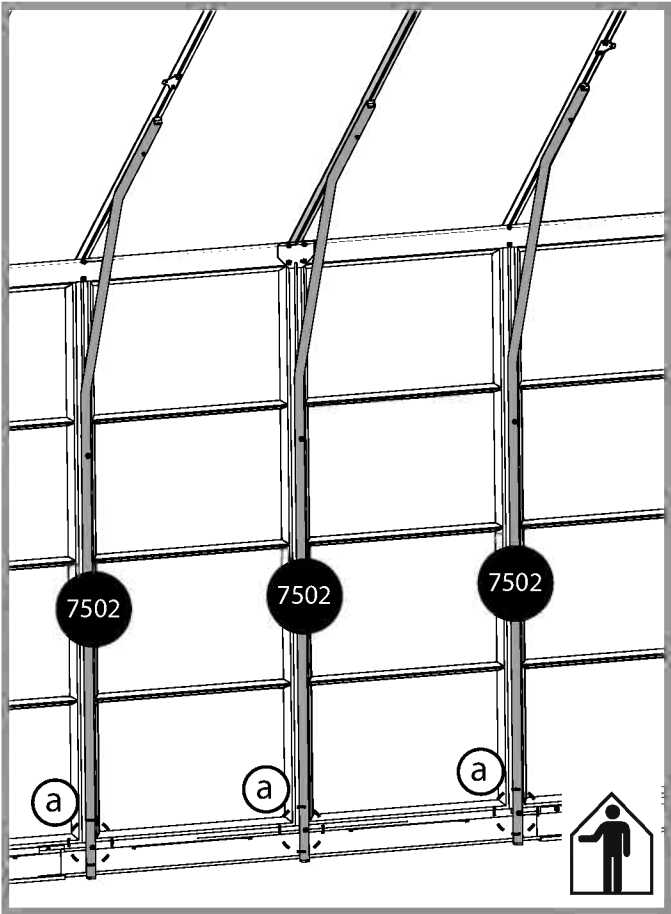
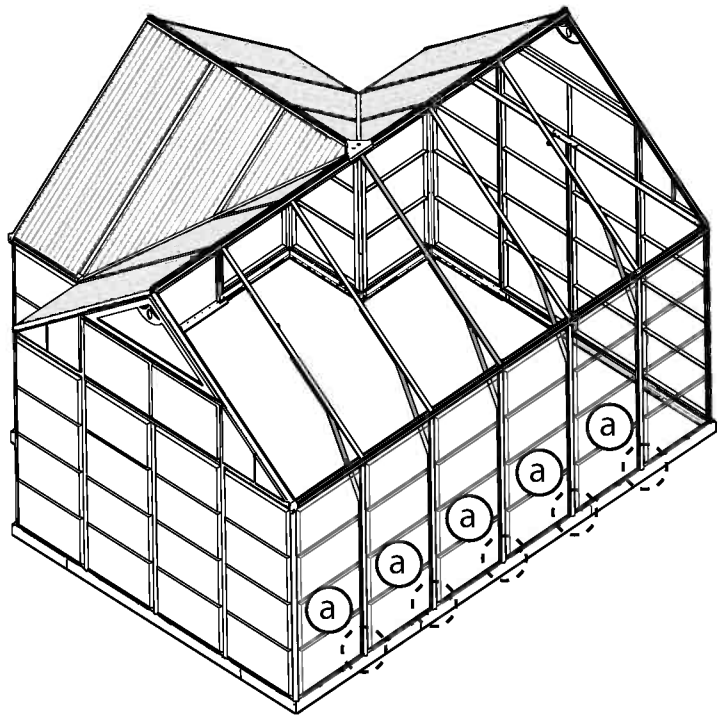
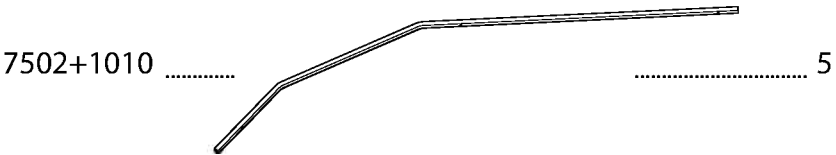
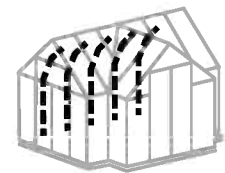


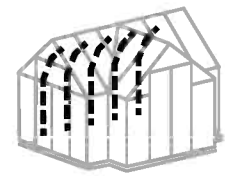




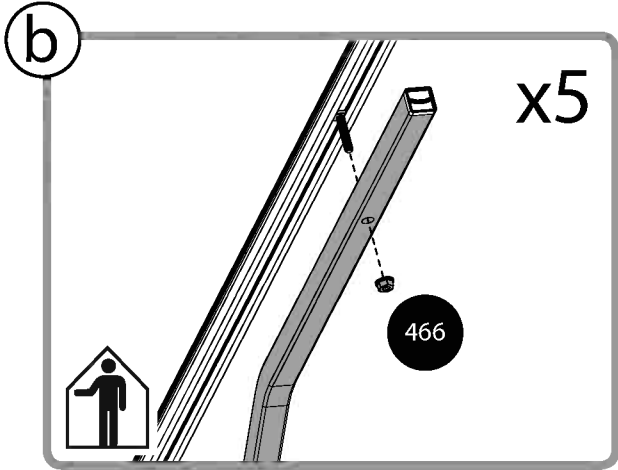
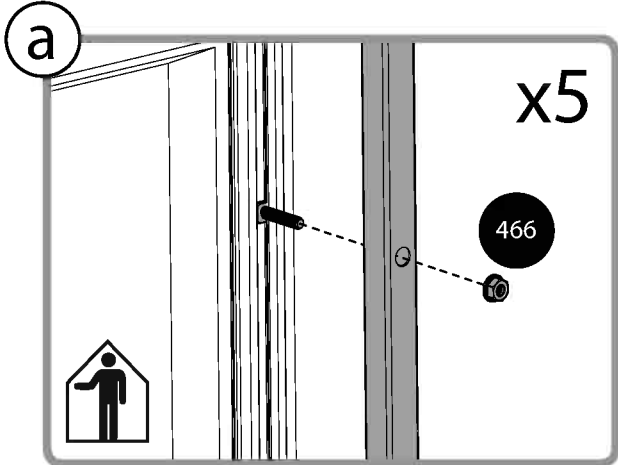
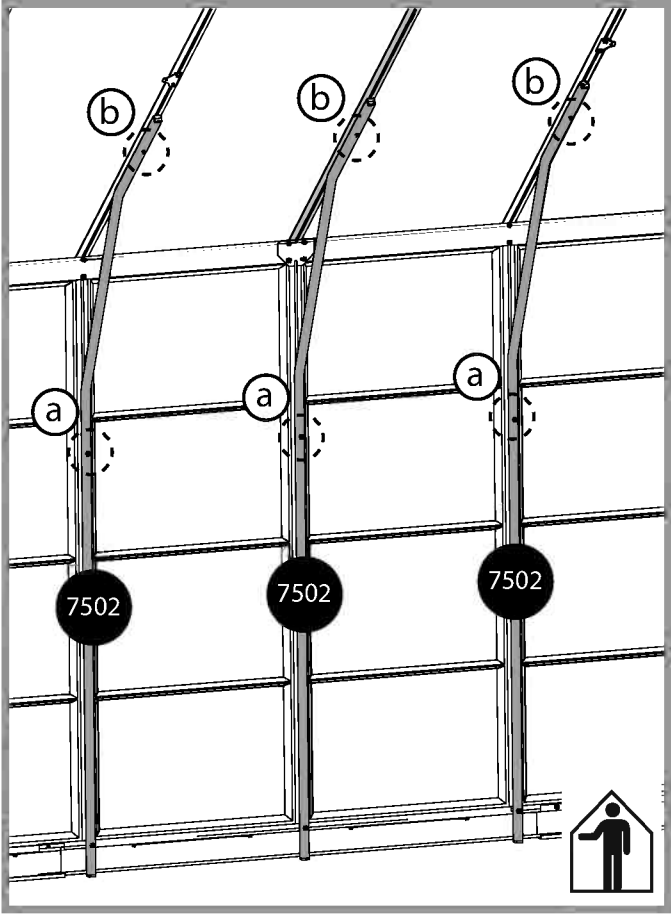
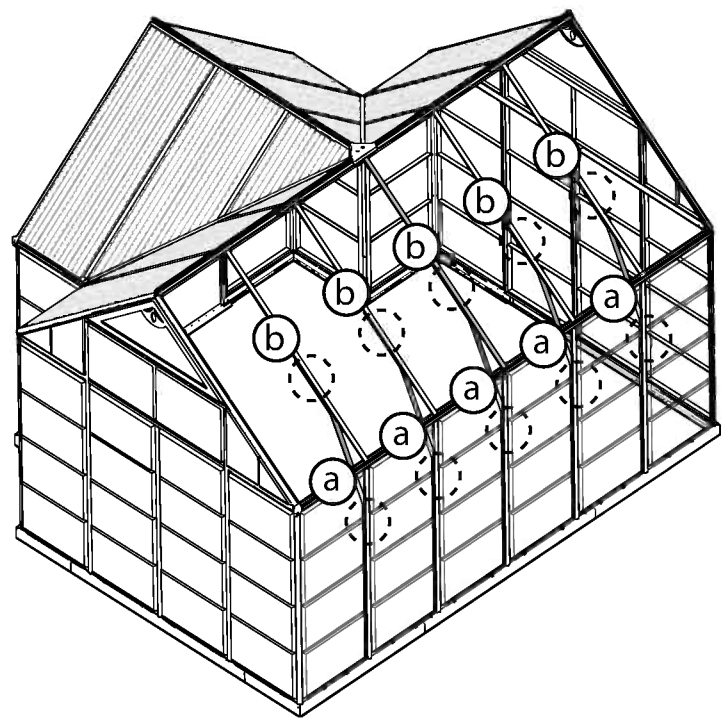


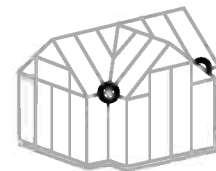


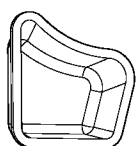
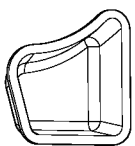


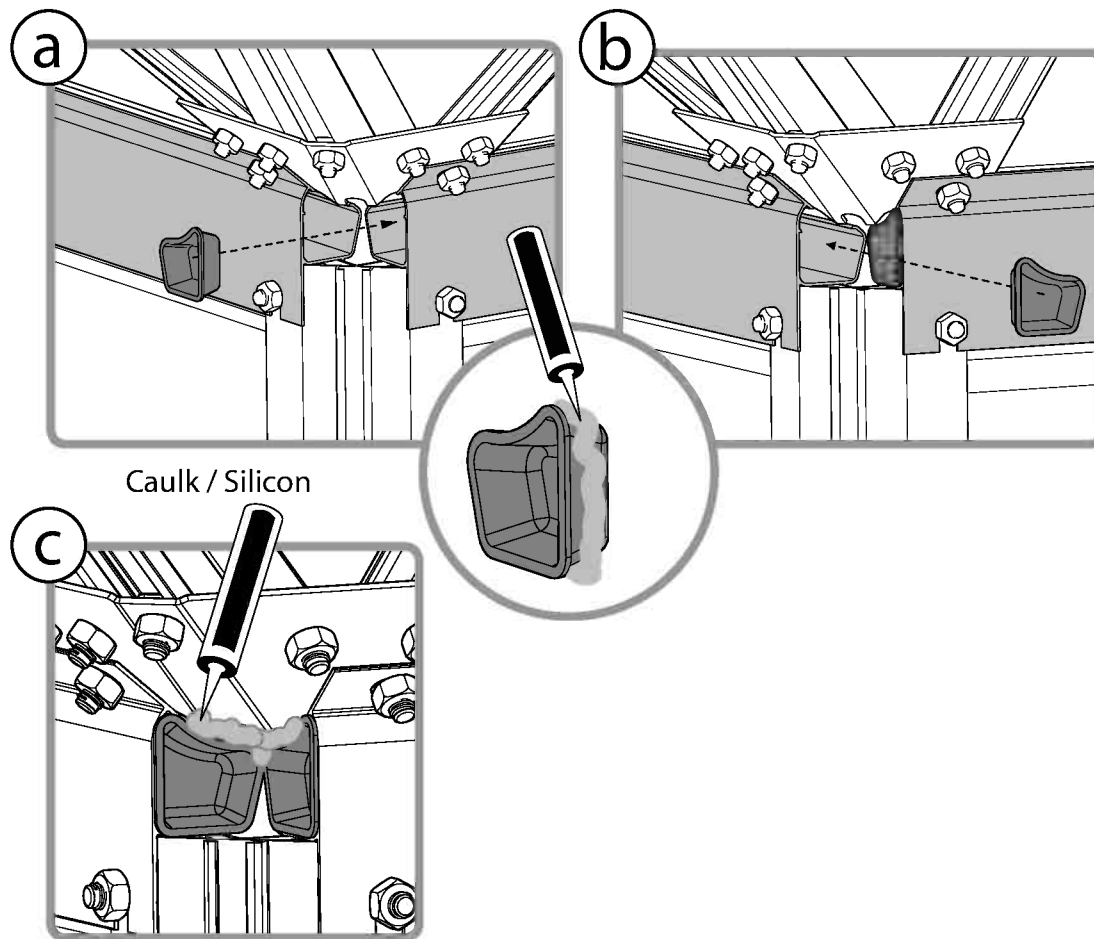
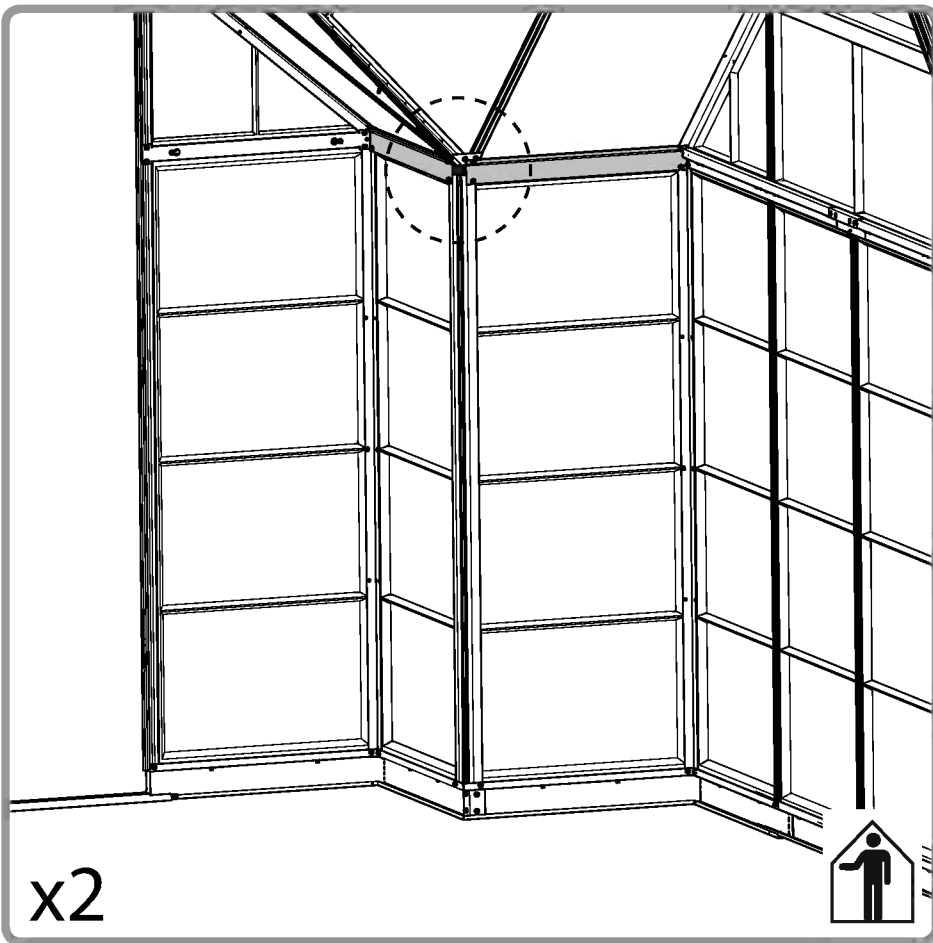


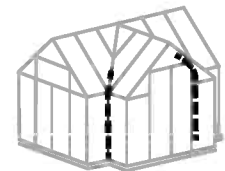
466 10





7581  2 7582  2





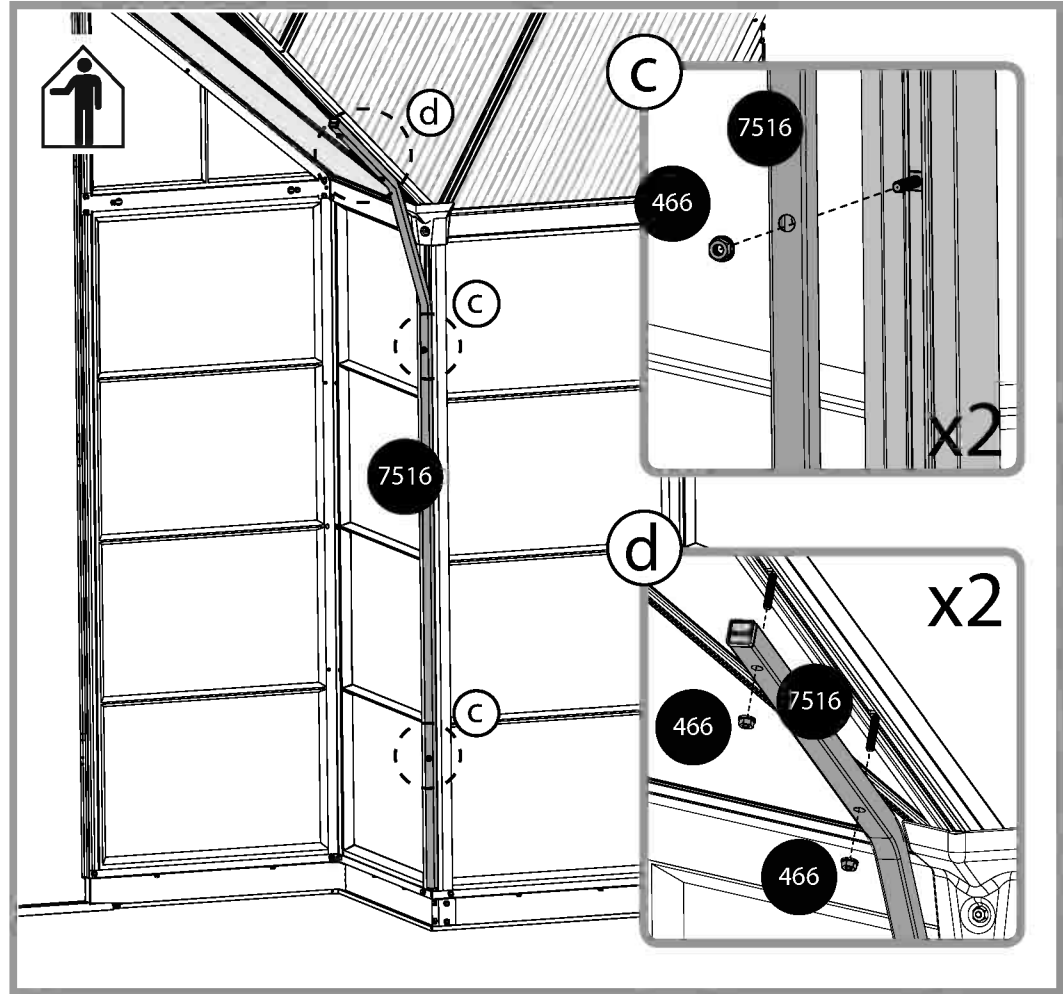
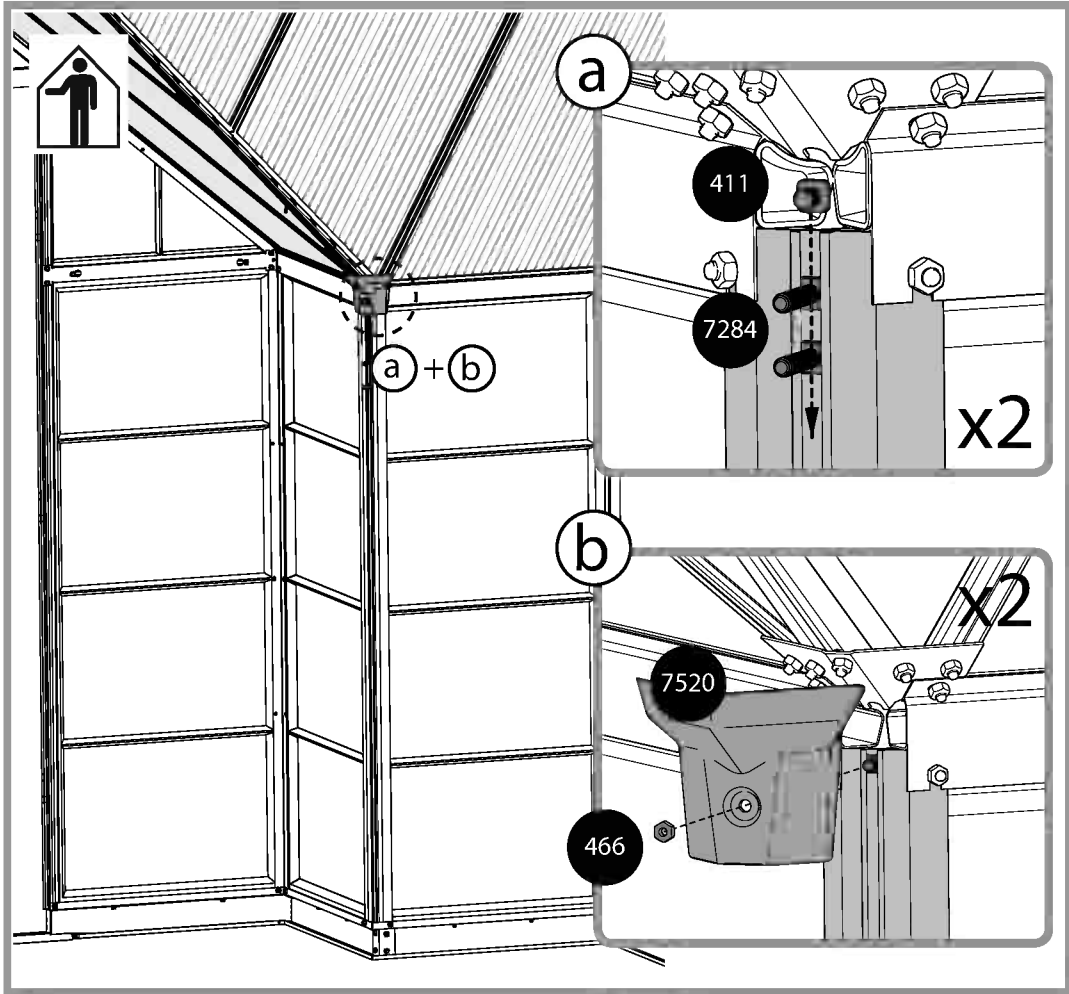
7516 + 1010 2

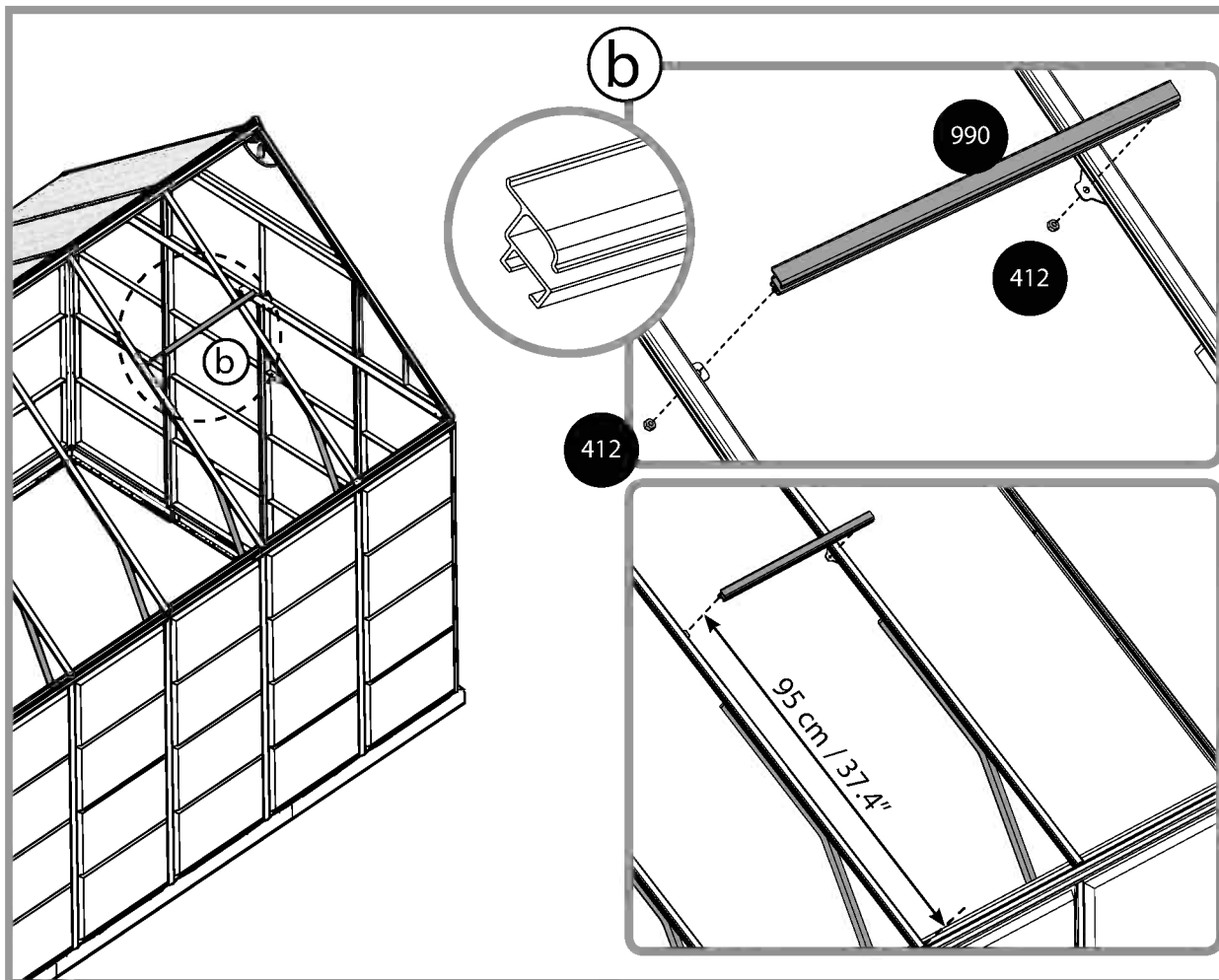
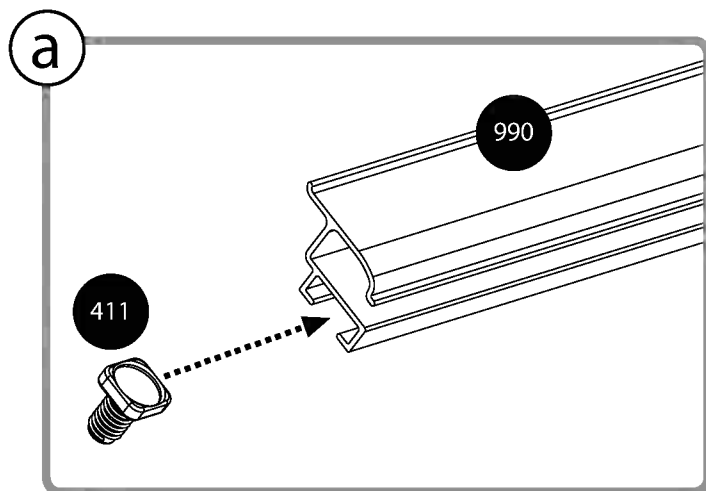
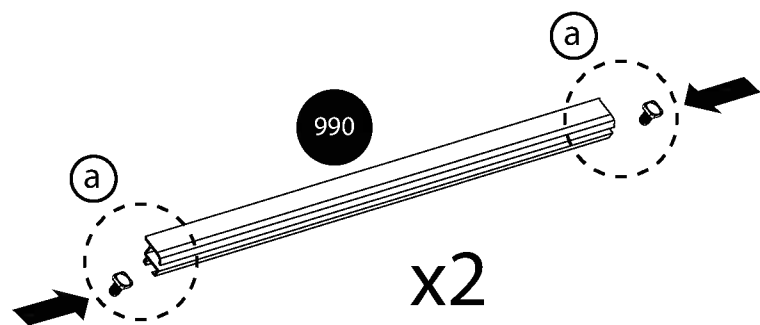
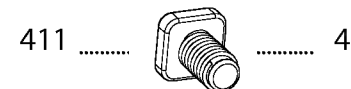
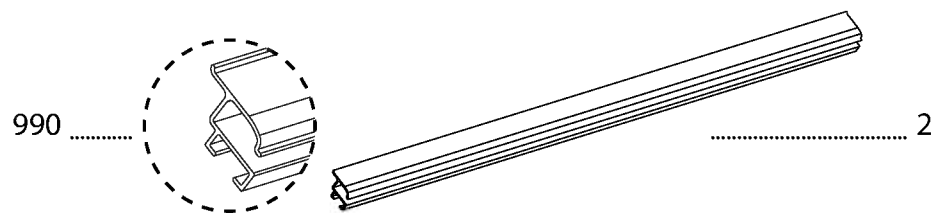
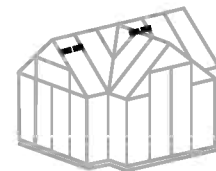
7520 2

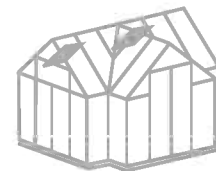
7284 4

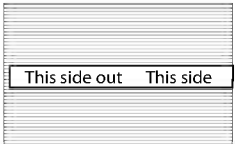
411 2

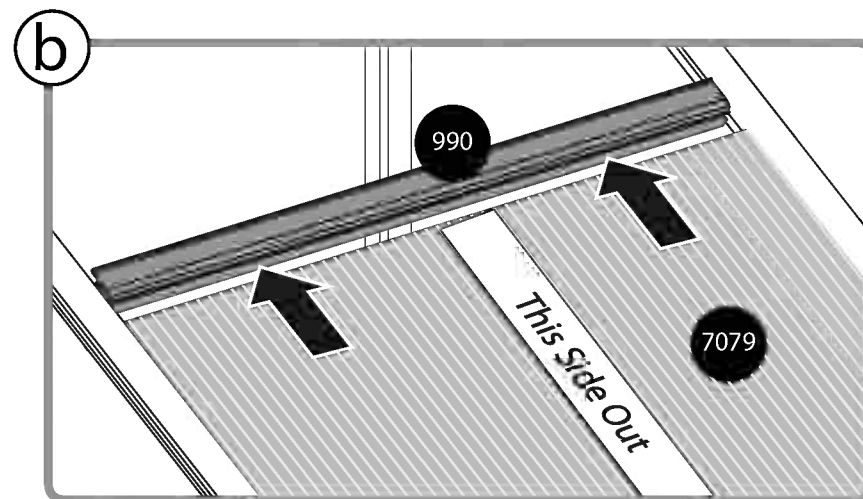
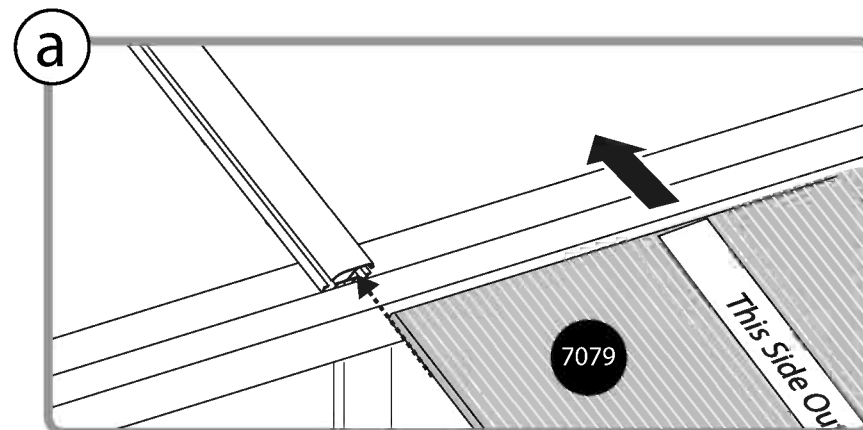
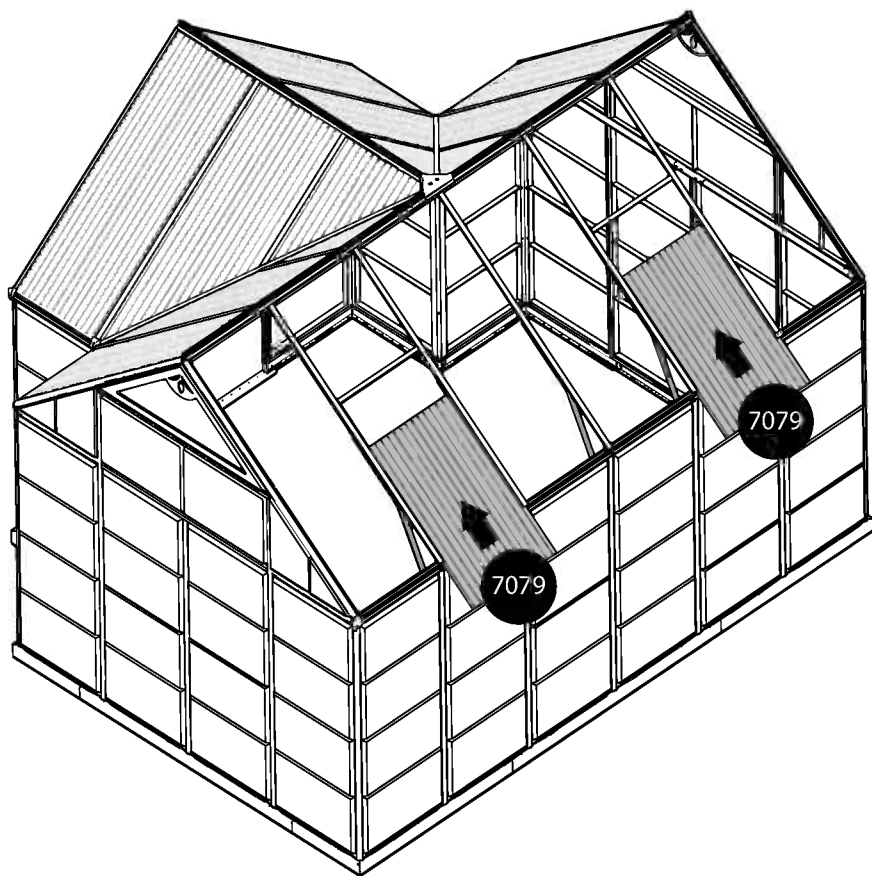
466 10

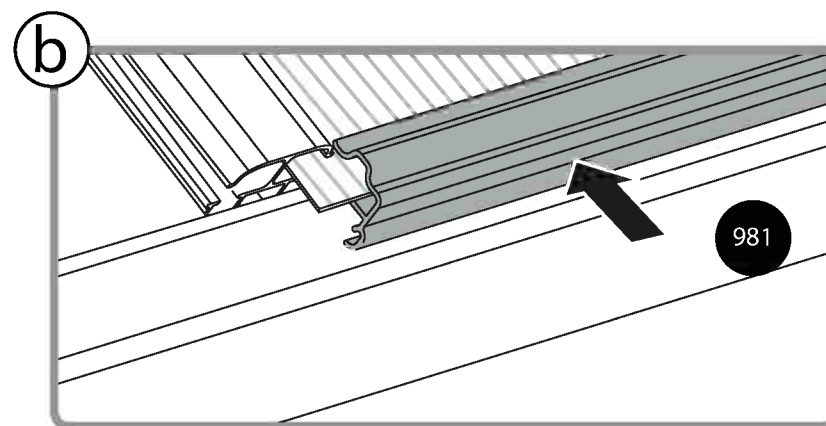
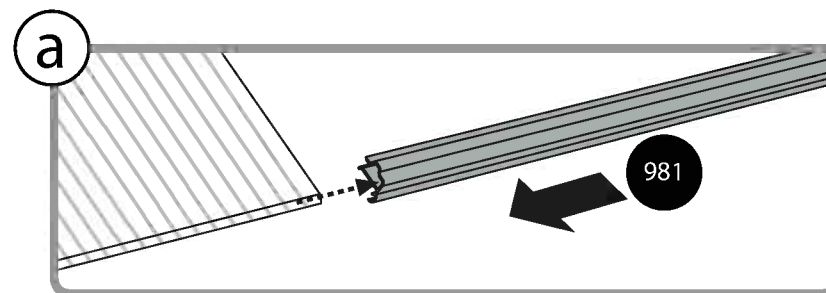
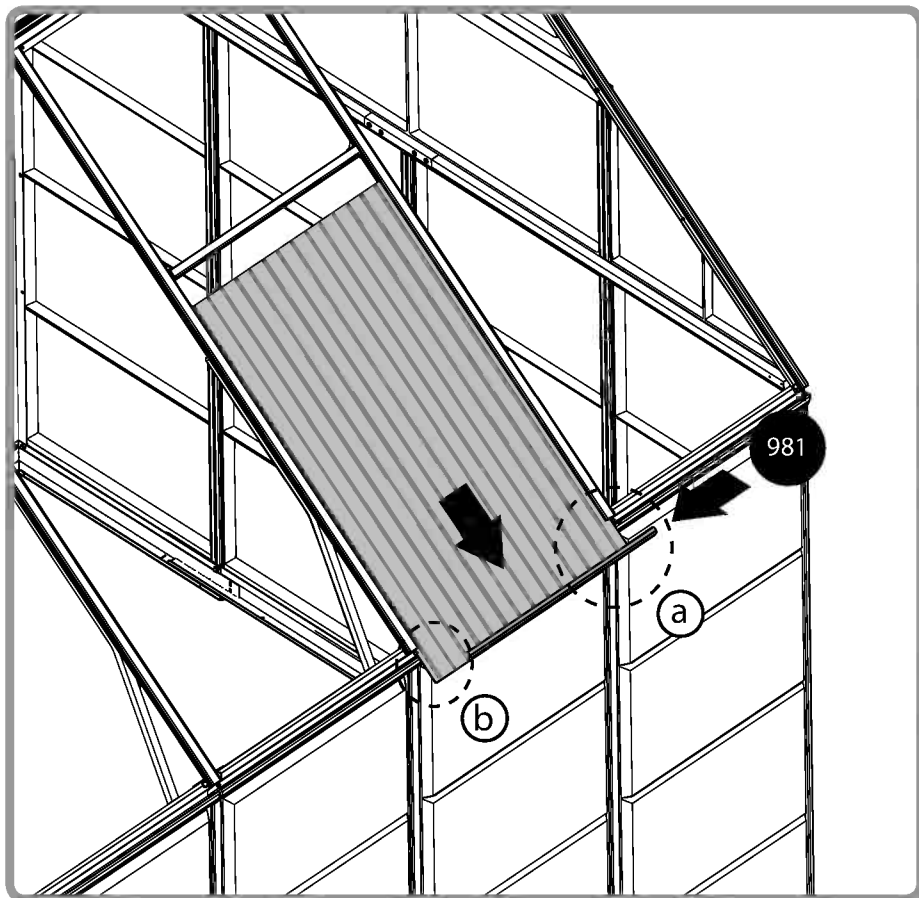
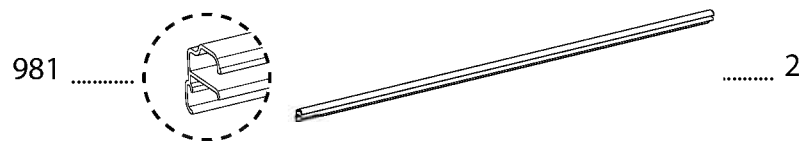
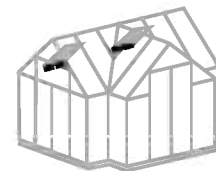






7079  2







7078

This side out

This side out

This side out

..... 4

318

..... 4

a

7078

This side out

This side out

This side out

This side out

This side out

This side out

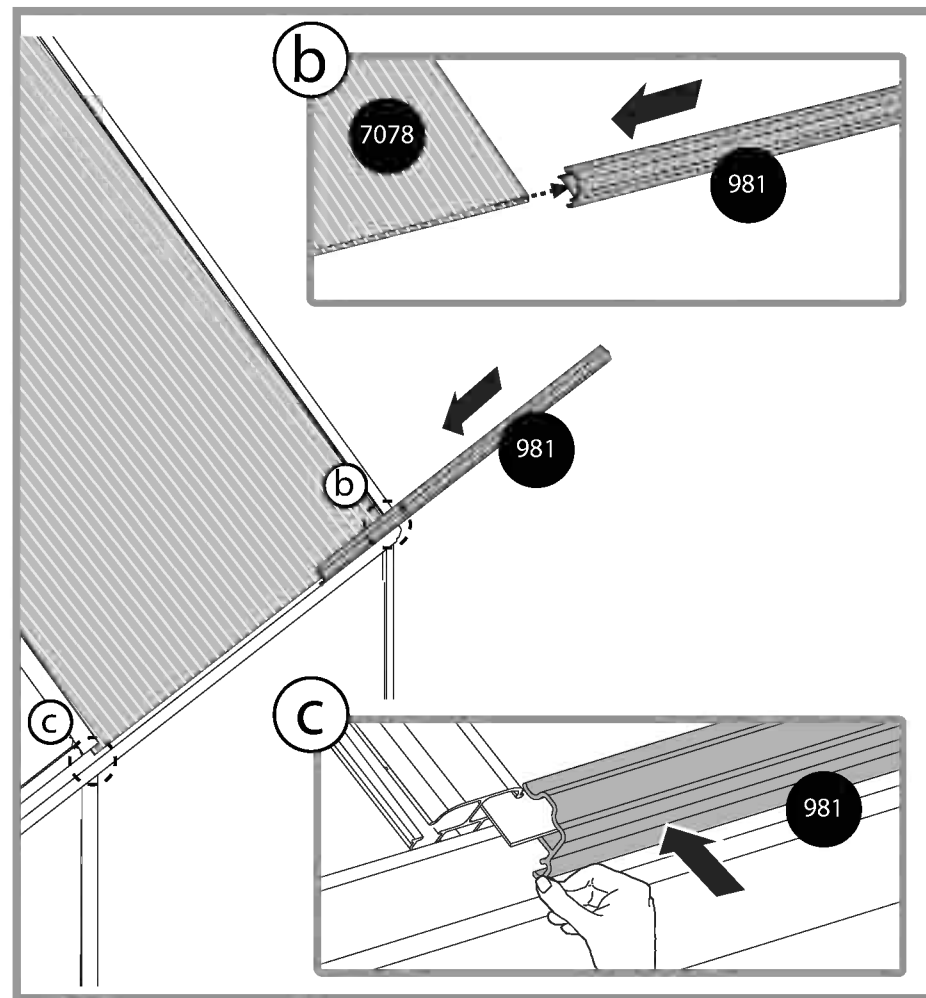
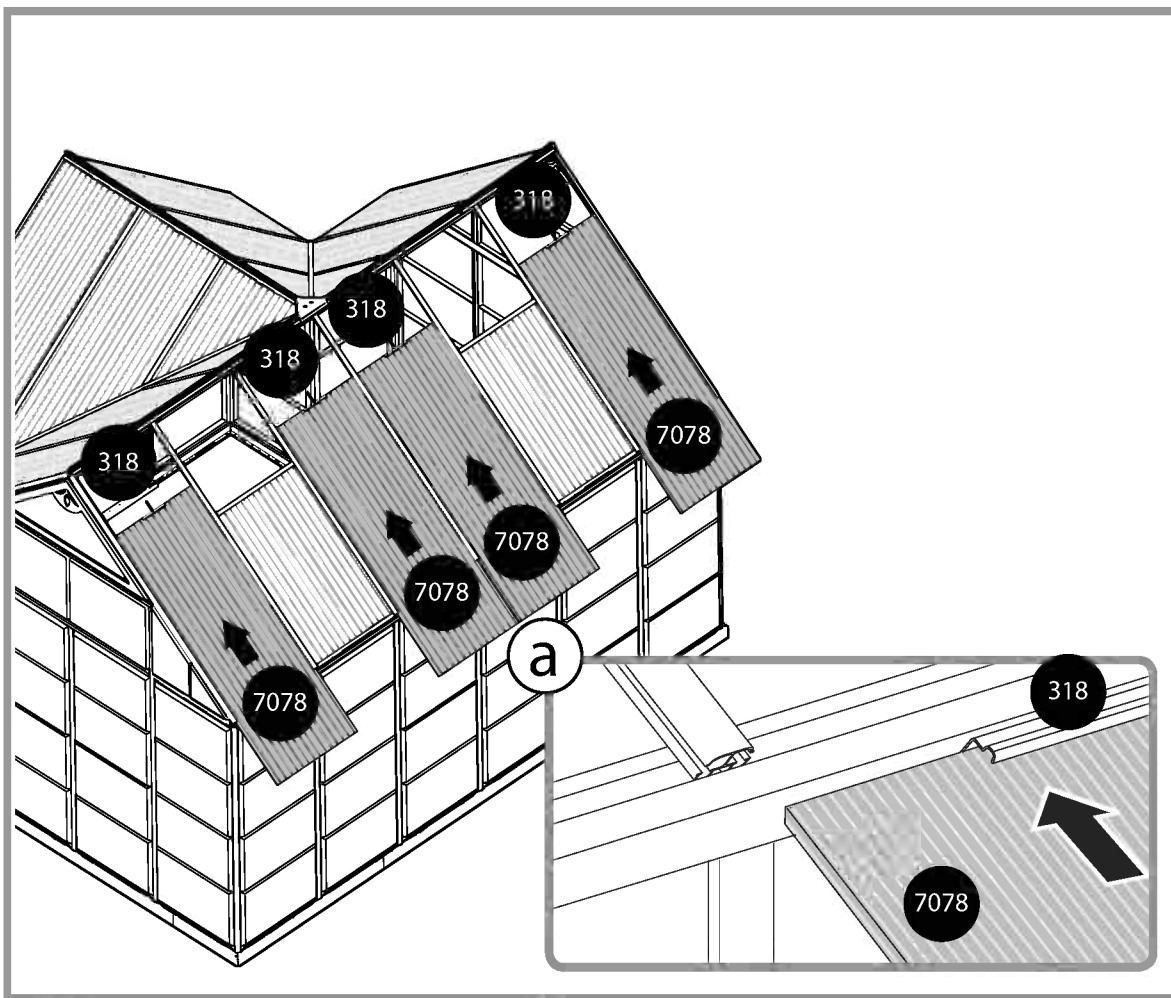
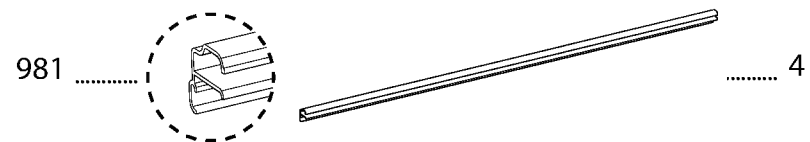
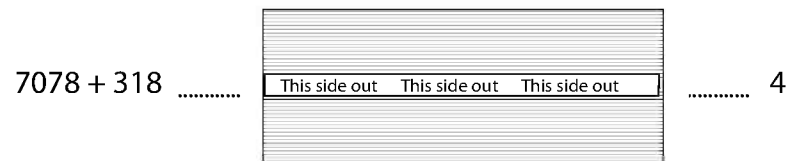
This side out

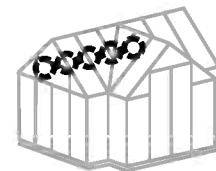
x4

a

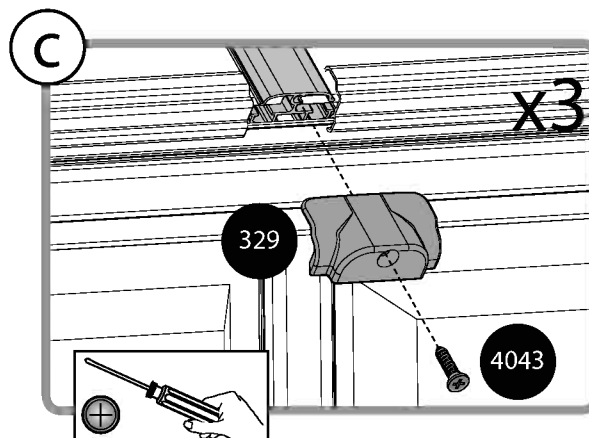
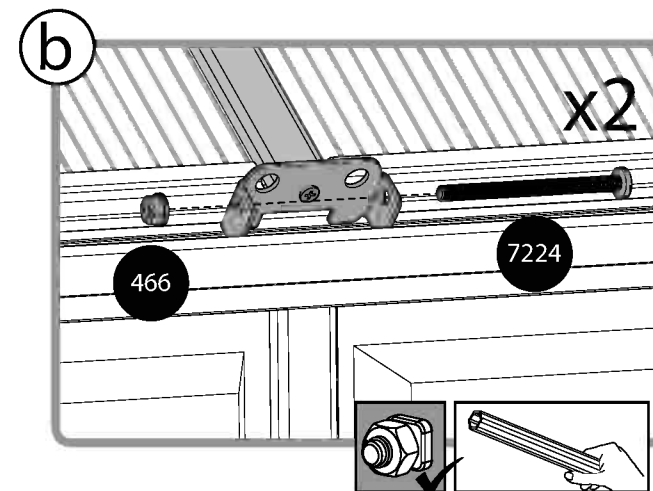
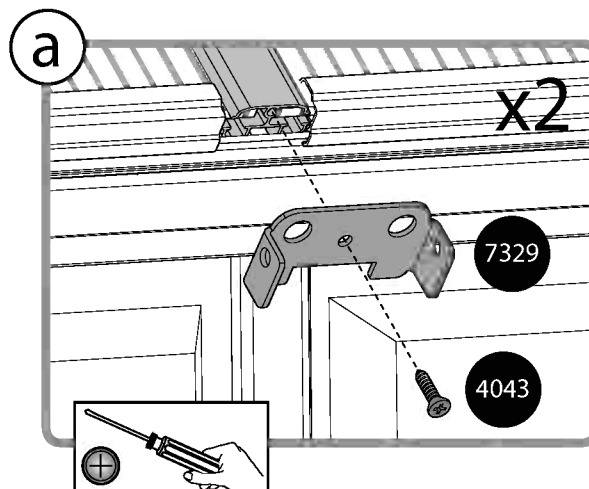
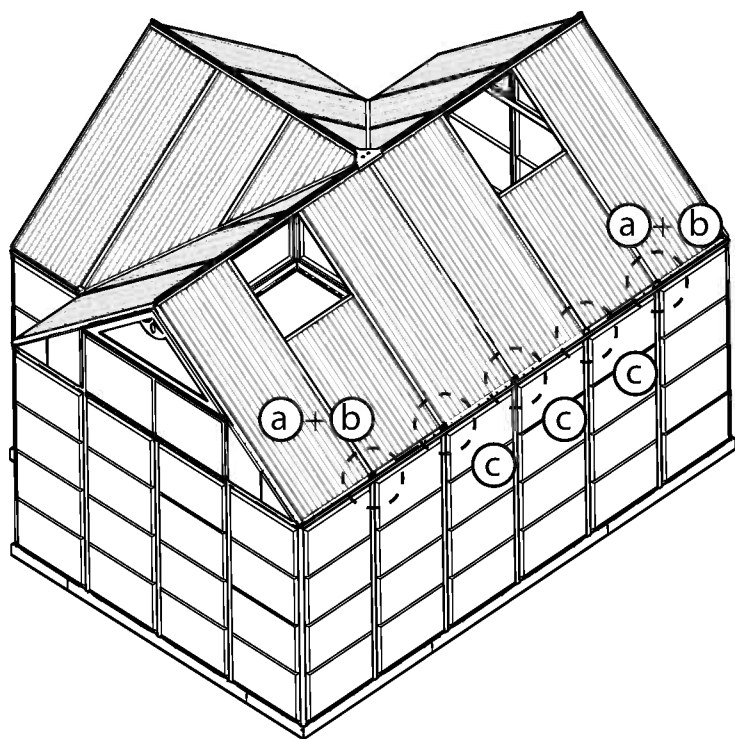
7078

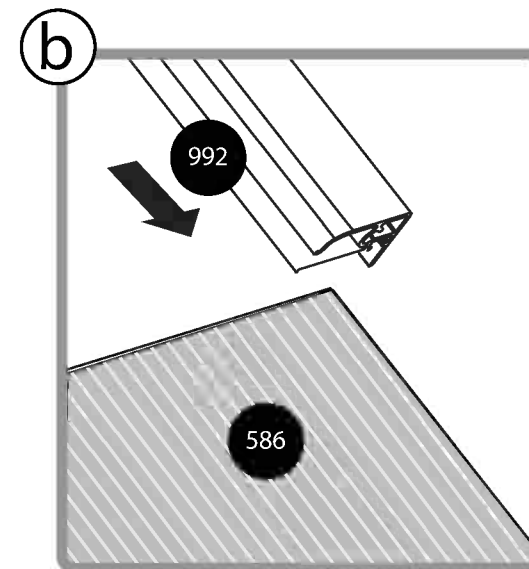
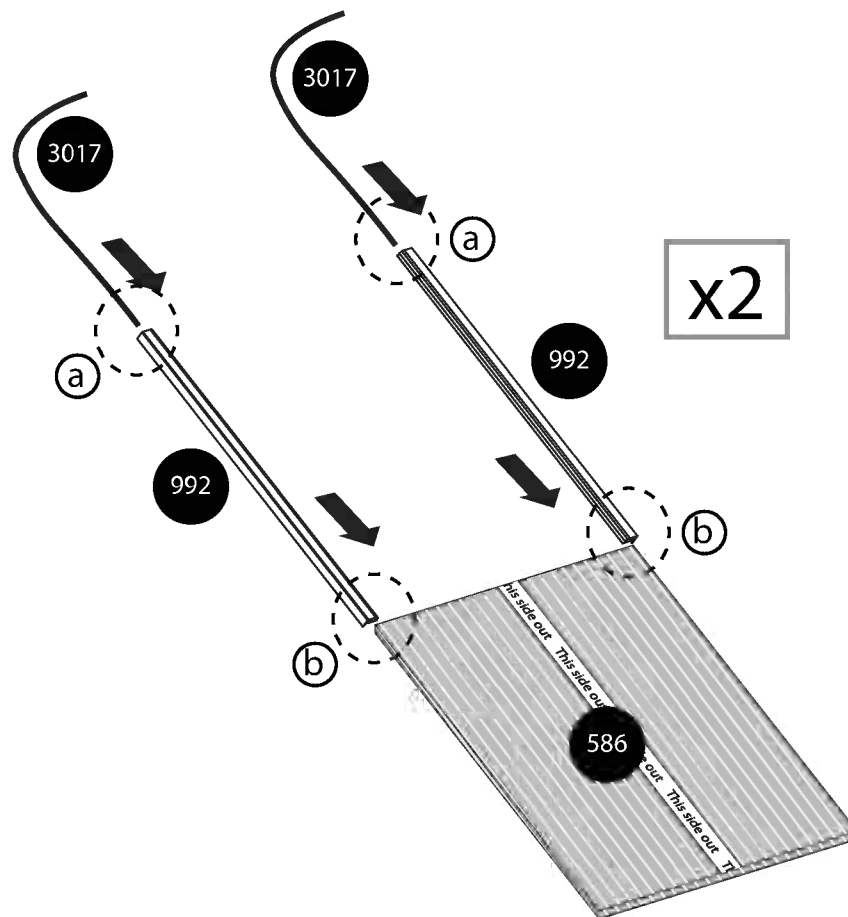
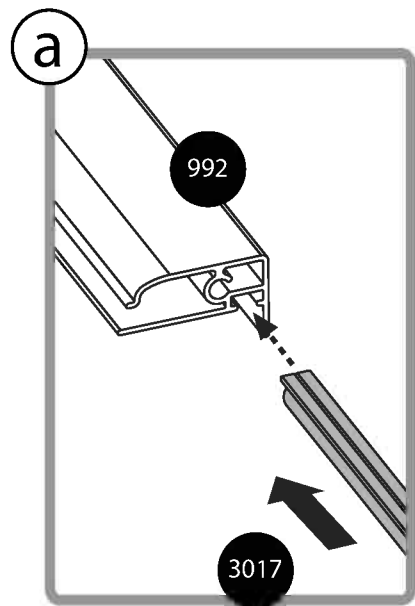
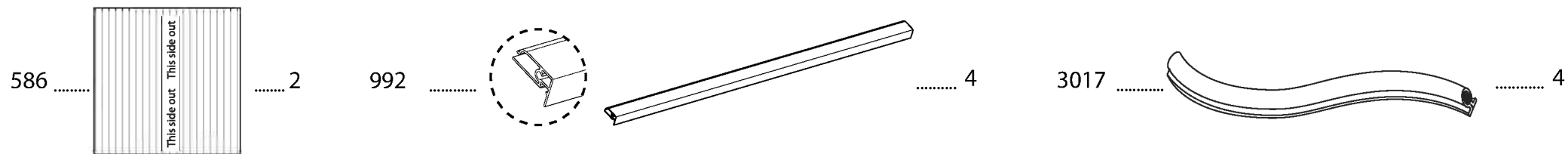
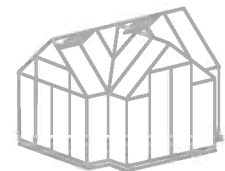
318

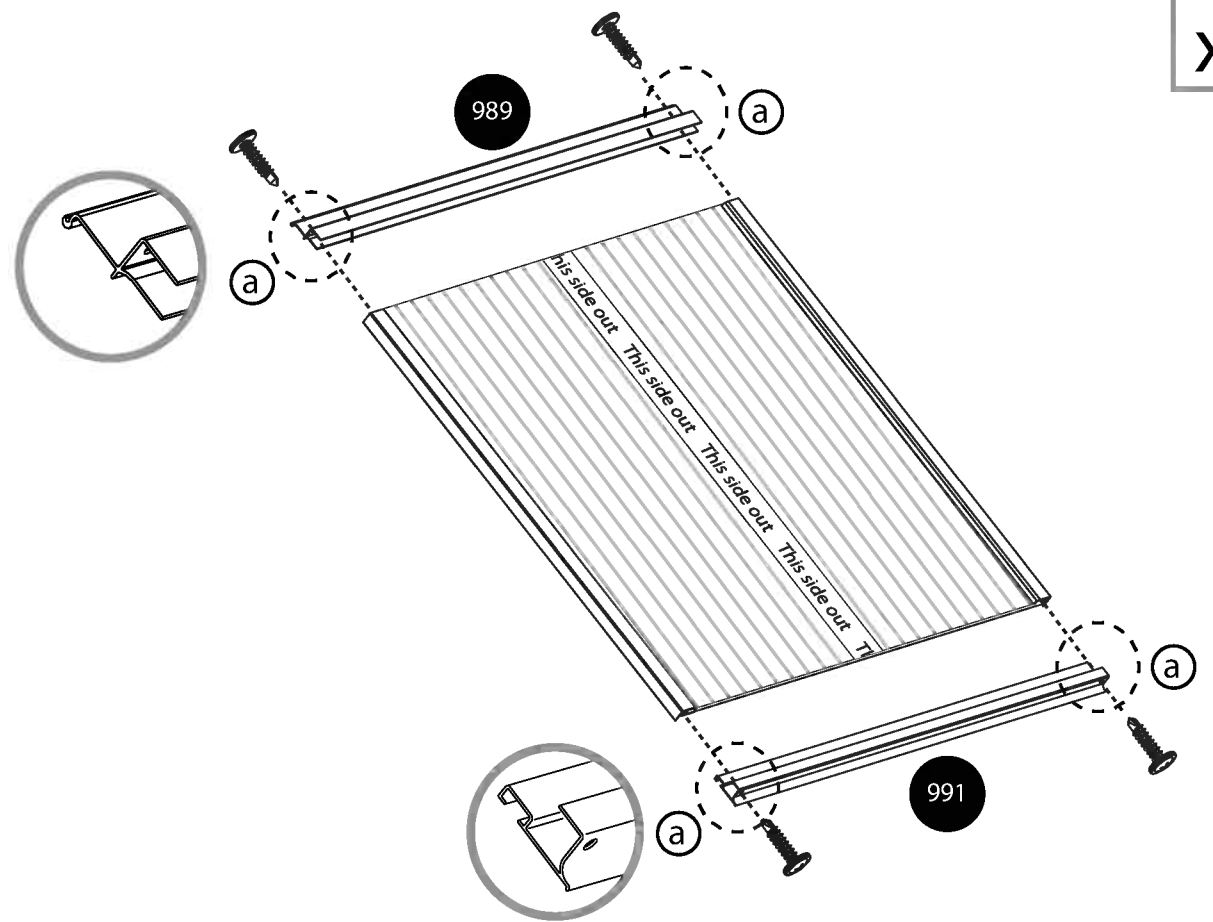
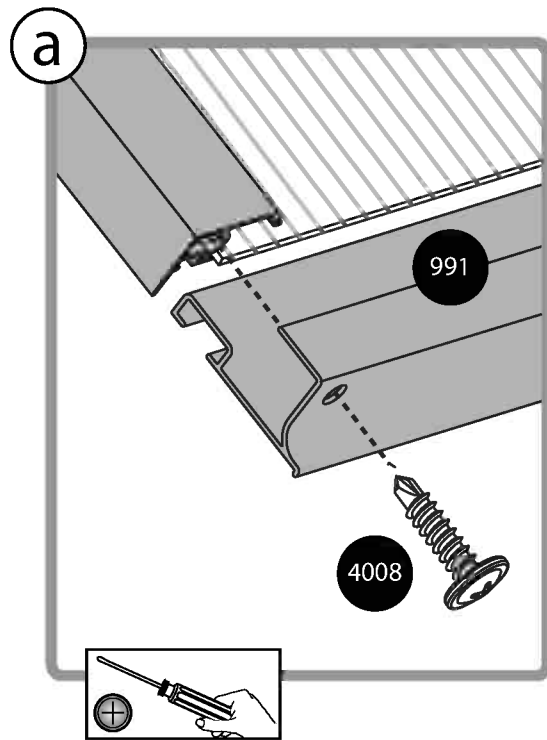
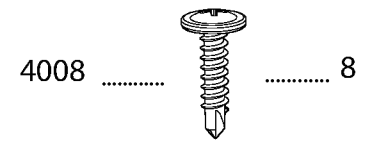
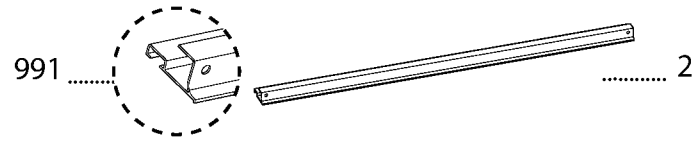
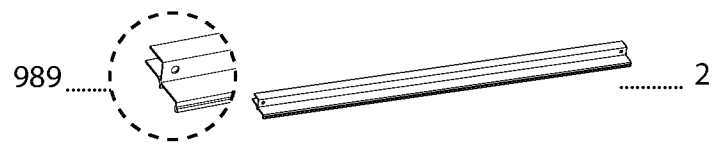
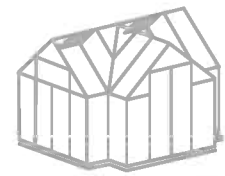


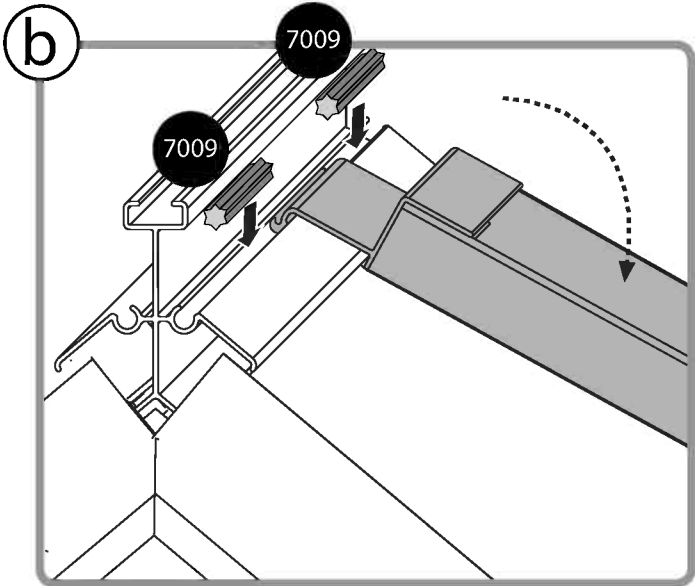
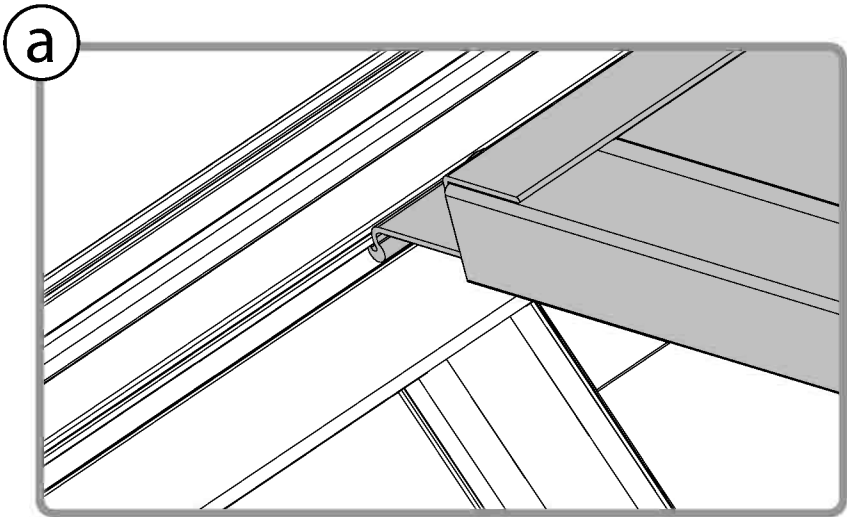
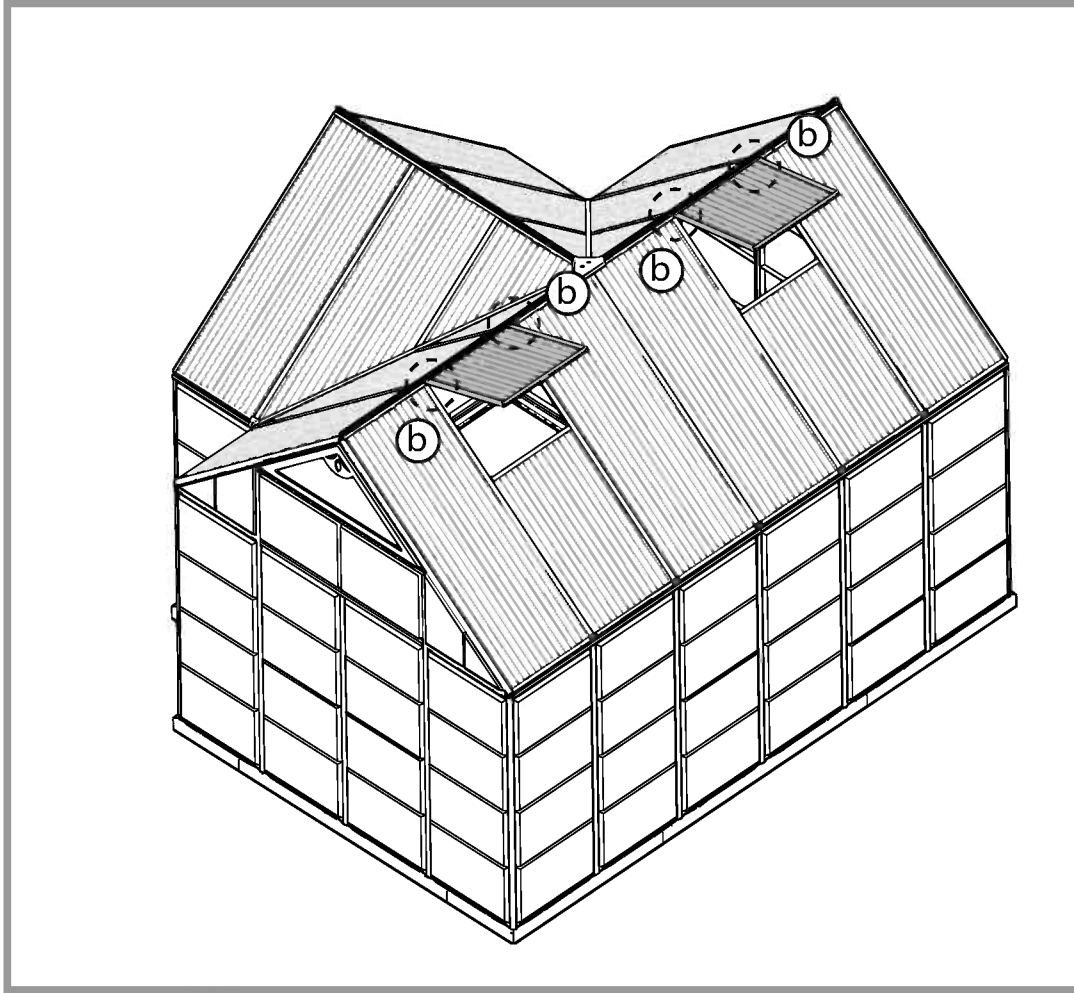
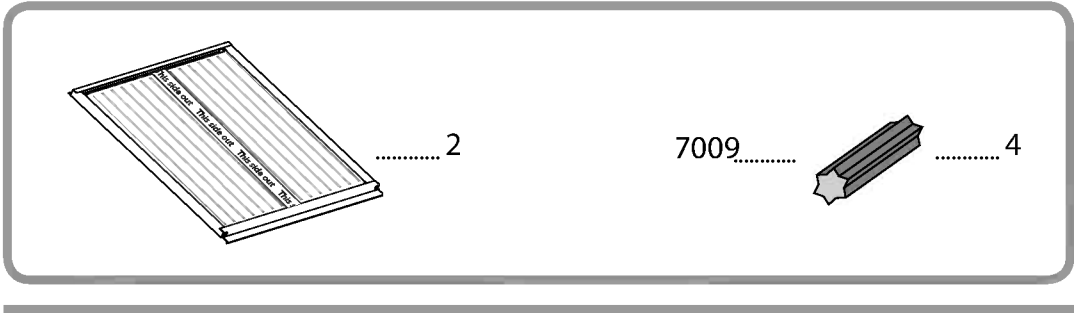
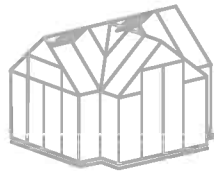


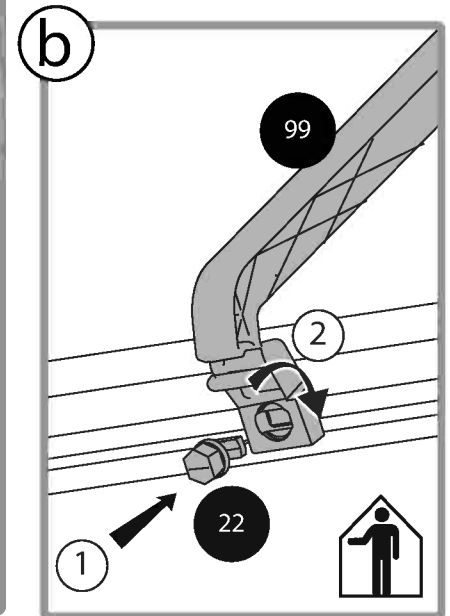
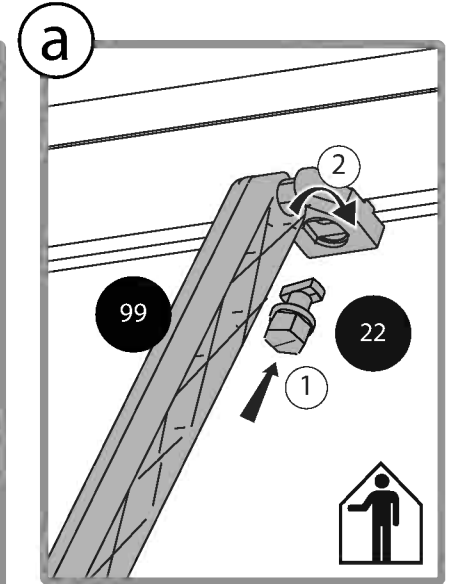
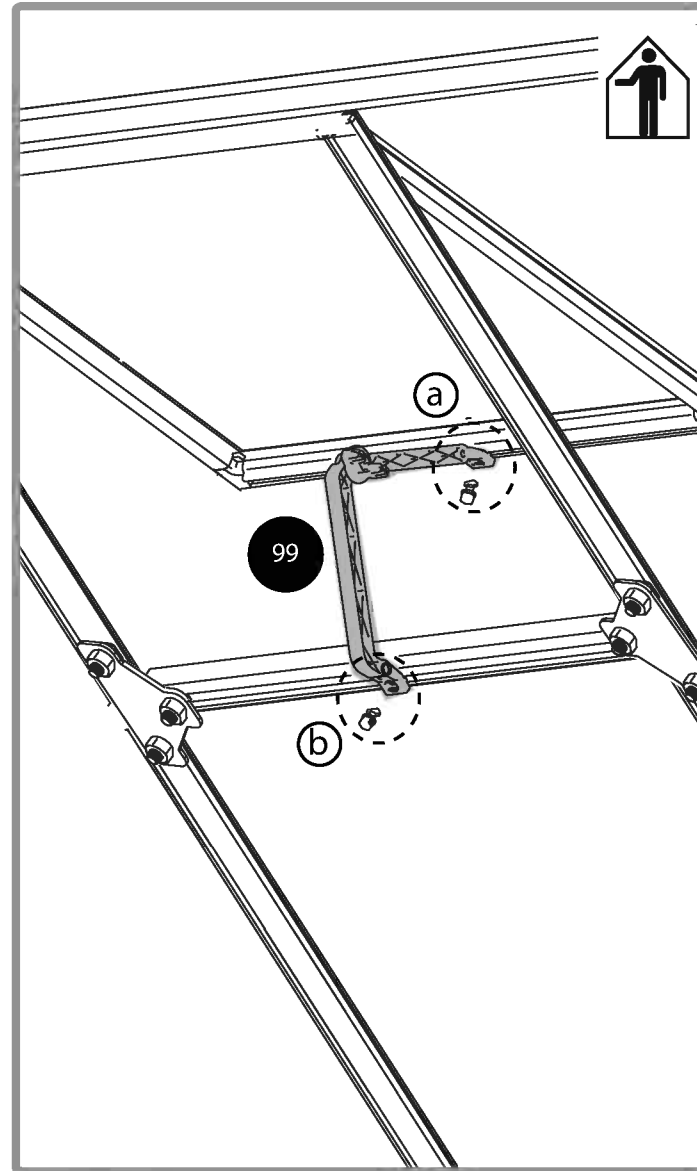
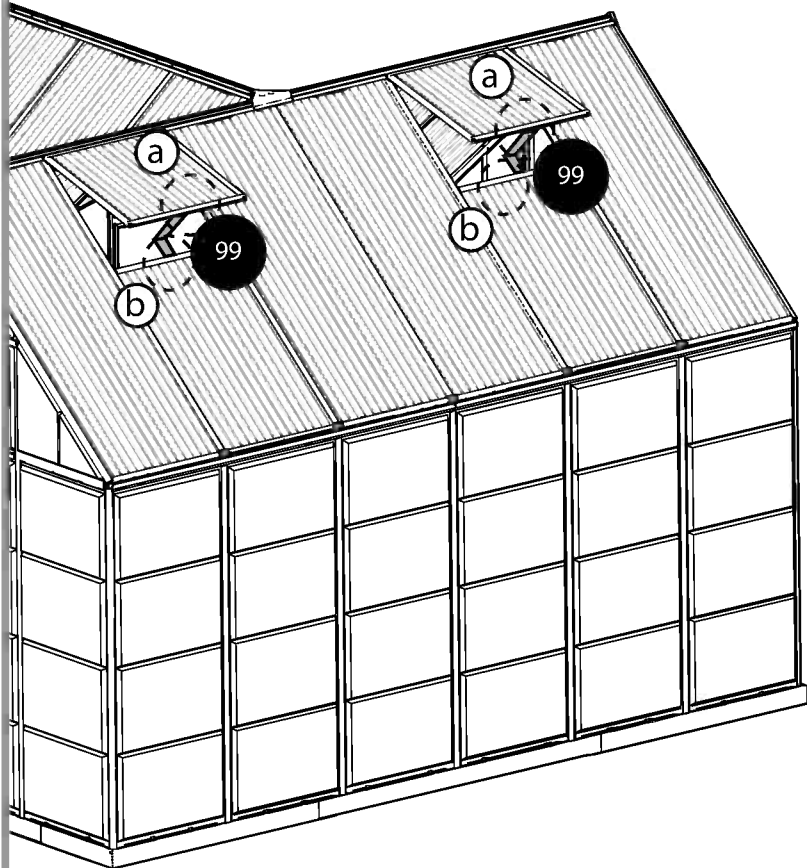
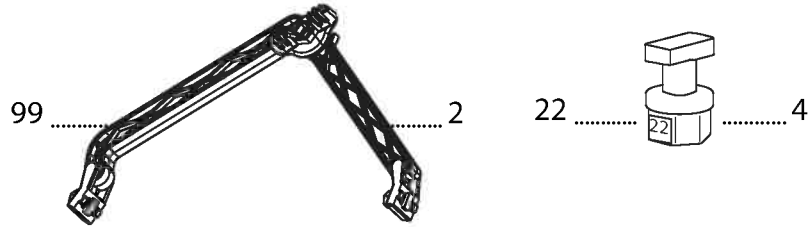
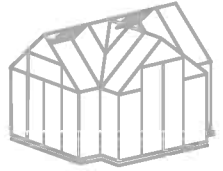
- 329 5 7329 2 466 2 7224 2 4043 5

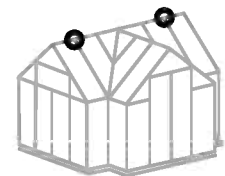


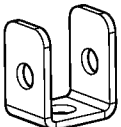




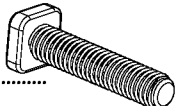




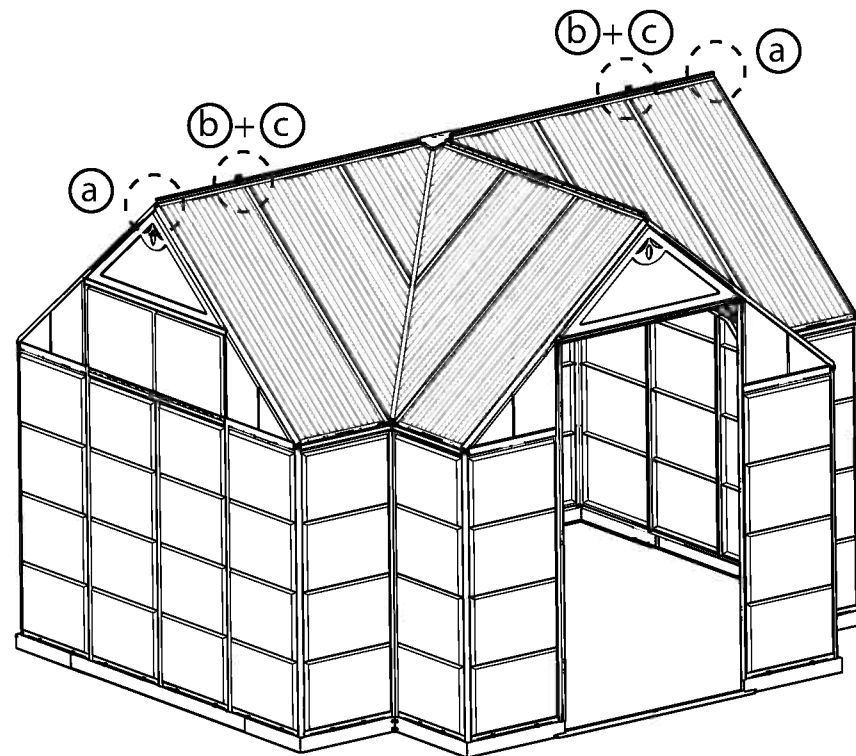
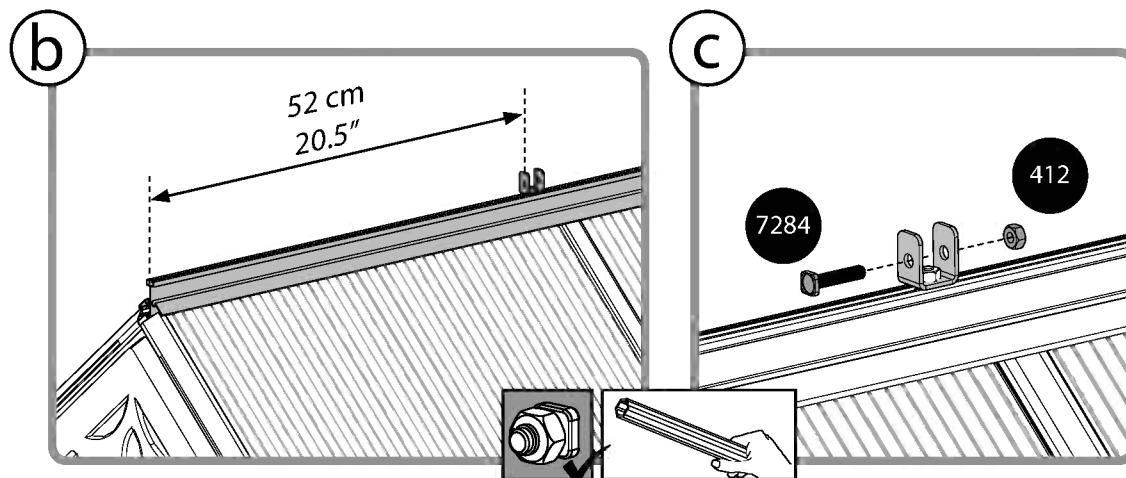
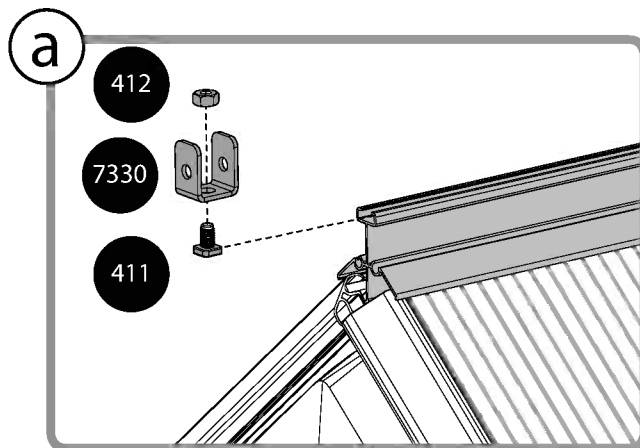


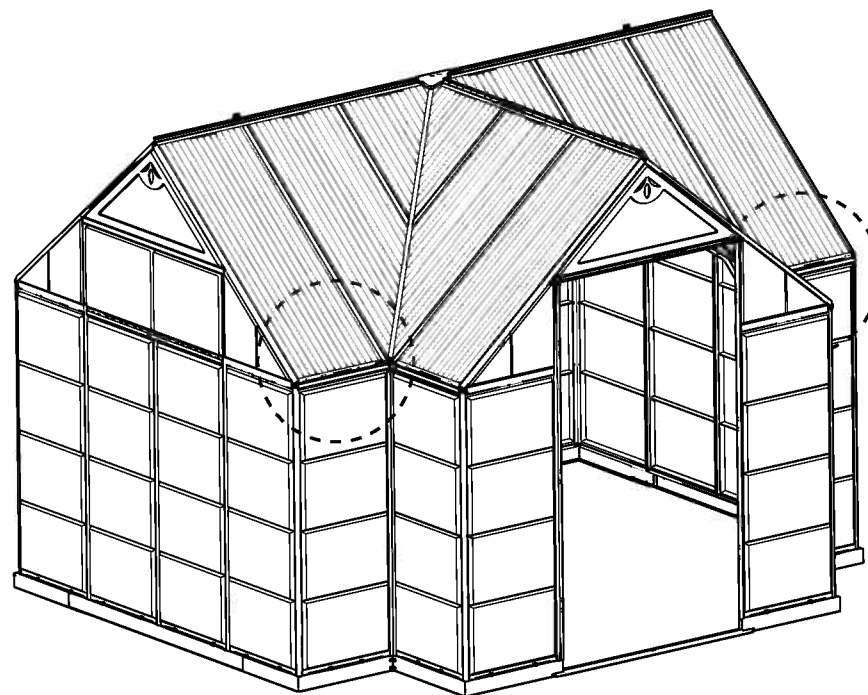
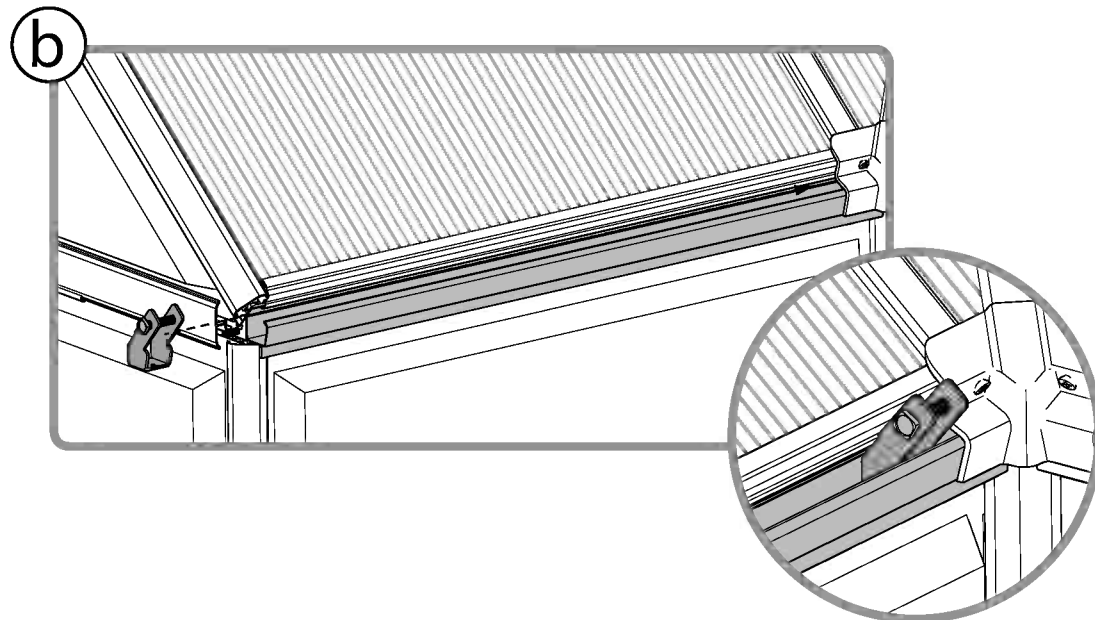
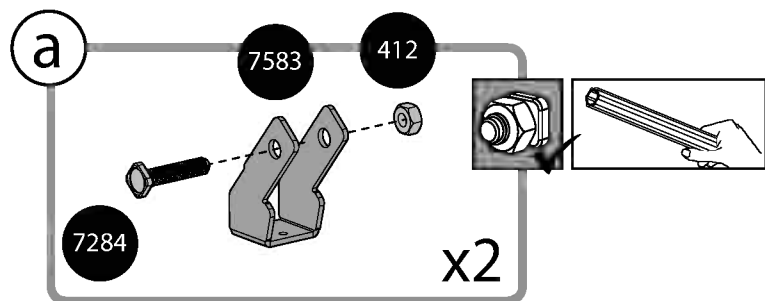
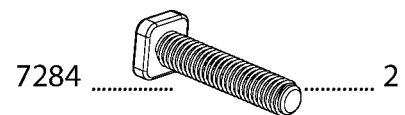
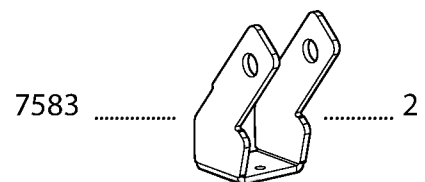
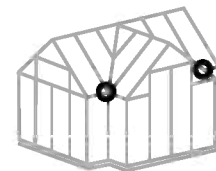
7330  2

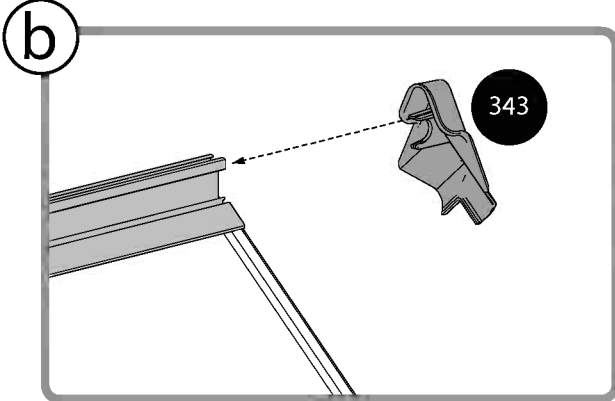
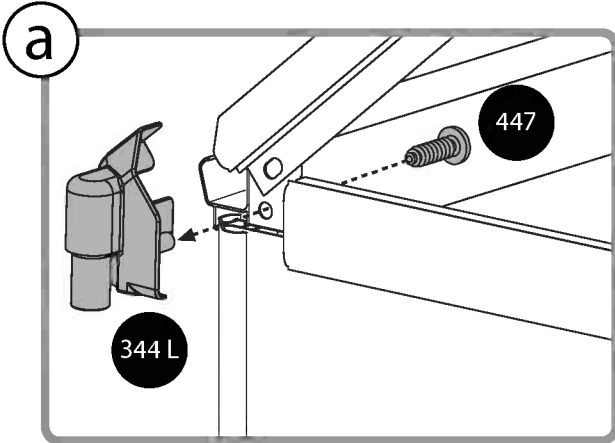
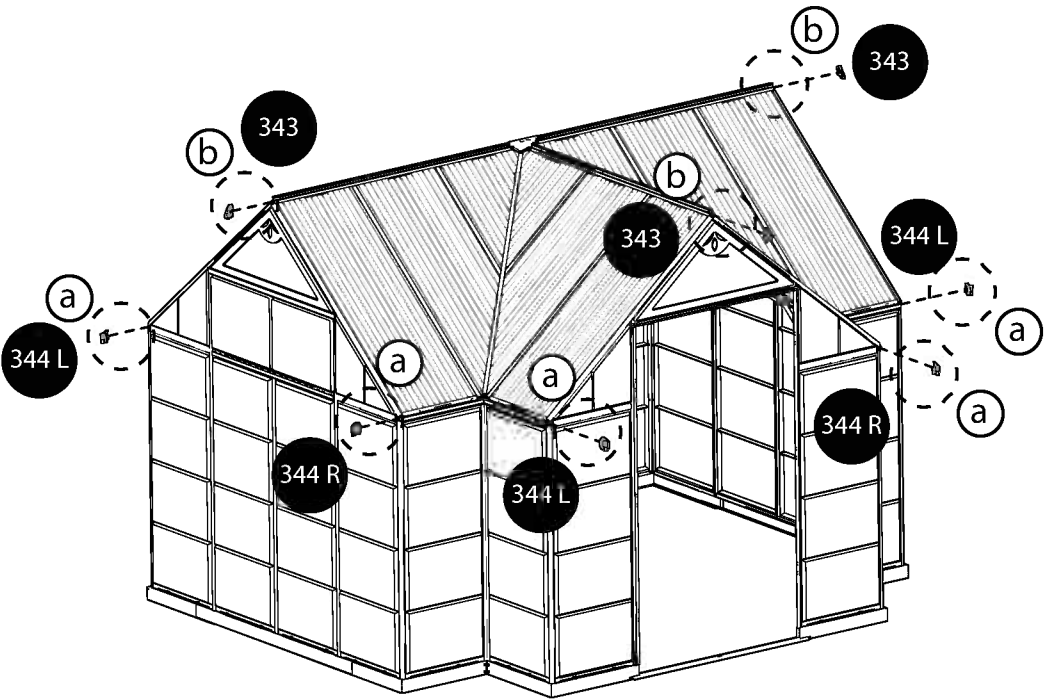
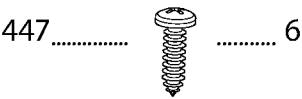
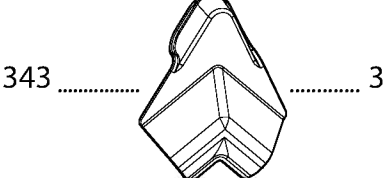
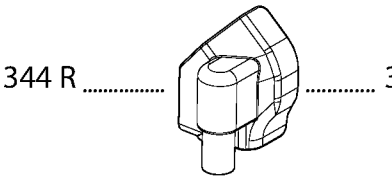
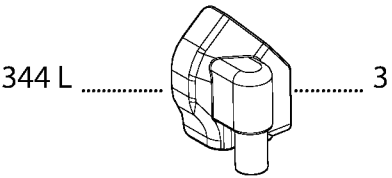
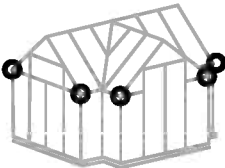
411  2

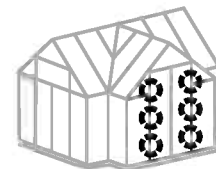
7284  2

412  4





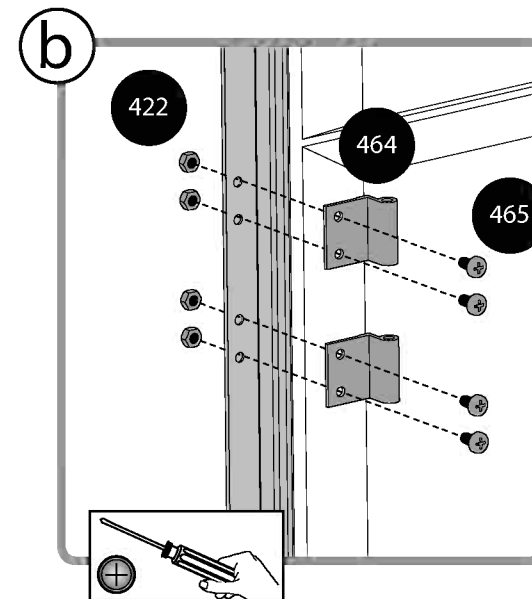
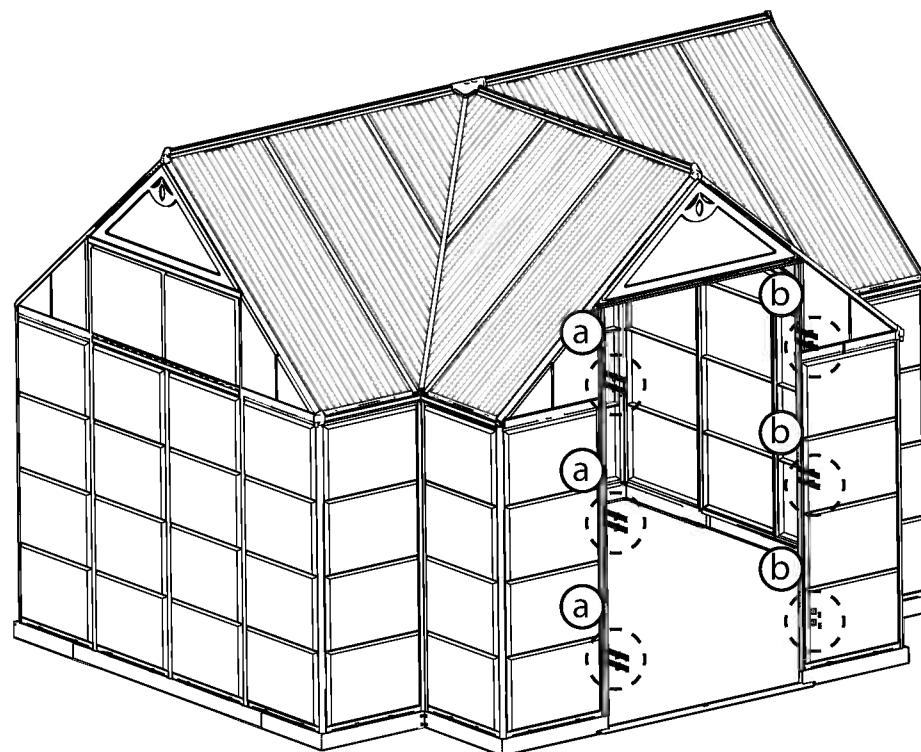
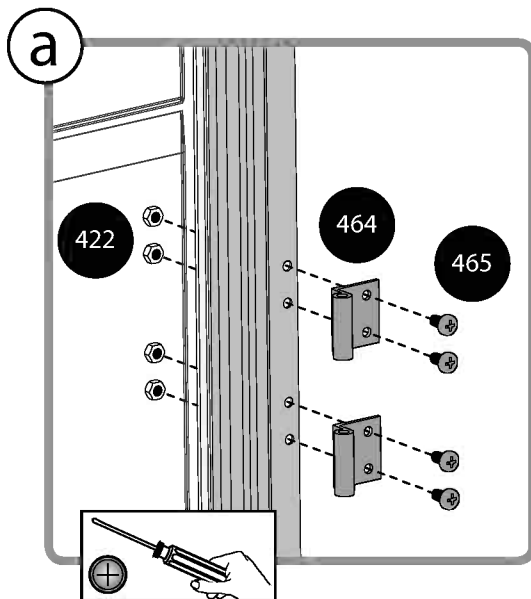


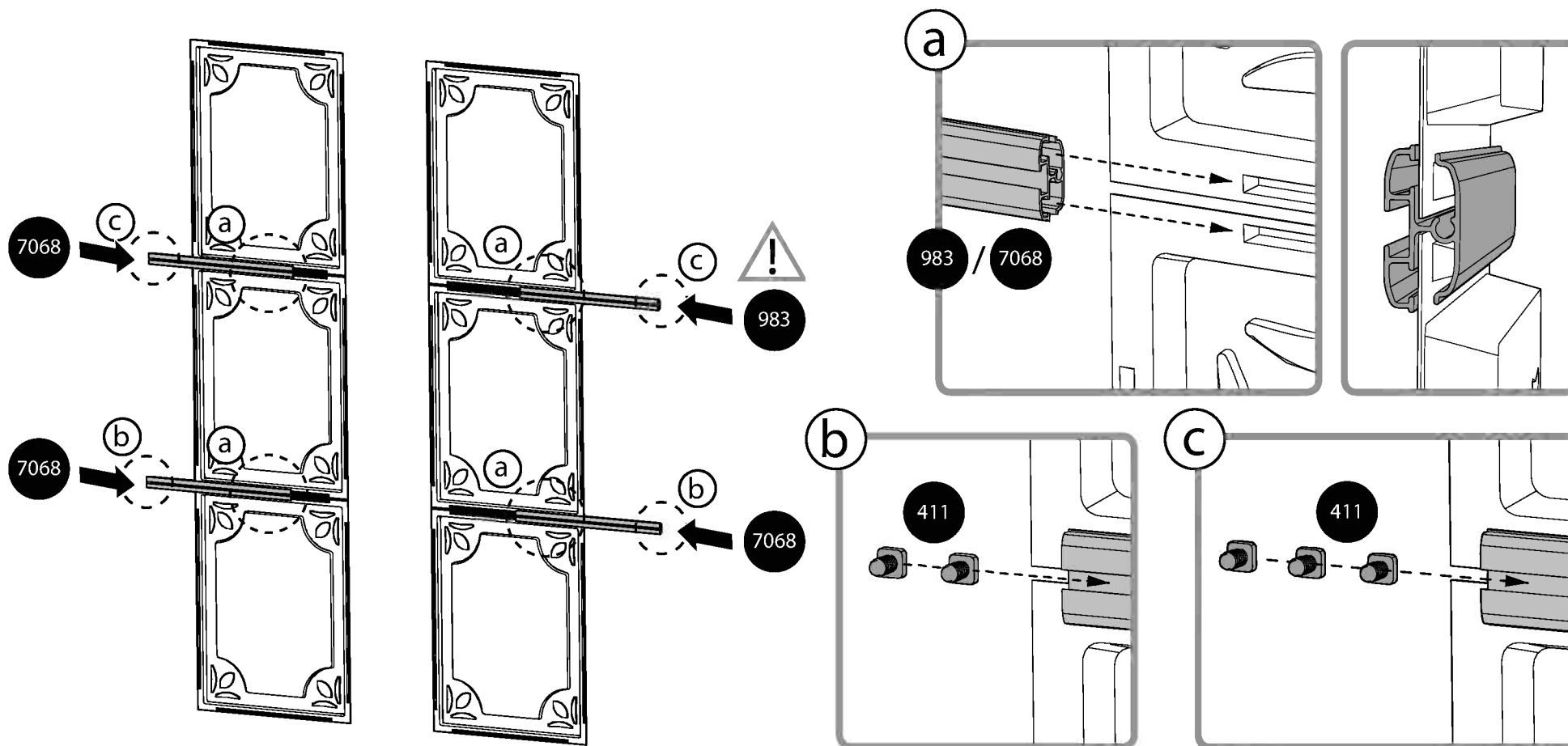
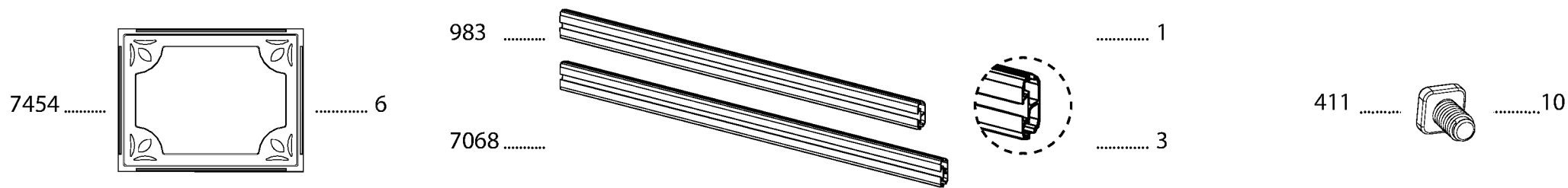
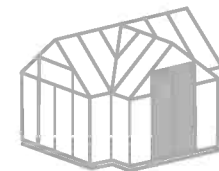


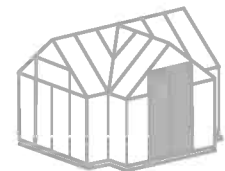
464 12

465 24

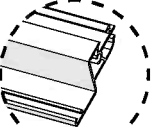
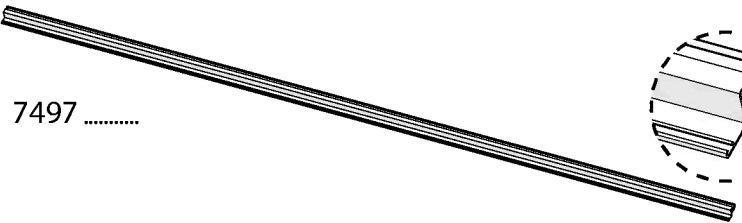
422 24





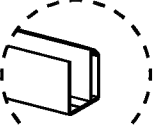
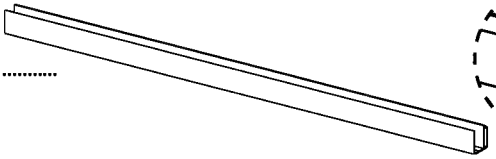


7497



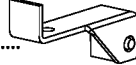
..... 4

984



..... 2

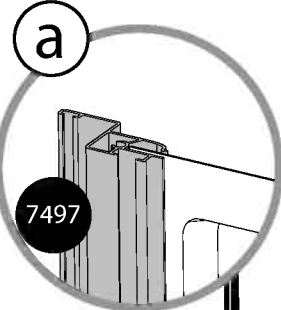
7066 2



4008 4

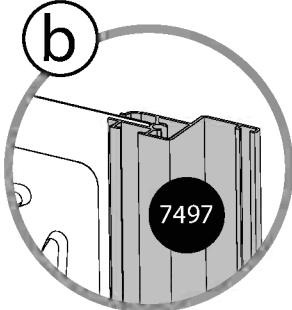


a

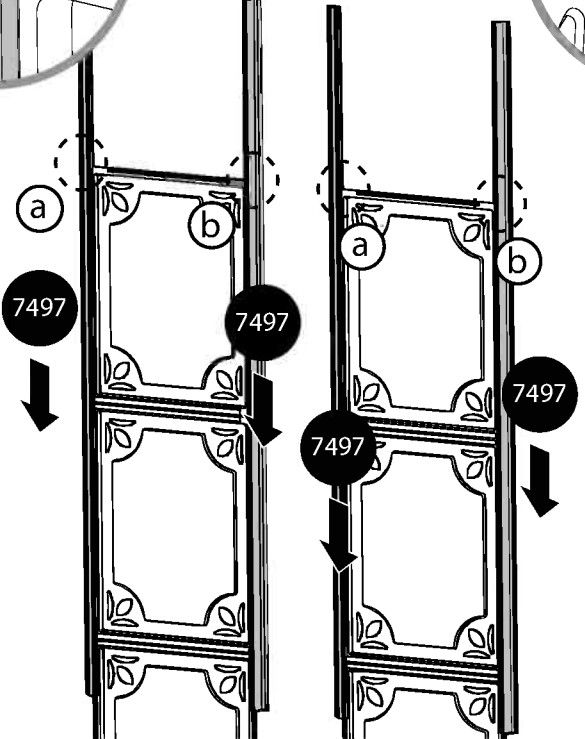


7497

b

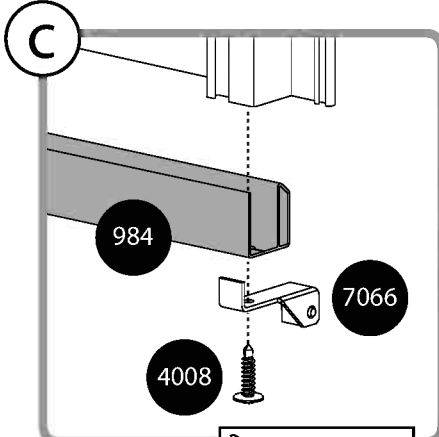


7497



7497

c

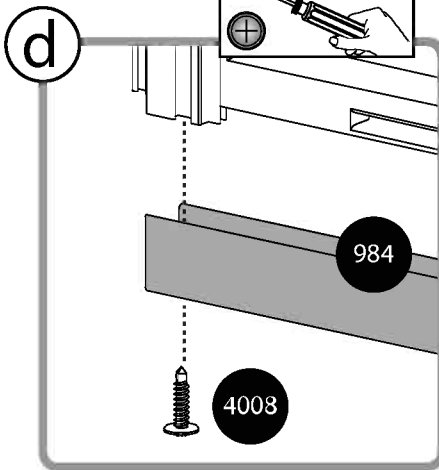


984

7066

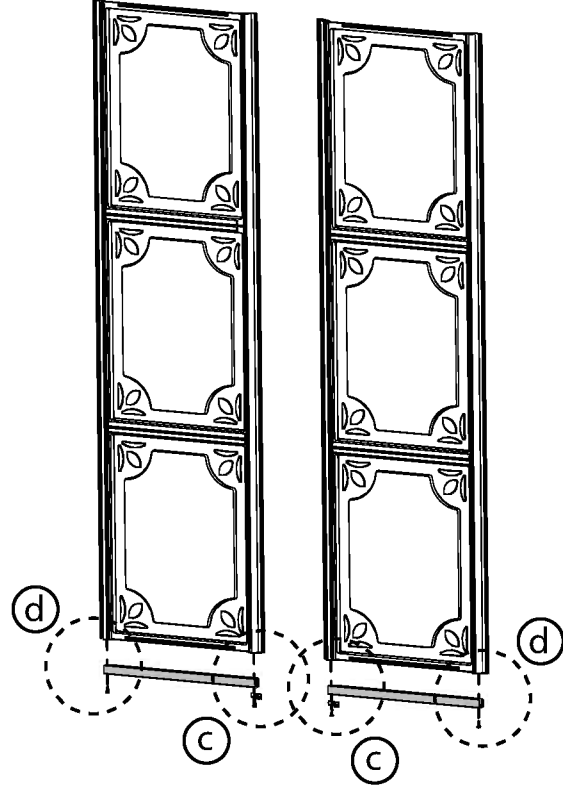
4008

d



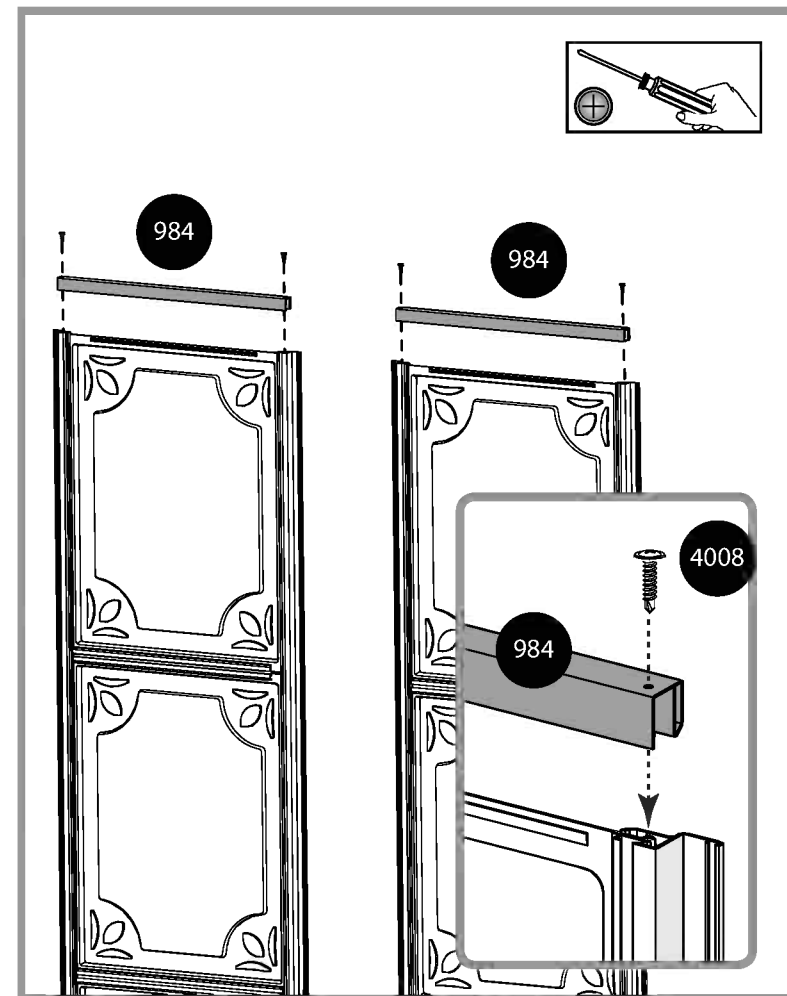
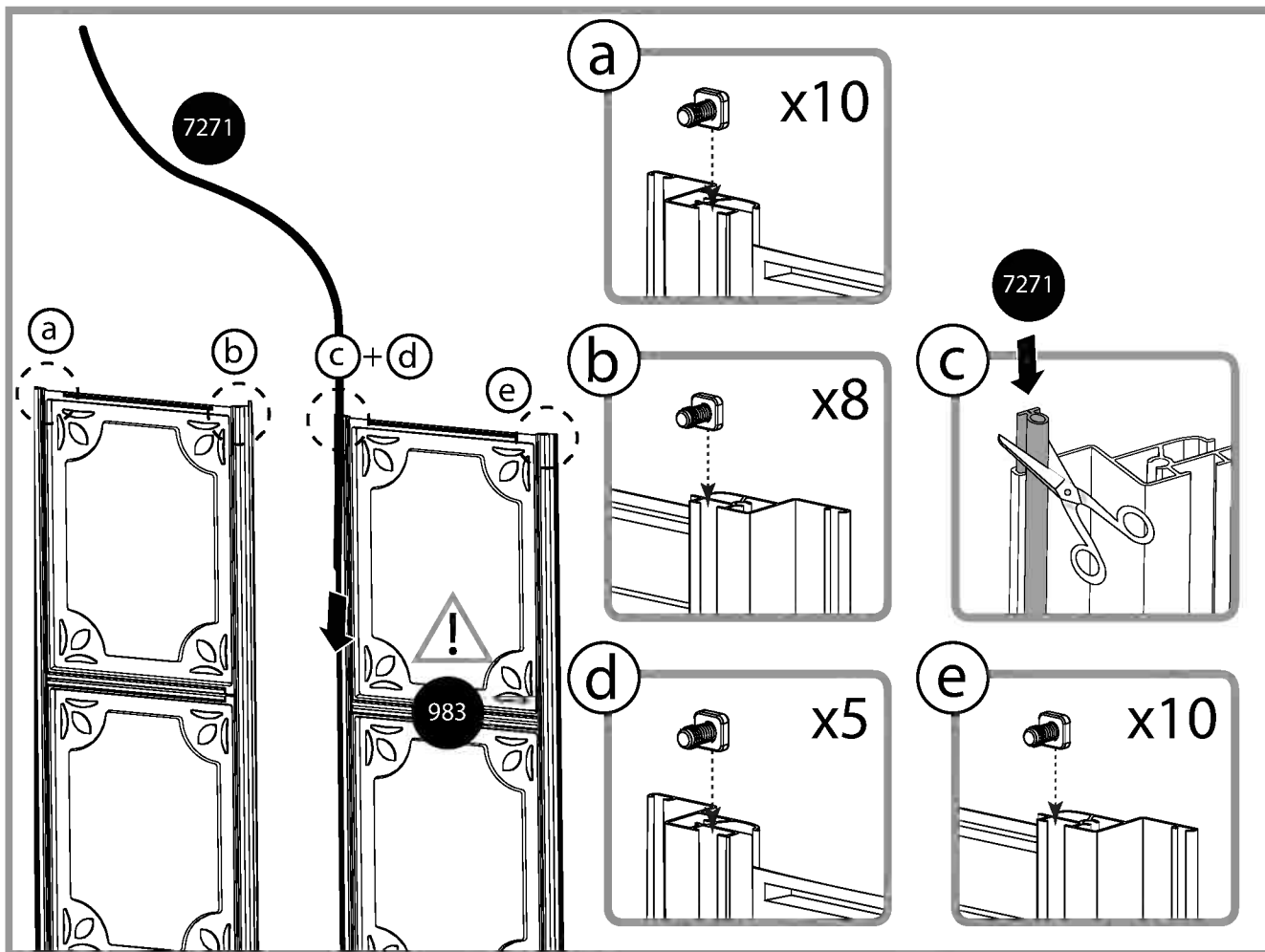
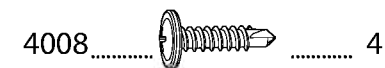
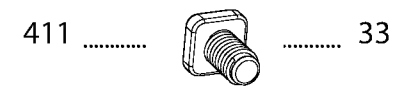
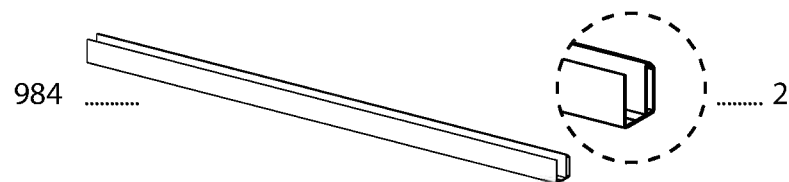
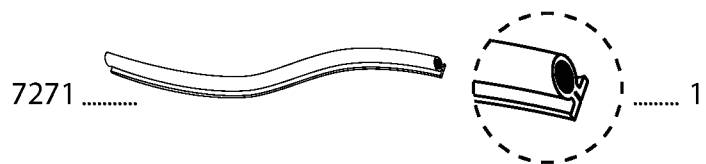
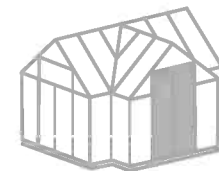
984

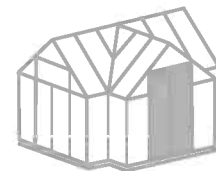
4008



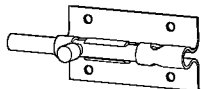
c

d

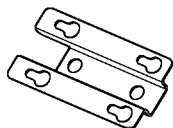




7223 2



7793 2



412 4



M6

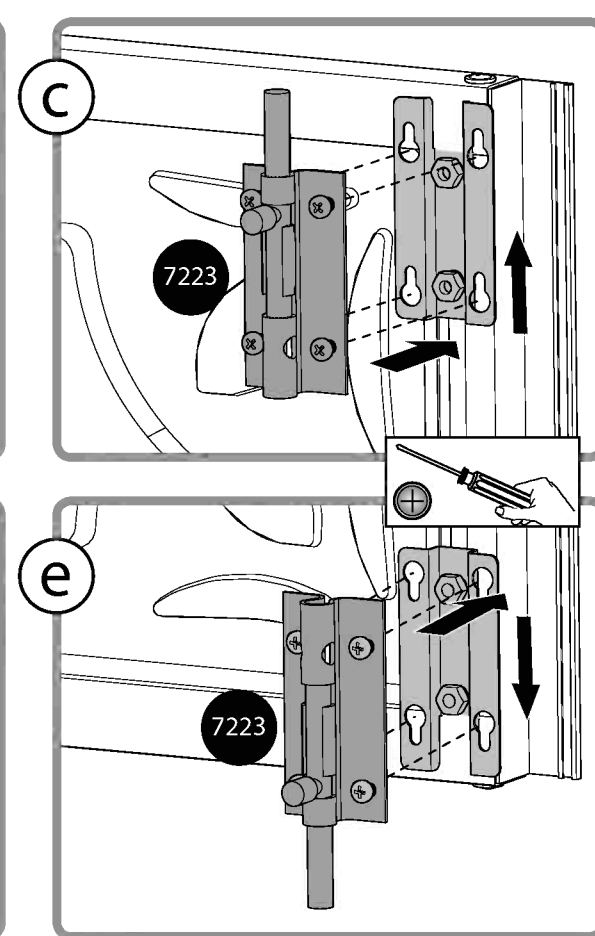
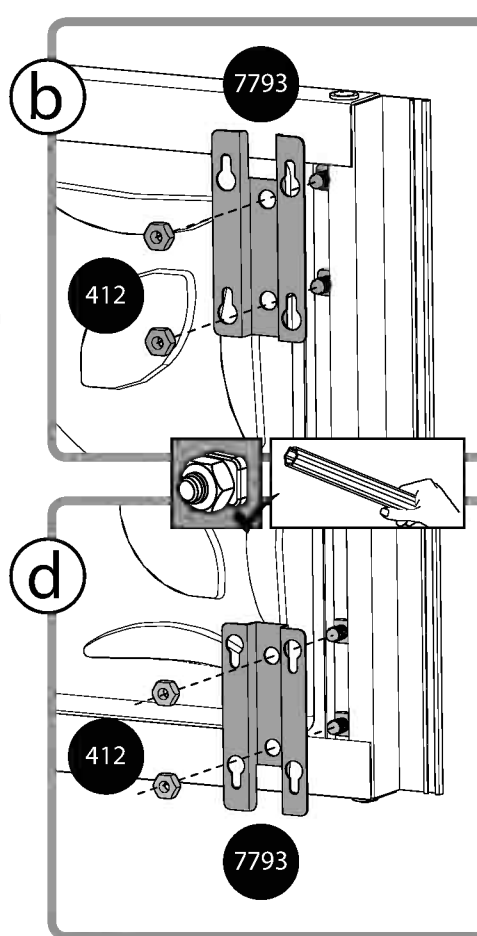
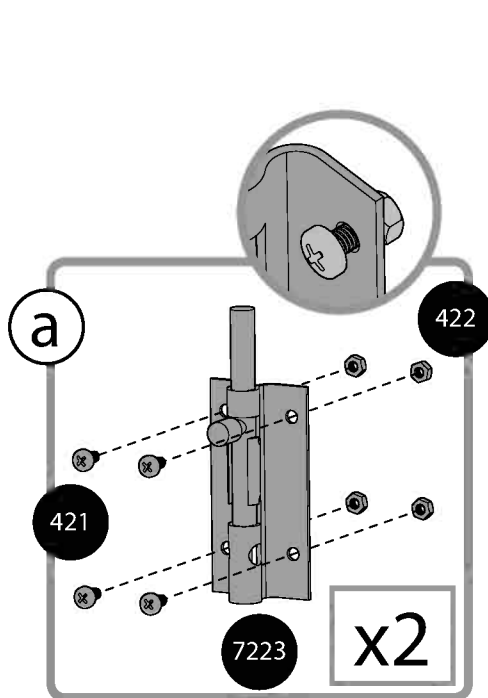
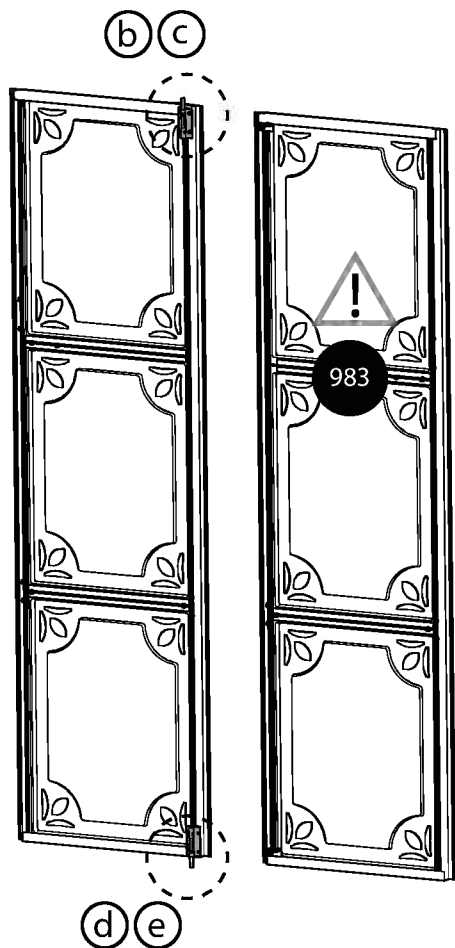
465 8

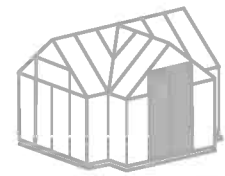
M4 x 16mm

422 8

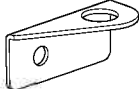


M4

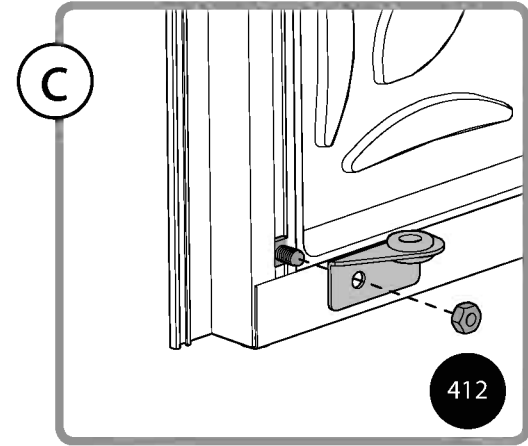
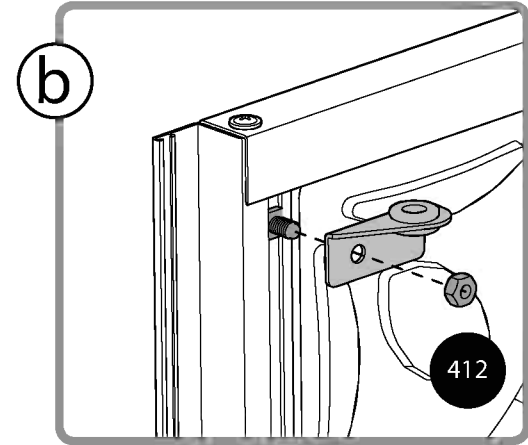
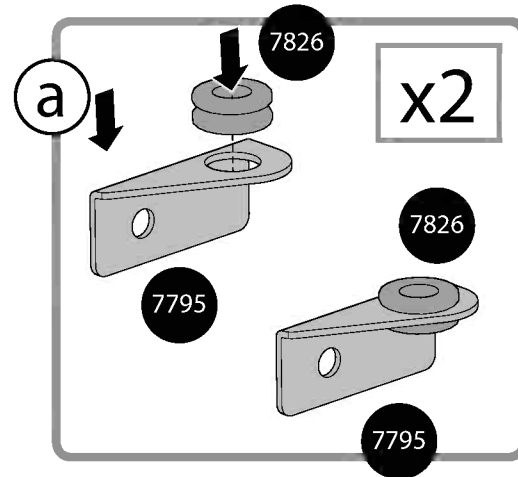
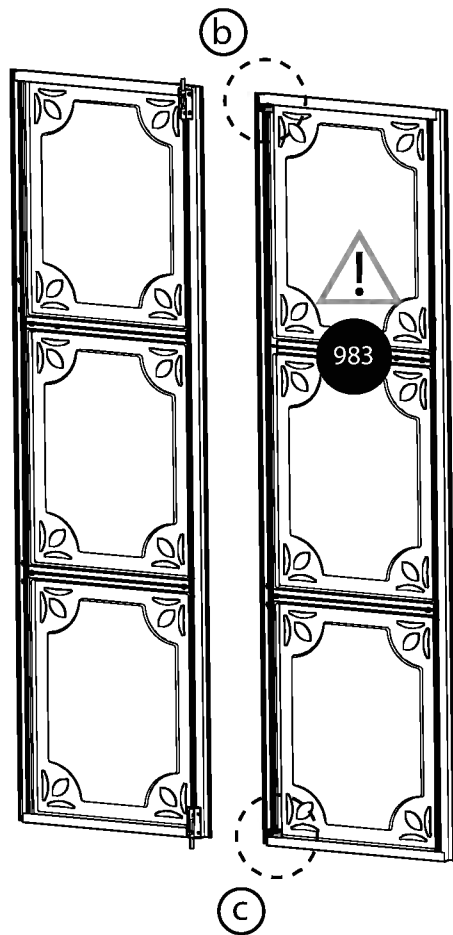


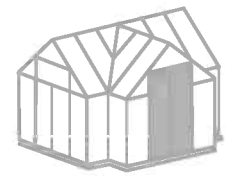


412  2
M6

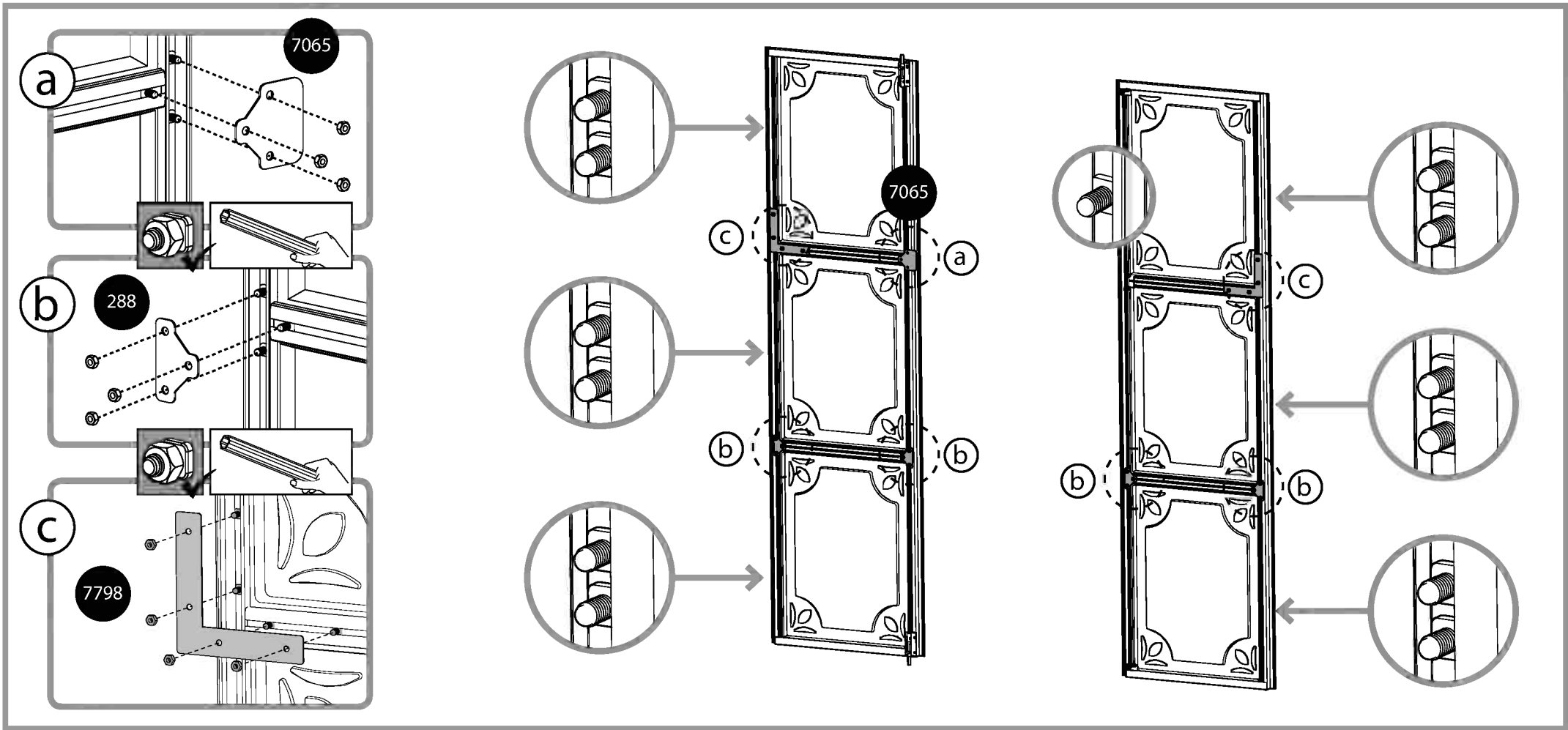
7795  2

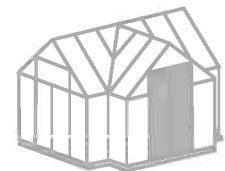
7826  2

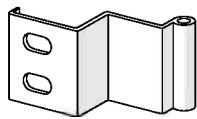


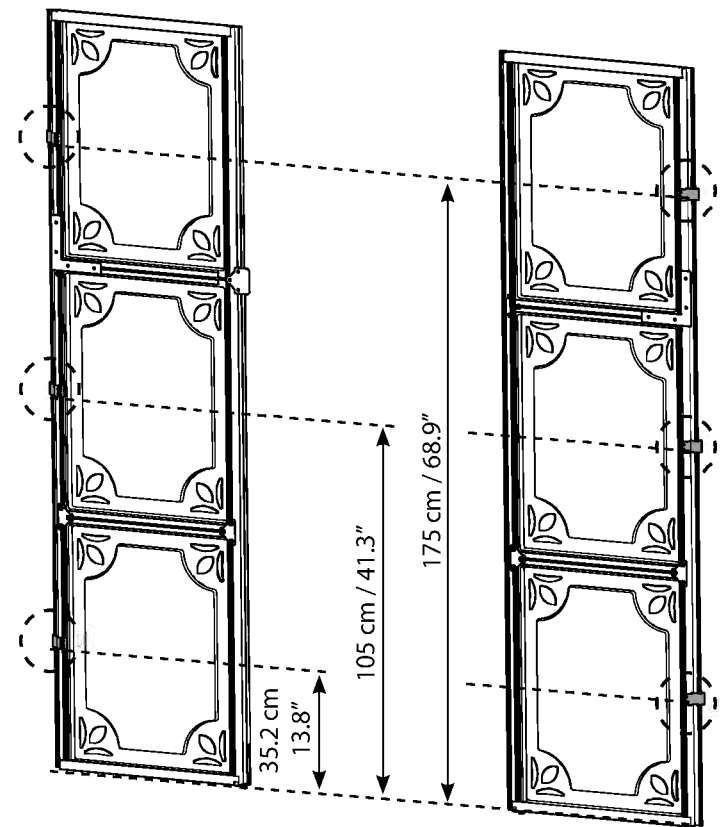
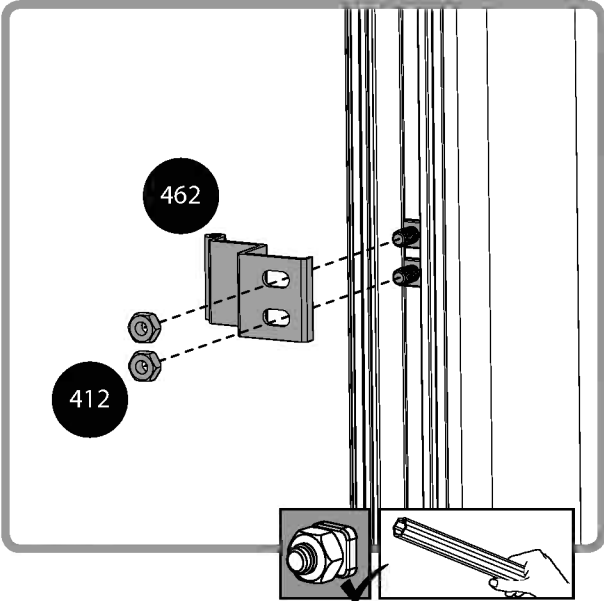


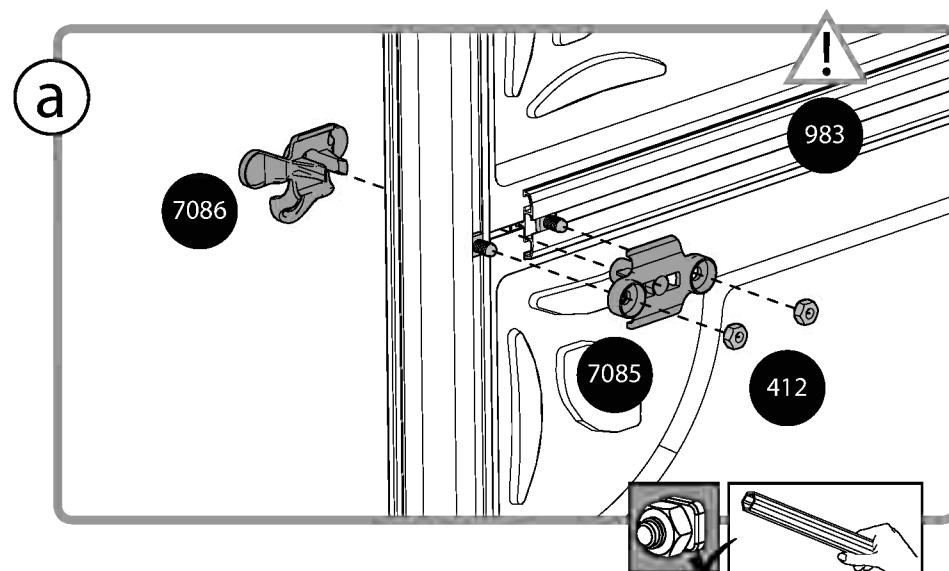
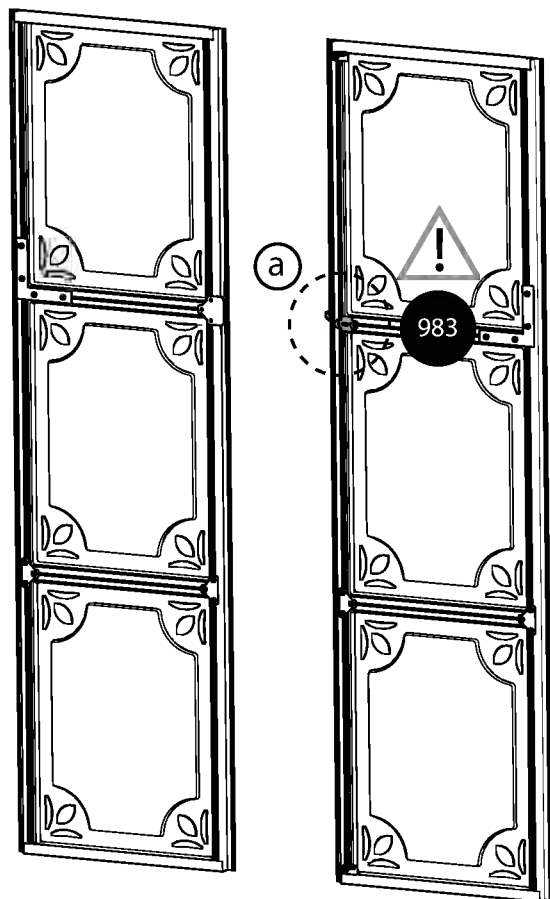
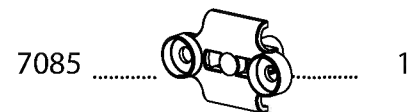
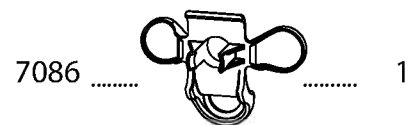
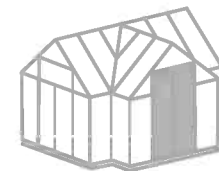
- 288 4 7065 1 7798 2 412 23

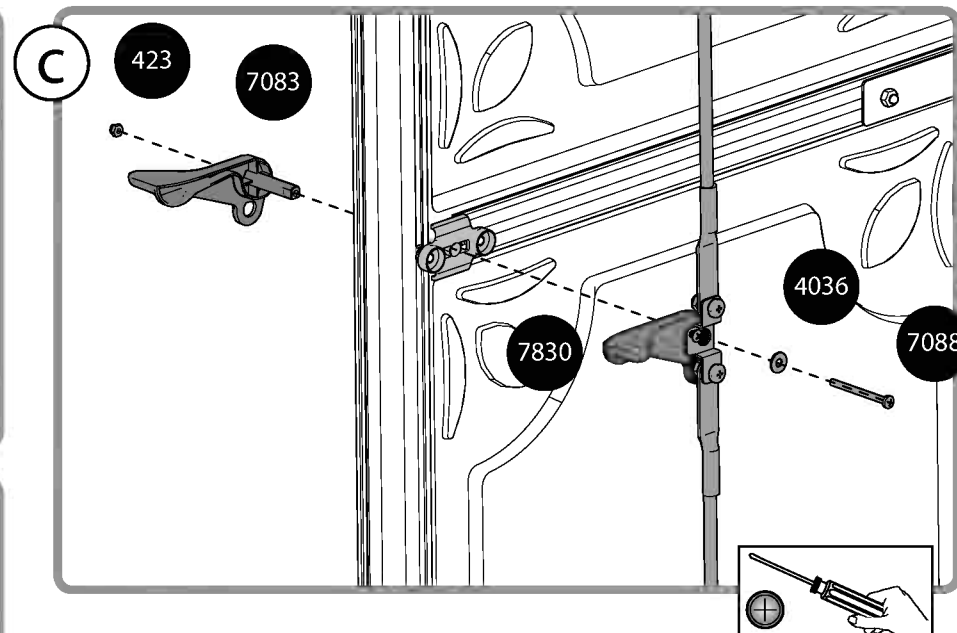
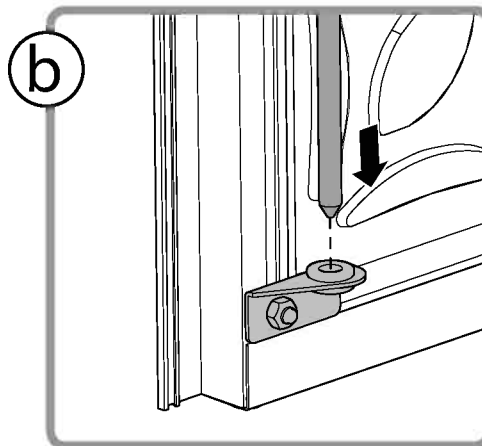
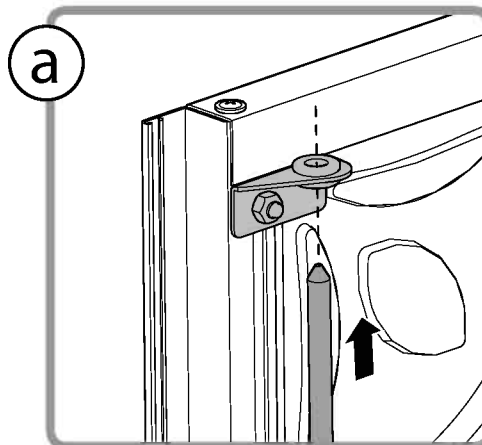
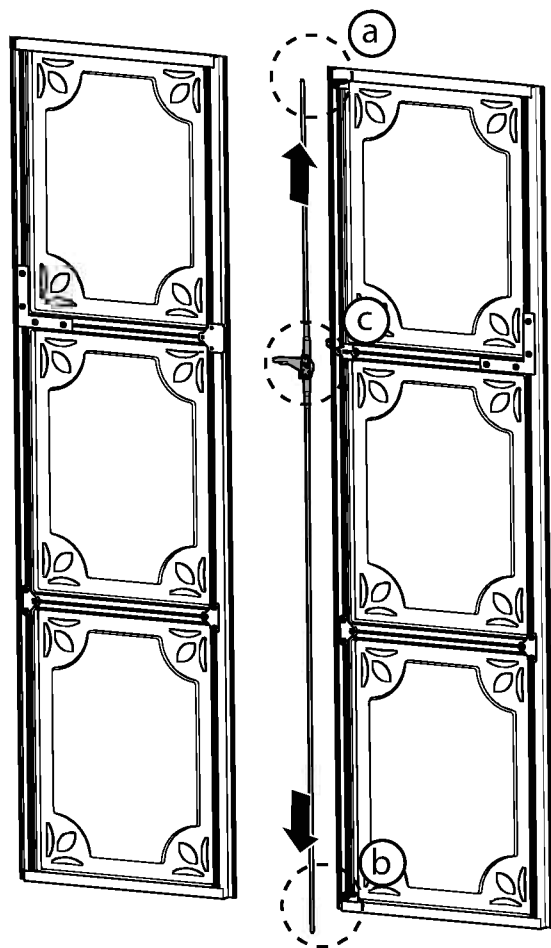
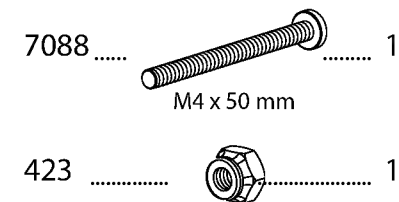
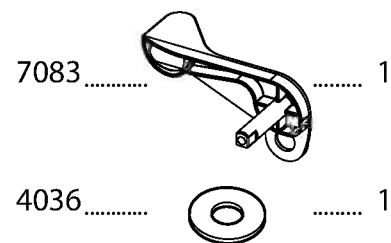
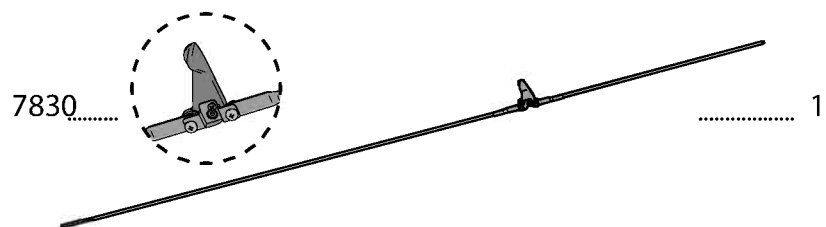
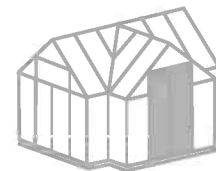


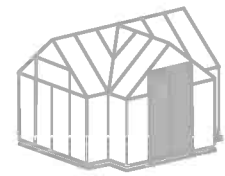


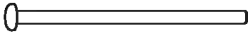
462  6 412  12

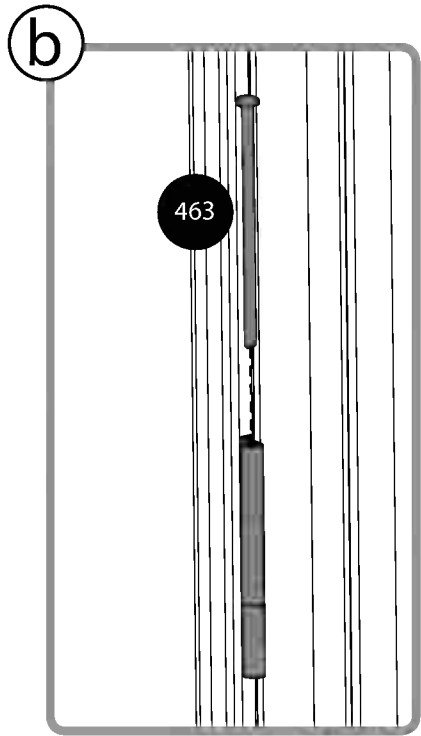
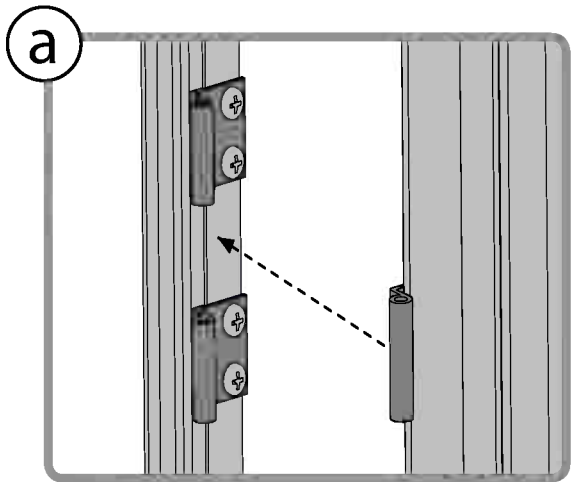
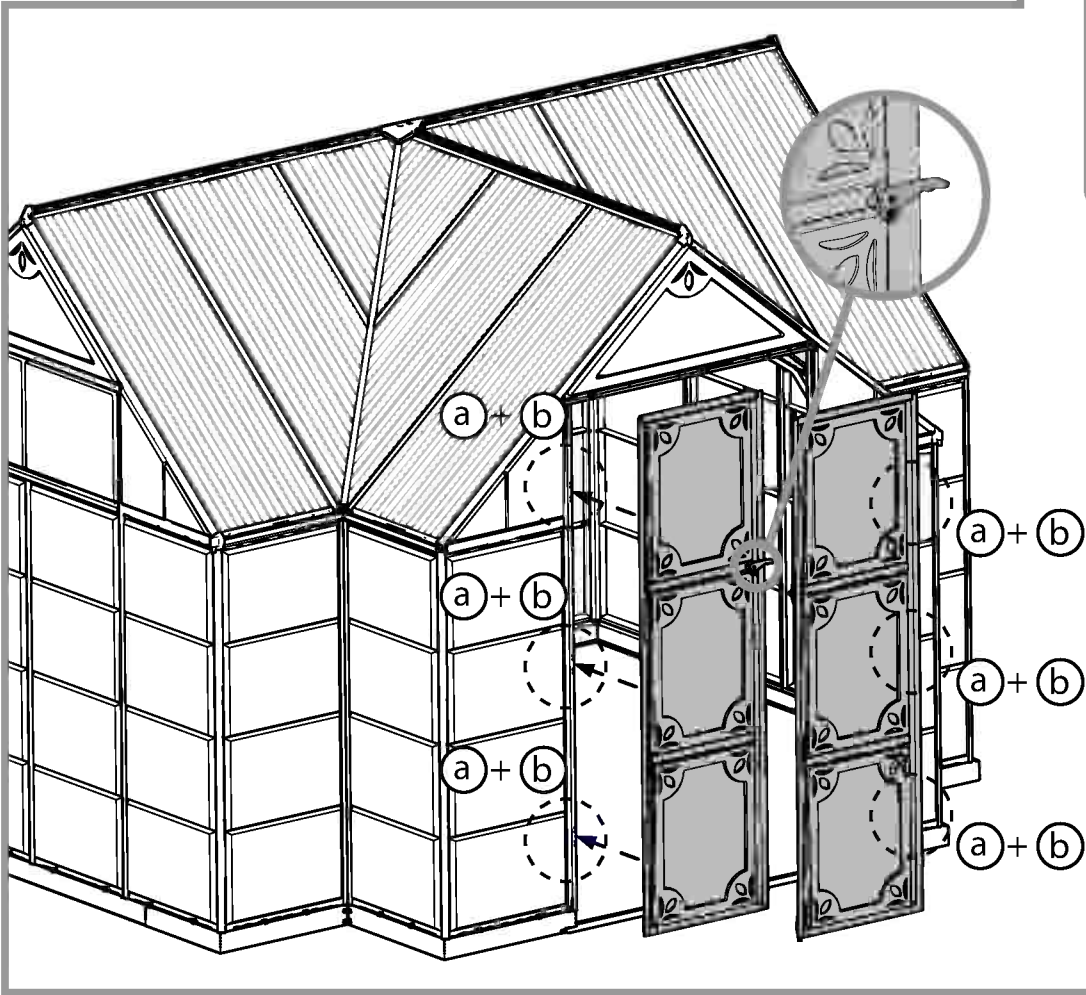
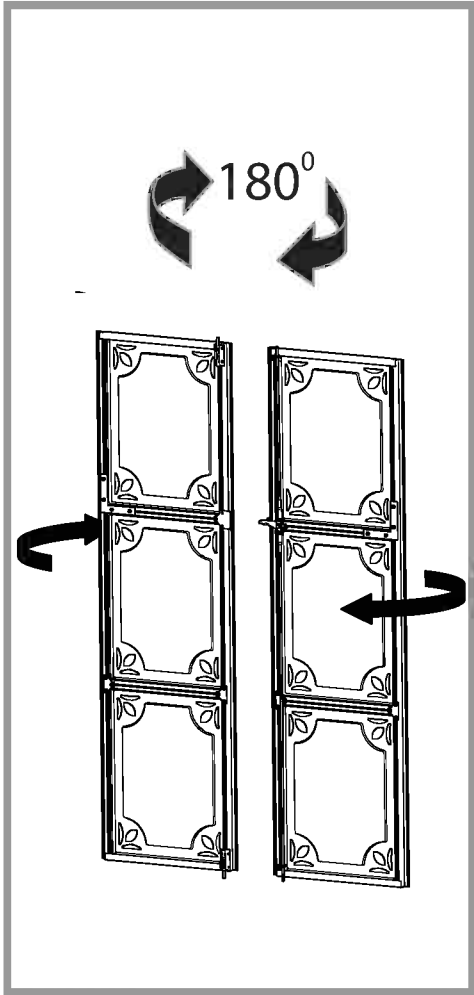


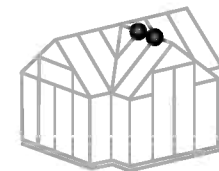




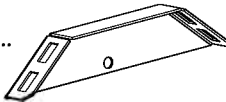


463  6





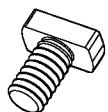
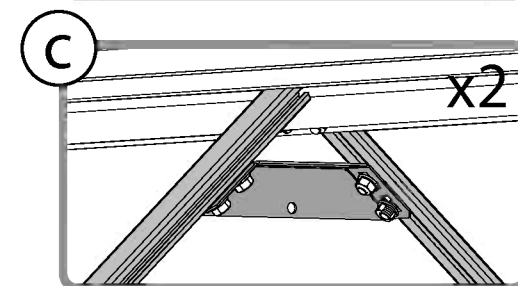
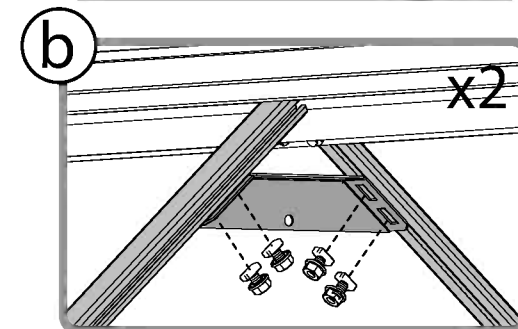
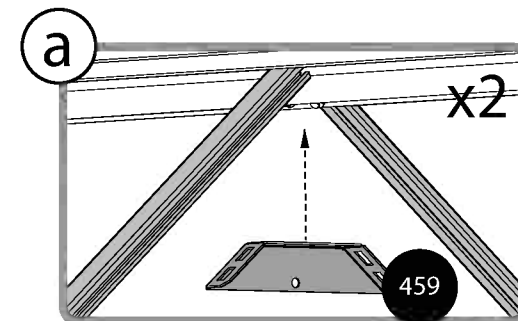
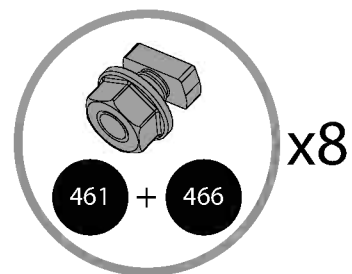
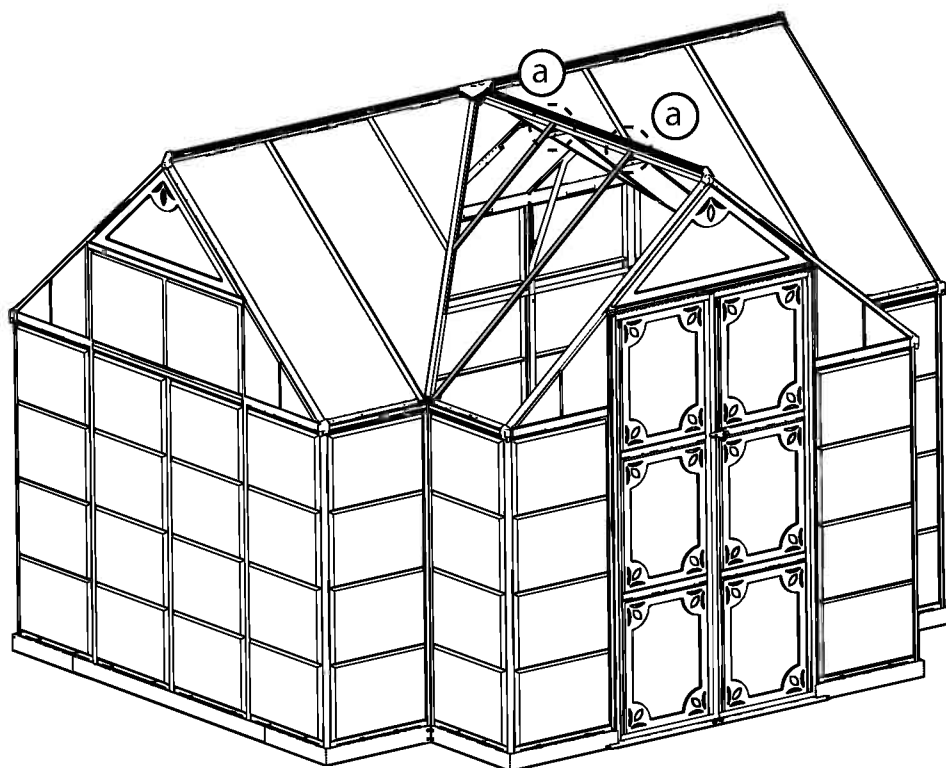
459 2

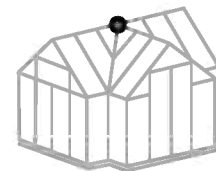


466 8



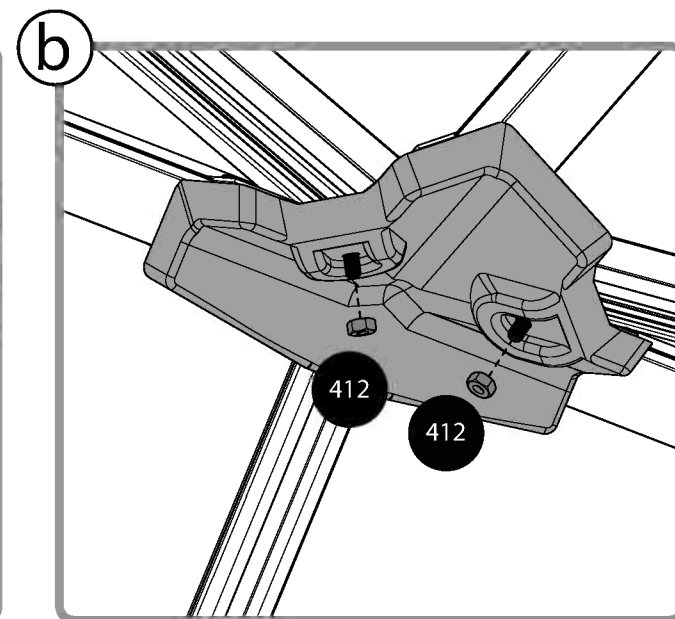
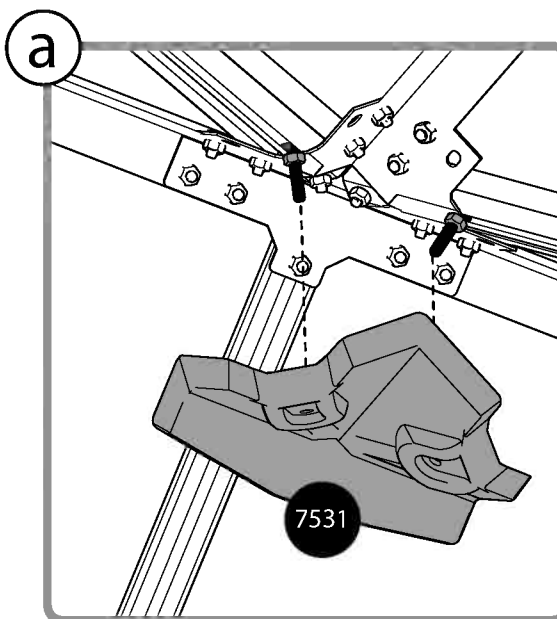
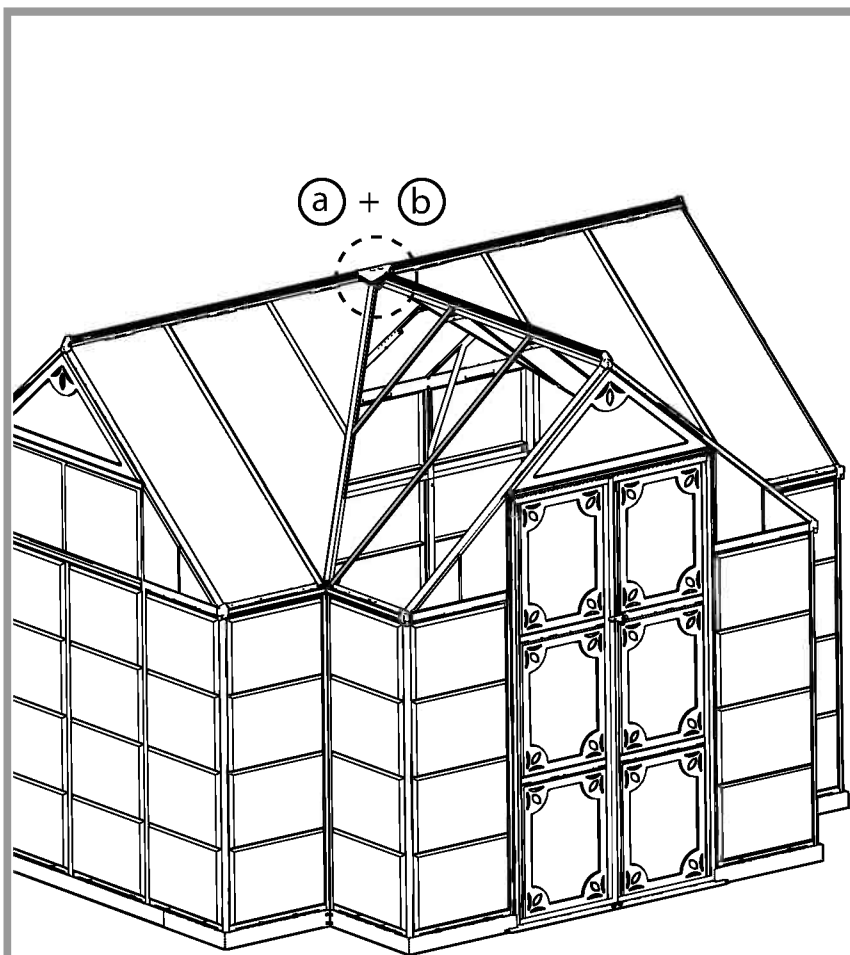
461 8

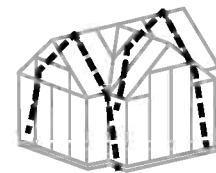





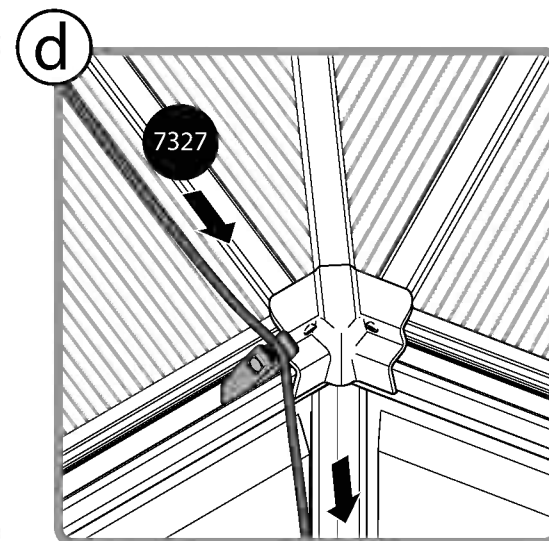
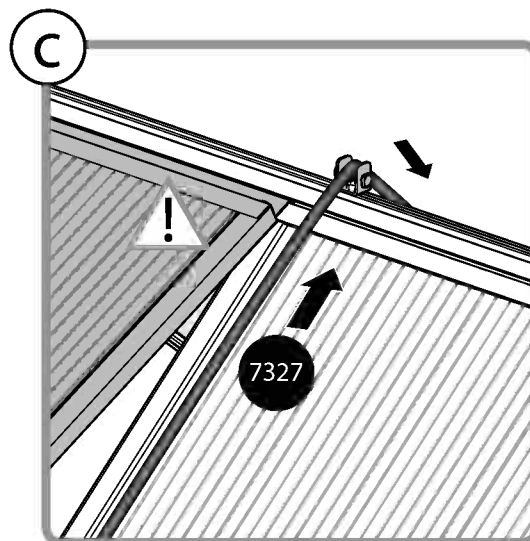
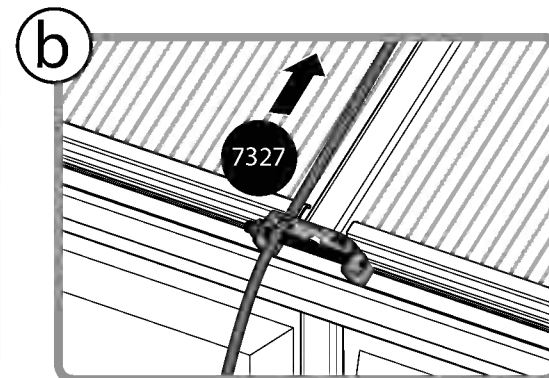
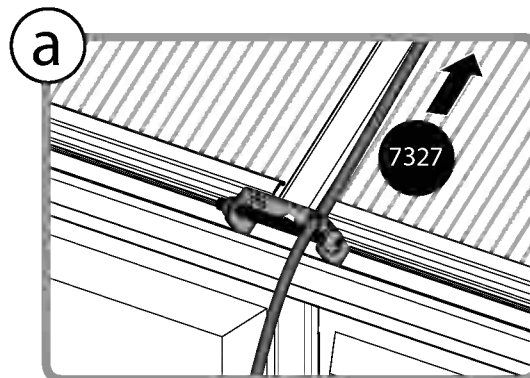
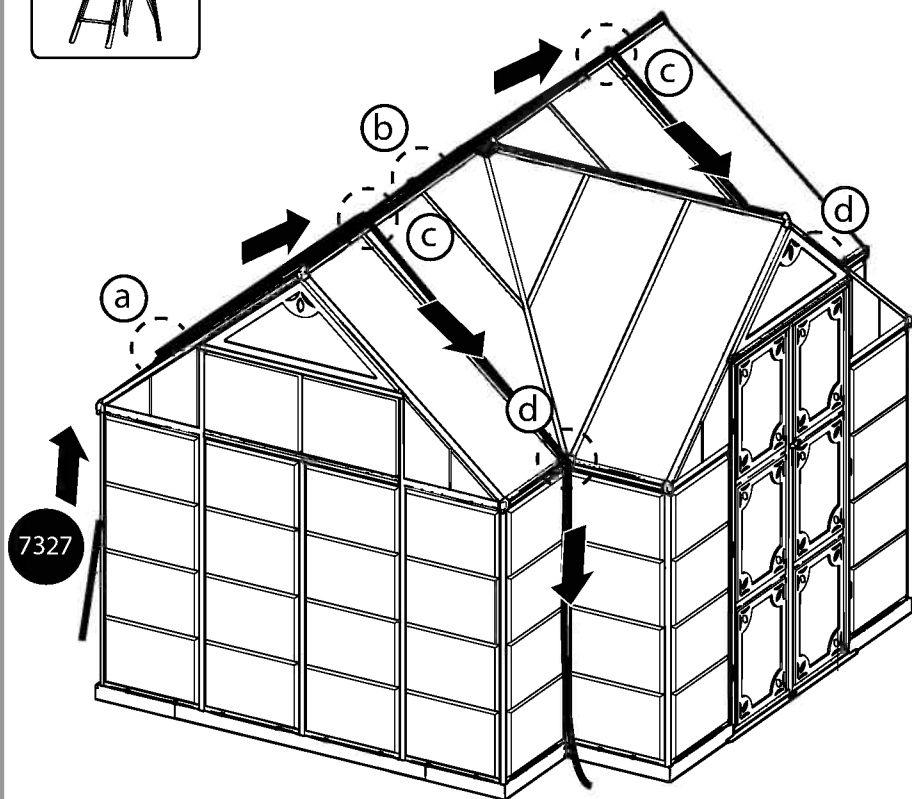
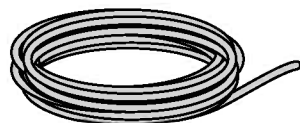
412 2
M6

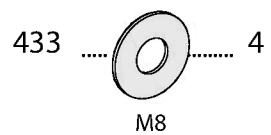
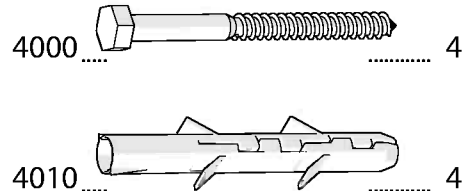
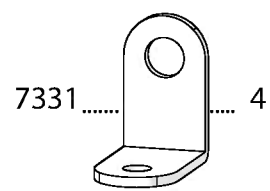
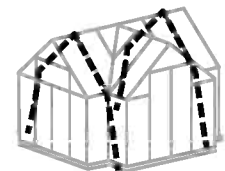
7531 1



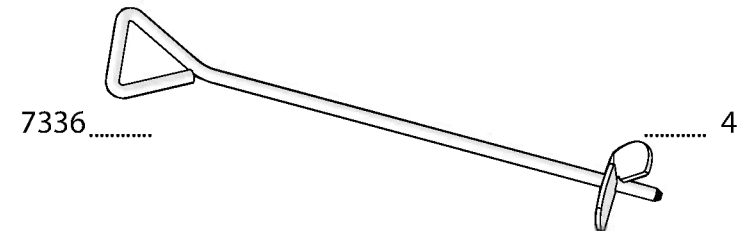


7327 2

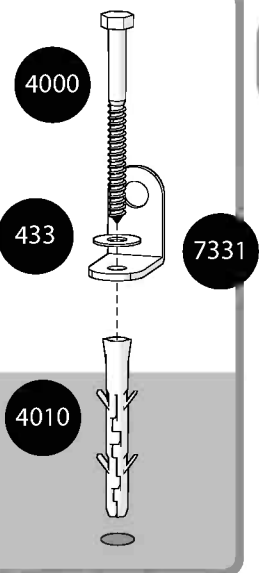
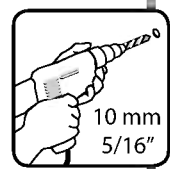




OR

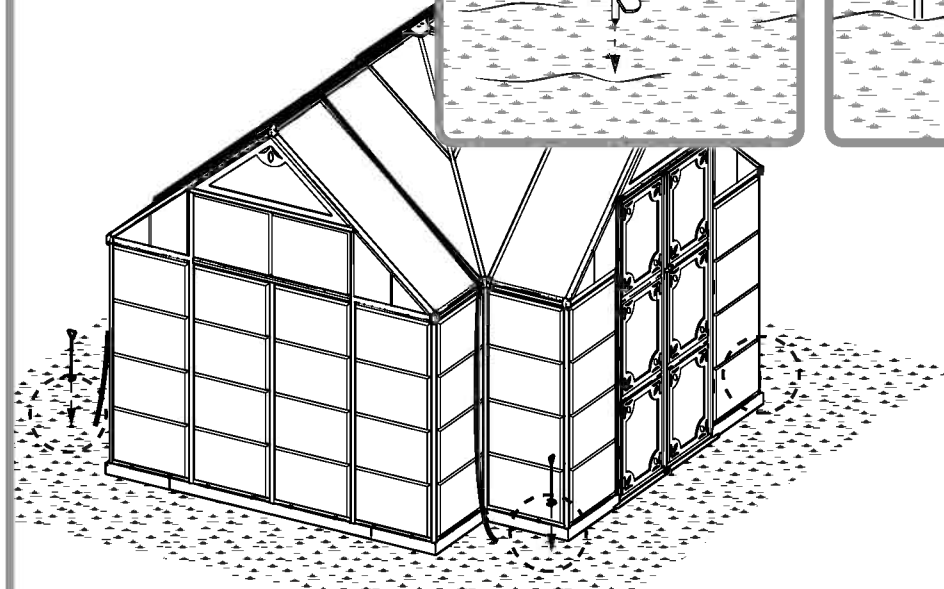
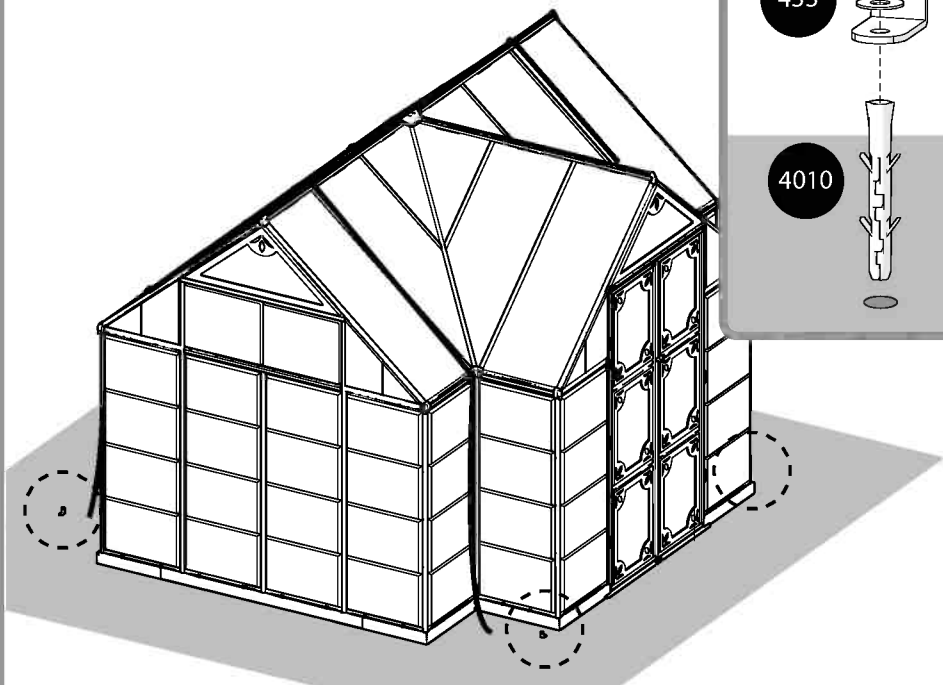
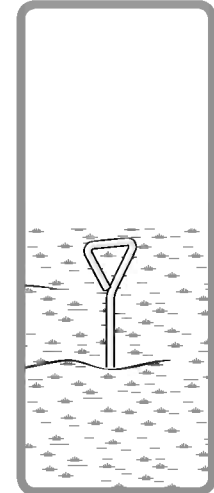
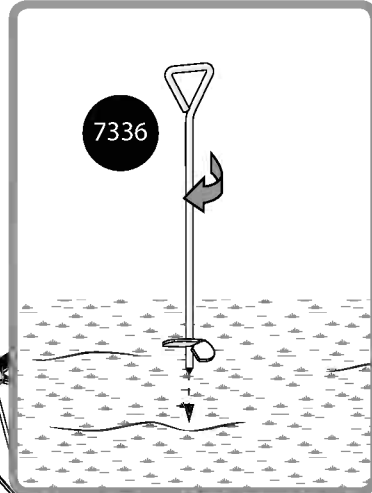


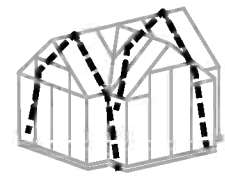
1



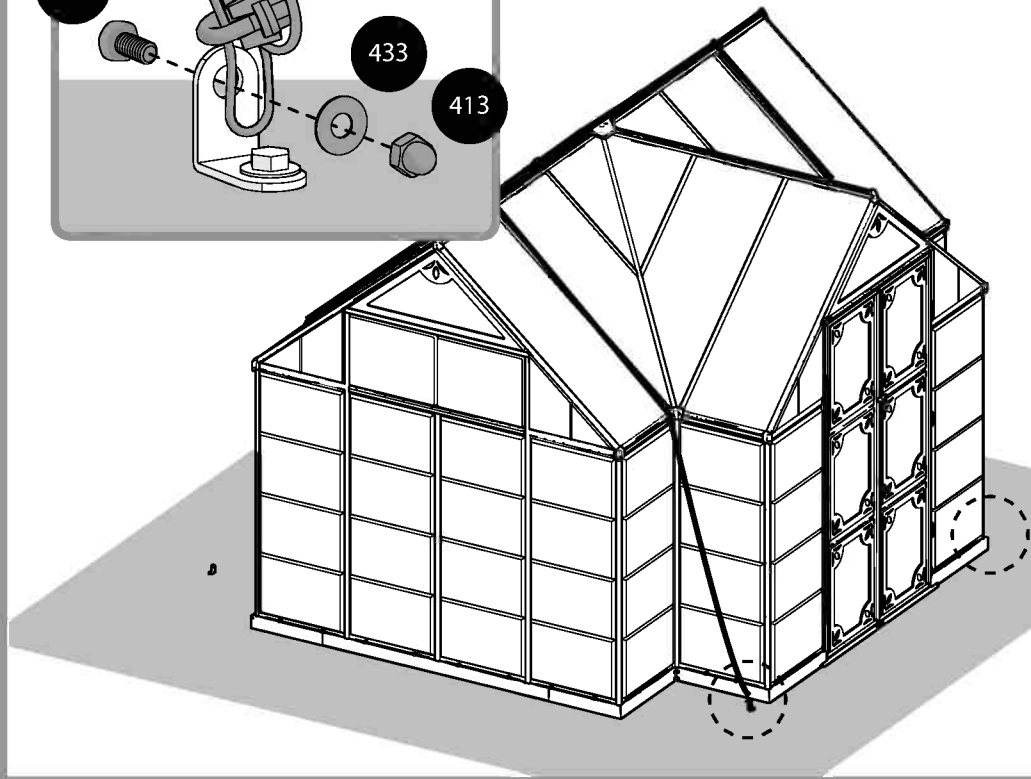
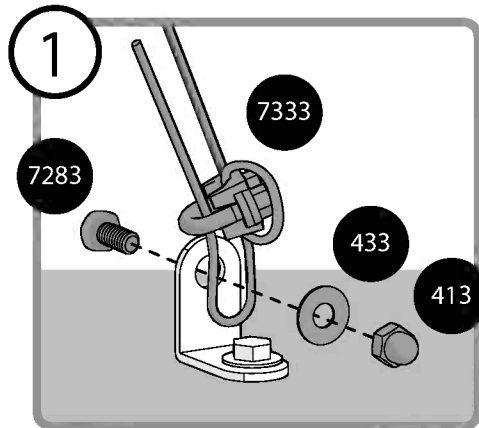
OR

2

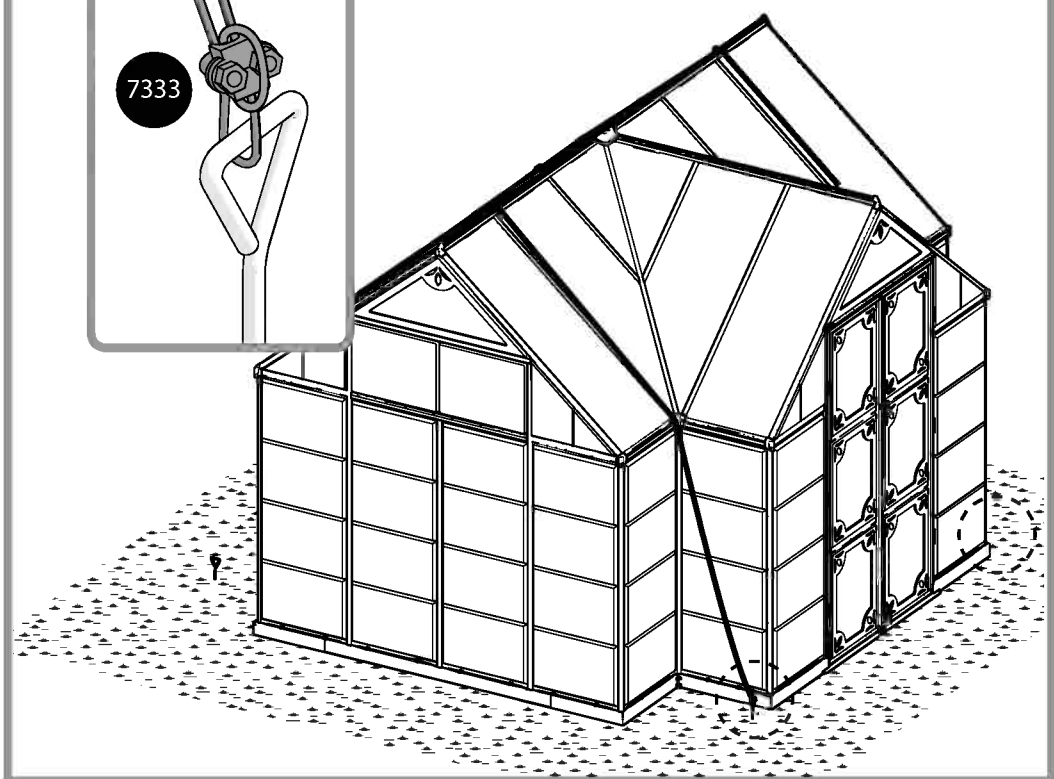
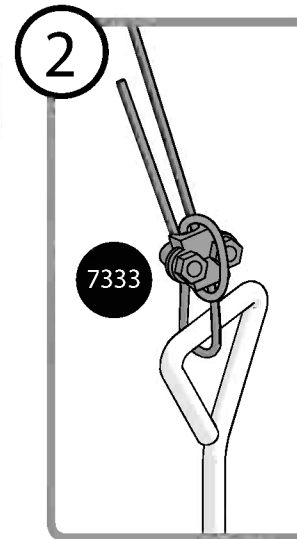


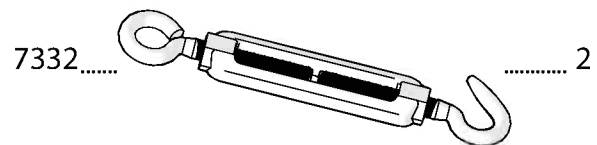
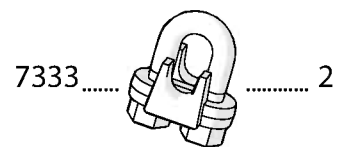
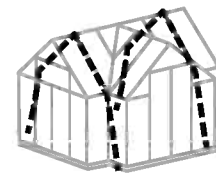


- 7333..... 2 7283..... 2 414 2 433 2
- M8 M8 M8

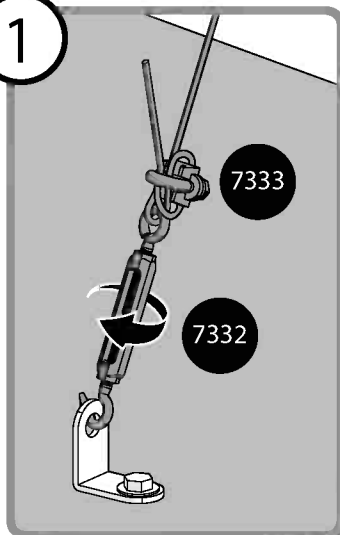


OR





1



OR

2

